NBF

ADA HEIGHT RETURN
Assembly Instructions

NBF
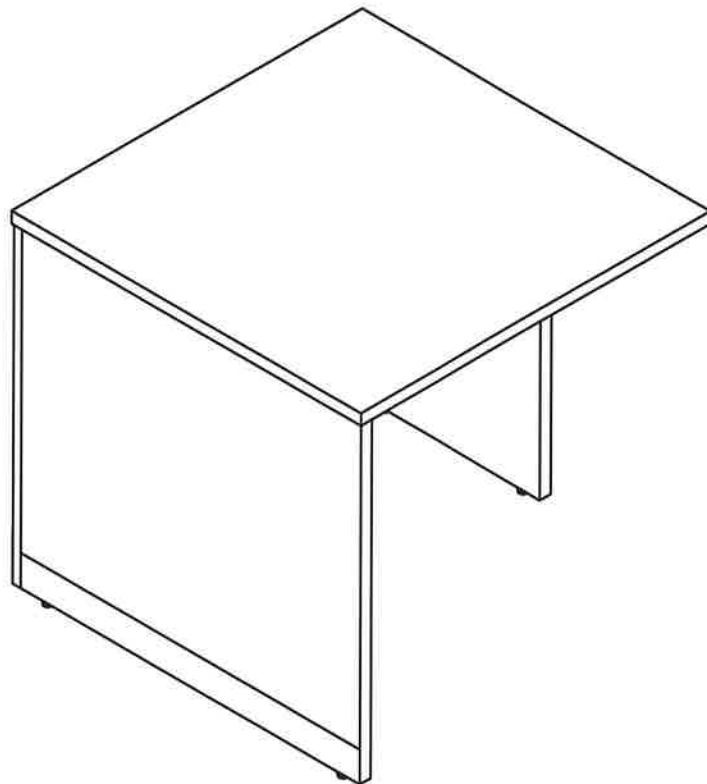
S/N	PICTURE	NAME	TOTAL QTY		REMARK
A		CAM SCREW	13PCS		
B		KLIX CAM	13PCS		
C		CAM COVER STICKER	13PCS		use cam covers to cover any klix cam screws
D		WOOD DOWEL	9PCS		
E	E1 E2	CONNECTOR BRACKET Ø6X12 SCREWS	4PCS		Use to connect to another desk
I		LEVELER	6PCS		

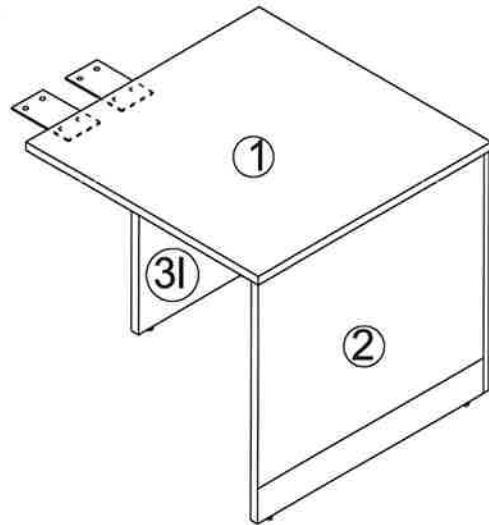IMPORTANT: THERE ARE TWO OPTIONS FOR THIS ADA RETURN AS SHOWN BELOW.
PLEASE DECIDE WHICH ONE YOU NEED BEFORE BEGINNING ASSEMBLY.

OPTION 1   WHEN ATTACHING TO A CURVED DESK OR STRAIGHT DESK
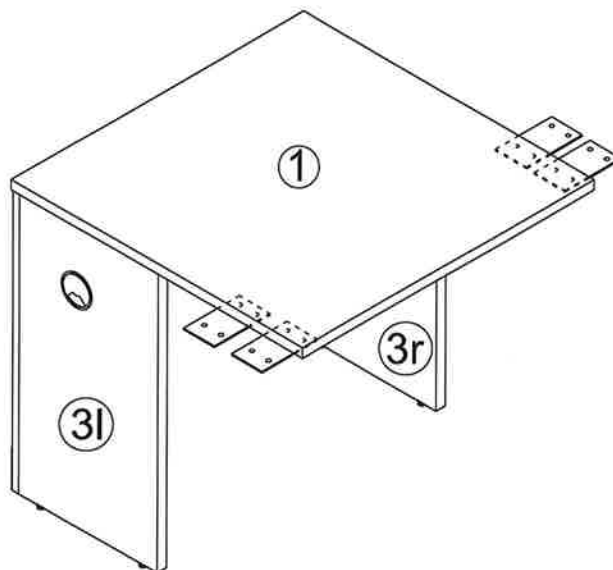TO CREATE AN END.
SEE STEPS 1 THROUGH 7.
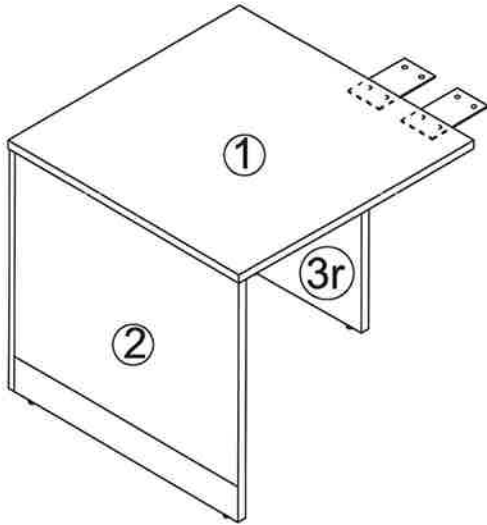
Left Hand Return   Right Hand Return

OPTION 2   WHEN USING IN BETWEEN TWO DESKS
SEE STEPS 8 THROUGH 14

OPTION 1:FOLLOWS STEPS 1-7 IF CREATING AN END.

