





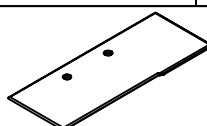
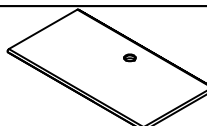



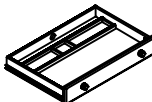
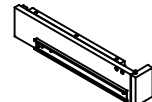

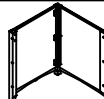


## Hardware List(included in GFC272RB1)

	<b>26PCS Machine Bolts (1-1/4")</b>		<b>6 PCS Wood Dowels ( ø8x25mm)</b>
	<b>15 PCS Short (1") Flat Head Wood Screws</b>		<b>3 PCS Metal Grommet</b>
	<b>8 PCS Long( 1-1/4") Flat Head Wood Screws</b>		<b>2 PCS Keys For File Drawer Lock</b>


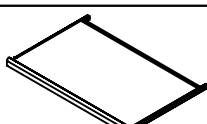
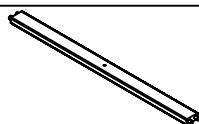

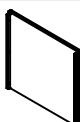
## GFC272RT Parts List

B	R1 DESK TOP	1 PC	I	R2 DESK TOP	1 PC
					

## GFC272RB1 Parts List

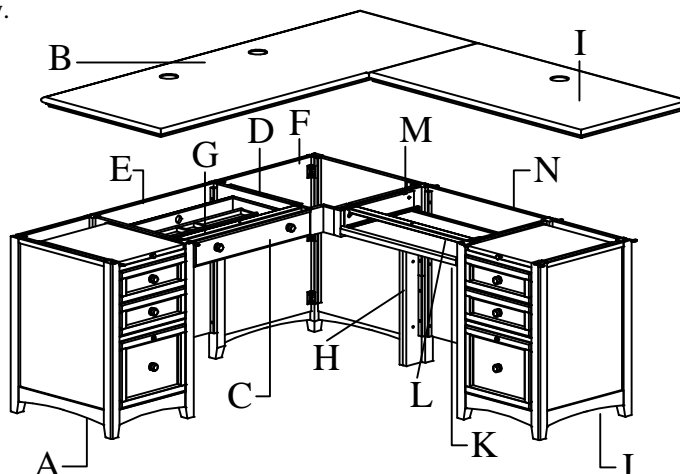
OF OVERHEAD PARTS LIST												
A	R1B PEDESTAL		1 PC	C	DROP FRONT CENTER DRAWER		1 PC	D	RHS GLIDE PANEL		1 PC	
												
E	BACK PANEL	1 PC	F	RSF&LSF SIDE PANEL		1 PC	G	CROSS BAR	1 PC	H	L-SHAPED RHS PANEL	1 PC
												

## GFC272RB2 Parts List

J	R2B PEDESTAL	1 PC	K	KEYBOARD PULLOUT	1 PC	L	CROSS BAR	1 PC
								
M	L-SHAPED LHS PANEL	1 PC	N	BACK PANEL	1 PC			
								

**Caution :** Please read instructions thoroughly before unpacking assembly parts. Sharp, exposed staple tips can cause injury, therefore, for your protection, please remove any exposed staples used in packing.  
Please keep all hardware parts out of the reach of children.

- 1.We recommend that you should assemble this product with the assistance of another person; this will make assembly easier, and will help to eliminate damage to the product or injury to persons during assembly.
- 2.Be sure to check all packing materials carefully for small parts that may have come loose inside the carton during shipment.
- 3.Please do not over tighten screws or bolts.
- 4.Please put all parts on a non-abrasive floor before assembly, and follow the assembly steps to assemble your newly purchased product correctly and efficiently.

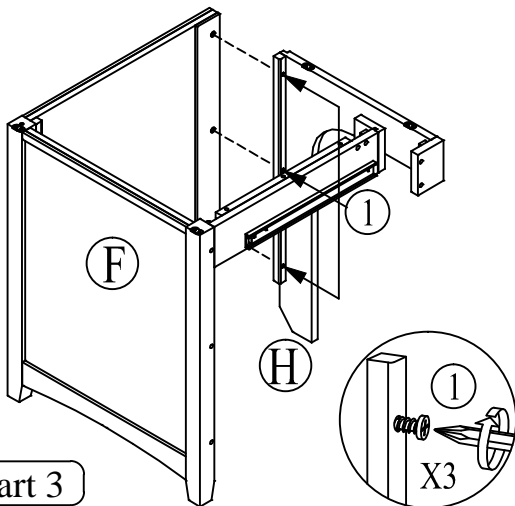


Instructions:

Chart 1

Step 1.

