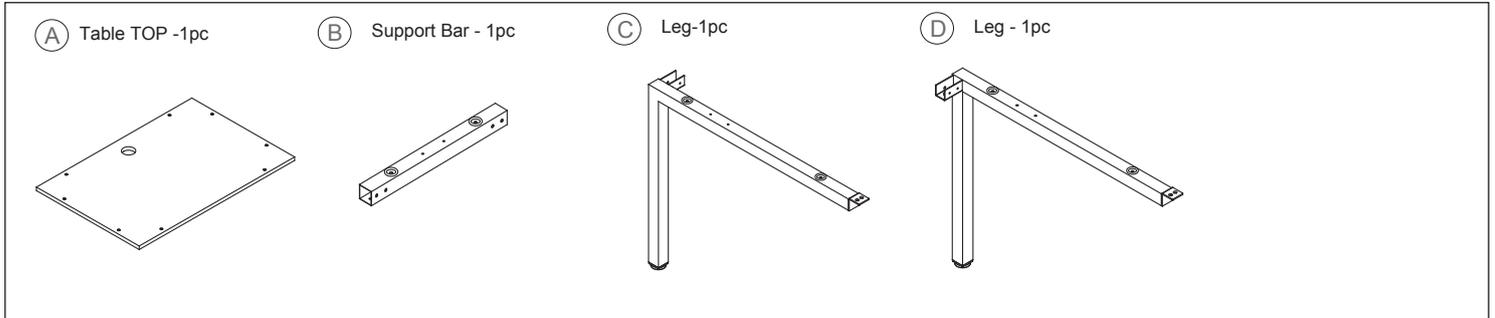
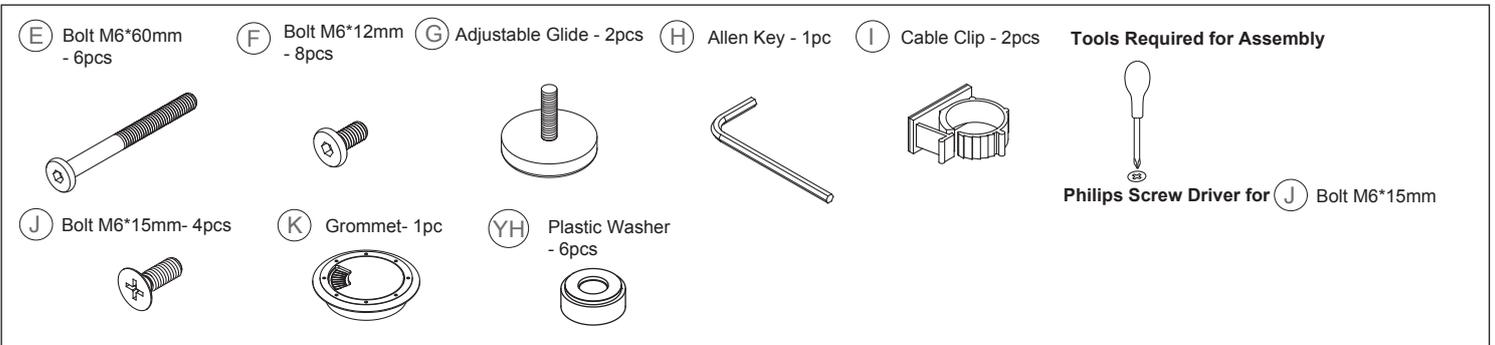


Congratulations on the purchase of your new *Signature Series* product!