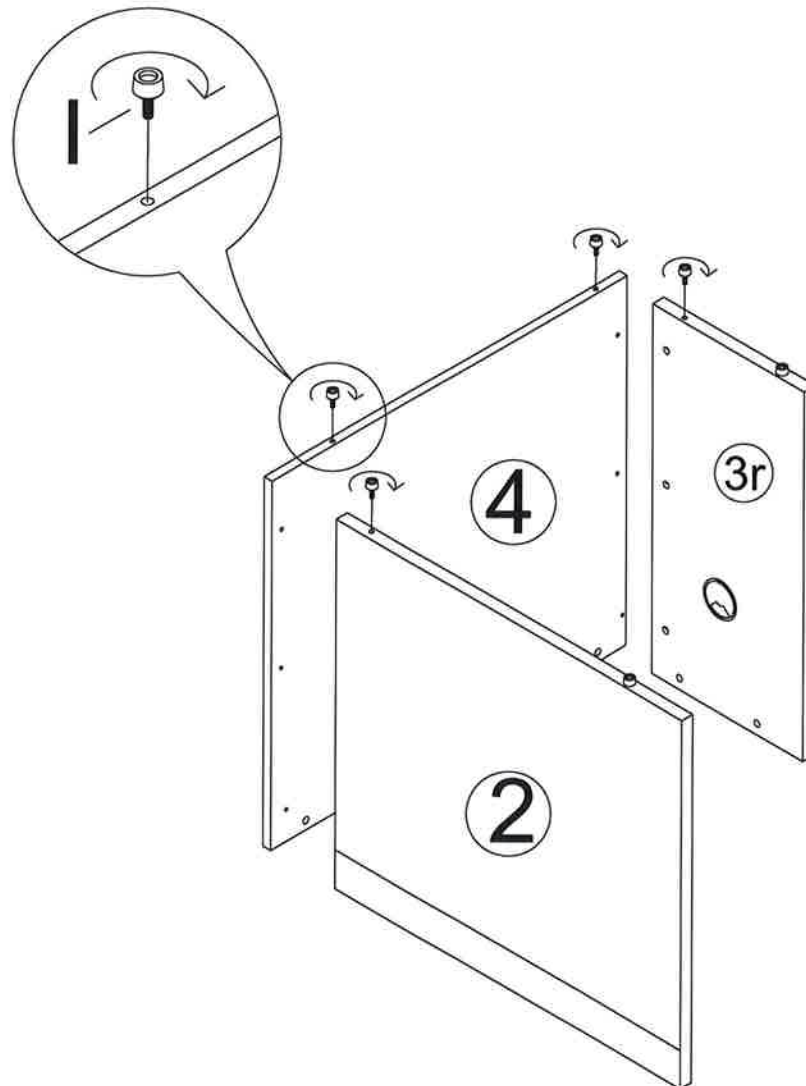## PART LIST

① RETURN TOP
② LARGE SIDE PANEL
③l LEFT NARROW SIDE PANEL
③r RIGHT NARROW SIDE PANEL
④ BACK PANEL

NOTE: Panels② is reversible.
When attaching to a curved desk or straight desk
use 1 panel② and panel③r to attach to the left side
of another desk.
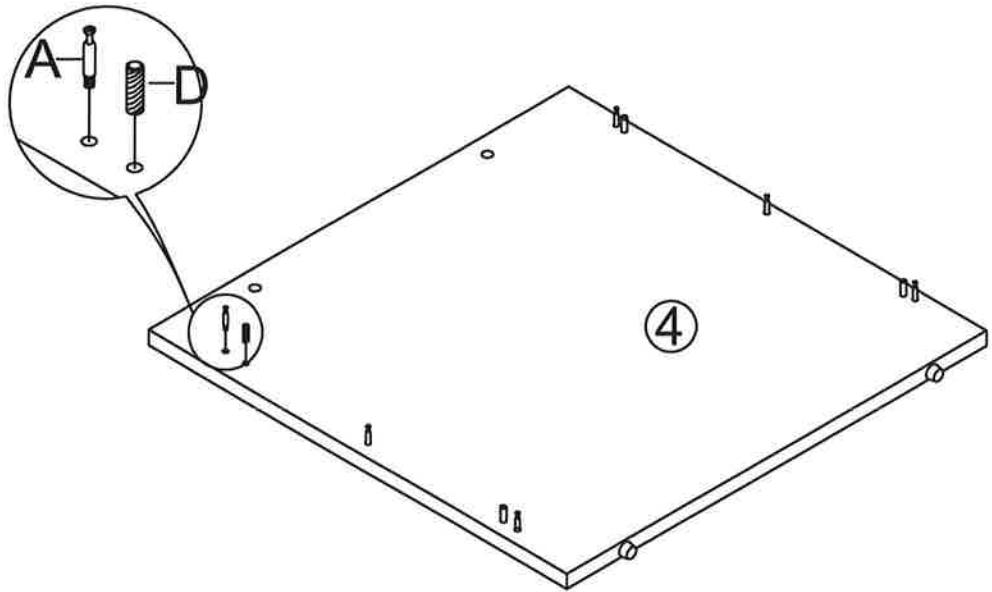Use 1 panel② and panel③l to attach to right side
of another desk.