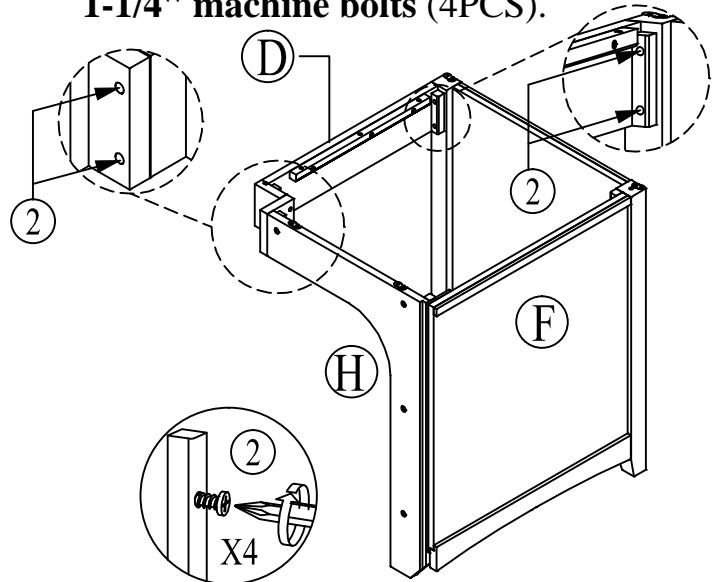
Align the L-Shaped RHS panel (H) to RSF&LSF side panel (F), insert and tighten with **1-1/4" machine bolts (3PCS)**.



## Chart 2

Step 2. Align the RHS glide panel (D) to the

RSF&LSF side panel (F) and the L-Shaped RHS panel (H) to the RHS side panel (D), insert and tighten with **1-1/4" machine bolts (4PCS)**.



### Chart 3

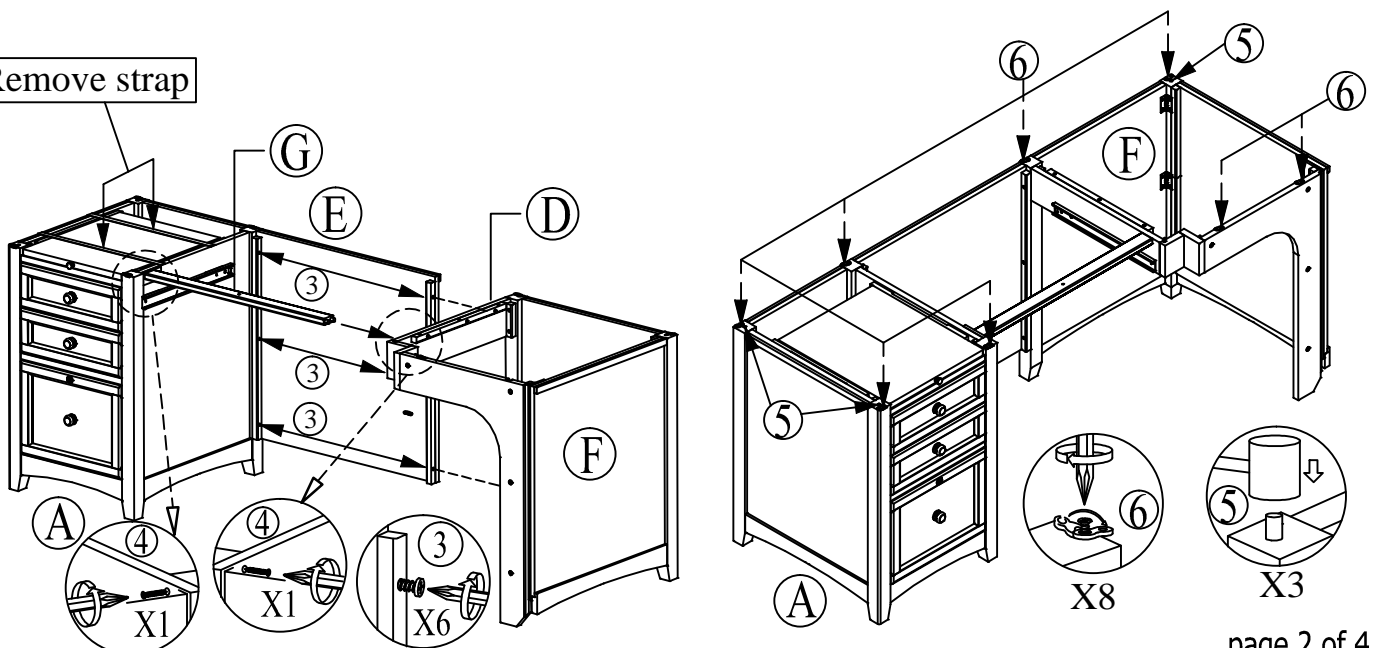
Step 3. Align the R1B pedestal (A) & RSF&LSF side panel (F) to the back panel (E), insert and tighten with **1-1/4" machine bolts** (6PCS).

