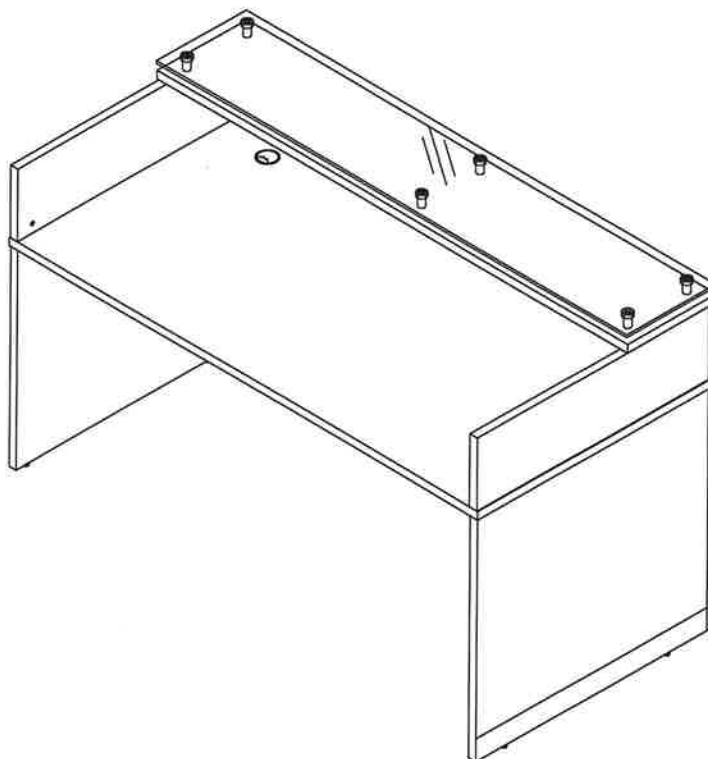

















# NBF

## 47" STRAIGHT DESK Assembly Instructions



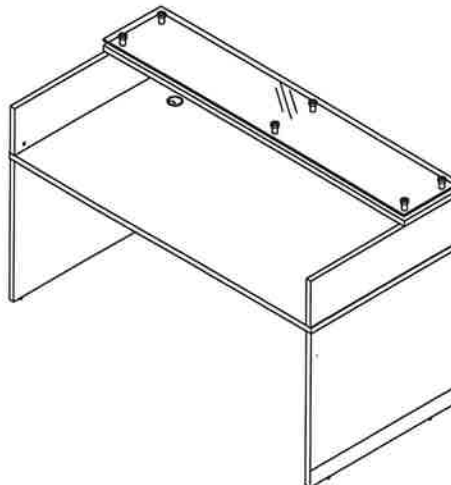
NRC1275M  
NRC1275D

# Assembly Hardware

S/N	PICTURE	NAME	QTY	UNIT	REMARK
A		Cam Screw	26+1	PCS	
B		Klix Cam	26+1	PCS	
C		Cam Cover Sticker	36+1	PCS	Use to cover any klix cam or desk top hole.
D		Dowel	18+1	PCS	
E		Grommet	2	PCS	
F		Screw #10*40	6	PCS	
G		Cushion	6	PCS	
H		Screw	6	PCS	
I		Leveler	4	PCS	
J		L-bracket	5	PCS	
K		Ø4*16 Screw	30	PCS	
L	 L1  L2	CONNECTOR BRACKET Ø6X12 SCREWS	4	PCS	use to connect with other desk(s)