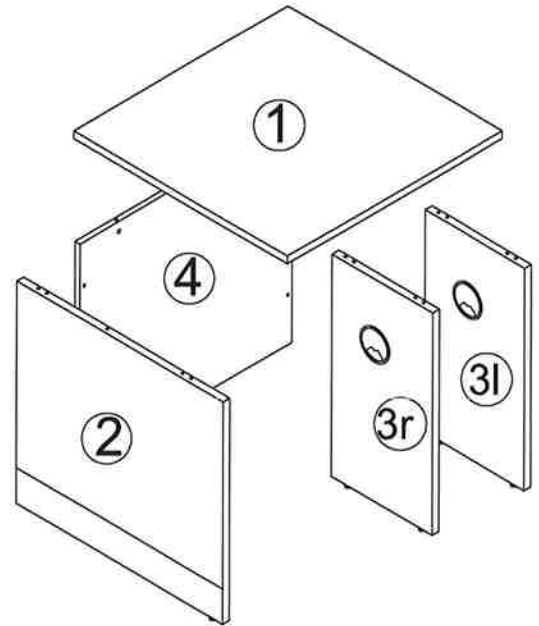
1. INSTALL "I" LEVELERS ON PANELS ② ③r ④ BOTTOMS.
   I (6x)

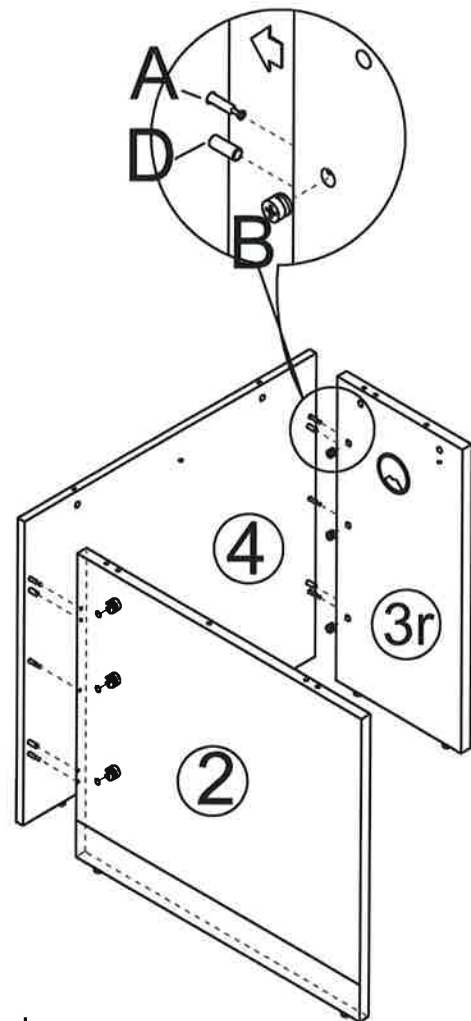**2.** INSTALL "A" CAM SCREWS AND "D" DOWELS ON BACK ④.

A(6x)

D(4X)

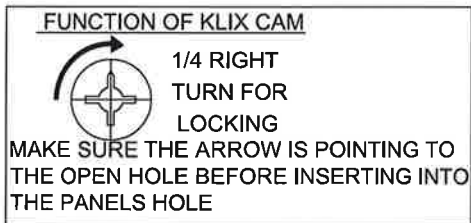**3.** INSERT "B" KLIX CAM INTO SIDE PANELS②&③r,
THEN CONNECT ②&③r TO BACK ④ USING "A"
CAMS SCREWS, "D" DOWELS, AND "B" KLIX
CAMS. TIGHTEN.