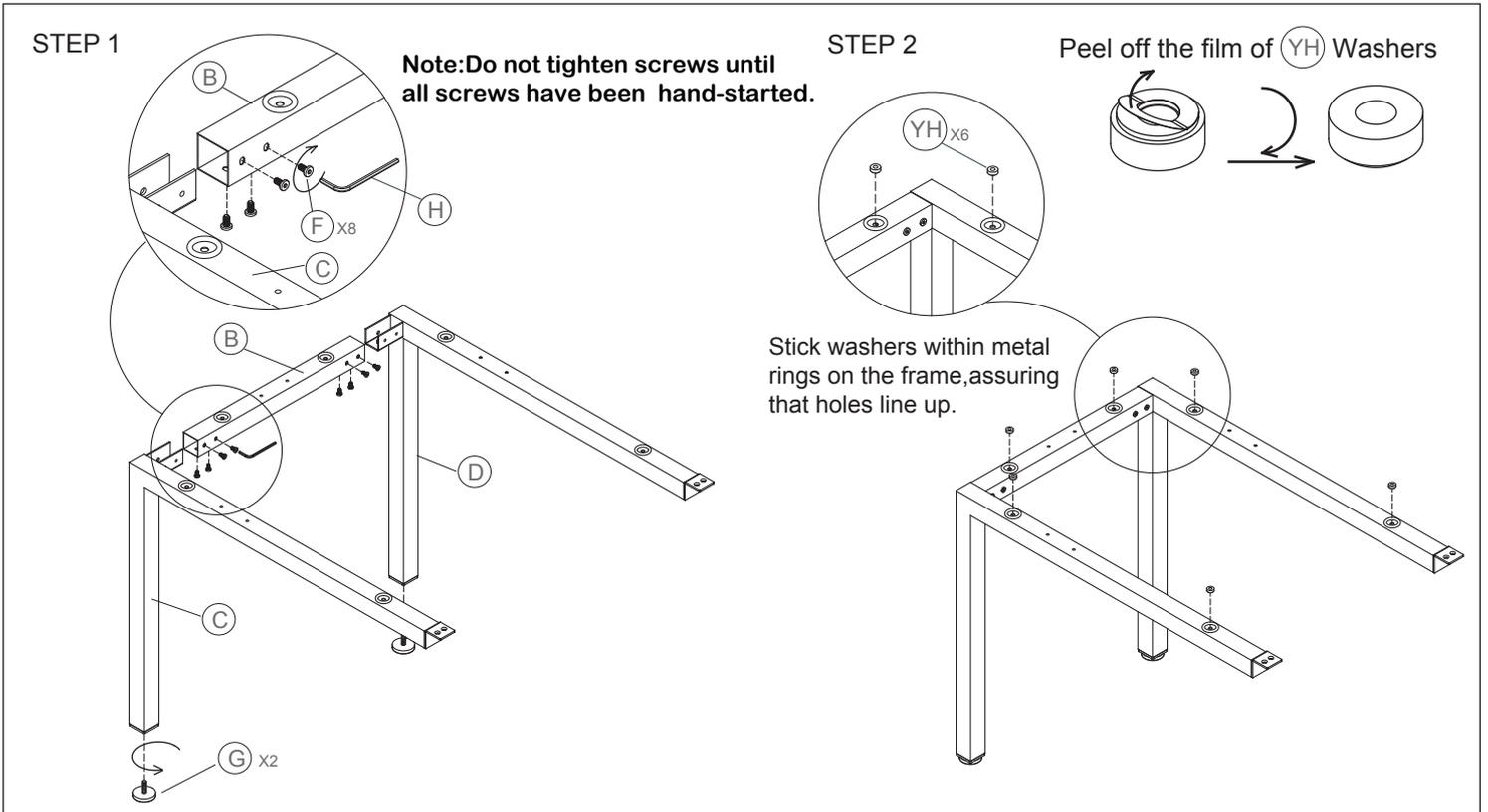
COMPONENTS



HARDWARE & TOOLS



INSTRUCTIONS Note: To create an "L"-shape desk, build both return and main desk frames before adding tops. See step 3.

