

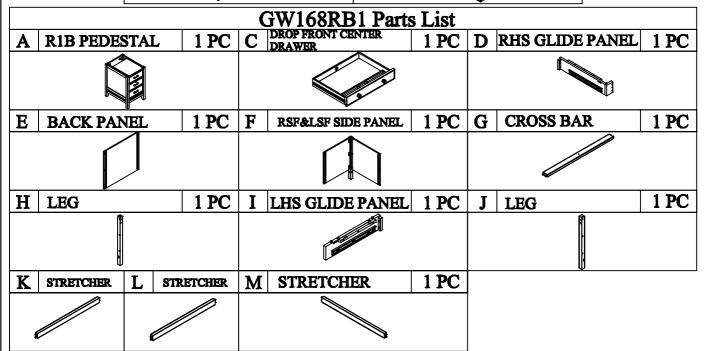
Assembly Instructions

Model No.: GW168R

Hardware List (included in GW168RB1)

8	24 PCS Machine Bolts (1-1/4")		3 PCS Metal Grommet
	14 PCS (3/4") Flat Head Wood Screws	0	7 PCS Wood Dowels (\$8x25mm)
	10 PCS (1-1/4") Flat Head Wood Screws	~	2 PCS Keys For File Drawer Lock

	GW168RT Parts List								
В	B R1 DESK TOP 1 PC			R2 DESK TOP	1 PC				



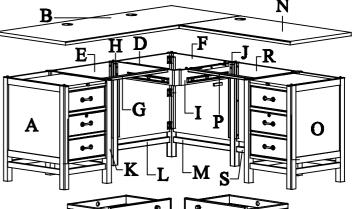
						.			
GW168RB2 Parts List									
0	R2B PEDESTAL	1 PC	P	CROSS BAR	1 PC	Q DROP FRONT CENTER 1 PC			
R	BACK PANEL	1 PC	S	STRETCHER	1 PC				

Thank you for purchasing Winners Only Inc. product. This product has been designed for easy assembly and constructed for durability. Please take the time to read and follow the assembly instructions. If a part or hardware is missing or you have any difficulties in assembling this product, please contact us. Those are the non included tools needed to successfully assemble your new desk:

Phillips screw driver or Power Drill (recommended). Mallet.

IMPORTANT NOTE:

Please keep all hardware parts out of the reach of children.







Assembly Instructions

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Notes: Need two people to assemble.

Instructions:

(Chart 1)

Step 1. Move the R1B pedestal (A) to the desired location and align it to the back panel (E) leg (H) and stretcher (K), insert and tighten with 1-1/4" machine bolts (6PCS).

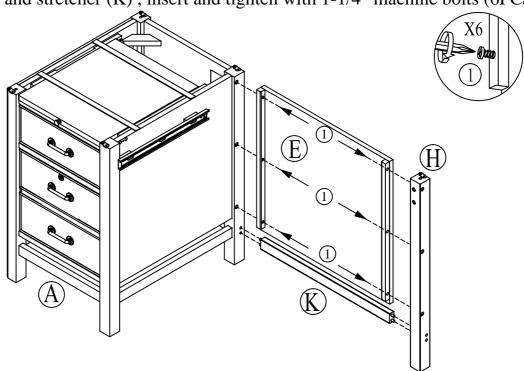
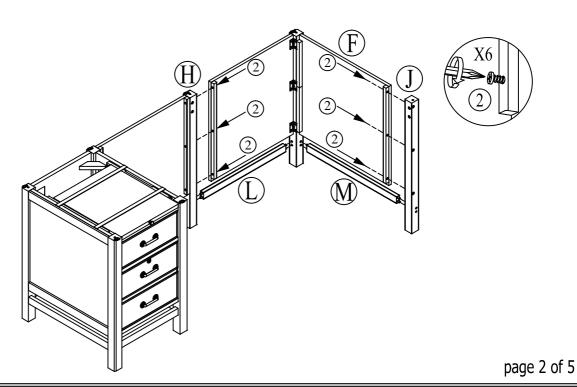


Chart 2 Open the RSF&LSF side panel (F) carefully.

Step 2. Align the leg (H) & leg (J) to the RSF&LSF side panel (F), and stretchers (L) & (M) insert and tighten with 1-1/4" machine bolts (6PCS).



