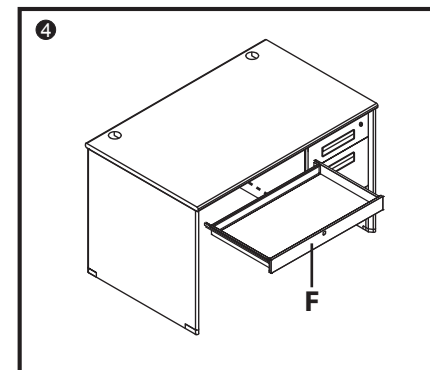
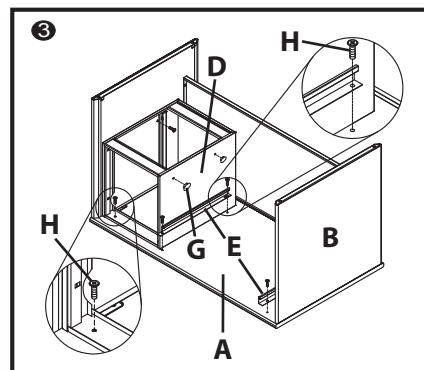
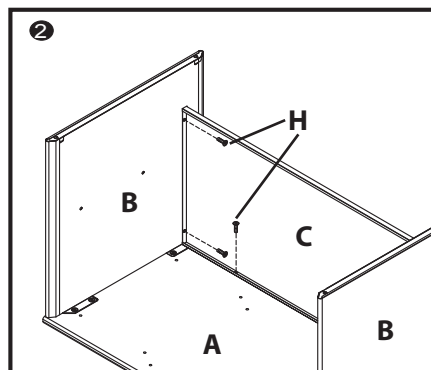
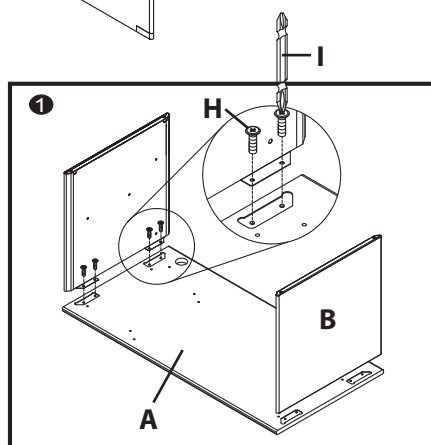
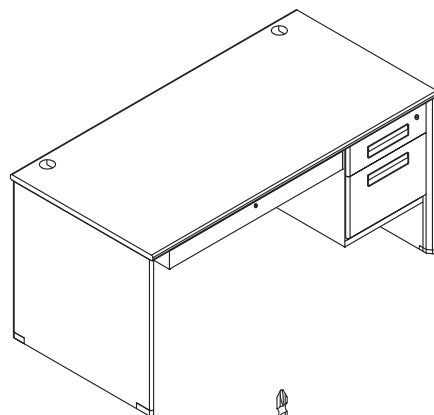
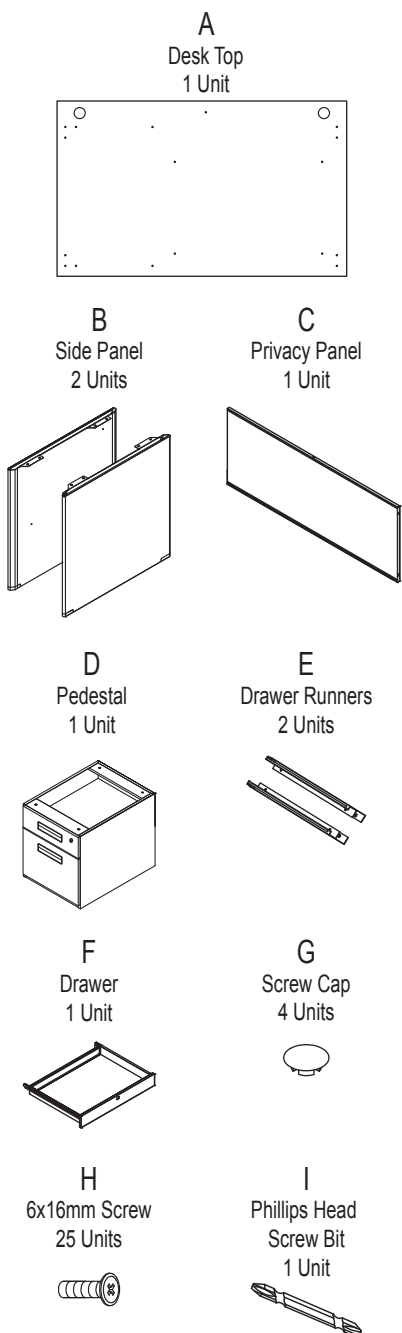