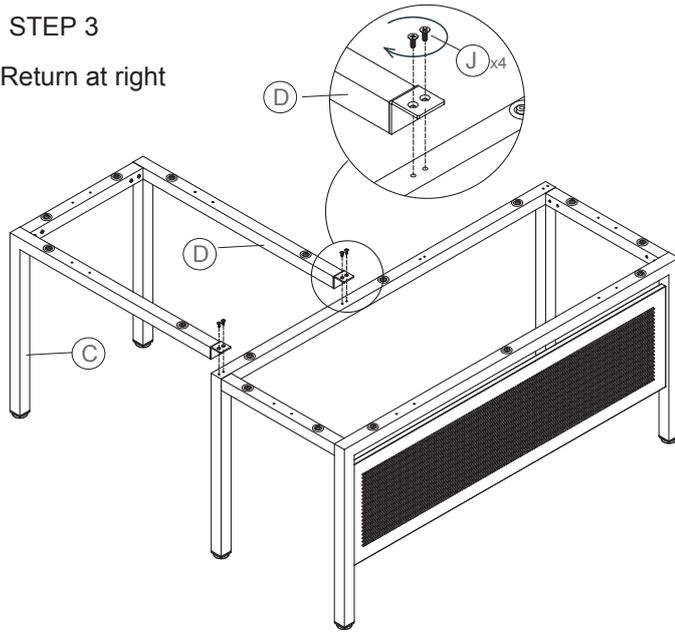


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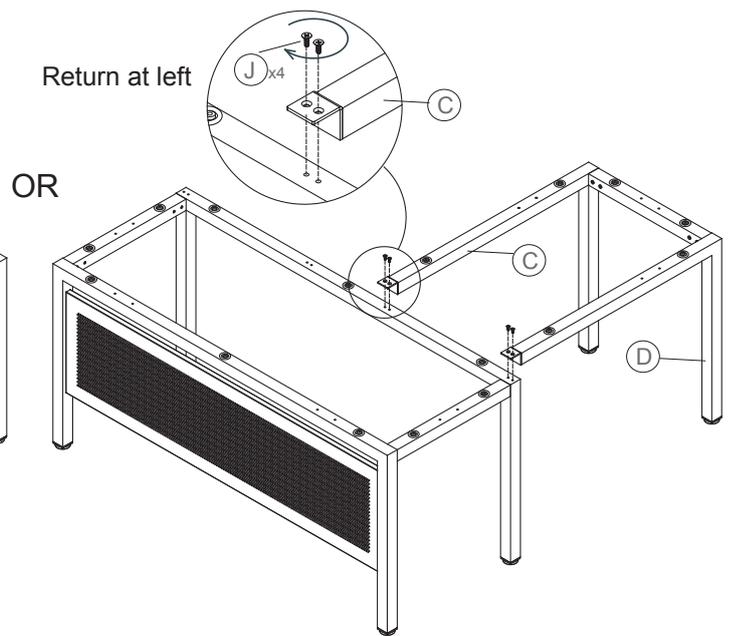
INSTRUCTIONS