Step 4. Using a mallet, carefully insert center crossbar (G) to the R1B pedestal (A) and RHS glide panel (D), tighten (1-1/4") **flat head wood screws**(2 PCS).

Step 5. Hammer the **wood dowels** (3 PCS) on the R1B pedestal (A) & RSH&LSF side panel(F).

Step 6. Loosen the screw to adjust **metal figure 8** (8 PCS) of its direction of the panel and re-screw.

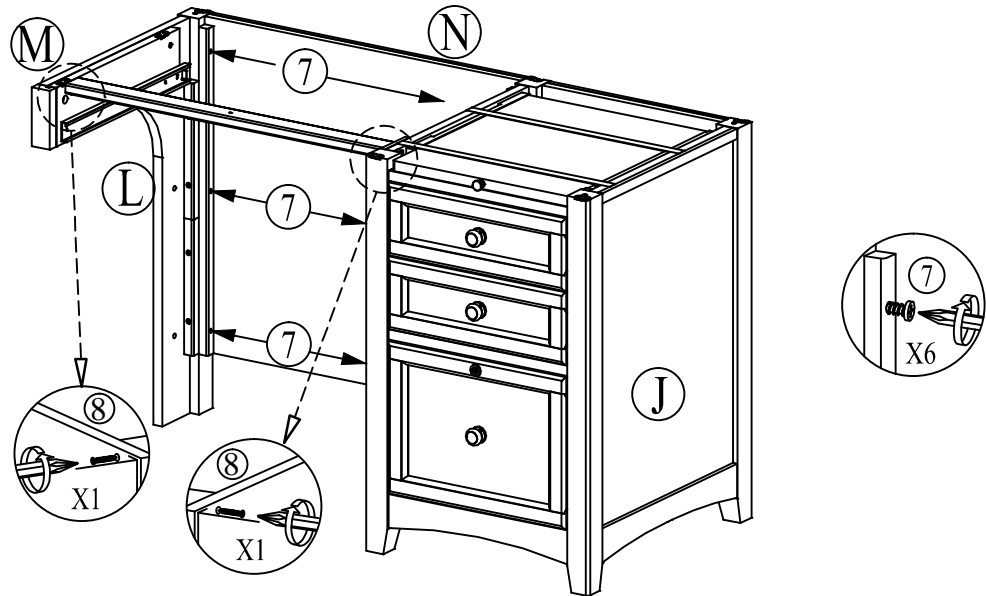
Remove strap



**Chart 4**

Step 7. Align the R2B pedestal (J) & L-Shaped LHS panel (M) to the back panel (N), insert and tighten with **1-1/4" machine bolts** (6PCS).

