

## Edge Trim Installation Instructions

**NOTE: Prior to installation of edge band kit, ensure helmet is cleaned and free of debris and foreign materials. If required use a mild soap, water and a soft bristle brush. Adhesion may not occur if debris is present during installation of the edge band kit.**

1. Remove the old helmet hanger by using a 3/16" drill bit. Drill open end of rivet. Note: HP3 helmet require removal of impact cap to for rivet removal.
2. Begin installation of edge trim on back brim where helmet hanger is attached. Be sure that orientation of rubber grip tongue on inside of edge trim is placed on bottom of helmet brim.
3. If edge trim has lost retention, remove portion installed, press top and bottom edges of the trim together and re-install. If the edge trim is too tight, carefully spread edges of trim apart with fingers or rounded edge pliers 1' 2" segments as needed.
4. Continue around fire helmet brim until edge trim completely covers the edge.  
**NOTE: Do not stretch while installing, especially around corners. Also exercise extra care to ease trim into place around all corners to prevent distortion. For successive installation, adjust lengths as required.**
5. Cut excess trim at end with a sharp cutting tool such as a knife or scissors to ensure ends meet.
6. Remove back ends of edge trim to apply adhesive.
7. Apply a small bead of adhesive (Loctite 414) approximately 1 "long to the inside radius of the edge trim in areas indicated on back brim of shell. This will allow the surface contact of the adhesive is spread to top, bottom and the radius of the helmet brim.
8. Insert back ends of edge trim to shell. The curing process is initiated within 1 min of installation at a temperature of 22°C (72°F) @50 % RH, with full cure time achieved at 24 hours. **DO NOT INSTALL HELMET HANGER UNTIL FULL CURE HAS BEEN OBTAINED.**
9. Attach helmet hanger assembly per instructions.