B(6x)

IMPORTANT:

FUNCTION OF KLIX CAM

1/4 RIGHT
TURN FOR
LOCKING
MAKE SURE THE ARROW IS POINTING TO
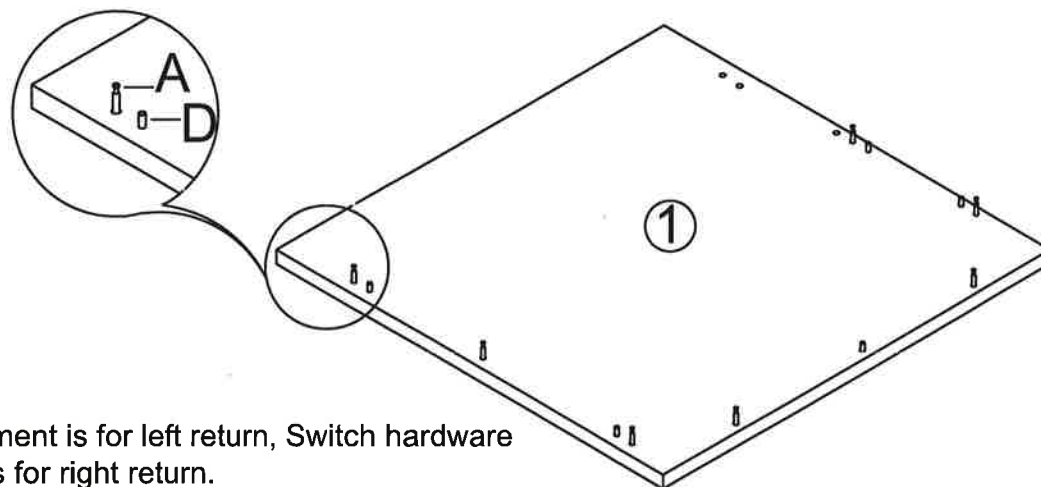THE OPEN HOLE BEFORE INSERTING INTO
THE PANELS HOLE

Note:
Set up shown is for a left return end. There will be extra holes
as panel ② can connect on either side.

5.

4. INSTALL "A" CAM SCREWS & "D" DOWELS TO THE UNDERSIDE OF RETURN TOP ①.
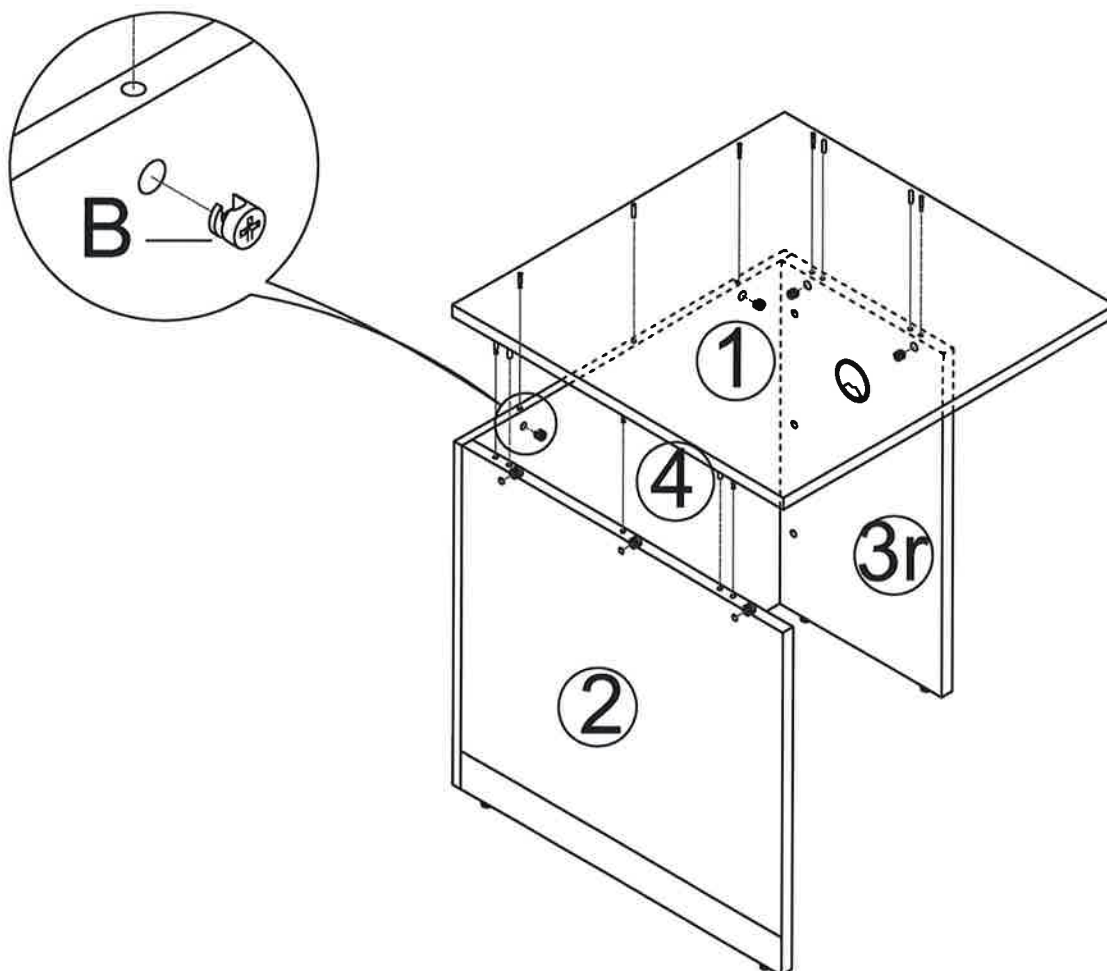
A(7x)

D(5x)

Note:
Hardware placement is for left return, Switch hardware to opposite sides for right return.

