

⚠ WARNING ⚠

If any parts are missing, damaged or worn, stop using this chair. Repair the chair with manufacturer supplied parts.
Ensure all screws are securely fastened. Do not use this chair unless all bolts and parts are firmly tightened. Periodically check that all screws remain tight. Keep hex key in a safe place for future use. Failure to secure screws or allowing screws to become loose may result in personal injury. This chair is designed for seating only. Do not stand on this chair. Do not use it as a step ladder. Do not sit on the arm rest of this product.
This chair is for use by one person weighing 250 lbs. (114kg.) or less. If you have any concerns about safety, withdraw from service until repaired by authorized Global dealer.
For use on carpeted surfaces only. The dual wheel casters can cause unexpected rolling or tipping on hard surfaces.

IMPORTANT: Read these instructions carefully before beginning assembly. Failure to follow these instructions may result in serious injury.
Carefully unpack all parts and identify them with the parts list before attempting to assemble the chair.
Remove all cardboard and plastic covering from chair parts. Please examine all packing material before discarding it.

PARTS LIST

Refer to figure 1 and 2

ITEM	DESCRIPTION	QTY.
A	Back	1
B	Seat	1
C	Arms	2
D	Base	1
E	Mechanism	1
F	Pneumatic cylinder	1
G	Cylinder cover	1
H	Casters	5
I	Mechanism screws - 7/8"	4
J	Back rest screws - 1 1/8"	4
K	Arm screws - 1 3/8"	4
L	Plastic caps	4
M	Hex key	1

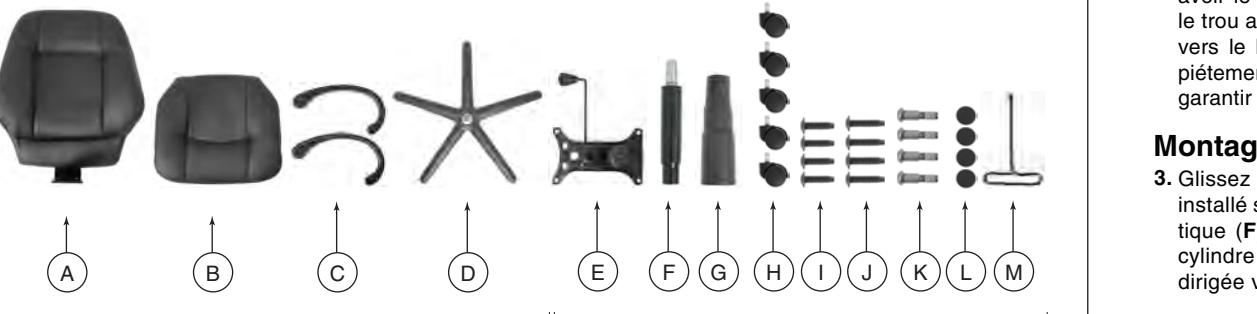


Figure 1

NOMENCLATURE

Se reporter aux figures 1 et 2

ARTICLE	DESCRIPTION	QTÉ.
A	Dossier	1
B	Siège	1
C	Accoudoirs	2
D	Piétement	1
E	Mécanisme	1
F	Cylindre pneumatique	1
G	Cache-cylindre	1
H	Roulettes	5
I	Vis de mécanisme - 7/8 po	4
J	Vis de dossier - 1 1/8 po	4
K	Vis d'accoudoir - 1 3/8 po	4
L	Caches en plastique	4
M	Clé hexagonale	1

Figure 2

ASSEMBLY

Attaching casters

- Push one caster (H) into each hole on the bottom of the five pronged base (D) as shown in figure 3. When partially inserted, there will be some resistance before the caster "snaps" into position.

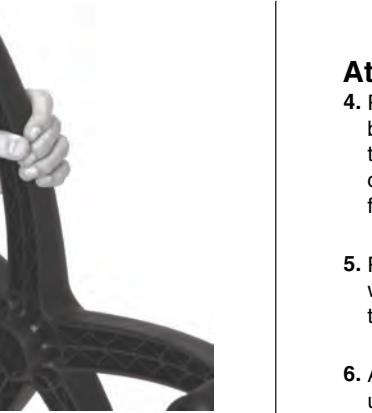


Figure 3

Attaching pneumatic cylinder

- Insert the pneumatic cylinder (F), which may have the cylinder cover (G) already installed, into the hole in the center of the base (D), with the "clip" end downwards as shown in figure 4. Both the base and the cylinder are tapered to ensure a tight fit.

