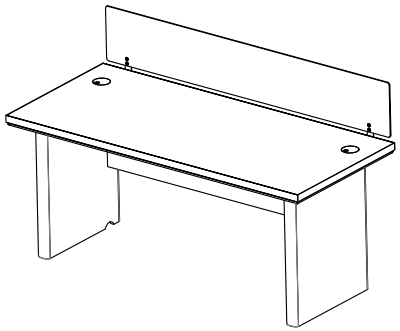
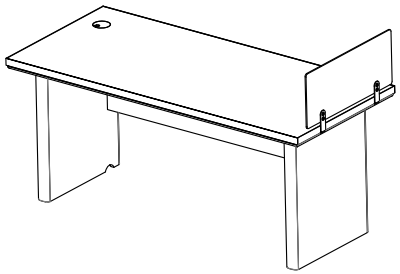
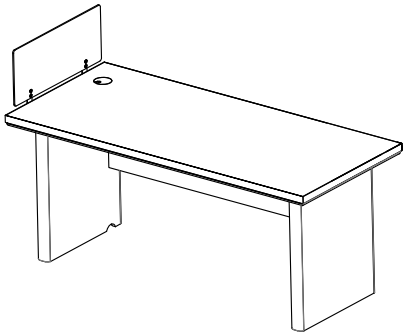
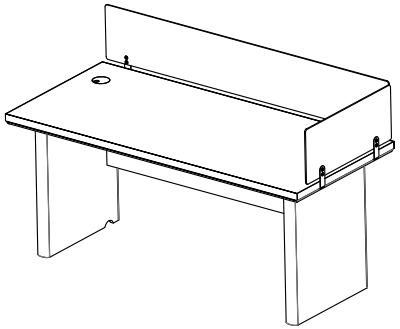
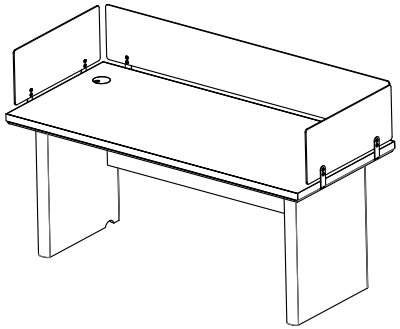
SM720 /SM720R
SETUP INSTRUCTIONS

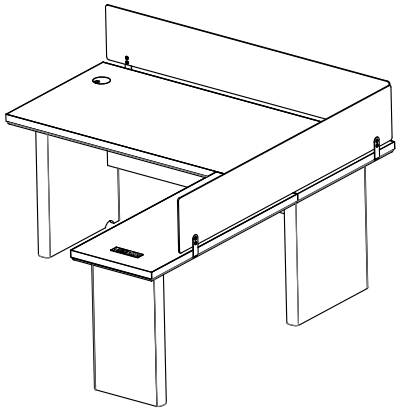


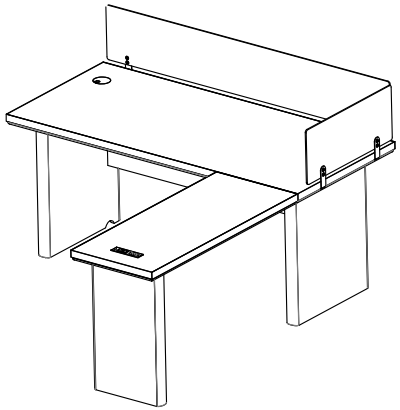












SM720 /SM720R
SETUP INSTRUCTIONS

FIGURE 1

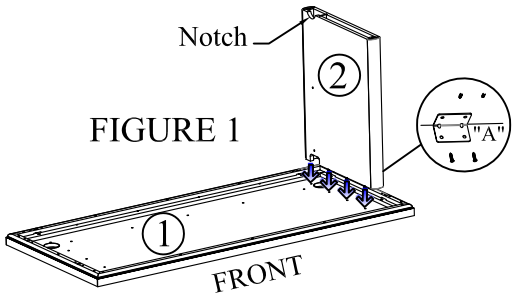


FIGURE 2

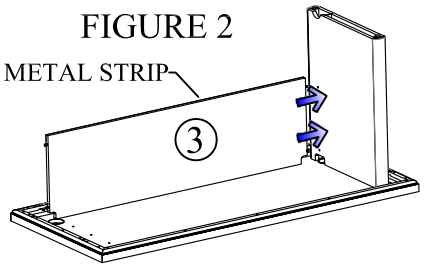


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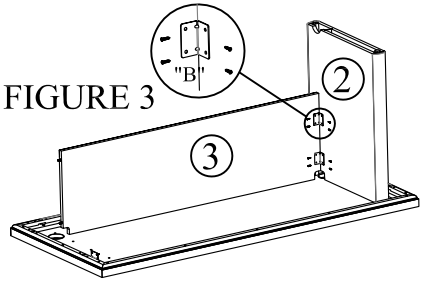


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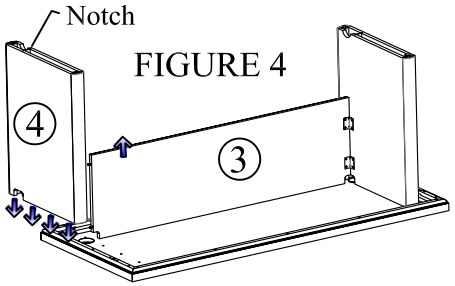