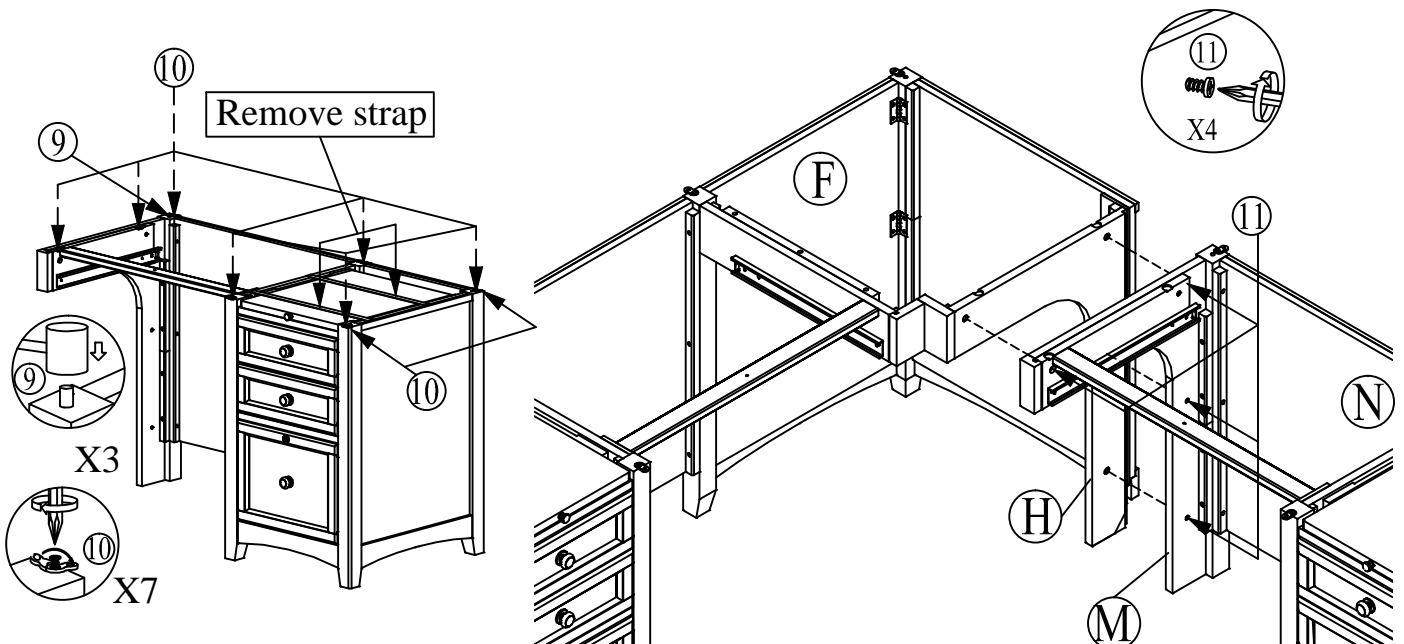
Step 8. Using a mallet, carefully insert Cross Bar (L) to the L-shape LHS panel (M) and R2B pedestal (J), tighten with **1-1/4" flat head wood screws** (2 PCS).


**Chart 5**

Step 9. Hammer the **wood dowels** (3 PCS) on the R2B pedestal (J) & L-Shaped RHS panel (H).

Step 10. Loosen the screw to adjust **metal figure 8** (7 PCS) of its direction of the panel and re-screw.

Step 11. Assemble the Return Desk to the Main Desk by inserting and tightening **1-1/4" machine bolt** (4PCS) at the front and the rear side of the L-Shaped RHS panel (H).

