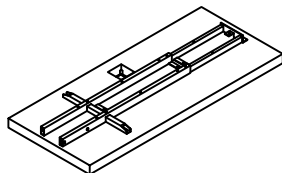


**Congratulations on the purchase of your new *Signature Series* product!**

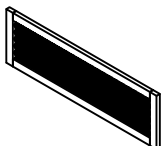
## COMPONENTS

### IRT4820HA

(A) Top Panel-1pc

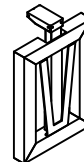


(B) Modesty Panel-1pc



### IRBHAB

(C) Base Leg-1pc



## HARDWARE & TOOLS

(D) Cam Post-3pcs



(E) Wood Dowel

Ø8\*30mm-2pcs



(F) Cam Lock-3pcs



(G) Screw

M6X15mm-10pcs



(H) Screw

Ø6X33mm-5pcs



Tools Required for Assembly

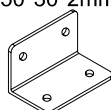


(I) Cam Sticker-3pcs



(J) Mntg Bracket

50\*30\*2mm-4pcs



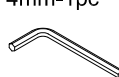
(K) Screw

Ø4X16mm-29pcs



(L) Allen Wrench

4mm-1pc



(M) Allen Wrench

5mm-1pc



Philips Screw Driver for

(D) Cam Post

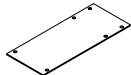
(F) Cam Lock

(K) Screw Ø4X16mm

(R) Screw Ø5x20mm

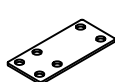
(S) Screw Ø5x45mm

(N) Wire Management  
Tray-2pc



(P) Mntg Bracket

120\*50\*3mm-2pcs



(R) Screw

Ø5x20mm-3pcs



(S) Screw

Ø5x45mm-4pcs

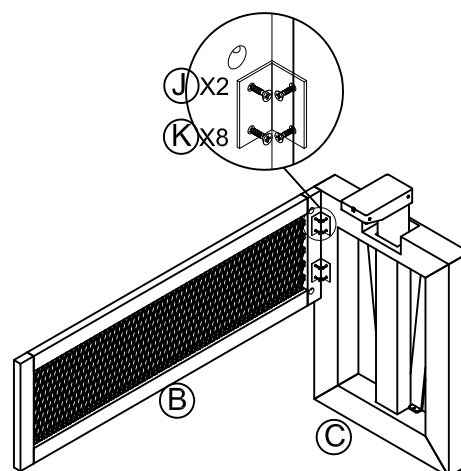
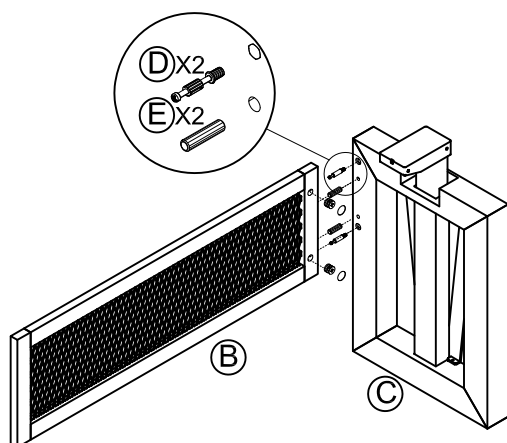


