

3M[™] LifeASSURE[™] EMZ Series Electronics Grade Membrane Filter Cartridges

3M™ LifeASSURE™ EMZ Series Filter Cartridges are high efficiency, naturally hydrophilic, charge modified, Nylon 6,6 membrane filters designed to meet the exacting requirements of Ultra Pure Water (UPW), critical parts cleaning, and chemical applications. Utilizing multi-zone membrane and Advanced Pleat Technology (APT), 3M LifeASSURE EMZ Series Filter Cartridges provide superior flow characteristics with minimal pressure drop.

Multi-Zone Membrane Technology

3M LifeASSURE EMZ Series Filter Cartridges incorporate 3M multi-zone membrane technology to maximize contaminant holding capacity while maintaining particle reduction efficiency. The multi-zone membrane consists of a larger pore size and volume (more open) zone on the upstream section and a smaller pore size (tighter) zone on the downstream side. The higher porosity zone on the upstream side provides effective pre-filtration of large particles resulting in higher contaminant reduction capacity and increased filter life, compared to a single zone membrane. The lower porosity zone on the downstream section provides a sharp retention cut-off at the rated pore size. As shown in the SEM micrograph (Figure 1), the multi-zone structure enhances the internal surface area, lowers pressure drop, and increases contaminant holding capacity and filter life thereby eliminating the need for filters constructed with a double layer of membrane.



Features & Benefits

Charge Modified Nylon Membrane

 Mechanical and electro-kinetic contaminant reduction delivers extremely low particle counts

High Flow Rates — Low Pressure Drops

 New water systems can be optimized, decreasing capital costs; existing systems can deliver desired flows at lower pressure drops, resulting in lower cost of ownership

Increased Membrane Area

• Maximize contaminant holding capacity

Technical Support From 3M Applications Engineering

• Application specific engineering expertise for end users

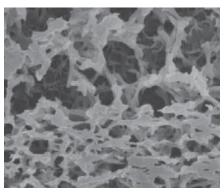


Figure 1. SEM showing the multi-zone

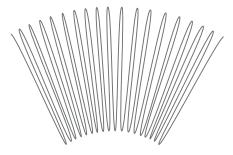


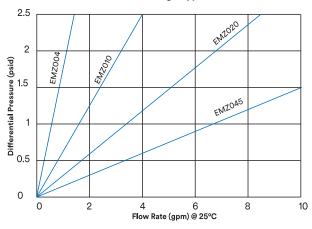
Figure 2. Conventional pleat design.

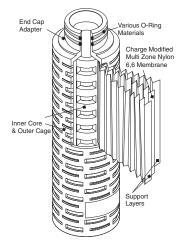
Figure 3. Advanced pleat technology.

3M™ LifeASSURE™ EMZ Series Filter Cartridge Construction

3M™ LifeASSURE™ EMZ Series Filter Cartridges are constructed of high efficiency, naturally hydrophilic, single layer multi-zone charge modified Nylon 6,6 membrane. The cage, core, end caps, adapters, and membrane supports are made of polypropylene. No adhesives, binders, or surfactants are used in the manufacturing process. Filter cartridges are manufactured, rinsed with 18 Megohm-cm DI water, dried and bagged in a clean environment under an ISO certified quality system.

Chart 1. EMZ - 10" Filter Cartridge Typical Water Flow Rate





Cartridge Components						
Membrane	Multi-Zone Naturally Hydrophilic Charge Modified Nylon 6,6					
Cage, Core, End-Caps, and Media Support Layers	Polypropylene					
Cartridge Dimensions						
Filtration Surface Area	11 ft. ² (1m ²)					
Nominal Outside Diameter	2-3/4 in. (7cm) nominal					
Nominal Length	10 in. (25.4cm), 20 in. (50.8cm), 30 in. (76.2cm), 40 in. (101.6cm)					
Operating Parameters						
Maximum Operation Temperature	176°F (80°C) for 30 minutes					
Maximum Differential Pressure	80 psid @ 77°F (5.5 bar @ 25°C); 35 psid @ 176°F (2.4 bar @ 80°C)					
Reduction Ratings (absolute)	0.04µm, 0.1µm, 0.2µm, 0.45µm					
Integrity Test Values — Maximum Air Diffusion	n en					
0.04µm	23 cc/min @ 40 psi (2.7 bar)					
0.1µm	33 cc/min @ 19 psi (1.3 bar)					
0.2µm	30 cc/min @ 12 psi (0.83 bar)					
0.45um	15 cc/min @ 6 nsi (0 41 har)					