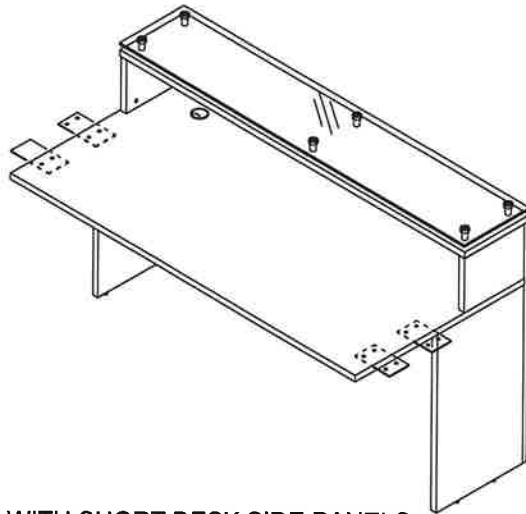
IMPORTANT: THERE ARE FOUR OPTIONS FOR THIS STRAIGHT DESK AS SHOWN BELOW.  
PLEASE DECIDE WHICH ONE YOU NEED BEFORE BEGINNING ASSEMBLY.

**OPTION 1** WHEN CREATING A STAND ALONE DESK WITH LARGE DESK SIDE PANELS:  
SEE STEPS 1 THROUGH 15

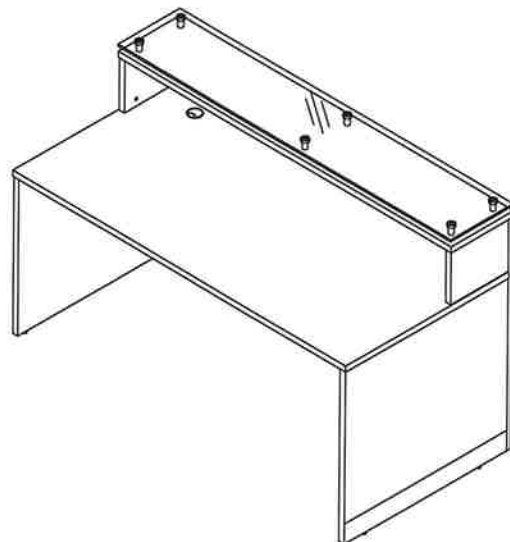


2.

