

3M™ MicroPES™ Flat Membrane Type 4F toa

Chemical Composition

Polymer	Polyethersulfone
Wetting property	Hydrophilic

Physical Properties

Thickness	110 ± 10 µm (4.3 ± 0.4 mil)
Tensile strength	
Longitudinal	≥ 900 cN/15 mm
Transversal	≥ 800 cN/15 mm
Elongation at break	
Longitudinal	≥ 25%
Transversal	≥ 30%
Change of length (steam, 121 °C)	≤ 3 %

Membrane Performance Characteristics

Bubble point (in water, 25 °C)	3.0 ± 0.25 bar (43.5 ± 3.6 psi)
Transmembrane flow (water, 25 °C)	≥ 60 ml/(min cm ² bar) (≥ 3843 ml/(min ft ² psi)) (≥ 26.69 ml/(min in ² psi))
Retention of yeast (<i>Serratia marcescens</i>)	≥ 7 log/cm ² reduction value

Available Make-up Configurations

Rolls

All specifications are based on 3M internal test procedures.

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