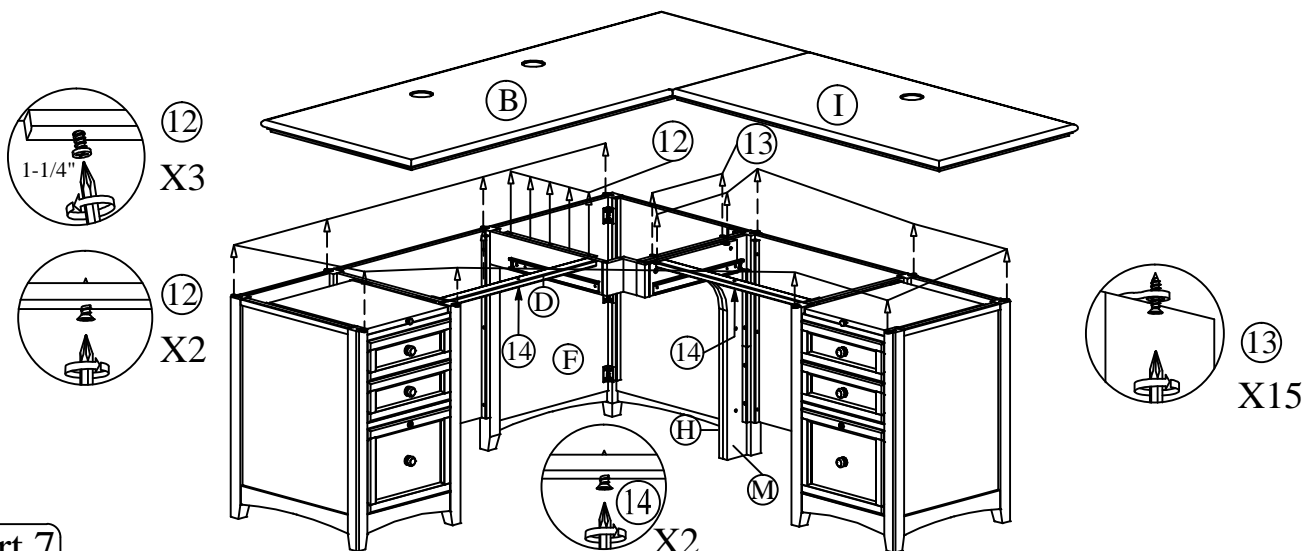


**Chart 6**

Step 12. Place and align R1 Desk Top (B) and R2 Desk Top (I) over the bases. Connect RHS Glide Panel (D) to R1 Desk Top (B) and use **1-1/4" machine bolts (3PCS)** and use **1-1/4" flat head wood screw (2PCS)** to reinforce the assembly.

Step 13. Insert **short 1" flat head wood screws (15 PCS)** through metal figure 8 to connect R1 Desk Top (B) to Main Desk base and R2 Desk Top (I) to Return Desk base.

Step 14. Use long (1-1/4") flat head wood screws (2 PCS) to connect crossbar (G) and (L) to the R1 Desk Top (B) and R2 Desk Top (I).

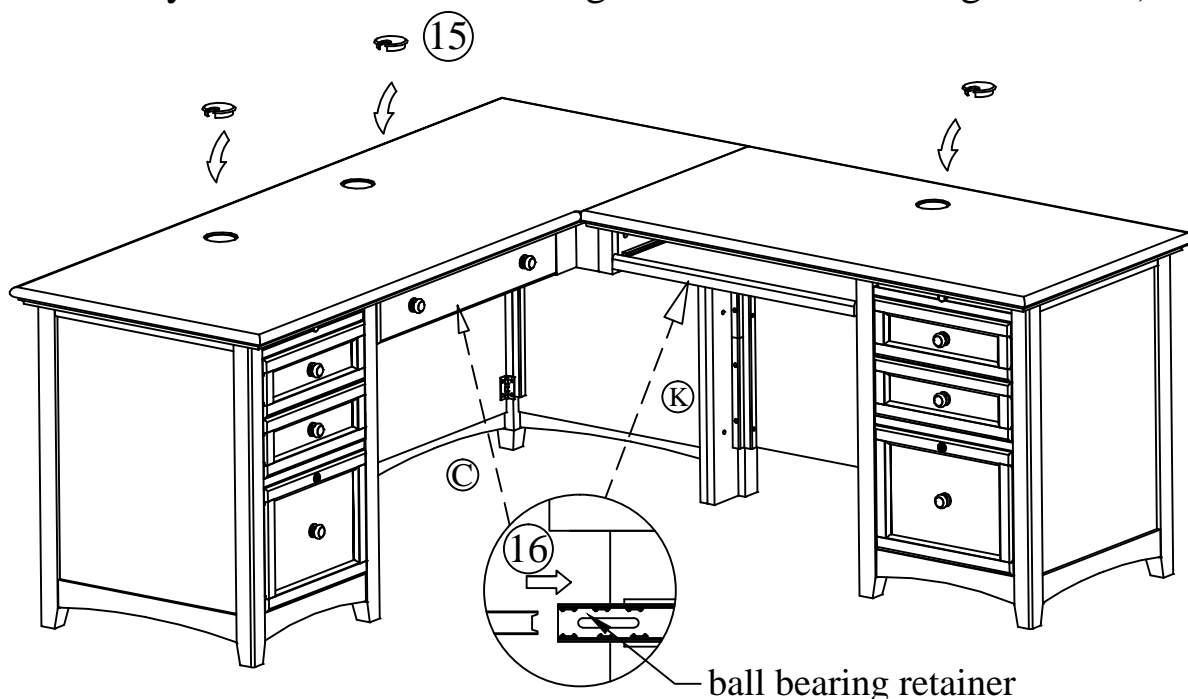

**Chart 7**

Step 15. Insert the two Grommets on top of the Main Desk and one Grommet on top of the Return Desk.

Step 16. Install the drop front center drawer (C) and keyboard pullout (K) to place.

**Important:**

(Be sure to move the ball bearing retainer all the way to the front of the glide and carefully slide the rails into the glides and ball bearing retainer.)



Assembly is now complete