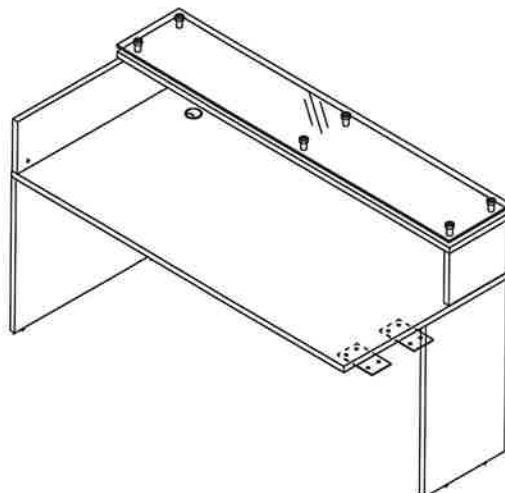
**OPTION 2** WHEN ATTACHING BETWEEN TWO DESKS.  
SEE STEPS 16 THROUGH 30



**OPTION 3** WHEN CREATING A STAND ALONE DESK WITH SHORT DESK SIDE PANELS:  
SEE STEPS 31 THROUGH 45



**OPTION 4** WHEN ATTACHING TO ANOTHER DESK TO CREATE AN END.  
SEE STEPS 46 THROUGH 60

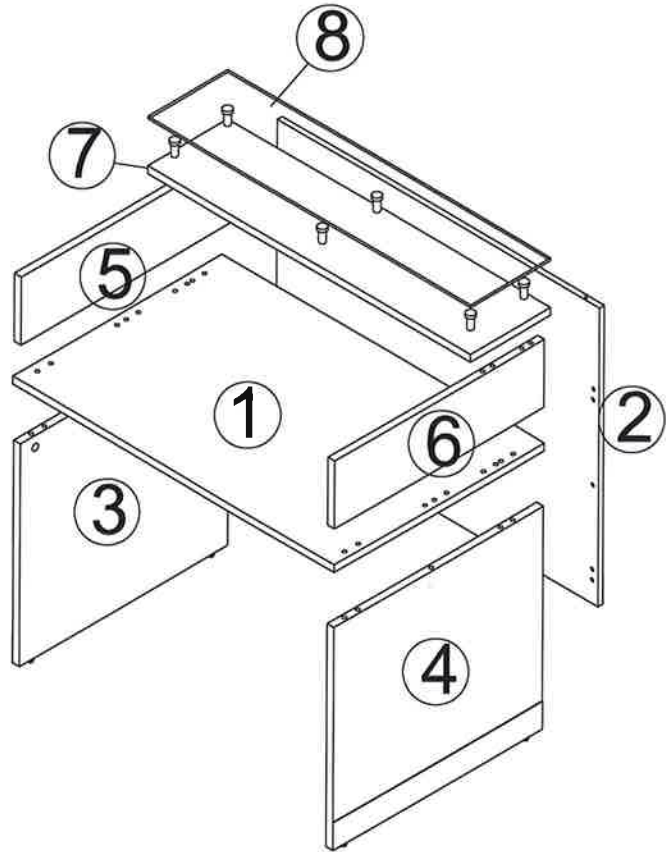


Option 1:

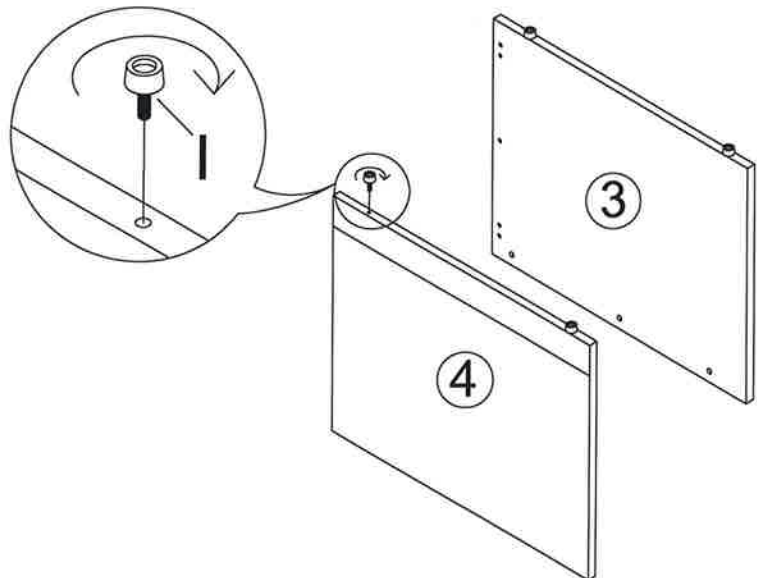
Steps 1 through 15 for stand alone desk with long desk side panels.  
Use large side panels ③ & ④ .

