

# **Medical Materials & Technologies**

# 3M™ Microfluidic Diagnostic Tape 9795R Single-Sided Clear Delayed Tack Adhesive Tape



# **Product Description:**

3M<sup>™</sup> Microfluidic Diagnostic Tape 9795R, consists of a clear polypropylene film coated on one side with a pressure sensitive, delayed tack, silicone adhesive. The tape is supplied on a white fluoro-silicone coated polyester release liner. The product is designed for use in diagnostic medical devices such as test strip, lab-on-a-chip and PCR applications.

# **Features and Benefits:**

- Delayed tack adhesive
- Adheres to a wide variety of substrates
- Transparent
- Low autofluorescence
- Delayed tack adhesive

- Non-hemolytic
- Non-toxic to mammalian cells
- Low extractables
- Designed for PCR use conditions

# **Composition:**

A B C	Single Coated Tape A: Backing B: Adhesive C: Liner	A: Backing	2 mil (51 um) Polypropylene film
		B: Adhesive	2 mil (51 um) Silicone adhesive
		C: Liner	2 mil (51 um) White fluoro-silicone coated polyester release liner

#### **Roll Description:**

Roll Length	Maximum 750 yd (685 m) ± 2%	
Roll Width	Maximum 48 in (122 cm) ± 0.06 in (1.52 mm)	
Splices per Roll	Maximum 1 per 100 yd (91 m), 3 per 200 yd (183 m), 5 per 400 yd (366 m), 7 per 500 yd (457 m), 9 per 750 yd (685 m)	

Note: Core material and diameter must be specified in special instructions of order set. Default: 3 in (76 mm) plastic core. Material options: fiber or plastic. Diameter options: 3 in (76 mm) or 6 in (152 mm).

#### Adhesion & Liner Release:

Adhesion to steel, 180° Peel*	55.2 oz/in (15.3 N/25.4 mm)
Adhesion to polyester, 180° Peel*	54.3 oz/in (15.1 N/25.4 mm)
Adhesion to polycarbonate, 180º Peel*	49.2 oz/in (13.7 N/25.4 mm)
Adhesion to acrylic, 180º Peel*	45.8 oz/in (12.7 N/25.4 mm)
Adhesion to polypropylene, 180° Peel*	38.6 oz/in (10.7 N/25.4 mm)
Liner Release, 180º Peel	7.6 gm/in (0.07 N/25.4 mm)

\*Adhesion tested after 5-minute dwell time. Adhesion and release values are dependent on test method conditions; values obtained under different test conditions may vary from those listed above.

# **Biocompatibility Testing:**

Study Type	Test Method	Standard	GLP	Results
In vitro cytotoxcity	Cell lysis & cytotoxicity	ISO 10993-5: = 2</td <td>Yes</td> <td>Reactivity grade: 0</td>	Yes	Reactivity grade: 0
MEM elution	Cell lysis & cytotoxicity	ISO 10993-5: = 2</td <td>Yes</td> <td>Reactivity grade: 0</td>	Yes	Reactivity grade: 0
	Interaction with blood	ISO 10993-4: < 2%	Yes	Non-Hemolytic (index: 0.0%)
Hemolytic Index	Test article extract	ISO 10993-4: < 2%	Yes	Non-Hemolytic (index: 0.0%)

Product 9795R has been subjected to the following safety evaluations.

### **Optical Properties & Spectroscopy:**

Transmission: 94.6%	Haze: 12.0%	Clarity: 92.7%	
Democrate to mission local and ACTM D1000			

Represents typical value based on ASTM: D1003.

### Spectroscopy

## **Integrated Emission Intensity**

Samples were compared to known reference materials, quartz slide, borosilicate slide and 10 ppb quinine. Quinine sulfate was chosen due to its high purity and stability as a fluorescence standard reference material.

Sample	Integrated Emission Intensity x 10 <sup>6*</sup>
Quartz Slide	2.9
Borosilicate Cover Slide	5.7
3M 9795	37.5
10 ppb quinine in 0.5 N sulfuric acid	69.3

\*Sum of emission intensities over the range ( $\lambda$ EX = 365 nm,  $\lambda$ EM = 450-650 nm)







## **Recommended Storage Conditions & Shelf Life:**

Product as supplied in original packaging will maintain certified properties for a period of two years from date of manufacture when stored at room temperature 68-77 °F (20-25 °C).

**Product and Safety Information:** User is solely responsible for determining the suitability of 3M samples and products for the intended use including any necessary safety or toxicity assessment. 3M will provide Material Safety Data Sheets or equivalent and summary results of biocompatibility testing upon request. In every case before using any product in full scale production users should conduct their own tests to determine to their own satisfaction whether the product is of acceptable quality and is suitable for their particular purposes under their own operating conditions. **Notice:** Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement, or recommendations to practice any invention covered by any patent, without authority from the owners of this patent.

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#### **Ordering Information**

To place an order, call our Customer Service at: 800-742-1994 (U.S.). For all orders outside the United States, please contact your local country representative or check out 3M.com/MedTechFindaRep for your region's contact information.

To have a sales representative contact you, to request samples or clinical and safety summaries, please contact us at 3M HELPLINE 800-228-3957 (U.S.) or check out **3M.com/MedTechContactUs** for your region's contact information.

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