Intended Use(s): 3M™ LifeASSURE™ EMZ Series Filter Cartridges are intended for use in industrial filtration applications of aqueous fluids in accordance with the applicable product instructions and specifications. 3M LifeASSURE EMZ Series Filter Cartridges are also intended for use with non-aqueous fluids where materials of construction are compatible. Since there are many factors that can affect a product's use, the customer and user remain responsible for determining whether the 3M product is suitable and appropriate for the user's specific application, including user conducting an appropriate risk assessment and evaluating the 3M product in user's application.

Restrictions on Use: 3M advises against the use of these 3M products in any application other than the stated intended use(s), since other applications have not been evaluated by 3M and may result in an unsafe or unintended condition. Do not use the 3M product, in a medical device, drug, or cosmetic application; or in applications involving life-sustaining medical applications or prolonged contact with internal bodily fluids or tissues. If you are considering using this 3M product for a restricted use, you must first contact 3M with information about your proposed application to request prior written authorization for supply for such use. 3M LifeASSURE EMZ Series Filter Cartridges are not for use in food contact applications.

3M™ LifeASSURE™ EMZ Series Filter Cartridge Ordering Guide

					Description
Model Number	3M ID	Global ID	Length	Rating (abs)	End Treatments
EMZ004F01EC	70-0203-4065-2	7010413628	9.7 in.	0.04µm	DOE EPR
EMZ004F01CB	70-0203-3669-2	7010339385	10 in.	0.04µm	222 Spear Fluorocarbon
EMZ004F01CH	70-0203-3670-0	7010303370	10 in. 10 in.	0.04μm 0.04μm	222 Spear Clear Silicone
EMZ004F01CK EMZ004F01FK	70-0203-3671-8 70-0203-3673-4	7100089934 7100089935	10 in.	0.04µm	222 Spear PTFE Encapsulated Fluorocarbon 222 Flat Cap PTFE Encapsulated Fluorocarbon
EMZ004F02CC	70-0203-3674-2	7010381850	20 in.	0.04µm	222 Spear EPR
EMZ004F02CH	70-0203-3675-9	7100089949	20 in.	0.04µm	222 Spear Clear Silicone
EMZ004F02CK	70-0203-3676-7	7100089936	20 in.	0.04µm	222 Spear PTFE Encapsulated Fluorocarbon
EMZ004F02FB	70-0203-3677-5	7010339387	20 in.	0.04µm	222 Flat Cap Fluorocarbon
EMZ004F02FC	70-0203-3678-3	7010291624	20 in.	0.04µm	222 Flat Cap EPR
