



**3M** Science.  
Applied to Life.™

**3M™ Imprint™ 4**  
VPS Impression Material

# Stress less over everyday impressions.

Say “YES” to the VPS impression material with the shortest intra-oral setting time. Move through your day with speed, control and precision.

## **Speed.**

Reduced chair time and stress for patients—Imprint 4 material has the shortest intra-oral setting time among leading VPS fast-setting impression materials.

## **Control.**

Long working time for you. Due to the unique chemistry, the setting time doesn't start until the END of the working time. That means you'll have a sufficient amount of time to load and seat the tray—no stressful race against the clock.

## **Precision.**

Hydrophilic. Imprint 4 material is hydrophilic, displacing moisture right from the start in the unset state—which helps prevent detail-disrupting voids.

	Product	Dispensing System	Viscosity Low  High	Setting Version	Maximum Working Time (23°C/73°F) 	Maximum Intra-Oral Syringe Time (37°C/98°F) 	Intra-Oral Setting Time (37°C/98°F) 
Tray Materials	3M™ Imprint™ 4 Penta™ Putty		Putty	Regular Set	1:30	—	2:30
	3M™ Imprint™ 4 Penta™ Heavy 3M™ Imprint™ 4 Heavy		Heavy Body	Regular Set	2:00	—	2:00
	3M™ Imprint™ 4 Penta™ Super Quick Heavy 3M™ Imprint™ 4 Super Quick Heavy		Heavy Body	Fast Set	1:15	—	1:15
Wash Materials	3M™ Imprint™ 4 Light			Regular Set	—	1:00	2:00
	3M™ Imprint™ 4 Super Quick Light			Fast Set	—	0:35	1:15
	3M™ Imprint™ 4 Regular			Regular Set	—	1:00	2:00
	3M™ Imprint™ 4 Super Quick Regular			Fast Set	—	0:35	1:15

## Ordering Information

### Item # Product Information

#### Intro Kits

#### 71494 3M™ Imprint™ 4 Penta™ Heavy Intro Kit

Kit includes: 1 – 300ml base paste; 1 – 60ml catalyst; 1 – 50ml Light cartridge; 1 – 50ml Regular cartridge; 1 – Penta™ cartridge; 10 – Penta™ mixing tips, red; 5 – 3M™ Intra-Oral Syringes, green; 5 – mixing tips, yellow; 5 – intra-oral tips, yellow; 1 – VPS tray adhesive

#### 71495 3M™ Imprint™ 4 Penta™ Super Quick Heavy Intro Kit

Kit includes: 1 – 300ml base paste; 1 – 60ml catalyst; 1 – 50ml Super Quick Light cartridge; 1 – 50ml Super Quick Regular cartridge; 1 – Penta™ cartridge; 10 – Penta™ mixing tips, red; 5 – 3M™ Intra-Oral Syringes, green; 5 – mixing tips, yellow; 5 – intra-oral tips, yellow; 1 – VPS tray adhesive

#### 71536 3M™ Imprint™ 4 Penta™ Putty Intro Kit

Kit includes: 1 – 300ml base paste; 1 – 60ml catalyst; 1 – 50ml Super Quick Light cartridge; 1 – 50ml Regular cartridge; 1 – Penta™ cartridge; 10 – Penta™ mixing tips, red; 5 – 3M™ Intra-Oral Syringes, green; 5 – mixing tips, yellow; 5 – intra-oral tips, yellow; 1 – VPS tray adhesive

#### 71534 3M™ Imprint™ 4 Intro Kit

Kit includes: 2 – 50ml Heavy cartridges; 1 – 50ml Light cartridge; 1 – 50ml Regular cartridge; 10 – mixing tips, green; 10 – 3M™ Intra-Oral Syringes, green; 1 – VPS tray adhesive

#### 71535 3M™ Imprint™ 4 Super Quick Intro Kit

Kit includes: 2 – 50ml Super Quick Heavy cartridges; 1 – 50ml Super Quick Light cartridge; 1 – 50ml Super Quick Regular cartridge; 10 – mixing tips, green; 10 – 3M™ Intra-Oral Syringes, green; 1 – VPS tray adhesive

#### 3M™ Penta™ Refills—Tray Materials

Each refill includes: 2 – 300ml base pastes; 2 – 60ml catalysts

#### 71484 3M™ Imprint™ 4 Penta™ Heavy

#### 71485 3M™ Imprint™ 4 Penta™ Super Quick Heavy

#### 71486 3M™ Imprint™ 4 Penta™ Putty

**Refills—Tray Materials** Each refill includes: 4 – 50ml cartridges; 10 – mixing tips, green

#### 71492 3M™ Imprint™ 4 Heavy

#### 71493 3M™ Imprint™ 4 Super Quick Heavy

### Item # Product Information

#### Economy Packs—Tray Materials

Each Economy Pack includes: 10 – 50ml cartridges

#### 71531 3M™ Imprint™ 4 Heavy Economy Pack

#### 71532 3M™ Imprint™ 4 Super Quick Heavy Economy Pack

#### Refills—Wash Materials

Each refill includes: 4 – 50ml cartridges; 5 – mixing tips, yellow; 5 – 3M™ Intra-Oral Syringes, green

#### 71488 3M™ Imprint™ 4 Light

#### 71487 3M™ Imprint™ 4 Regular

#### 71490 3M™ Imprint™ 4 Super Quick Light

#### 71489 3M™ Imprint™ 4 Super Quick Regular

#### Cartridges

for 3M™ Pentamix™ 3 Automatic Mixing Unit

#### 77784 3M™ Imprint™ 4 Heavy

#### 77785 3M™ Imprint™ 4 Super Quick Heavy

#### 77786 3M™ Imprint™ 4 Penta™ Putty

#### Cartridges

for 3M™ Pentamix™ 2 Automatic Mixing Unit

#### 76994 Universal 3M™ Penta™ Cartridge

**Accessories** (includes: 50 – tips or syringes)

#### 77949 3M™ Penta™ Mixing Tips – Red

#### 71452 3M™ Garant™ VPS Mixing Tips – Yellow

#### 71462 3M™ Garant™ VPS Intra-Oral Mixing Tips – Yellow

#### 71450 3M™ Garant™ VPS Mixing Tips – Green

#### 71506 3M™ Intra-Oral Syringe – Green

**Warranty:** 3M warrants this product will be free from defects in material and manufacture at the time of purchase. 3M MAKES NO OTHER WARRANTIES INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. User is responsible for determining the suitability of the product for user's application. If this product is defective within the warranty period, your exclusive remedy and 3M's sole obligation shall be repair or replacement of the 3M product. **Limitation of Liability:** Except where prohibited by law, 3M will not be liable for any loss or damage arising from this product, whether direct, indirect, special, incidental or consequential, regardless of the theory asserted, including warranty, contract, negligence or strict liability.



3M Oral Care  
2510 Conway Avenue  
St. Paul, MN 55144-1000 USA

Phone 1-800-634-2249  
Web 3M.com/dental



Customer Care Center: 1-800-634-2249  
3M.com/greatimpressions

3M, Garant, Imprint, Penta and Pentamix are trademarks of 3M or 3M Deutschland GmbH. Please recycle. Printed in U.S.A.  
© 3M 2021. All rights reserved. 70-2013-0580-5 (Rev. 8/2021)