STEP 3

Return at right

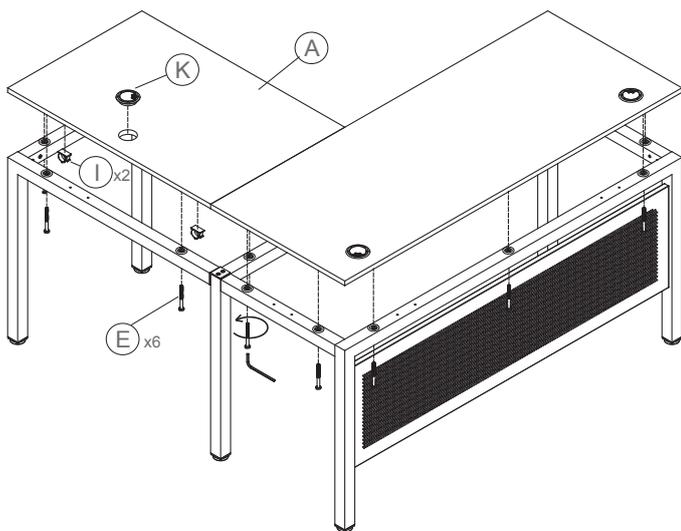


Return at left

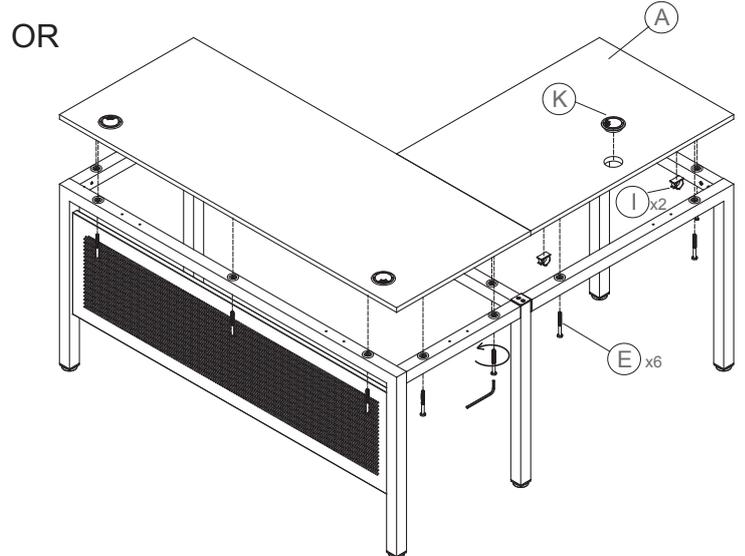


STEP 4

Return at right



Return at left

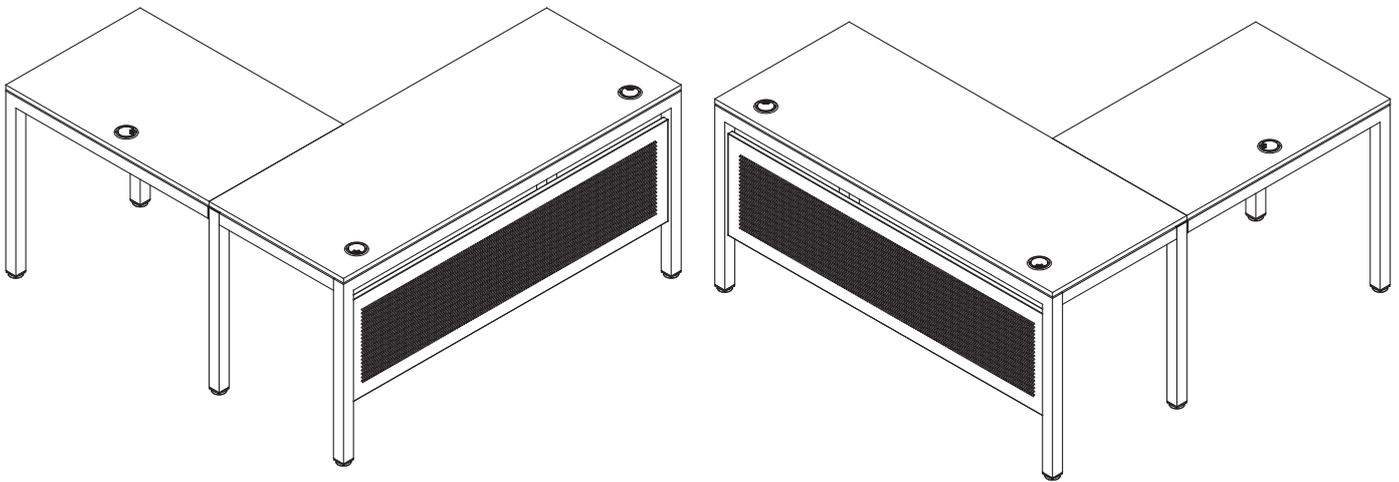


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INSTRUCTIONS

Return at right

Return at left



COMPLETED