EMZ004F02FK EMZ004F03FC	70-0203-3679-1 70-0203-3929-0	7100089937 7010415479	20 in. 30 in.	0.04µm 0.04um	222 Flat Cap PTFE Encapsulated Fluorocarbon 222 Flat Cap EPR
EMZ004F03FC	70-0203-3929-0	7100089926	30 in.	0.04µm	226 Spear Fluorocarbon
EMZ004F03CB	70-0203-3681-7	7100089956	30 in.	0.04µm	222 Spear Fluorocarbon
EMZ004F03CC	70-0203-3682-5	7100089927	30 in.	0.04µm	222 Spear EPR
EMZ004F03CH	70-0203-3683-3	7010381854	30 in.	0.04µm	222 Spear Clear Silicone
EMZ004F03FH	70-0203-3684-1	7010339389	30 in.	0.04µm	222 Flat Cap Clear Silicone
EMZ004F03FK	70-0203-4503-2	7010303486	30 in.	0.04µm	222 Flat Cap PTFE Encapsulated Fluorocarbon
EMZ004F04CB EMZ004F04CC	70-0203-3685-8 70-0203-3686-6	7010381855 7100089928	40 in. 40 in.	0.04µm 0.04µm	222 Spear Fluorocarbon 222 Spear EPR
EMZ004F04CC	70-0203-3688-2	7010339390	40 in.	0.04µm	222 Spear PTFE Encapsulated Fluorocarbon
EMZ004F04FK	70-0203-3689-0	7010333333	40 in.	0.04µm	222 Flat Cap PTFE Encapsulated Fluorocarbon
EMZ010F01EA	70-0203-3622-1	7100089918	9.7 in.	0.1µm	DOE Silicone
EMZ010F01EB	70-0203-3941-5	7010340570	9.7 in.	0.1µm	DOE Fluorocarbon
EMZ010F01EC	70-0203-3625-4	7010339276	9.7 in.	0.1µm	DOE EPR
EMZ010F02EA EMZ010F01CA	70-0203-3934-0 70-0203-3597-5	7010340569 7010381821	9.7 in. 10 in.	0.1µm 0.1µm	DOE Silicone 222 Spear Silicone
EMZ010F01CA	70-0203-3600-7	7010331621	10 in.	0.1µm	222 Spear Silicone 222 Spear EPR
EMZ010F01FA	70-0203-3648-6	7010333203	10 in.	0.1µm	222 Flat Cap Silicone
EMZ010F01FC	70-0203-3663-5	7100089948	10 in.	0.1µm	222 Flat Cap EPR
EMZ010F01FH	70-0203-3690-8	7010315751	10 in.	0.1µm	222 Flat Cap Clear Silicone
EMZ010F01FK	70-0203-3691-6	7100089938	10 in.	0.1µm	222 Flat Cap PTFE Encapsulated Fluorocarbon
EMZ010F02EC	70-0203-3630-4	7010303368	19.5 in.	0.1µm	DOE EPR 226 Spear Silicone
EMZ010F02BA EMZ010F02BB	70-0203-3592-6 70-0203-3594-2	7100089952 7100100617	20 in. 20 in.	0.1µm 0.1µm	226 Spear Fluorocarbon
EMZ010F02CA	70-0203-3394-2	7010383154	20 in.	0.1µm	222 Spear Fillicone
EMZ010F02CB	70-0203-3602-3	7010381823	20 in.	0.1µm	222 Spear Fluorocarbon
EMZ010F02CC	70-0203-3603-1	7100127373	20 in.	0.1µm	222 Spear EPR
EMZ010F02CH	70-0203-3605-6	7100089954	20 in.	0.1µm	222 Spear Clear Silicone
EMZ010F02FA	70-0203-3640-3	7010381840	20 in. 20 in.	0.1µm	222 Flat Cap Silicone
