



Technical information sheet

Solventum™ Medical Tape 4077

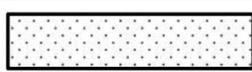
Effective: April 2023

Supersedes all previous information sheets

Features and benefits

- Suitable for skin contact per ISO:10993
- Easy to handle and convert
- Comfortable, conformable
- ETO, and gamma sterilization compatible¹
- Excellent extended wear¹
- Omni-directional stretch for comfort

Composition

Backing		White elastic nonwoven, ~10 mils (0.25 mm), printable ²
Adhesive		Tackified acrylic-based, developed for skin contact, ~2.8 mils (0.07 mm)
Liner		83 lbs. Bleached poly-coated Kraft paper, silicone release on one side, 6 mils ± 0.8 mils (0.15 mm ± 0.02 mm), printable

Note – The values listed below should be considered representative or average only and should not be used for specification purposes.

Product properties:

CofA available upon request.

Adhesion to LDPE, 180 deg peel	33.7 ounces/inch width [0.96 kg/25.4 mm]
Liner release, 180 deg peel	~25 grams/inch width [~25 g/25.4 mm]

Roll description: Tape supplied on 3 inch (76 mm) internal diameter cardboard cores

Length, maximum	400 yards (365.8 meters)
Width, maximum	48 inches (122 cm) ± 1/16 (1.5 mm)

Splices: Splices on the tape are intended for continuous processing

Roll width	Maximum number of splices per roll
≤ 8 inches (20 cm)	3 per 01 – 100 yards/0.9 – 91.4 meters
>8 inches (20 cm)	5 per 101 – 200 yards/91.5 – 182.9 meters
	7 per 201 – 300 yards/183 – 274.3 meters
	9 per 301 – 400 yards/274.4 – 365.8 meters

Recommended storage & preliminary rollstock shelf life

Product as supplied in original packaging will maintain stated properties for a period of two (2) years from date stamped on shipping container when stored at temperatures of 50-80°F (10-27°C) and a relative humidity between 40-60 percent.

¹ Conditions based on Solventum internal studies may not be representative of actual end use/performance and we recommend our OEM customers run their own studies using their device design.

² May require pre-treatment to increase ink anchorage before printing.

Please see reverse side for important product, safety and warranty information.

Product and safety information: User is solely responsible for determining the suitability of Solventum samples and products for the intended use including any necessary safety or toxicity assessment. Solventum will provide Material Safety Data Sheets or equivalent and summary results of biocompatibility testing upon request. In every case before using any product in full scale production users should conduct their own tests to determine to their own satisfaction whether the product is of acceptable quality and is suitable for their particular purposes under their own operating conditions.

Notice: Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement or recommendations to practice any invention covered by any patent, without authority from the owners of this patent.

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All statements, technical information and recommendations herein are based on tests Solventum believes to be reliable, but the accuracy or completeness thereof is not guaranteed. Solventum warrants only that products will meet Solventum's specifications at the time of shipment to the customer. Solventum does not offer any other warranty and does not warrant the performance, safety or such other characteristics of products in combination with other materials. Solventum specifically **does not** warrant products for any intended or unintended uses (whether or not foreseeable); for compatibility or suitability with other components or compatibility with any methods of manufacture or conversion. The foregoing warranty is made in lieu of all other warranties, expressed or implied, including the implied warranties of merchantability, fitness for a particular purpose and freedom from non-infringement.

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Ordering information

Call us at Customer Service to place an order: 800-742-1994 (U.S.).

Visit our website: go.Solventum.com/MedTechOEM for product and services information, news about conferences we will be attending, new product highlights or to make a direct inquiry.

To have a sales representative contact you, to request samples or clinical and safety summaries, please contact us at Solventum Helpline 800-742-1994 (U.S.) or for international inquiries, please contact your local country representative.



Solventum MedTech OEM

Phone 1-800-742-1994

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