## PART LIST

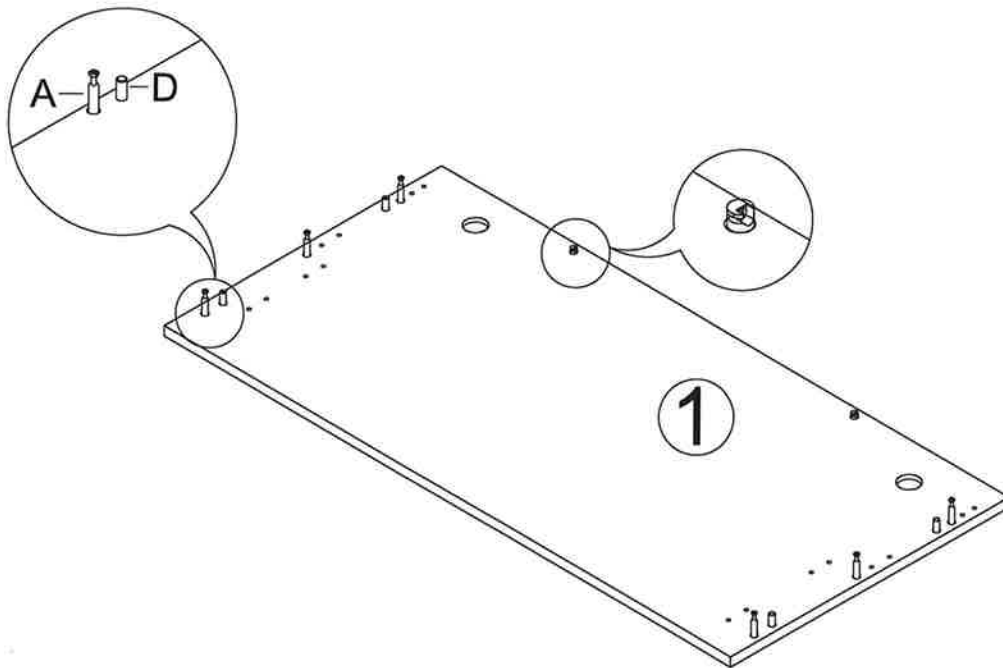
- ① DESK TOP
- ② FRONT PANEL
- ③④ LARGE SIDE PANELS
- ⑤⑥ LARGE DESK SIDE PANELS
- ⑦ COUNTER TOP
- ⑧ GLASS TRANSACTION TOP



1. INSTALL "I" LEVELERS ON THE BOTTOM OF ③ & ④ .  
I(4X)

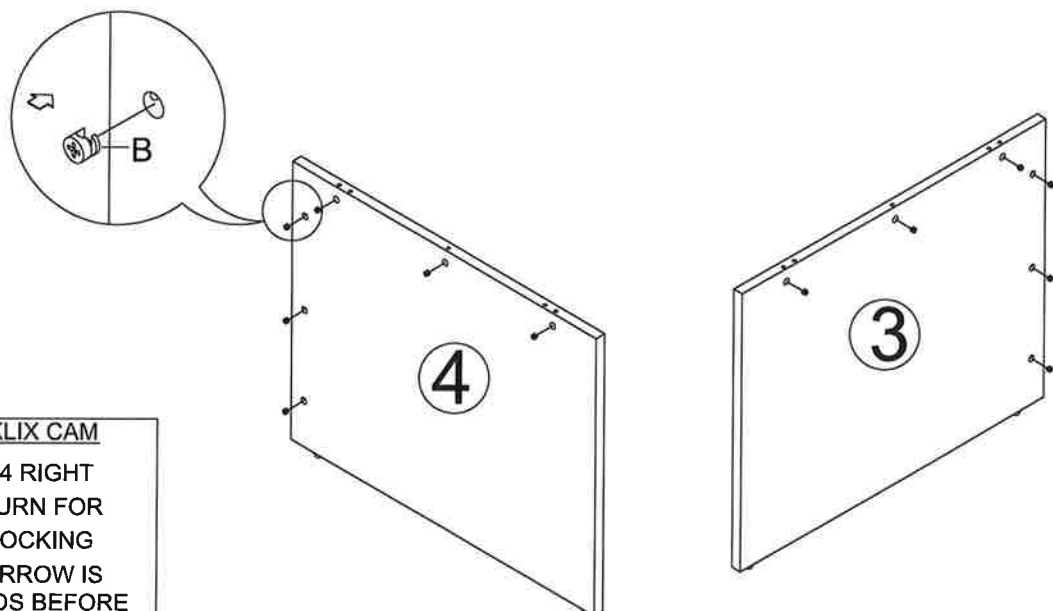


2. INSTALL "A" CAM SCREWS, "B" KLIX CAMS AND "D" DOWELS ON UNDERSIDE OF TOP ①.
- A(6X)
  - D(4X)
  - B(2X)



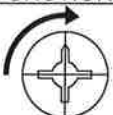
Note: As the desktop needs to be able to attach to both panels ③ & ④ and ⑪ & ⑫, there will be some empty holes.