### NOTE:

Hardware is packed with  
carton **IRT4820HA**

## INSTRUCTIONS - Do not use power tools to assemble

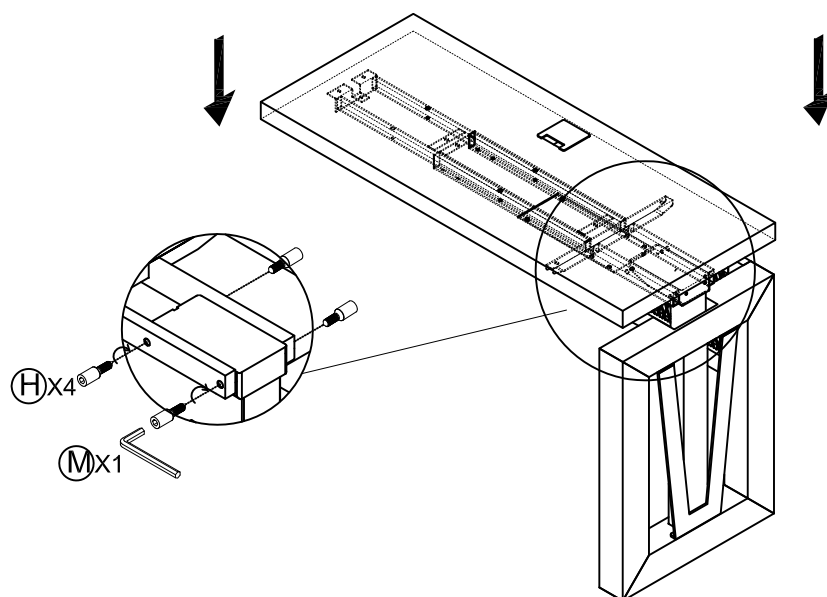
### STEP 1 - Install Right Side



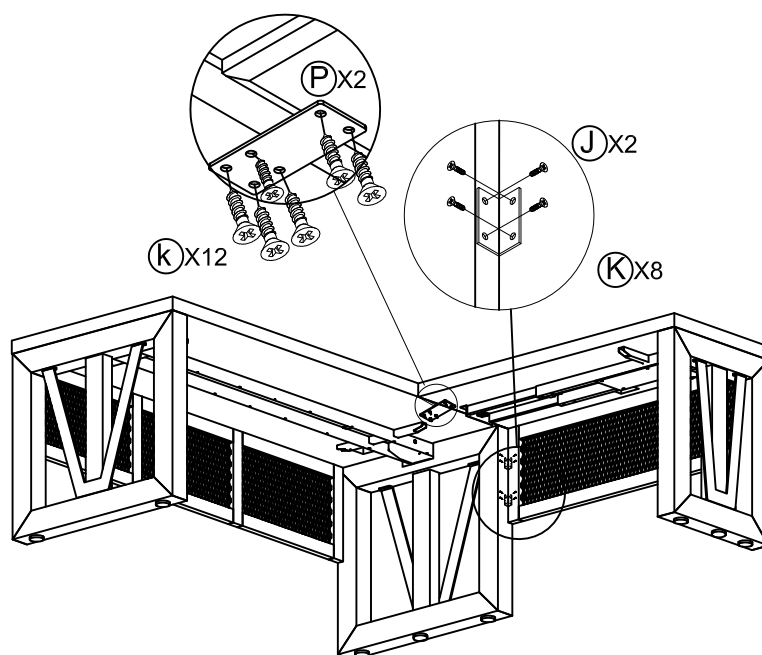
**Congratulations on the purchase of your new *Signature Series* product!**

