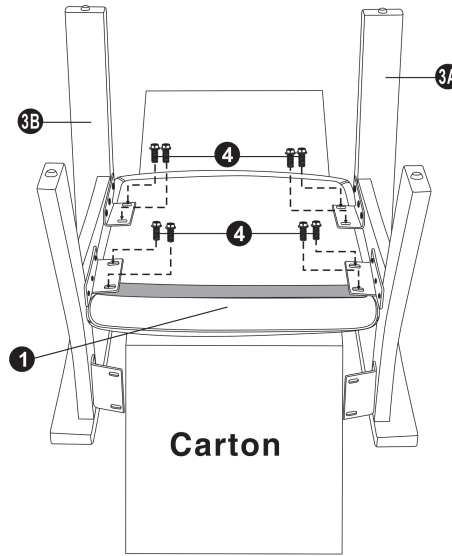


Congratulations on the purchase of your new *Signature Series* chair!

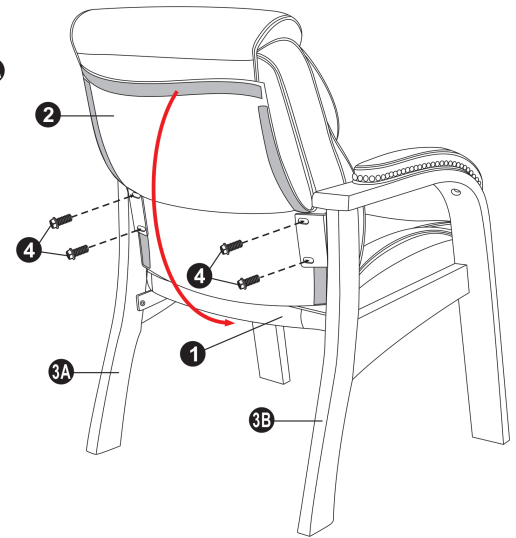
**PARTS**

PART	DESCRIPTION	QTY
1	Seat Cushion	1
2	Back Cushion	1
3A	Left Wood Frame	1
3B	Right Wood Frame	1
4	1" Screws	12
5	Hexagonal Wrench	1

**INSTRUCTIONS**



**Step 1**



**Step 2**

**INSTRUCTIONS**

- A. Remove all parts from the carton and separate them into part number groups as indicated in the parts list.
- B. Place the seat cushion (1) on top of a box prior to assembly. Align two wood frames (3A & 3B) over predrilled holes on the underside of seat cushion (1). Fasten two frames to the bottom of seat cushion (1) by using 1" screws (4). **Do not tighten screws completely.**
- C. Attach back cushion (2) to the wood frames (3A & 3B) by using 1" screws (4). **Do not tighten screws completely.**
- D. Adjust the chair so the seat and back cushions are aligned and the frame is sitting flat on the floor.
- E. **Now tighten all of the screws completely.**
- F. Pull down the back flap tightly and attach the back flap to the velcro on the bottom of the seat cushion (1).
- G. Periodically (every 90 days) make sure that the screws are still fully tightened.
- H. Recommend taping the wrench under the seat for future use.

**CUSTOMER SERVICE HOTLINE**  
800-626-6060

**ATTENTION:**  
Make certain to fully tighten all screws before using chair.