3. INSERT "B" KLIX CAMS TO SIDE PANELS ③ & ④.
- B(12X)



**IMPORTANT:**

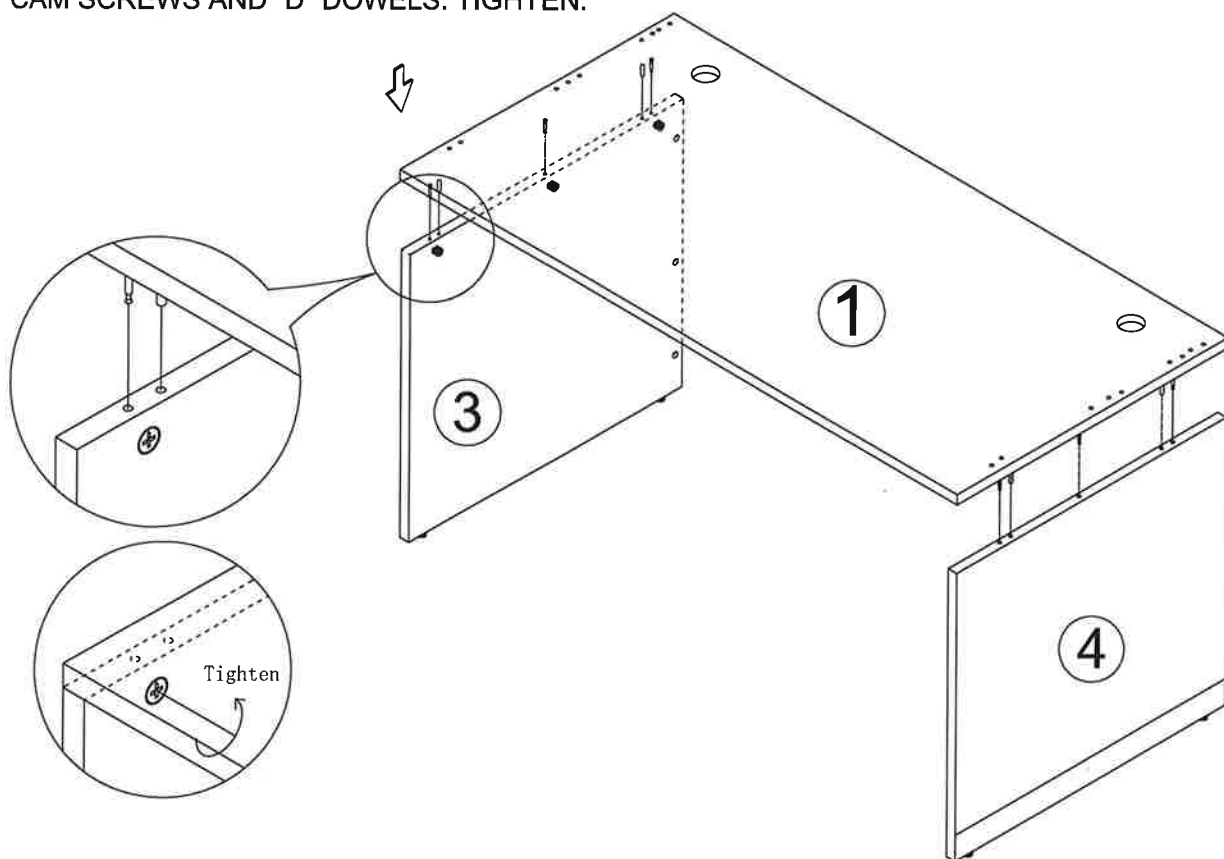
FUNCTION OF KLIX CAM



1/4 RIGHT  
TURN FOR  
LOCKING

MAKE SURE THE ARROW IS  
POINTING UPWARDS BEFORE  
INSERTING INTO THE PANELS  