**INSTRUCTIONS - Do not use power tools to assemble**

**STEP 2**



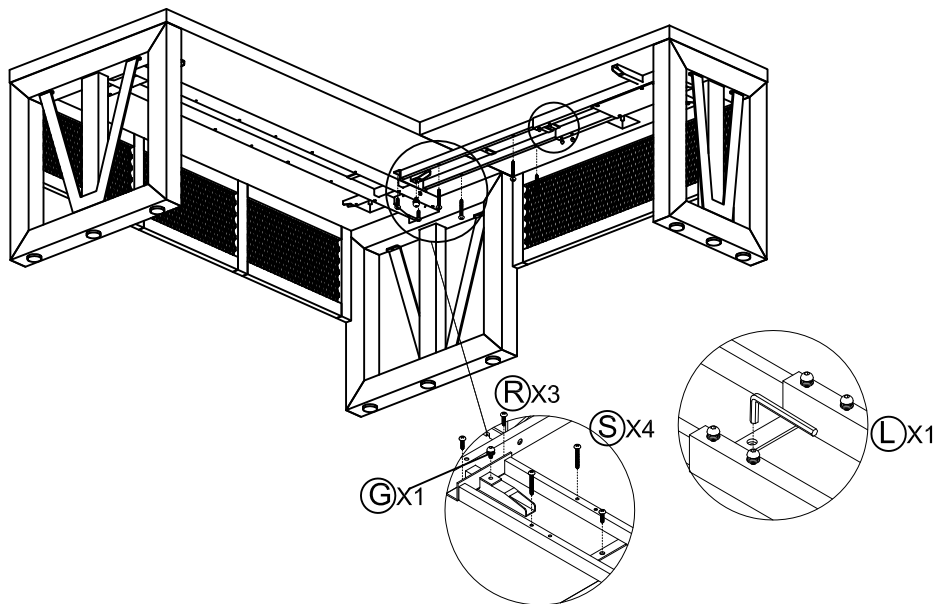
**STEP 3**



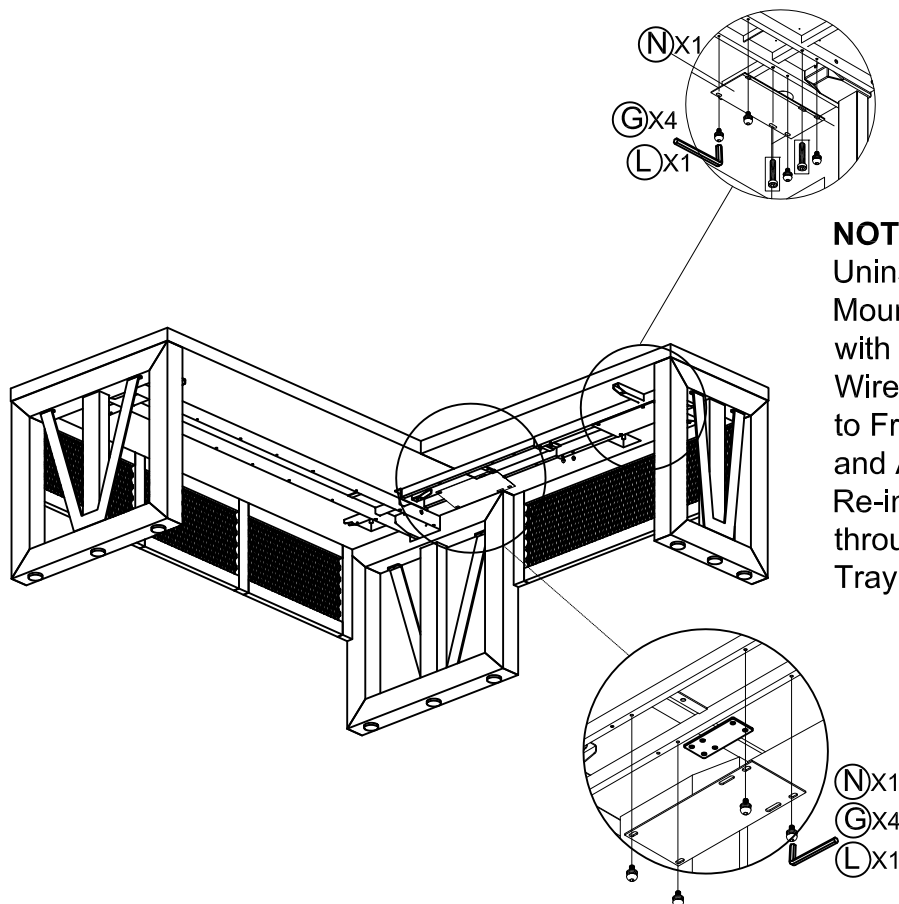
Congratulations on the purchase of your new *Signature Series* product!