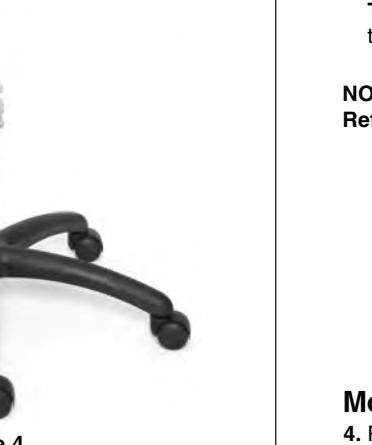


Figure 4

Attaching cylinder cover

- Slide the supplied 3 piece cylinder cover (G), if not already installed on the cylinder, over the pneumatic cylinder (F). Ensure the largest diameter section of 3 piece cover is facing towards the bottom of the assembly. Refer to figure 5.



Figure 5

MONTAGE

Montage des roulettes

- Engagez une roulette (H) dans chaque trou du piétement (D) à cinq branches comme indiqué à la figure 3. Une résistance se fait sentir avant que la roulette ne s'engage complètement.



Figure 6

Montage du cylindre pneumatique

- Engagez le cylindre pneumatique (F), qui peut avoir le cache-cylindre (G) déjà installé, dans le trou au centre du piétement (D), avec le clip vers le bas comme indiqué à la figure 4. Le piétement et le cylindre sont coniques pour garantir un montage serré.



Figure 7

Montage du cache-cylindre

- Glissez le Cache-cylindre (G), si pas déjà installé sur le cylindre, sur le cylindre pneumatique (F). S'assurer que la partie du cache-cylindre ayant le plus grand diamètre soit dirigée vers le bas. Voir la figure 5.



Figure 8

Attaching seat mechanism

- Position the seat (B) on the floor with the bottom facing upward and the front facing towards you as shown in figure 6. The bottom is clearly marked with a label pointing toward the front of the seat.
- Position the mechanism (E) on the seat bottom with the front of the mechanism facing toward the front of the seat as shown in figure 7.
- Attach the seat mechanism to the seat bottom using the supplied hex key (M) with 4 screws (I) 7/8" long as shown in figure 8. Leave all screws loose until all four have been started. **THEN TIGHTEN ALL SCREWS SECURELY** using the supplied hex key (M) as shown in figure 8.

NOTE: Be sure to position mechanism properly. Refer to figures 6 & 7 to assure proper position.



Figure 9



Figure 10

Assembly/Operating Instructions

Instructions de montage et d'utilisation

Attaching chair assembly

7. With the cylinder cover (G) in place carefully insert the pneumatic cylinder (F) into the hole in mechanism as shown in figure 9. Press down firmly. Weight or applied pressure will "pressure seal" these components to one another.

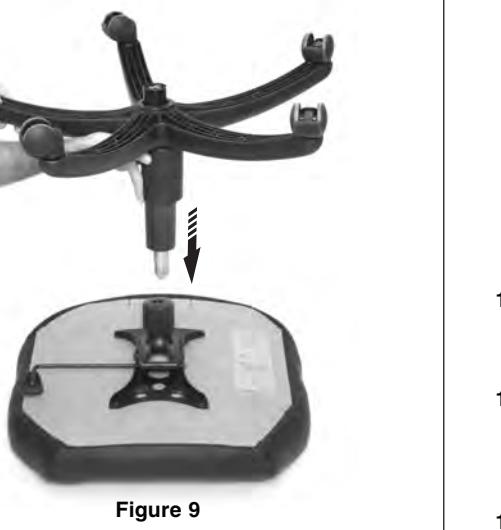


Figure 9

Attaching back

8. Place the chair assembly on its side. Align the holes of the back bracket with the holes at the rear of the seat bottom, as shown in figure 10. Loosely attach the back bracket to the seat bottom using 4 supplied screws (J) 1 1/8" long. Do not fully tighten until all screws have been hand tightened. **THEN TIGHTEN ALL SCREWS SECURELY** using the supplied Hex key (M) as shown in figure 11.

