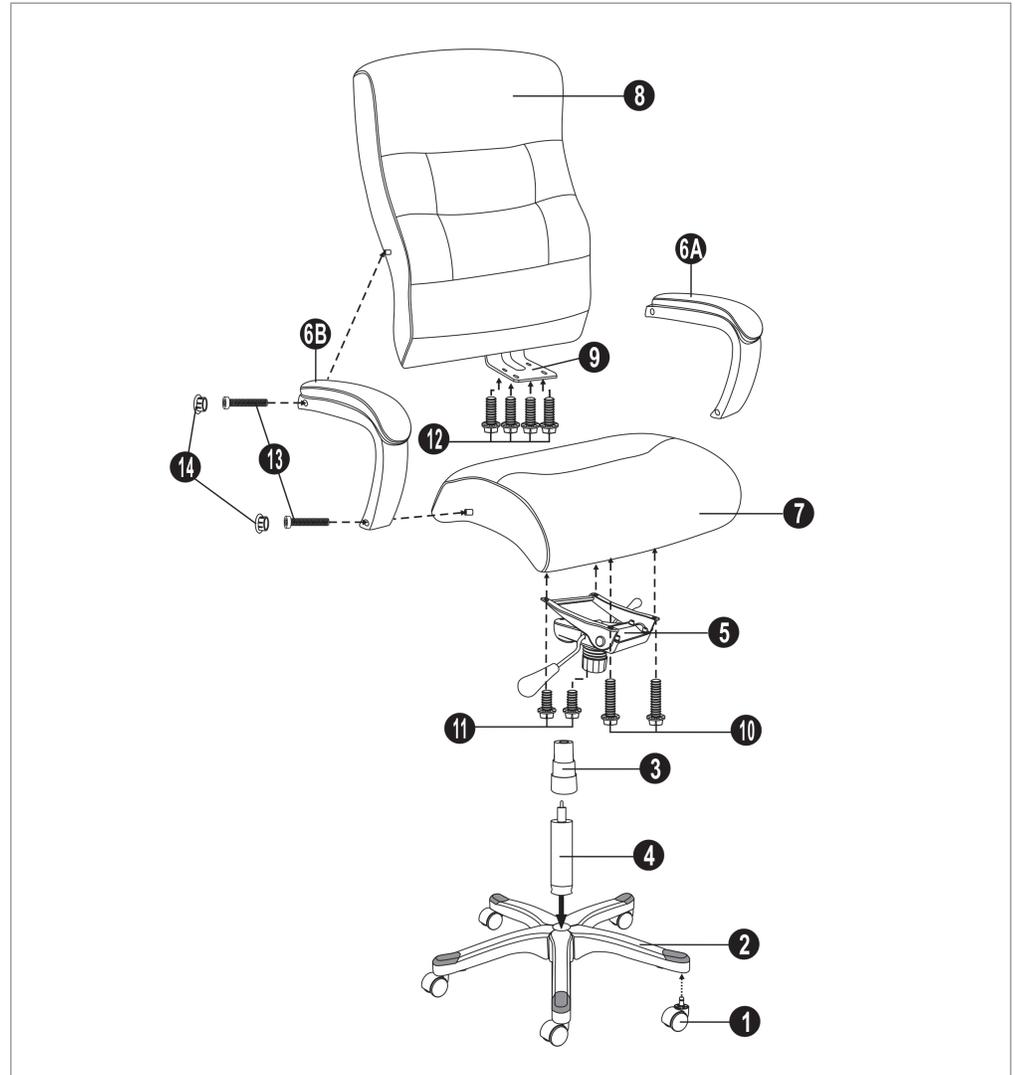


Congratulations on the purchase of your new *Signature Series* chair!

PARTS

PART	DESCRIPTION	QTY
1	Casters	5
2	5-Star Base	1
3	Telescoping Cover	1
4	Cylinder	1
5	Seat Plate	1
6A	Left Arm	1
6B	Right Arm	1
7	Seat Cushion	1
8	Back Cushion	1
9	Back Support Plate (Already attached to the back cushion)	1
10	1 3/4" Lock Tight Screws	2
11	1" Lock Tight Screws	2
12	1 1/4" Lock Tight Screws	4
13	2" Lock Tight Screws	4
14	Plastic Caps	4
15	Hexagonal Wrench	1