EMZ010F02FB EMZ010F02FC	70-0203-3655-1 70-0203-3656-9	7100089925 7100089945	20 in. 20 in.	0.1µm 0.1µm	222 Flat Cap Fluorocarbon 222 Flat Cap EPR
EMZ010F02FK	70-0203-3695-7	7100089939	20 in.	0.1µm	222 Flat Cap PTFE Encapsulated Fluorocarbon
EMZ010F03EA	70-0203-3634-6	7010315745	29.2 in.	0.1µm	DOE Silicone
EMZ010F03CA	70-0203-3988-6	7010340571	30 in.	0.1µm	222 Spear Silicone
EMZ010F03CB	70-0203-3609-8	7010381826	30 in.	0.1µm	222 Spear Fluorocarbon
EMZ010F03CH	70-0203-3611-4	7010381827	30 in.	0.1µm	222 Spear Clear Silicone 222 Flat Cap Silicone
EMZ010F03FA EMZ010F03FC	70-0203-3644-5 70-0203-3660-1	7010381842 7100089947	30 in. 30 in.	0.1µm 0.1µm	222 Flat Cap Silicone 222 Flat Cap EPR
EMZ010F03FC	70-0203-3698-1	7010381859	30 in.	0.1µm	222 Flat Cap EFR 222 Flat Cap Clear Silicone
EMZ010F04CB	70-0203-3700-5	7010381860	40 in.	0.1µm	222 Spear Fluorocarbon
EMZ010F03FB	70-0203-3647-8	7010339382	40 in.	0.1µm	222 Flat Cap Fluorocarbon
EMZ010F04BC	70-0203-3699-9	7100089929	40 in.	0.1µm	226 Spear EPR
EMZ010F04CH	70-0203-3617-1	7010381830	40 in.	0.1µm	222 Spear Clear Silicone
EMZ020F01EA EMZ020F01EB	70-0203-3623-9 70-0203-3931-6	7100089919 7010413617	9.7 in. 9.7 in.	0.2μm 0.2μm	DOE Silicone DOE Fluorocarbon
EMZ020F01EC	70-0203-3931-0	7010293343	9.7 in.	0.2µm	DOE EPR
EMZ020F01BA	70-0203-3589-2	7100089950	10 in.	0.2µm	226 Spear Silicone
EMZ020F01CA	70-0203-3598-3	7100089953	10 in.	0.2µm	222 Spear Silicone
EMZ020F01CB	70-0203-3599-1	7010381822	10 in.	0.2µm	222 Spear Fluorocarbon
EMZ020F01CC	70-0203-3601-5	7010303366	10 in.	0.2µm	222 Spear EPR
EMZ020F01DA EMZ020F01FA	70-0203-3619-7 70-0203-3639-5	7010381831 7100089930	10 in. 10 in.	0.2μm 0.2μm	DOE Silicone 222 Flat Cap Silicone
EMZ020F01FA	70-0203-3650-2	7100089955	10 in.	0.2µm	222 Flat Cap Silicone 222 Flat Cap Fluorocarbon
EMZ020F01FC	70-0203-3651-0	7010381845	10 in.	0.2µm	222 Flat Cap FR
EMZ020F01FK	70-0203-3652-8	7100089933	10 in.	0.2µm	222 Flat Cap PTFE Encapsulated Fluorocarbon
EMZ020F02EA	70-0203-3629-6	7100089922	19.5 in.	0.2µm	DOE Silicone
EMZ020F02BA	70-0203-3593-4	7010339267	20 in.	0.2µm	226 Spear Silicone
EMZ020F02CA EMZ020F02CC	70-0203-3989-4 70-0203-3604-9	7010383155 7010381824	20 in. 20 in.	0.2μm 0.2μm	222 Spear Silicone 222 Spear EPR
EMZ020F02CC	70-0203-3604-9	7010381824	20 in. 20 in.	0.2µm 0.2µm	222 Spear EPR 222 Spear Clear Silicone
EMZ020F02CH	70-0203-3600-4	7010381823	20 in.	0.2µm	DOE Silicone
				p	

