



**National Business
Furniture**

Assembly Instructions

New Castle Steel and Mason Street Tables

Tools required: Phillips screwdriver, Allen wrench (included in hardware pack).

Note: These instructions are intended for various models and configurations. Your products may not look exactly as those shown in the diagrams.

Important: The assembly process requires that some hardware be kept loose until later in the sequence. Follow these instructions closely to ensure correct assembly.

Recommendation: Retighten all bolts on a seasonal basis to ensure your product remains strong and stable for many years of use.

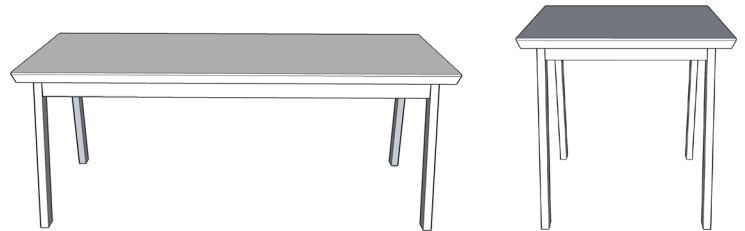
Weight Capacity: These tables are not intended for use as seats.

Parts List

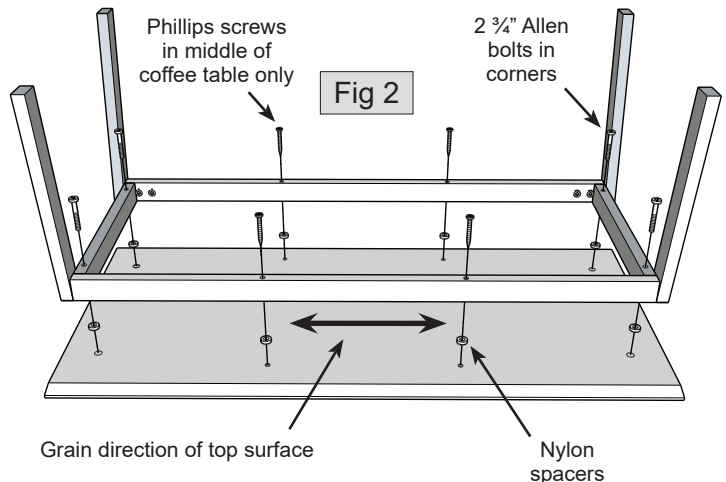
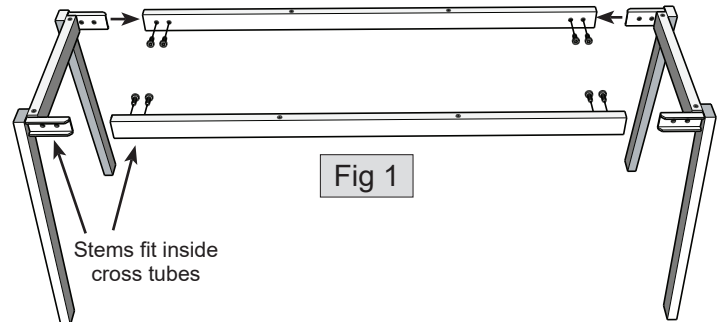
Leg Frames, 2 pcs.
Cross Tubes, 2 pcs.
Tabletop

Hardware Pack

$\frac{5}{8}$ " Allen Bolts, 8 pcs.
2 $\frac{3}{4}$ " Allen Bolts:
4 pcs. for End Table
4 pcs. for Coffee Table
3" Phillips Screws:
4 pcs. for Coffee Table
Nylon Spacers:
4 pcs. for End Table
8 pcs. for Coffee Table
Allen Wrench



1. Unpack and identify all parts. Note: Leg frames are interchangeable - no left or right.
2. Connect cross tubes between leg frames, as shown in figure 1. Stems on leg frames slide inside cross tubes. Attach using $\frac{5}{8}$ " Allen bolts. Keep bolts slightly loose.
3. Place tabletop upside down on a soft, clean surface to prevent scratching. For end table, take note of top surface grain direction.
4. Place leg assembly on tabletop, as shown in figure 2. Note correct grain direction for proper hole alignment of end table. Note also there might be 4 extra holes in corners of tabletop that will not be used for this assembly.
5. Attach frame assembly to top using 2 $\frac{3}{4}$ " Allen bolts in each corner with nylon spacers in between. For coffee table, also use 3" Phillips screws through middle of cross tubes. Once all screws and bolts are started, tighten all securely. Use care not to strip Phillips screws.
6. Tighten $\frac{5}{8}$ " Allen bolts from step 2 securely.
7. Your product is now assembled and ready to use.



Thank you for purchasing this NBF product!
Need assistance with parts or assembly? Call 800.275.7545