5. INSTALL "B" KLIX CAMS INTO SIDE AND BACK PANELS ②③r AND ④. CONNECT RETURN TOP ① TO PANELS ②&③r&④ USING ALREADY INSTALLED "B" KLIX CAMS, "A" CAMS SCREWS AND "D" DOWELS. TIGHTEN.
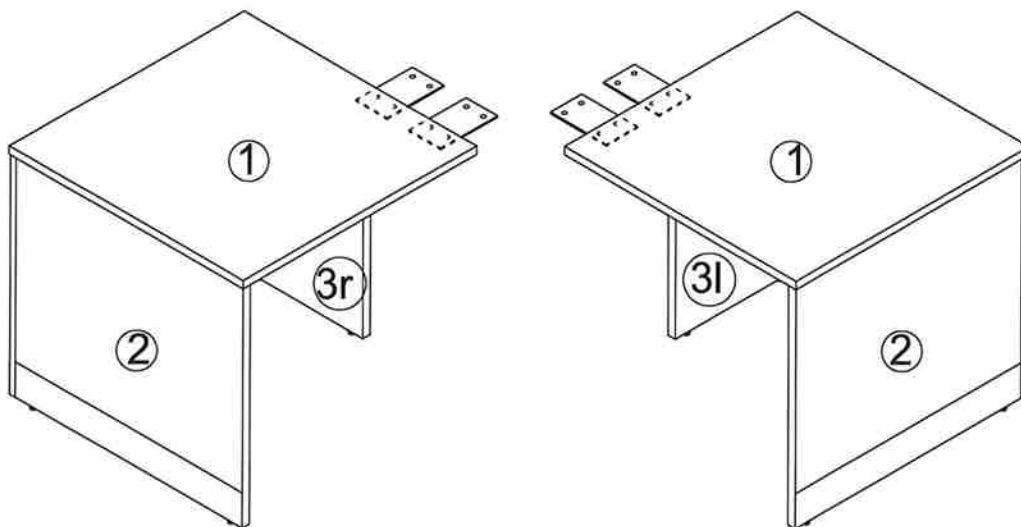
B(7x)

6. INSTALL "C" CAM COVER STICKERS TO COVER ALL EXPOSED KLIX CAMS
AND INSTALL "E" BRACKETS UNDER DESK TOP ①.
C(13X)
E1(2X)
E2(4X)

E

①

②

③r

C
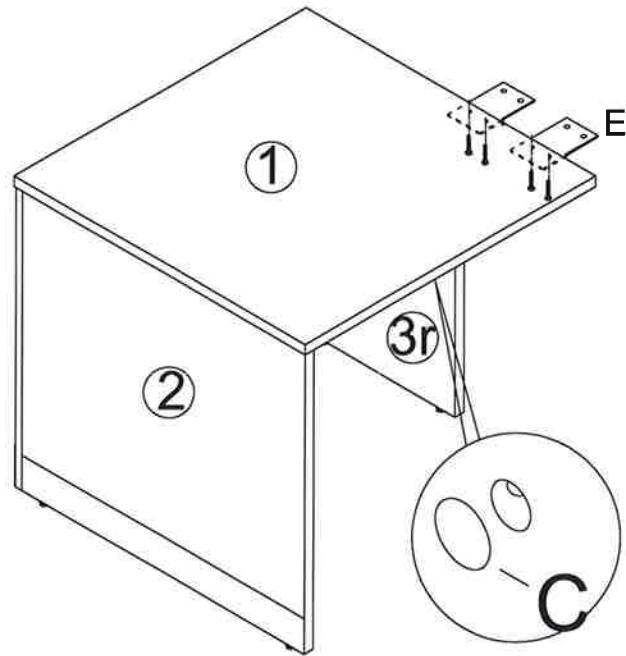
Note:Press in to fit.