INSTRUCTIONS - Do not use power tools to assemble

STEP 4



STEP 5

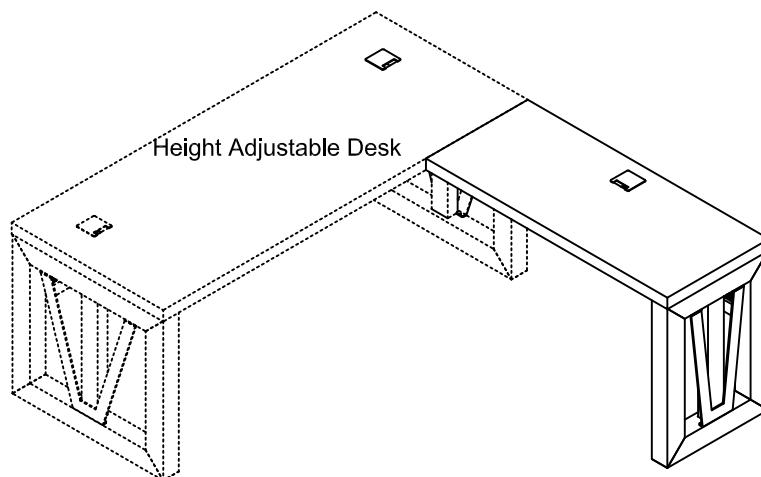


**NOTE:**  
Uninstall the Frame Mounting Screws, Qty 2, with Allen Wrench (L). Install Wire Management Tray (N) to Frame using Screws (G) and Allen Wrench (L). Re-install Frame Screws through Wire Management Tray.

**Congratulations on the purchase of your new *Signature Series* product!**

**INSTRUCTIONS - Do not use power tools to assemble**

COMPLETED

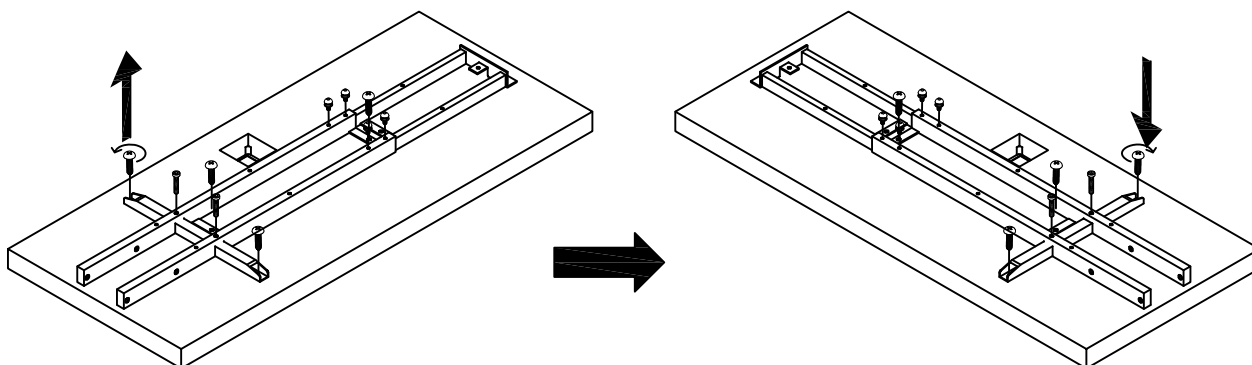


**Congratulations on the purchase of your new *Signature Series* product!**

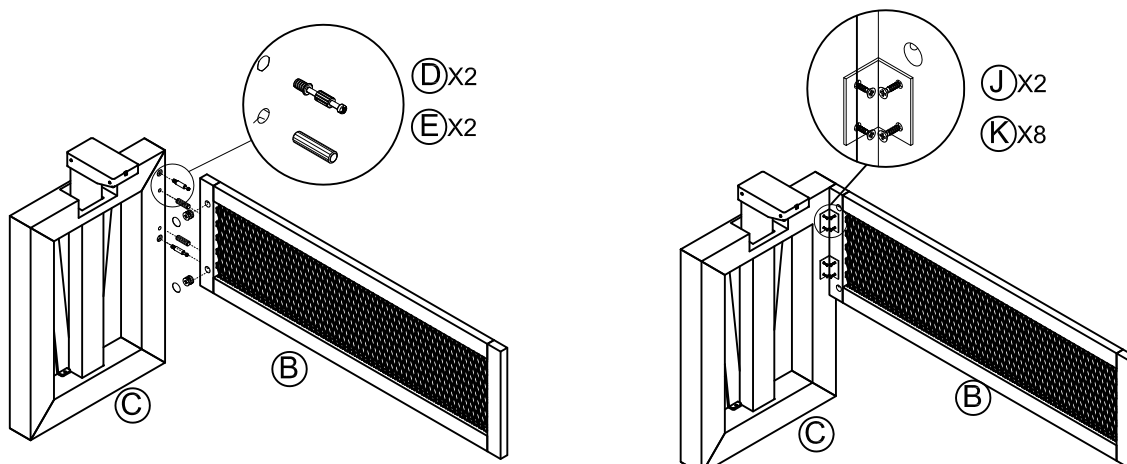
## INSTRUCTIONS

Uninstall the Philips Screws and Allen Screws of the mounting frame, total Qty 4, with Allen Wrench (L) and tools, then turn around 180° and using screws install the mounting frame to other pre-drilled holes underside the height adjustable return top.