# Model 77348 Executive Series Single Pedestal Panel End Desk

## Parts Listing



## Assembly Instructions



**Please read all instructions before assembly. Assembly will require 2 people. Be sure to remove the Pedestal drawers prior to installation.**

**Tools Needed: Phillips Head Screwdriver**

**Tools Supplied: Phillips Head Screw Bit**

- Step 1:** Attach Side Panels (B) to underside of Desk Top (A) by aligning screw hole brackets with holes in Desk Top (A), and inserting 6x16mm Screws (H) to secure. Tighten using Phillips Head Screw Bit (I) or screwdriver.
- Step 2:** Attach Privacy Panel (C) to underside of Desk Top (A) and to Side Panels (B) by aligning screw holes in Privacy Panel (C) with holes in Desk Top (A) and holes in Side Panels (B), and inserting 6x16mm Screws (H) to secure. Tighten all screws using Phillips Head Screw Bit (I) or screwdriver.
- Step 3:** Attach Pedestal (D), with drawers removed, to Side Panel (B) and Desk Top (A) by inserting 6x16mm Screws (H) through pedestal wall and into Side Panel (B) and through screw holes in Desk Top (A). Tighten using Phillips Head Screw Bit (I) or screwdriver. Cover exposed holes in Pedestal (D) with Screw Cap (G). Attach Drawer Runners (E) for Drawer (F) to underside of Desk Top (A). Tighten using Phillips Head Screw Bit (I) or screwdriver.
- Step 4:** Flip the desk right side up using at least two people. Insert the Drawer (F) backwards, as shown, aligning it with the Drawer Runners (E). Push Drawer (F) all the way in to secure.
- Note:** At this time you can insert drawers back into Pedestal (D) and push all the way in to secure.

### Assembly Notes:

During assembly, hand tighten screws only. When all screws are in place, you may then tighten all screws completely.