7. COMPLETE, READY TO ATTACH TO ANOTHER DESK.
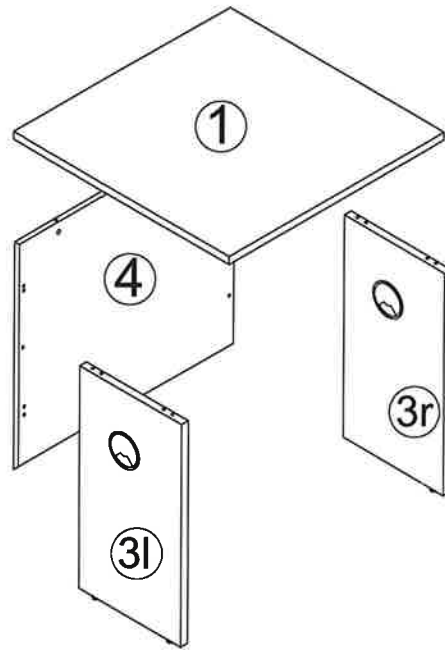
①

②

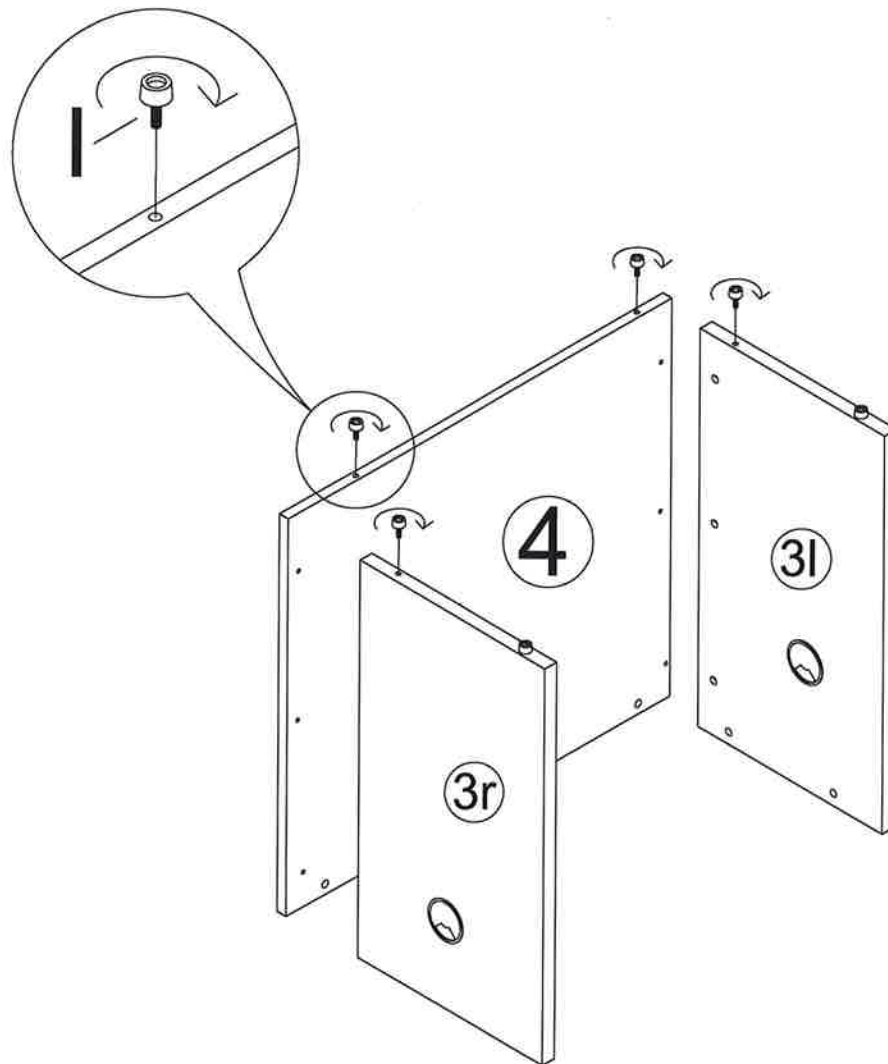③r

①

②

③l

Left Hand Return

Right Hand Return

7.

OPTION 2: FOLLOW STEPS 8 TO 14 TO CREATE CENTER PIECE BETWEEN TWO DESKS.

PART LIST

① RETURN TOP
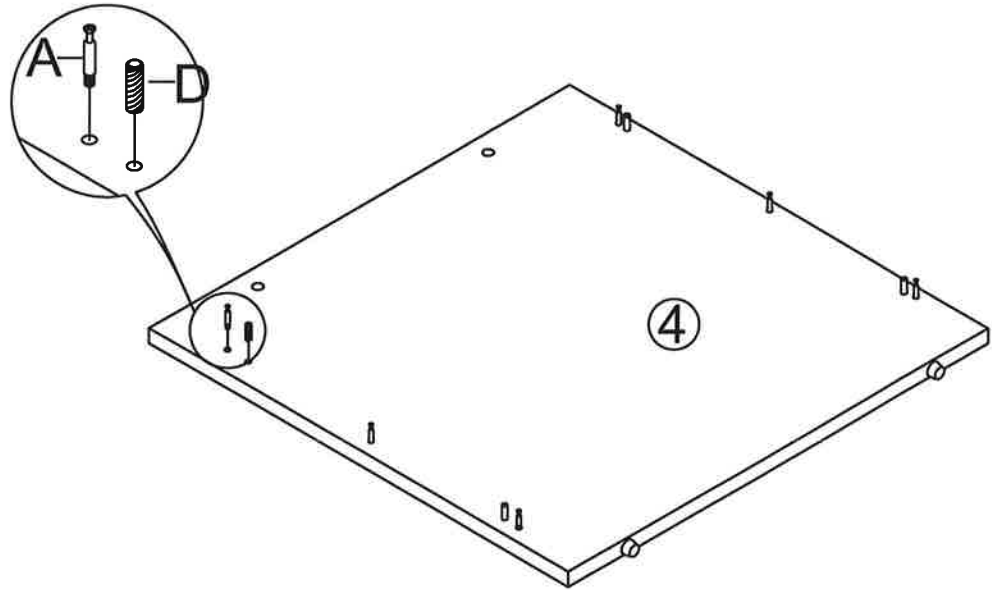③l LEFTNARROW SIDE PANEL
③r RIGHT NARROW SIDE PANEL
④ BACK PANEL

8. INSTALL "I" LEVELERS ON PANELS ③l AND ③r AND ④ BOTTOMS.
   I (6x)

9. INSTALL "A" CAM SCREWS AND "D" DOWELS ON BACK ④.

A(6x)
D(4X)