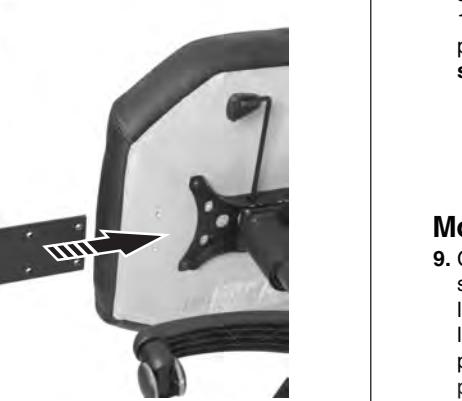


Figure 10

Montage du fauteuil

7. Le cache-cylindre (G) étant en place, introduisez soigneusement le cylindre pneumatique (F) dans le trou du mécanisme de siège comme indiqué sur la figure 9, et enfoncez le fermement. Un poids ou une forte pression assurera un joint par pression entre ces éléments.

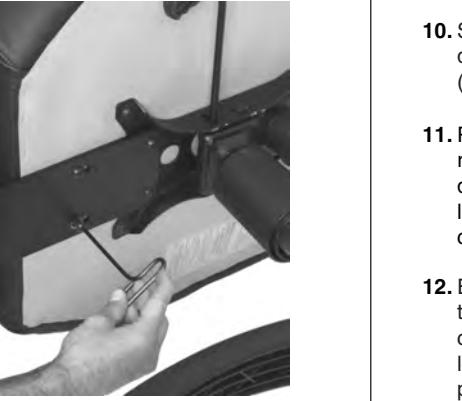


Figure 11

Fixation du dossier

8. Placez le fauteuil sur son côté. Alignez les trous du support de dossier avec les trous situés à l'arrière du dessous du siège, comme illustré à la figure 10. Fixez, sans le serrer, le support de siège sur le dessous du siège à l'aide des 4 vis (J) 1 1/8 po. Ne serrez fortement les vis qu'après les avoir préalablement toutes serrées à la main. **SERREZ ALORS FORTEMENT TOUTES LES VIS** à l'aide de la clé hexagonale fournie (M), comme illustré à la figure 11.

Attaching arms

9. Place the chair assembly on its left side. Loosely attach the chair arm (labeled "R" on the inside of the arm) to the right side of the seat and back using 2 of the supplied screws (K) 1 3/8" long, as shown in figure 12. Start the rear screw first. **Do not fully tighten until the screws have been hand tightened.**

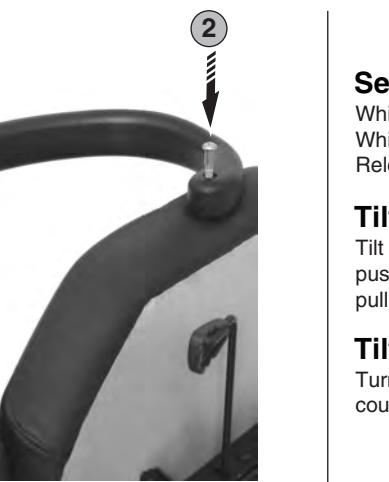


Figure 12

10. Tighten the screws securing the arm to the back and seat using the supplied Hex key (M) as shown in Figures 13.



Figure 13

11. Place the chair assembly on its right side and repeat steps 9 and 10 attaching the other arm (labeled "L" on the inside of the arm) to the seat and back. Again, start with the rear screw first.



Figure 14

12. Push the 4 plastic caps (L) into holes in chair arms to cover screw heads as shown in figure 14. Caps may require a light tap to secure in place. **The caps should be flush with the surface of the arm as shown in figure 14.**

OPERATION

Seat height control (figure 15)

While unseated, rotate lever (A) to increase height. While seated, rotate lever to decrease height. Release lever when desired height is achieved.

Tilt lock control (figure 15)

Tilt chair forward to the most upright position and push lever (B) inwards to lock in position. To unlock pull lever outwards.

Tilt tension control (figure 15)

Turn handwheel (C) clockwise to increase tilt tension, counter clockwise to decrease it.



Figure 15

UTILISATION

Réglage de la hauteur du siège (figure 15)

Pour relever le siège, levez-vous et tournez le levier (A). Pour abaisser le siège, tout en demeurant assis, tournez le levier. Relâchez le levier lorsque le siège est à la hauteur voulue.

Mécanisme de blocage du basculement (figure 15)

Redressez le siège à fond vers l'avant et poussez le levier (B) vers l'intérieur pour bloquer le siège en place. Pour débloquer le siège, tirez le levier vers l'extérieur.

Réglage de la tension de basculement (figure 15)

tourner la molette (C) dans le sens des aiguilles d'une montre pour accroître la tension, ou dans le sens inverse pour réduire la tension.