### CAUTION:

1. Do not use this desk as a step ladder.
2. Check for loose screws and tighten them every 6 months.

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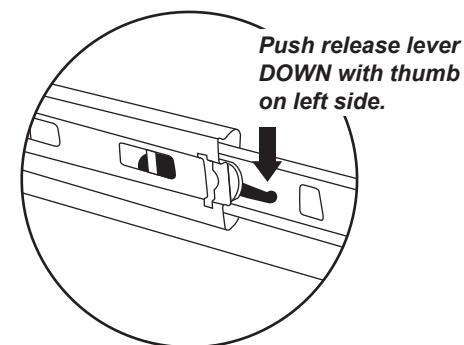
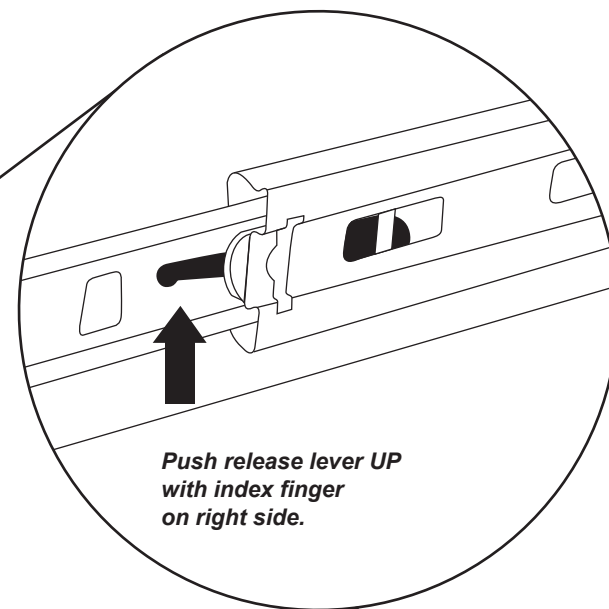
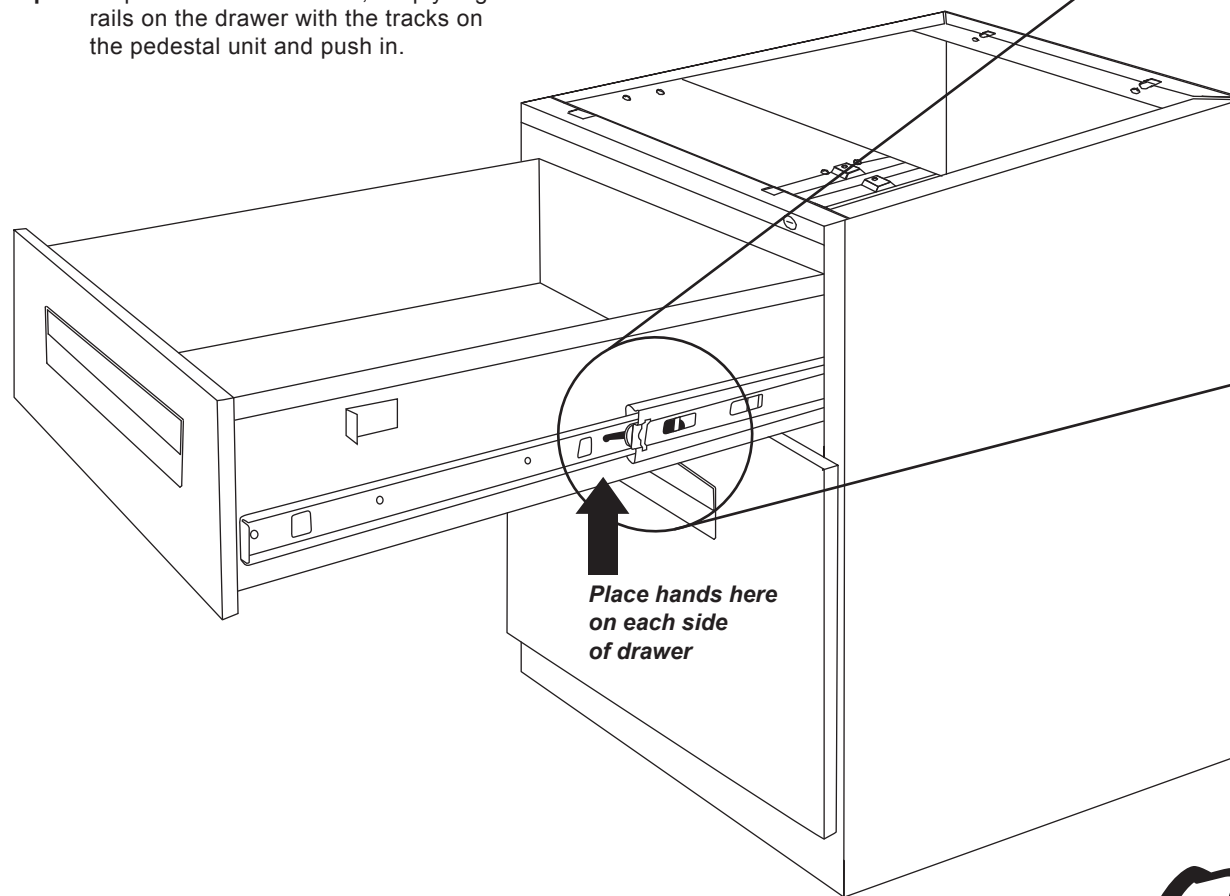
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# 77000 Series How to Remove the Pedestal Drawers

## Drawer Removal Instructions

**STOP** Please read all instructions before you begin.  
All Pedestal Drawers must be removed before attaching the Pedestal to a desk.

- Step 1:** Stand in front of the pedestal and open the drawer you wish to remove.  
Pull drawer all the way out until met with resistance.
- Step 2:** With both hands, place fingers underneath the open drawer on each side near the drawer release/locking lever (highlighted below) like you would be picking up the drawer. Keep hold of the drawer and using just your pointer finger on your right hand and your thumb on your left hand, simultaneously push the lever **UP on the right side** and push **DOWN on the left side**. While continuing to hold both levers in the correct pushed position, pull the drawer out.
- Step 3:** To put the drawer back in, simply align the rails on the drawer with the tracks on the pedestal unit and push in.



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