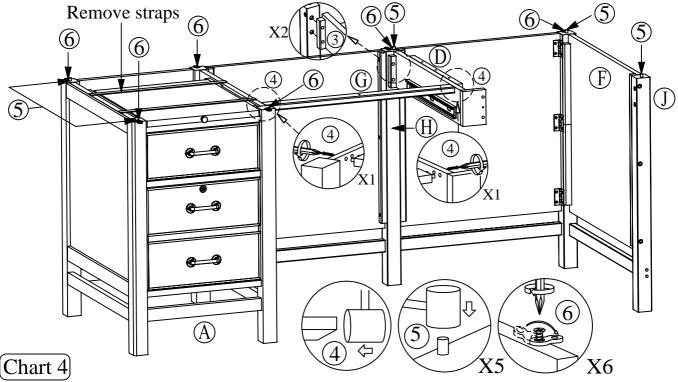


Assembly Instructions

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Chart 3

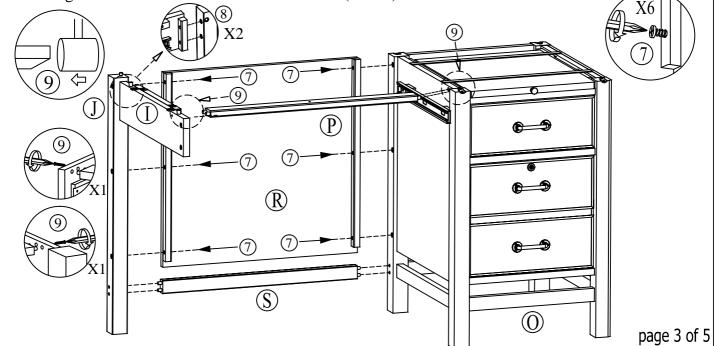
- Step 3. Align the RHS glide panel (D) to the leg (H), insert and tighten with 1-1/4" machine bolts (2PCS).
- Step 4. Using a Mallet, carefully insert Cross Bar (G) to the R1B pedestal (A) and RHS glide panel (D), tighten with 1-1/4" flat head wood screws (2 PCS) to Cross Bar (G) from R1B pedestal (A) side and from RHS glide panel (D) side.
- Step 5. Hammer the $wood\ dowels\ (5\ PCS)$ on the R1B pedestal (A) and RSF&LSF side panel (F) and (H)(J).
- Step 6. Loosen the screw to adjust **metal figure 8** (6 PCS) of its direction of the panel and re-screw.



Step 7. Move the R2B pedestal (O) to the desired location and align it to the back panel (R), stretcher (S) and leg (J), insert and tighten with 1-1/4" machine bolts (6PCS).

Step 8. Align the LHS glide panel (I) to the leg (J) , insert and tighten with 1-1/4" machine bolts (2PCS).

Step 9. Using a mallet, carefully insert Cross Bar (P) to the R2B pedestal (O) and LHS glide panel (I), tighten with 1-1/4" flat head wood screws (2 PCS).



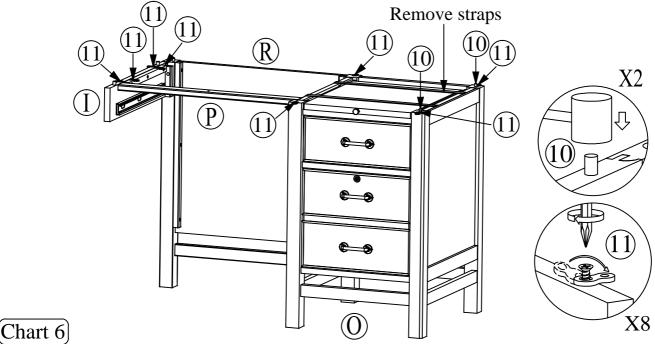
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Chart 5

Step 10. Hammer the **wood dowels** (2 PCS) on the R2B pedestal (O).

Step 11. Loosen the screw to adjust **metal figure 8** (8 PCS) of its direction of the panel and re-screw.



- Step 12. Align the LHS glide panel (I) to the RHS glide panel (D), insert and tighten with 1-1/4" machine bolts (2PCS) & use (1-1/4") flat head wood screws (1PC).
- Step 13. Place and align R1 desk top (B) and R2 desk top (N) over the bases. Connect RHS glide panel (D) to R1desk top (B). Use (1-1/4") flat head wood screws (3PCS) to reinforce the assembly.
- Step 14. Insert **short** (3/4") **flat head wood screws** (15 PCS) through metal figure 8 to connect R1 desk top(B) to Main Desk base and R2 desk top(N) to Return Desk base.
- Step 15. Use long (1-1/4") flat head wood screws (2 PCS) to connect Cross Bar (G) & (P) to R1 desk top (B) and R2 desk top (N).

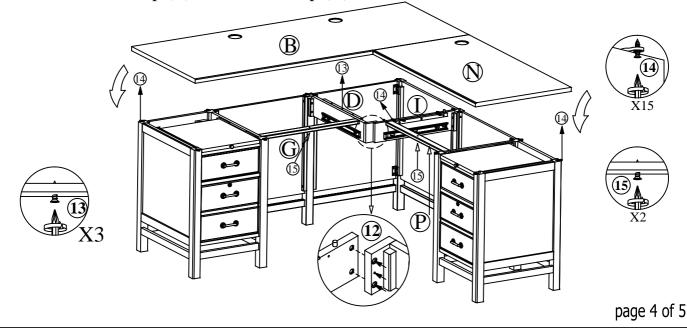




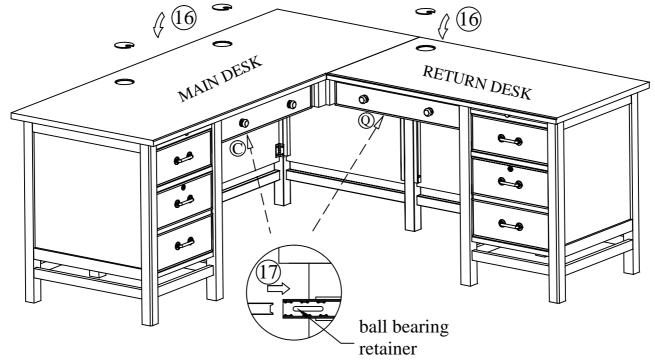
Chart 7

Step 16. Insert the two Grommets on the top of the Main Desk and one Grommet on the top of the Return Desk.

Step 17. Install the drop front center drawer (C) & (Q) to place .

Important:

(Be sure to move the ball bearing retainer all the way to the front of the glide and carefully slide the rails into the glides and ball bearing retainer.)



Assembly is now complete

Note: Dragging the fully assembled desk may result in permanent damages to your newly purchased desk.

To move the desk from its location, please make sure to disconnect the Return Desk from the Main Desk (CHART 6), once the desk is separated into two units, lift up and move each unit to the desired location, then re-connect Return & Main Desks (CHART 6).

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