10. INSERT "B" KLIX CAM INTO SIDE PANEL ③l AND ③r , THEN CONNECT ③l AND ③r TO BACK ④ USING THE "A" CAMS SCREWS, "D" DOWELS, AND "B" KLIX CAMS. TIGHTEN.
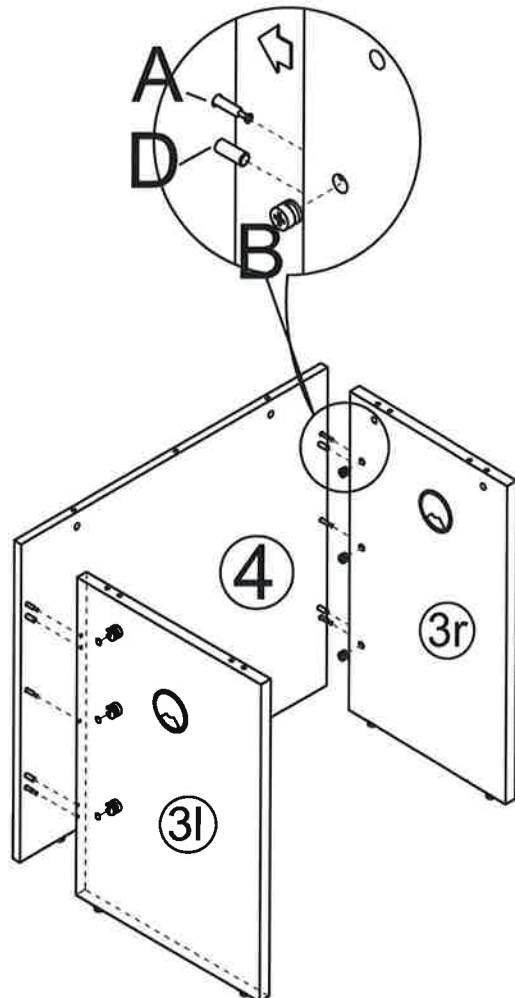
B(6x)

IMPORTANT:

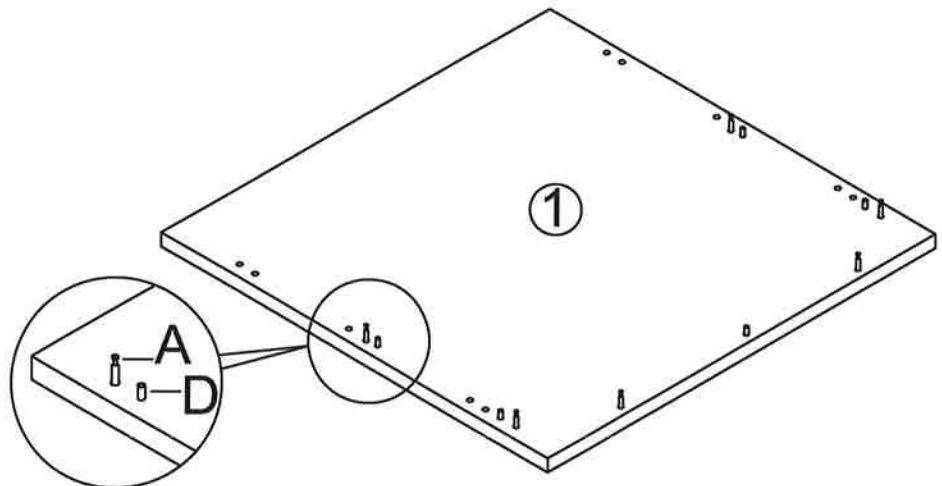FUNCTION OF KLIX CAM

1/4 RIGHT
TURN FOR
LOCKING

MAKE SURE THE ARROW IS POINTING TO
THE OPEN HOLE BEFORE INSERTING INTO
THE PANELS HOLE

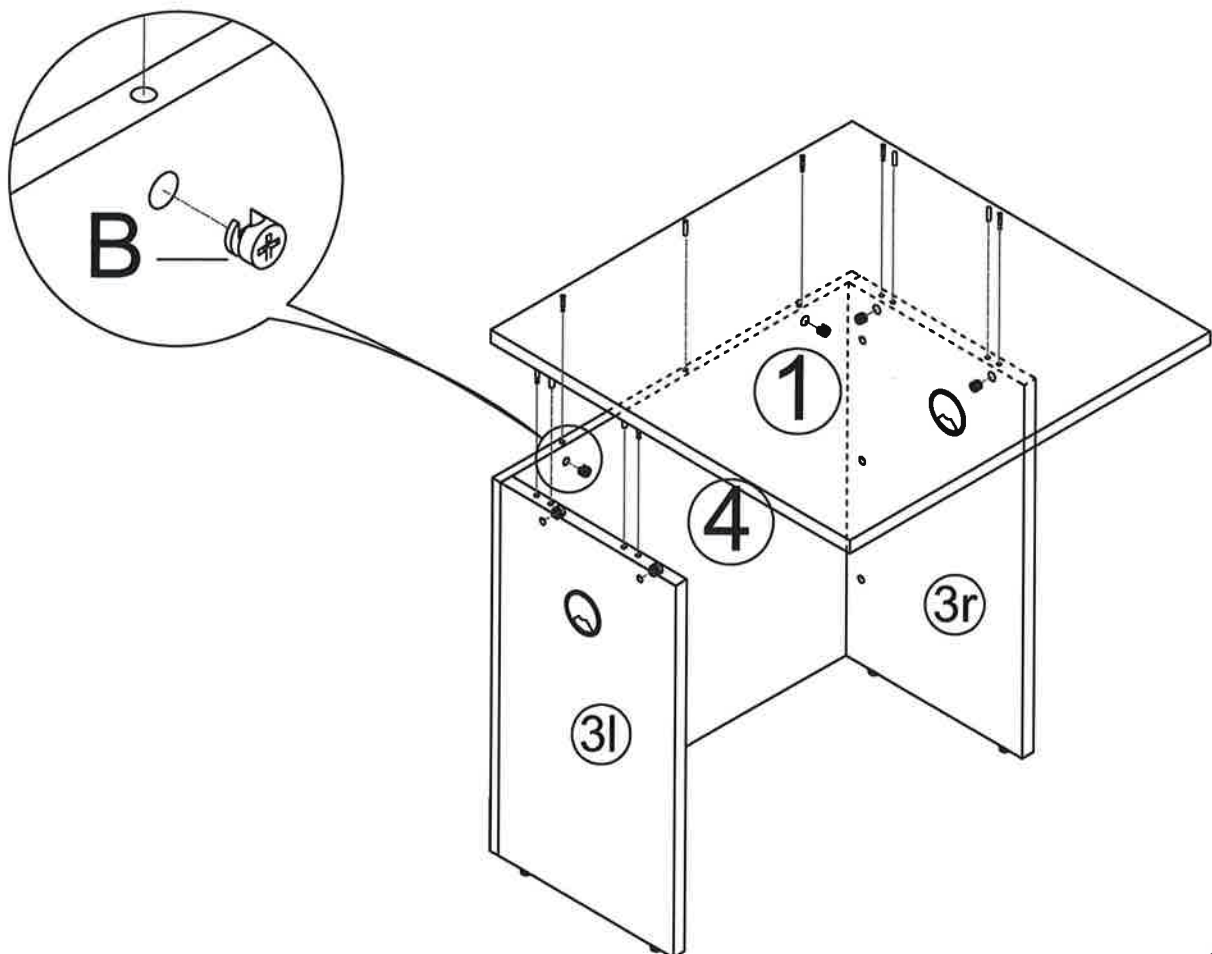**11.** INSTALL "A" CAM SCREWS & "D" DOWELS TO THE UNDERSIDE OF
RETURN TOP ①.
A(6x)
D(5x)

①

A
D

Note: As the desktop needs to able to attach to side panels ② and ③. there will be some empty holes.

12. INSTALL "B" KLIX CAMS INTO SIDE AND BACK PANELS ③l ③r & ④.
CONNECT RETURN TOP ① TO PANELS ③l ③r &④ USING ALREADY
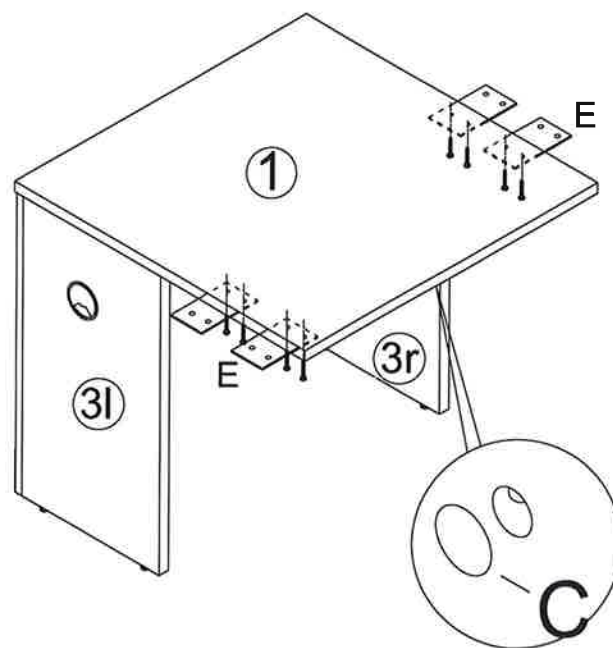INSTALLED "B" KLIX CAMS, "A" CAMS SCREWS AND "D" DOWELS. TIGHTEN.
B(6x)

B

①

④

3r

3l

10.

13.INSTALL "C" CAM COVER STICKERS TO COVER ALL EXPOSED KLIX CAMS
AND INSTALL "E" BRACKETS UNDER DESK TOP ① .
C(13X)
E1(4X)
E2(8X)

Note:Press in to fit.

14. COMPLETE (READY TO ATTACH BETWEEN TWO DESKS.)