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Assembly Instructions

Symphony Guest and Heavy-Duty Chairs

Tools required: 9/16" ratchet and Allen wrench (included in hardware pack.)

Note: These instructions are intended for various models and configurations. Your products may not look exactly as those shown in the diagrams.

Important: The assembly process requires that some hardware be kept loose until later in the sequence. Follow these instructions closely to ensure correct assembly.

Recommendation: Retighten all bolts on a seasonal basis to ensure your product remains strong and stable for many years of use.

Parts List

Leg Frame, Left
Leg Frame, Right
Seat Support Tubes, 2 pcs.
Back Cushion
Seat Cushion

Hardware Pack

2" Allen Bolts , 2 pcs.
1 1/4" Allen Bolts, 6 pcs.
2 1/4" Hex Bolts, 2 pcs.
Washers, 2 pcs.
Allen Wrench

1. Unpack and identify all parts.
2. Attach seat support tubes to leg frames using 1 1/4" Allen bolts, as shown in figure 1. Keep bolts slightly loose for now.
3. Connect back cushion to seat cushion using 2" hex bolts and washers into threaded inserts, as shown in figure 2. Keep bolts slightly loose for now.
4. Place cushion assembly into frame assembly as shown in figure 3. Connect using 2" Allen bolts into seat from below and 1 1/4" Allen bolts into back cushion, as shown in figures 4 and 5. Hand tighten all bolts before securely tightening using Allen wrench.
5. Make sure the seat and back edges are aligned as shown in figure 2 and tighten hex bolts from step 3 securely.
6. Your chair is now assembled and ready to use.

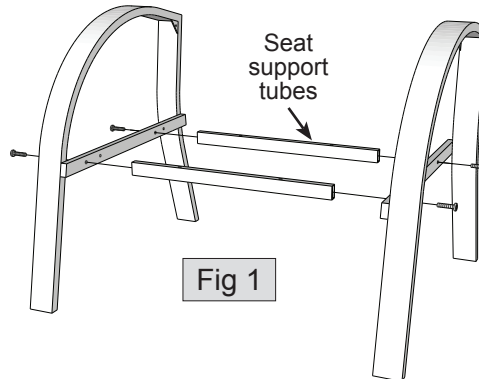


Fig 1



Fig 2

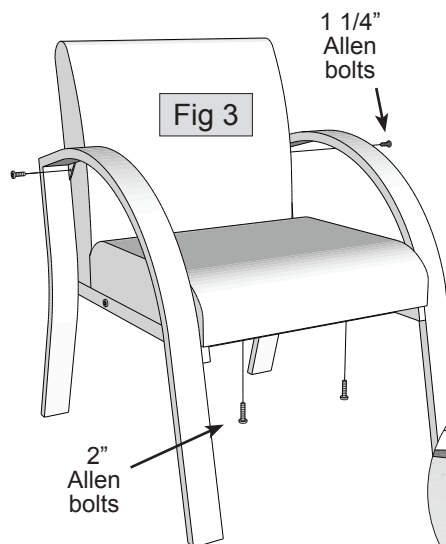


Fig 3

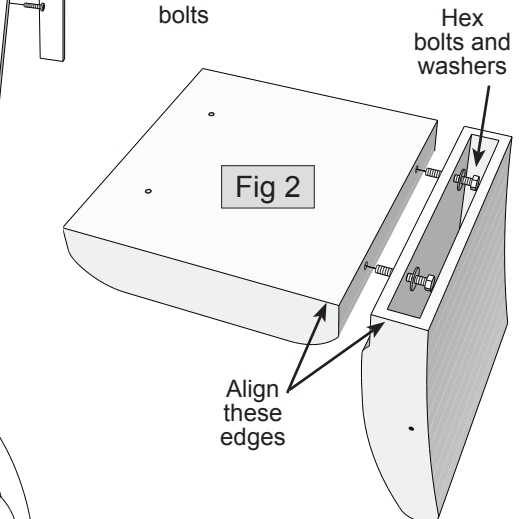


Fig 4

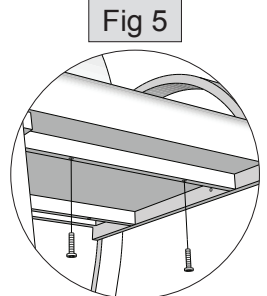


Fig 5

Thank you for purchasing this NBF product.

Need assistance with assembly? Call our customer service at 800.558.1010 or visit us online at www.nbf.com