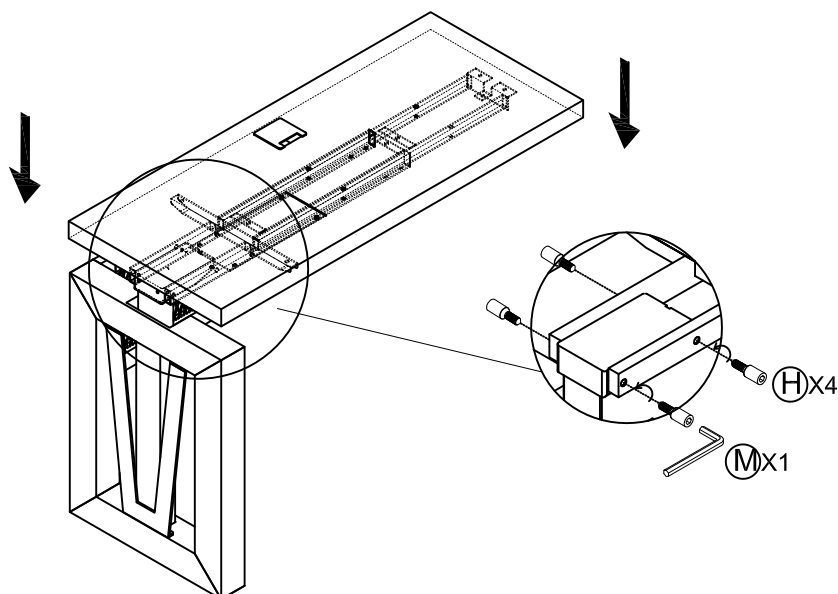
### STEP 1 - Install Left Side



### STEP 2

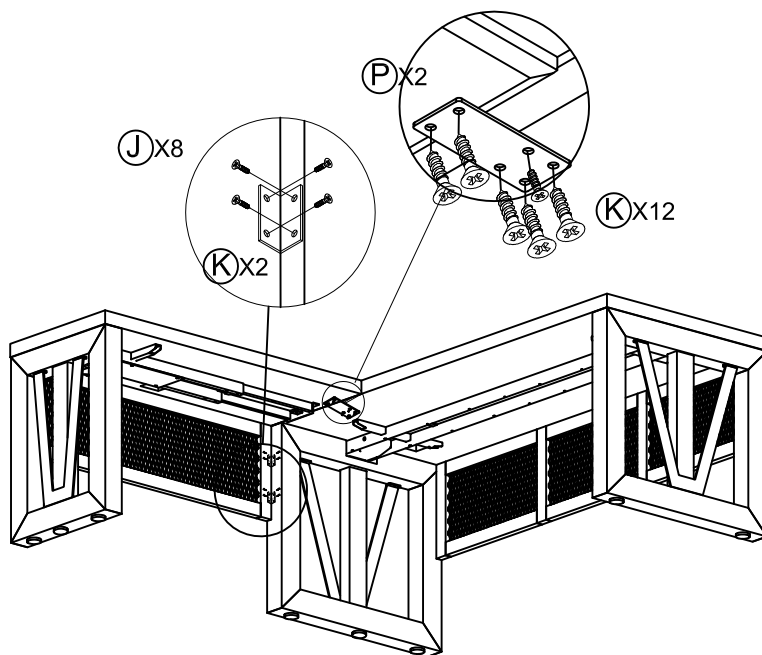


### STEP 3

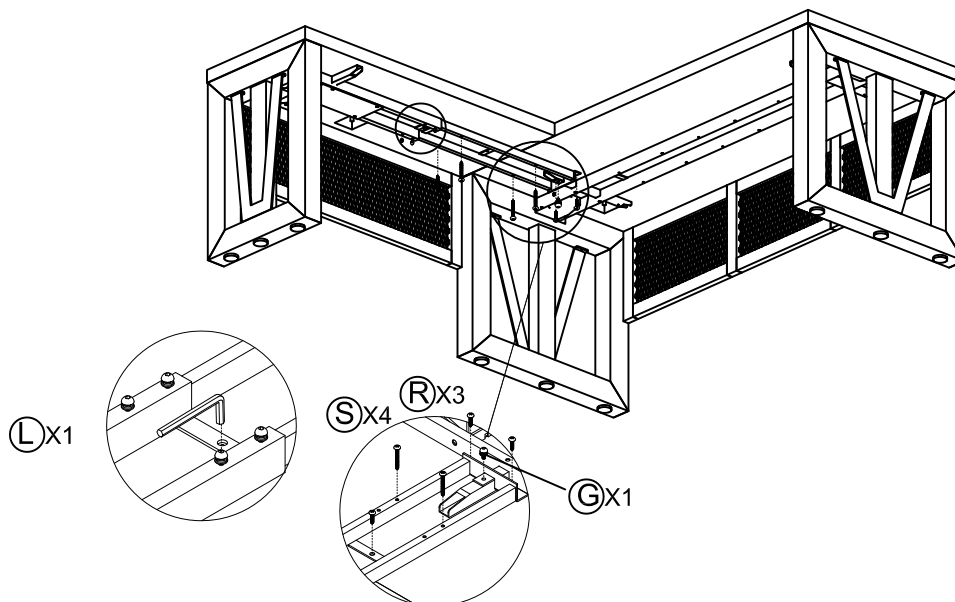


Congratulations on the purchase of your new *Signature Series* product!