3M™ LifeASSURE™ EMZ Series Filter Cartridge Ordering Guide (cont.)

					Description
Model Number	3M ID	Global ID	Length	Rating (abs)	End Treatments
EMZ020F02EC	70-0203-3935-7	7010415480	20 in.	0.2µm	DOE EPR
EMZ020F02FA	70-0203-3641-1	7100089931	20 in.	0.2µm	222 Flat Cap Silicone
EMZ020F02FB	70-0203-3643-7	7010339381	20 in.	0.2µm	222 Flat Cap Fluorocarbon
EMZ020F02FC	70-0203-3657-7	7100089946	20 in.	0.2µm	222 Flat Cap EPR
EMZ020F03EA	70-0203-3635-3	7010381838	29.2 in.	0.2µm	DOE Silicone
EMZ020F03BA	70-0203-3595-9	7010381820	30 in.	0.2µm	226 Spear Silicone
EMZ020F03BB	70-0203-3596-7	7100089916	30 in.	0.2µm	226 Spear Fluorocarbon
EMZ020F03CA	70-0203-3608-0	7010290317	30 in.	0.2µm	222 Spear Silicone
EMZ020F03CB	70-0203-3610-6	7010339272	30 in.	0.2µm	222 Spear Fluorocarbon
EMZ020F03CH	70-0203-3612-2	7010315742	30 in.	0.2µm	222 Spear Clear Silicone
EMZ020F03EC	70-0203-3939-9	7010410035	30 in.	0.2µm	DOE EPR
EMZ020F03FA	70-0203-3645-2	7010303369	30 in.	0.2µm	222 Flat Cap Silicone
EMZ020F04CA	70-0203-3614-8	7010339273	40 in.	0.2µm	222 Spear Silicone
EMZ020F04CC	70-0203-3616-3	7100089917	40 in.	0.2µm	222 Spear EPR
EMZ020F04CH	70-0203-3618-9	7010339274	40 in.	0.2µm	222 Spear Clear Silicone
EMZ045F01EA	70-0203-3624-7	7100089920	9.7 in.	0.45µm	DOE Silicone
EMZ045F01EB	70-0203-3933-2	7010383151	9.7 in.	0.45µm	DOE Fluorocarbon
EMZ045F01EC	70-0203-4183-3	7010383284	9.7 in.	0.45µm	DOE EPR
EMZ045F01BA	70-0203-3590-0	7100089951	10 in.	0.45µm	226 Spear Silicone
EMZ045F01BC	70-0203-3591-8	7010315739	10 in.	0.45µm	226 Spear EPR
EMZ045F02FB	70-0203-4012-4	7010296136	20 in.	0.45µm	222 Flat Cap Fluorocarbon
EMZ045F02BA	70-0203-4113-0	7010314553	20 in.	0.45µm	226 Spear Silicone
EMZ045F02CA	70-0203-4176-7	7010340688	20 in.	0.45µm	222 Spear Silicone
EMZ045F02CH	70-0203-3607-2	7010339271	20 in.	0.45µm	222 Spear Clear Silicone
EMZ045F02DA	70-0203-3621-3	7010381832	20 in.	0.45µm	DOE Silicone
EMZ045F02EA	70-0203-3936-5	7010413618	20 in.	0.45µm	DOE Silicone
EMZ045F02EB	70-0203-3937-3	7010383152	20 in.	0.45µm	DOE Fluorocarbon
EMZ045F02EC	70-0203-3938-1	7010314548	20 in.	0.45µm	DOE EPR
EMZ045F02FA	70-0203-3642-9	7100089932	20 in.	0.45µm	222 Flat Cap Silicone
EMZ045F02FC	70-0203-3658-5	7010381847	20 in.	0.45µm	222 Flat Cap EPR
EMZ045F03CA	70-0203-3990-2	7010314549	30 in.	0.45µm	222 Spear Silicone
EMZ045F03CH	70-0203-3613-0	7010381828	30 in.	0.45µm	222 Spear Clear Silicone
EMZ045F03EA	70-0203-3940-7	7010383153	30 in.	0.45µm	DOE Silicone
EMZ045F03FA	70-0203-3646-0	7010381843	30 in.	0.45µm	222 Flat Cap Silicone

Intended Use and Product Selection: 3M* LifeASSURE* EMZ Series Filter cartridges are intended for use in industrial and high purity chemical filtration applications of aqueous fluids in accordance with the applicable product instructions and specifications. 3M LifeASSURE EMZ Series Filter cartridges are also intended for use with non-aqueous fluids where materials of construction are compatible. Since there are many factors that can affect a product's use, the customer and user remain responsible for determining whether the 3M product is suitable and appropriate for the user's specific application, including user conducting an appropriate risk assessment and evaluating the 3M product in user's application.

Restrictions on Use: 3M advises against the use of these 3M products in any application other than the stated intended use(s), since other applications have not been evaluated by 3M and may result in an unsafe or unintended condition. Do not use in any manner whereby the 3M product, or any extractable or leachable from the 3M product, may become part of or remains in a medical device, drug, cosmetic supplement, infant formula; or in applications involving life-sustaining medical applications or prolonged contact with internal bodily fluids or tissues.

 $3M^{^{\mathsf{IM}}} \ \mathsf{LifeASSURE}^{^{\mathsf{IM}}} \ \mathsf{EMZ} \ \mathsf{Series} \ \mathsf{Filter} \ \mathsf{cartridges} \ \mathsf{products} \ \mathsf{are} \ \mathsf{not} \ \mathsf{for} \ \mathsf{use} \ \mathsf{in} \ \mathsf{food} \ \mathsf{contact} \ \mathsf{applications}.$

Technical Information: The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.



Your local distributor:

3M Purification Inc.
3M Separation and Purification Sciences Division
400 Research Parkway
Meriden, CT 06450 USA

Phone 1-800-243-6894

1-203-237-5541

Web 3MPurification.com

3M and LifeASSURE are trademarks of 3M Company.

©2023 3M Company. All rights reserved. Please recycle. Printed in U.S.A.

70020338821 REV 0423