INSTRUCTIONS



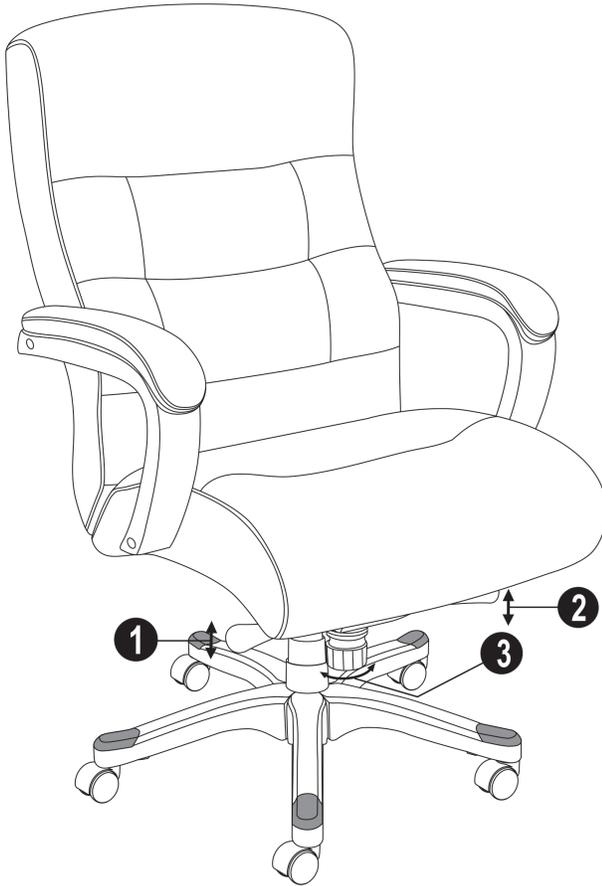
CUSTOMER SERVICE HOTLINE  
800-626-6060

**ATTENTION:**  
Make certain to fully tighten all screws  
before using chair.

INSTRUCTIONS

- Remove all parts from the carton and separate them into part number groups as indicated in the parts list.
- To begin assembly, place the 5-star base (2) upside down and insert casters (1) into the bottom of base (2).
- Turn the base (2) right side up on the floor and insert the cylinder (4) into the center hole on the base (2).
- Place the telescoping cover (3) over the the cylinder (4) and rest it on the base (2).
- Attach the seat plate (5) to the bottom of the seat cushion (7) (with front of seat plate facing the front of the seat cushion) by using 1 3/4" lock tight screws (10) into the front holes of the seat plate (5) and 1" lock tight screws (11) into the rear holes of the seat plate (5) and **tighten the screws.**
- Align the back cushion (8) with the seat cushion (7) by positioning the back support plate (9) over the seat plate (5) with 1 1/4" lock tight screws (12). **Do not tighten the screws completely.**
- Attach the arms (6A & 6B) respectively on each side onto the bottom of the seat cushion (7) and the sides of back cushion (8) by using 2" lock tight screws (13). **Tighten all the screws. Remember to tighten the screws on the back support plate.**
- Place the plastic caps (14) into the two arm holes on each arm.
- Place the assembled chair on top of the cylinder (4) and press down until fully engaged.
- Periodically (every 90 days) make sure that the screws are still fully tightened.

## OPERATING FEATURES



### 1. TO ADJUST SEAT HEIGHT:

While seated, lean forward and reach under the right side of the chair to locate the handle. Lift the handle and raise your body up slightly to allow the chair to rise to the desired height. To lower the seat, lift the handle while applying more weight downward on the seat. The chair will descend until the handle is released or the chair reaches the lowest position.

### 2. TO OPERATE TILT LOCKOUT:

While seated, reach under the left side of the chair to find the lockout bar. Slide the bar to the left (toward the outside of the chair), all the way out, to allow the chair to tilt backwards. To lock the chair in the vertical position, sit upright and push the bar to the right (toward the center of the chair).

### 3. TO ADJUST TENSION ON THE TILT:

Reach under the front center of the chair, grasp the round knob and turn counterclockwise to make the tilt mechanism firmer (stiffer). To make the tilt mechanism less firm, turn the knob clockwise until the desired resistance is found.

## WARNINGS

1. This product should be used by only one person at a time.
2. Do not use this chair unless all bolts, screws and knobs are securely tightened.
3. **Save the hexagonal wrench.** Check that all bolts, screws and knobs are tight every three months or as needed.
4. Dispose of packing material properly. Do not use the plastic cover as a head covering. It may cause suffocation.
5. Do not use the chair as a stepladder.
6. Use this chair for its intended purpose only.
7. The casters sold with this chair are intended for use on carpet. They are not recommended for use on tile or hardwood floors. Using these casters on tile or wood flooring may cause damage to the floor surface. Please consider using a chair mat to protect your floor surfaces.