3M[™] Medical Specialties

Preliminary Technical Information Bulletin

#1527 Family of Products Comparison Table

	1527	1527L	1527LX ³	1527ENP	1527SP
Product MSX#		Discontinued	MSX-6776 ³	MSX-6774	MSX-6326
Adhesive Type	Tackified Acrylate*	Tackified Acrylate	Tackified Acrylate	Tackified Acrylate	Tackified Acrylate
Backing Style	Square Perforations	Square Perforations	Square ³ Perforations	Square Emboss	Circular Perforations
Release Liner Description	No Liner	83# (6mils/0.15mm)	83# (6mils/0.15mm)	63# (4.9mils/ 0.12mm)	63# (4.9mils/ 0.12mm)
Max. Liner Release (gm/25 mm)	N/A	30	30	30	To be determined
Air Porosity, Gurley (sec/100cc/sq in)	< 1 – 15 typical	< 1 – 15 typical	Very low	None	< 1 – 15 typical
Conformability	High	High	High	Moderate	Moderate
Typical Adhesion to Stainless Steel, ² oz/inch (kg/25 mm)	25 oz/inch (0.7 kg/25 mm)	32 oz/inch (0.9 kg/25 mm)	42 oz/inch¹ (1.2 kg/25 mm)	37 oz/inch (1.1kg/25mm)	oz/inch¹ (kg/25mm)
Printable Liner	N/A	Yes	Yes	Yes	Yes
Moisture Vapor Transmission Rate (MVTR)	Typical 6200 gm/sqm/day	Typical 6200 gm/sqm/day	Appx. 120 gm/sqm/day ^{1 3}	Appx.50 gm/sqm/day¹	Typical 6200 gm/sqm/day¹
Roll Width, Maximum	48 inches (122 cm)	48 inches (122 cm)	48 inches (122 cm)	48 inches (122 cm)	9.6 inches (24.4 cm)
Roll Length, Maximum	600 yards (549 meters)	350 yards (320 meters)	350 yards (320 meters)	350 yards (320 meters)	350 yards (320 meters)
Shelf Life	2 years	2 years	1 year	2 years	To be determined

Current Product Properties – February 2011

¹ Preliminary typical value based on limited number of production lots and subject to change.

² The listed adhesion values differ due to the differences in the manufacturing processes for the various tapes and the point in the process where the sample is collected for testing. The adhesion value may also be influenced by other construction variables, such as the presence or absence of a liner.

³ Only the backing is perforated

* Modified tackified acrylate adhesive - not identical adhesive to others in this tape family.

Product and Safety Information: User is solely responsible for determining the suitability of 3M samples and products for the intended use including any necessary safety or toxicity assessment. 3M will provide Material Safety Data Sheets and results of toxicity testing upon request. In every case before using any product in full scale production users should conduct their own tests to determine to their own satisfaction whether the product is of acceptable quality and is suitable for their particular purposes under their own operating conditions.

Notice: Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement or recommendations to practice any invention covered by any patent, without authority from the owners of this patent.

Warranty Information

All statements, technical information and recommendations herein are based on tests 3M believes to be reliable, but the accuracy or completeness thereof is not guaranteed. 3M warrants only that products will meet 3M's specifications at the time of shipment to the customer. 3M does not offer any other warranty and does not warrant the performance, safety or such other characteristics of Products in combination with other materials. 3M specifically DOES NOT warrant Products for any intended or unintended uses (whether or not foreseeable); for compatibility or suitability with other components or compatibility with any methods of manufacture or conversion. The foregoing warranty is made in lieu of all other warranties, expressed or implied, including the implied warranties of merchantability, fitness for a particular purpose and freedom from non-infringement.

Limitation of Remedies: If products are proven not to meet 3M's specifications, the sole and exclusive remedy available and 3M's only obligation shall be, at 3M's option, to replace such quantity of Products which are proven out of specification or to refund the purchase price paid for Products.

Limitations of Liabilities: The remedies provided herein are exclusive remedies against 3M for any alleged or actual nonconformance to specifications or defect or other failure in products or for 3M's performance of its supply obligations. Under no circumstances is 3M liable for any direct, indirect, incidental, special or consequential damages (including lost profits) in any way related to the product under any theory of law including, but not limited to, negligence and strict liability.

Ordering Information

Call us at Customer Service to place an order: 800-742-1994 (U.S.). Visit our website: www.3M.com/medicalspecialties for product and services information, news about conferences we will be attending, new product highlights or to make a direct inquiry.

To have a sales representative contact you, to request samples or clinical and safety summaries, please contact us at 3M HELPLINE 800-228-3957 (U.S.) or for international inquiries, please contact your local country representative. Our 3M Medical Specialties subsidiary contacts are listed below.