STEP 4

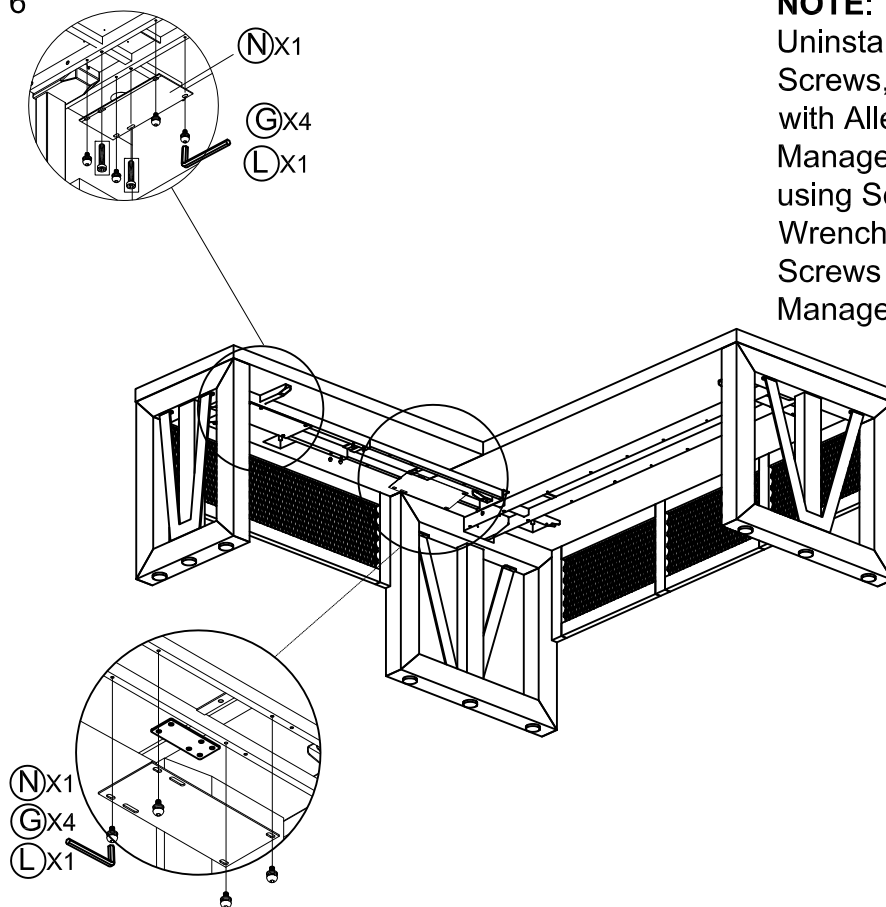


STEP 5



**Congratulations on the purchase of your new *Signature Series* product!**

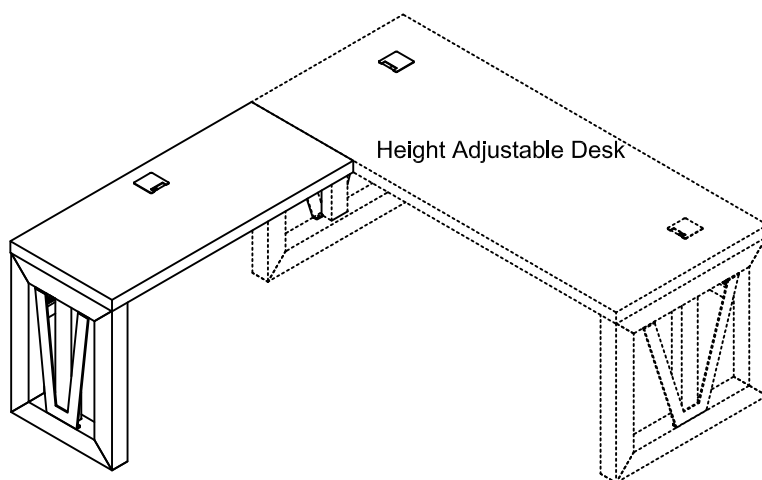
**STEP 6**



**NOTE:**

Uninstall the Frame Mounting Screws, Qty 2, with Allen Wrench (L). Install Wire Management Tray (N) to Frame using Screws (G) and Allen Wrench (L). Re-install Frame Screws through Wire Management Tray.

**COMPLETED**



**Congratulations on the purchase of your new *Signature Series* product!**

## INSTRUCTIONS



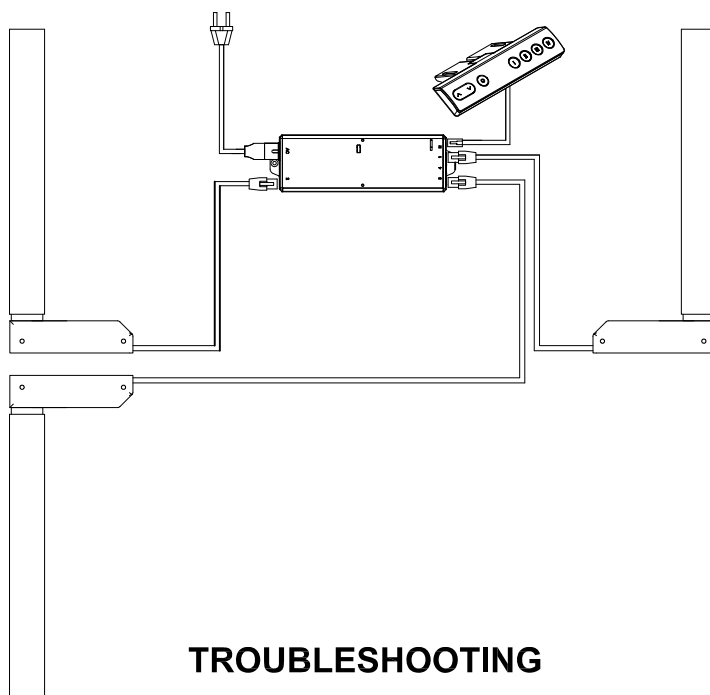
Make sure no obstacles are in the desk's path.  
Make sure the desktop is not touching any walls.



Make sure all cords are appropriate length to accommodate  
the change in height.

**IMPORTANT:** You must INITIALIZE the desk prior to first use.

Controller Initialization- Press and hold the Down button on the controller until the desk reaches its lowest height, slightly raises, and stops. Release the down button, your desk is now ready for use. (Following the "USER MANUALS" to use your desk)



## TROUBLESHOOTING

If the table is not functioning properly it may need to be reset.

Unplug the power cord for 20 seconds.

Plug the power cord back in and follow the RESET procedures.

If the error message persists after the reset procedure, please contact your dealer.

If the height between the legs exceeds 1.5 inches, stop the reset procedure, please contact your dealer.