FIGURE 5

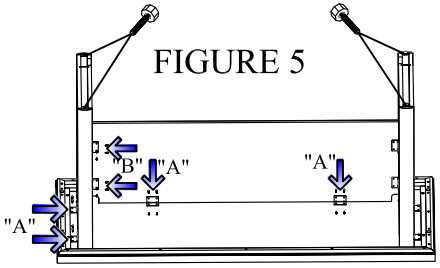
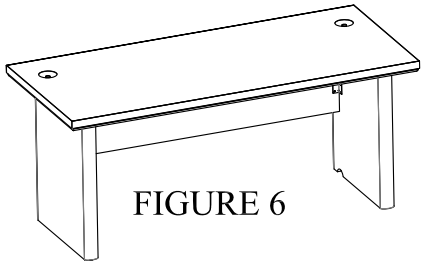


FIGURE 6



OPTIONAL RETURN

FIGURE 7

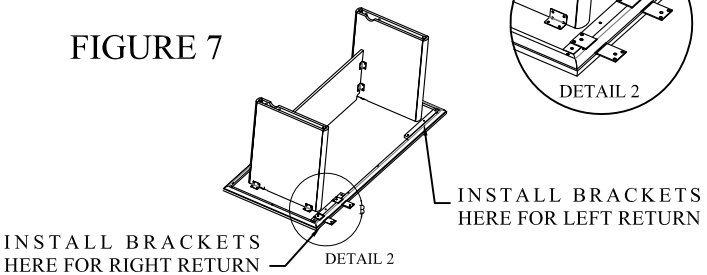


FIGURE 8

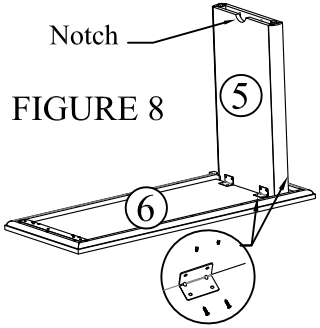
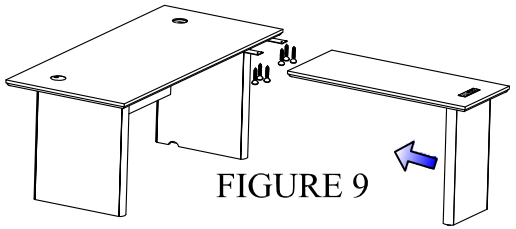
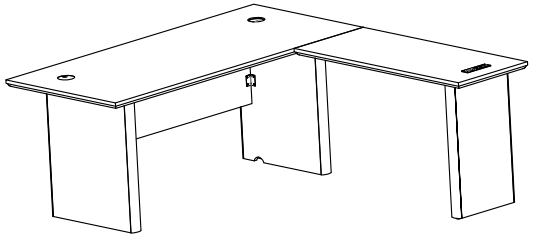


FIGURE 9





INSTRUCTIONS:

1.Unpack all from box.

2.Place the top (1) face down on a soft surface (can use the protective foam) (**Fig.1**)

3.Locate the LEFT leg (2) into dowel holes,referencing the circular notch, as shown (**Fig 1**). secure with two(2) BLACK L-Brackets ("A") with eight (8) 5/8" screws ("C").

4.Locate Modesty Panel (3) into the dowel holes on the inside of the leg (**Fig. 2)** ***INSURE*** the metal strip positioned to the outside of the kneehole.

5.Mount two (2) BROWN L-Brackets ("B") to connect the leg (2) to the Modesty Panel (3) using eight (8) 5/8" screws ("C") **(Fig.3).**

6. Locate RIGHT Leg (4) into position while slightly lifting the Modesty Panel (3) to align the holes **(Fig.4).**

7. Install two (2) BLACK L-Brackets ("A") to join Modesty Panel to Top , as shown using eight (8) 5/8" screws ("C") **(Fig. 5.)**

8. Install two (2) BROWN L-Brackets ("B") to join Modesty Panel to Legs, as shown using eight (8) 5/8" screws ("C") **(Fig. 5.)**

9. Install four (4) Levelers ("D") (**Fig.5)**

10. **FOR RETURN INSTALLATION OPTION** Mount two (2) L-Brackets ("RE") to the Top using six (6) 1-1/4" Phil screws ("RD") **(Fig. 7. Detail 2)**

10.With assistance flip the unit into its final position (**Fig.6.)**

FOR RETURN INSTALLATION OPTION

11. Install leg (5) onto the return top (6),referencing the circular notch, using four BLACK L-Brackets ("RA") and (16) 5/8" screws ("RB"). Install (2) Levelers("RC") (**Fig. 8.)**

12.Position the Return onto the brackets mounted in the step (9) and secure using six1-1/4" Phil screw ("RD") **(Fig.9.)**

13. Add Grommets ("E") to desk.

REV. A

No:		Hardware List SM720	Qty
A		L-BRACKET - BLACK	6
B		L-BRACKET - BROWN	4
C		6X5/8" PHIL FLAT PBS BLACK	40
D		HEX HEAD LEVELER	4
E		GROMMET	2

No:		Hardware List SM720R	Qty
RA		L-BRACKET	4
RB		6X5/8" PHIL FLAT PBS BLACK	16
RC		HEX HEAD LEVELER	2
RD		#8 X 1 1/4 PHIL RND WASHER SCREW	12
RE		RETURN BRACKET	2