International Locations

Argentina	Dominican Republic	Japan	Poland	Thailand
3M Argentina S.A.C.I.F.I.A.	3M Dominicana	3M Health Care Ltd.	3M Poland Sp.z o.o.	3M Thailand Ltd.
Tel.: 54-11-4339-2400	Tel: (809) 530-6560 X499	Tel: 81-3-3709-8289	Tel: (48 22) 739 60 00	Tel: (66)2 260 8577 Ext.175
Fax: 54-11-4339-2640	Fax: (809) 530-2960	Fax: 81-3-3709-8754	Fax: (48 22) 739 60 01	Fax: (66)2 261 7535
Australia	Finland	Kazakhstan	Portugal	Taiwan
3M Health Care	Suomen 3M Oy	3M Representation Office	3M Portugal	3M Taiwan Ltd.
Tel: 1 300 363 878	Tel.: 358-9-52-521	Tel: +7 3272 509 944	Tel: 351-21-3134500	Tel: 886-2-2704-9011
Fax: 1 800 060 888	Fax: 358-9-512-29-44	Fax: +7 3272 509 573	Fax: 351-21-3134680	Fax: 886-2-2706-0355
Belgium	France	Korea	Russia	Turkey
3M Belgium N.V./S.A.	Laboratoires 3M Santé	3M Korea Ltd.	3M Russia	3M Turkey
Tel: 32-2-722-5111	Tel: 33-1-3031-8376	Tel: 82-2-3771-4286	Tel: 7 (495) 784-74-74	Tel: 9 (0212) 3507777
Fax: 32-2-720-0225	Fax: 33-1-3031-8378	Fax: 82-2-786-2825	Fax: 7 (495) 784-74-75	Fax: 9 (0212) 2821742
Brazil	Germany	Malaysia	Singapore	Ukraine
3M do Brasil Ltda.	3M Medica	3M Malaysia Sdn. Bhd.	3M Technologies (S) Pte. Ltd.	3M Ukraine
Tel: 55-19-3838-6661	Tel: 49 2131 14 40 00	Tel: 6-03-7806 2888	Tel: 65-6450-8866	Tel: +380 44 490 57 77
Fax: 55-19-3838-7449	Fax: 49 2131 14 49 99	Fax: 6-03-7806 2902	Fax: 65-6455-2130	Fax: +380 44 490 57 75
Canada	Hong Kong	Mexico	Sri Lanka	United Kingdom & Ireland
3M Canada	3M Hong Kong Ltd.	3M México, S.A. de C.V.	3M Lanka (Pvt.) Ltd.	3M Health Care Ltd.
Tel: 800 364-3577	Tel: (852) 2806 6111	Tel: +52-55-5270-0400	Tel: (94) 11 2785701	Tel: 44-1509-611-611
Fax: 800 341-4630	Fax: (852) 2234 6044	Fax: +52-55-5270-0433	Fax: (94) 11 4410083-4	Fax: 44-1509-237-288
Chile	Hungary	Middle East	Spain	Venezuela
3M Chile S.A.	3M Hungária Kft.	3M Gulf Ltd.	3M España, S.A.	3M Manufacturera Venezuela
Tel: (56-2) 4103000	Tel: (36-1) 270-7777	Tel: 971-4-3670-777	Tel: 34-91-321-6000	Tel: 58-241-8391911
Fax: (56-2) 4103400	Fax: (36-1) 320-0951	Fax: 971-4-3670-699	Fax: 34-91-321-6002	Fax: 58-241-8391928
China	India	The Netherlands	Sweden	Viet Nam
3M China Ltd.	3M India Ltd.	3M Nederland B.V.	3M Svenska AB	3M Viet Nam Ltd.
Tel: 86-21-6275-3535	Tel: +91-80-2223 1414	Tel: 31-715-450-450	Tel: +46-8-92 21 00	Tel: 84 8 640986
Fax: 86-21-5208-2205	Fax: +91-80-22231431	Fax: 31-715-450-212	Fax: +46-8-92 24 22	Fax: 84 8 641024
Colombia	Indonesia	New Zealand	Switzerland & Eastern Europ	
3M Colombia S.A.	PT 3M Indonesia	3M New Zealand	3M (Schweiz) AG	
Tel: 57-1 4101666	Tel: (62-21) 520 3401	Tel: 64-9-477 4040	Tel: +41 44 724 92 44	
Fax: 57-1 4161677	Fax: (62-21) 520 3106	Fax: 64-9-477 6692	Fax: +41 44 724 94 80	
Czech Republic 3M Cesko s.r.o.	Israel 3M Israel Ltd.	Peru 3M Peru S.A.		ISO 9001 ISO 13485 EN 46001 CERTIFIED

3M Cesko s.r.o. Tel: +420-261 380 111 Fax: +420-261 380 110

Denmark 3Ma/sTel: 45-43-48-0100 Fax: 45-43-96-8596 3M Israel Ltd. Tel: 972-9-9615000 Fax: 972-9-9615050

Italv 3M Italia SPA Tel: +39 2 7035-2406 Fax: +39 2 7035-2484

3M Peru S.A. Tel: 511-224-2728 Fax: 511-224-3171

Philippines **3M Philippines** Tel: (632) 8133781 to 95 Fax: (632) 8145873 to 74



3M Center, Building 275-5W-05 St. Paul, MN 55144-1000 USA Tel.: 800 228-3957



3M Medical Specialties