



Leaders in Reception Seating

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# Assembly Instructions For Siena & Ravenna Series

**Tools required:** 9/16" ratchet or wrench. (Ratchet recommended.)

**Note:** These instructions are intended for various models and configurations. Your products may not look exactly as those shown in the diagrams.

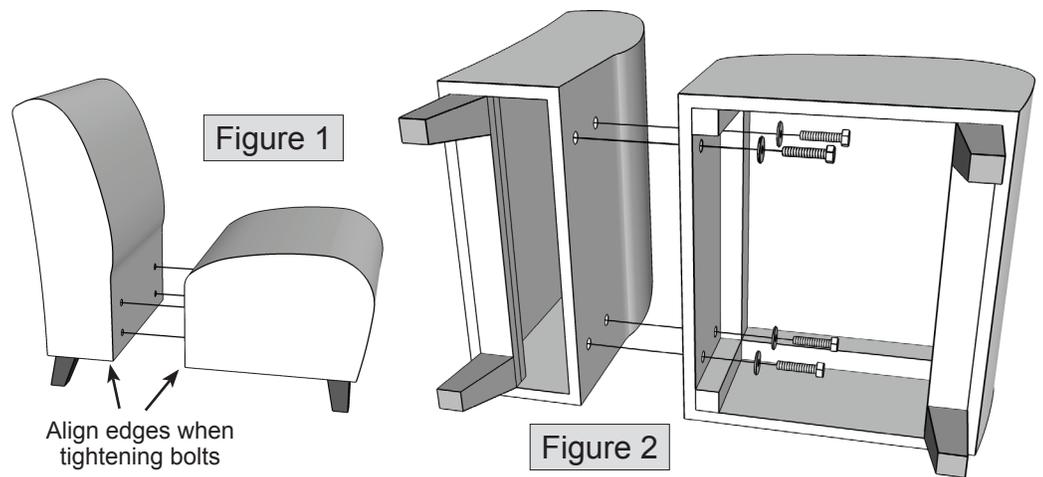
**Important:** The assembly process requires that some hardware be kept loose until later in the sequence. Follow these instructions closely to ensure correct assembly.

**Recommendation:** Retighten all bolts on a seasonal basis to ensure your product remains strong and stable for many years of use.

**Weight Capacity:** All chairs in these series have a weight capacity of 350 lbs. per seat, unless otherwise stated.

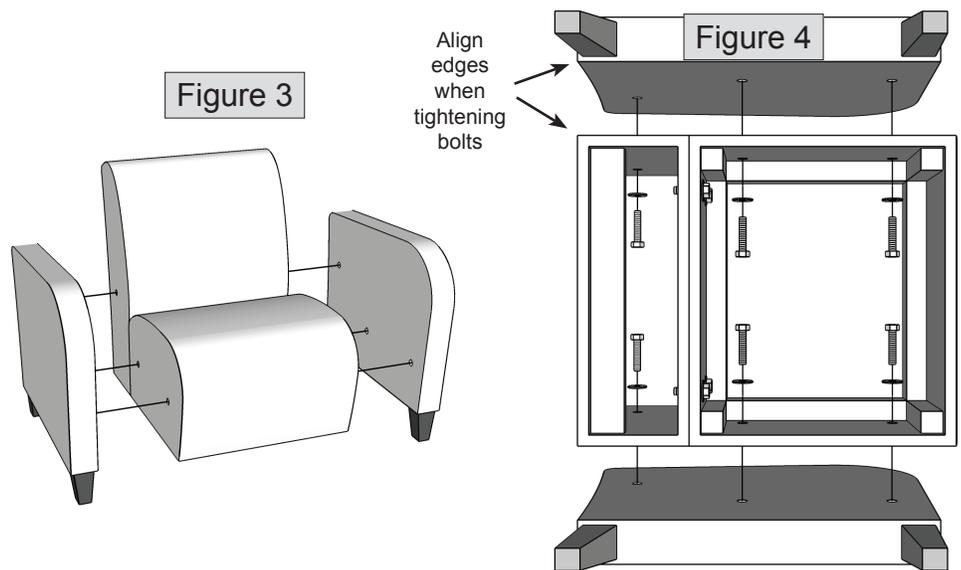
## Section 1 - Chairs & Loveseats *without Arms*

1. Unpack and identify all parts.
2. Attach seat to back using 2" bolts and washers into threaded inserts, as shown in figures 1 and 2. Keep bolts slightly loose for now.
3. Place chair upright on a level surface and align bottom edge of seat with bottom edge of back.
4. Tighten all bolts securely.
5. Your product is now assembled and ready to use.



1. Follow instructions in Section 1 to attach seat to back. Align bottom edge of seat with bottom edge of back and tighten bolts securely.
2. Attach arms to seat and back using 2" bolts and washers into threaded inserts, as shown in figures 3 and 4. Start each bolt first, until all have caught a few threads, then finger tighten only.  
**Hint: start with bolt in back cushion first, followed by front seat bolt, then middle bolt last.**
3. Place chair upright on a level surface and align bottom edges of seat, back and arms.
4. Tighten all bolts securely.
5. Your product is now assembled and ready to use.

## Section 2 - Chairs & Loveseats *with Arms*



Thank you for purchasing a Lesro product.  
Need assistance with assembly? Call Lesro customer service 1-800-275-7545.  
Visit us on-line at [www.lesro.com](http://www.lesro.com)