HOLE

4. CONNECT TOP ① TO SIDE PANELS ③ & ④ USING ALREADY INSTALLED "B" KLIX CAMS , "A" CAM SCREWS AND "D" DOWELS. TIGHTEN.

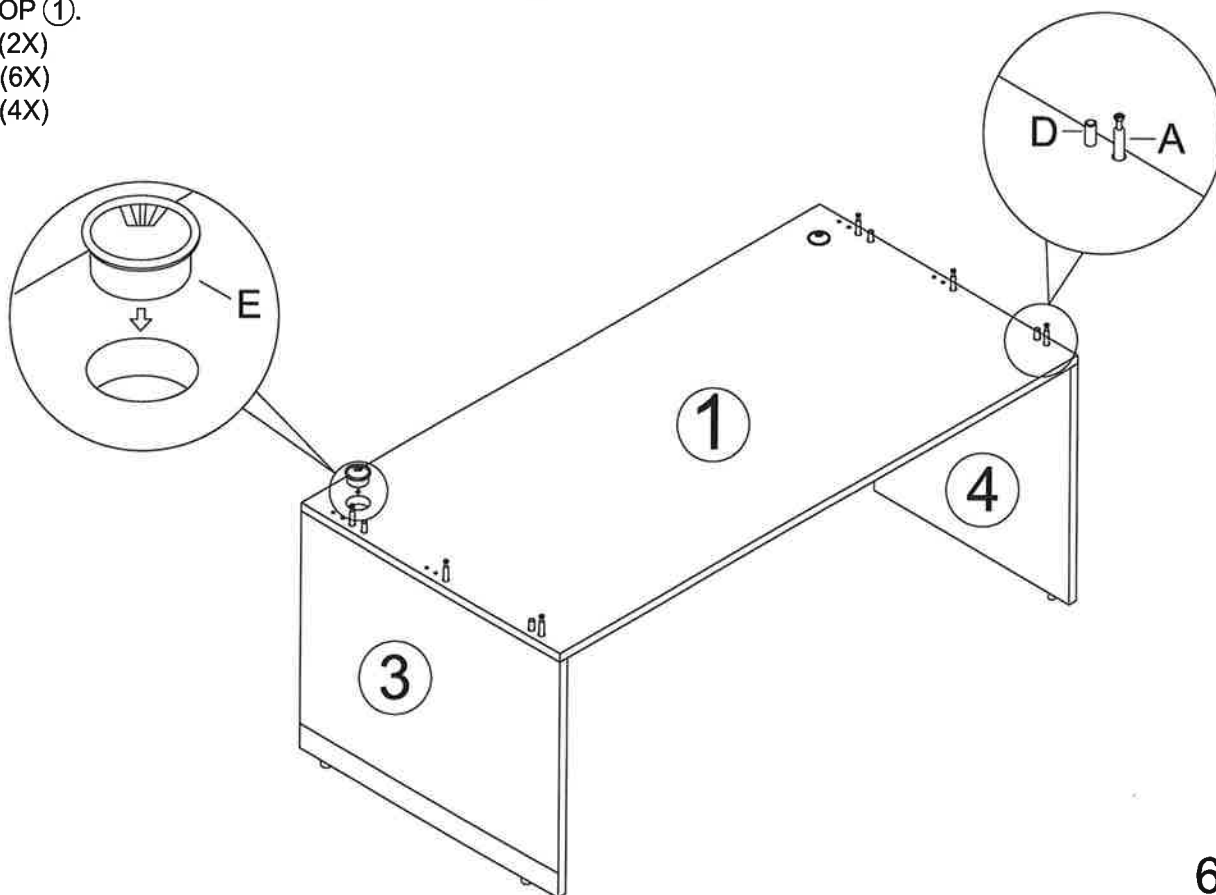


5. INSERT "E" GROMMETS ON DESK TOP ①. INSTALL "A" CAM SCREWS AND "D" DOWELS ON TOP ①.

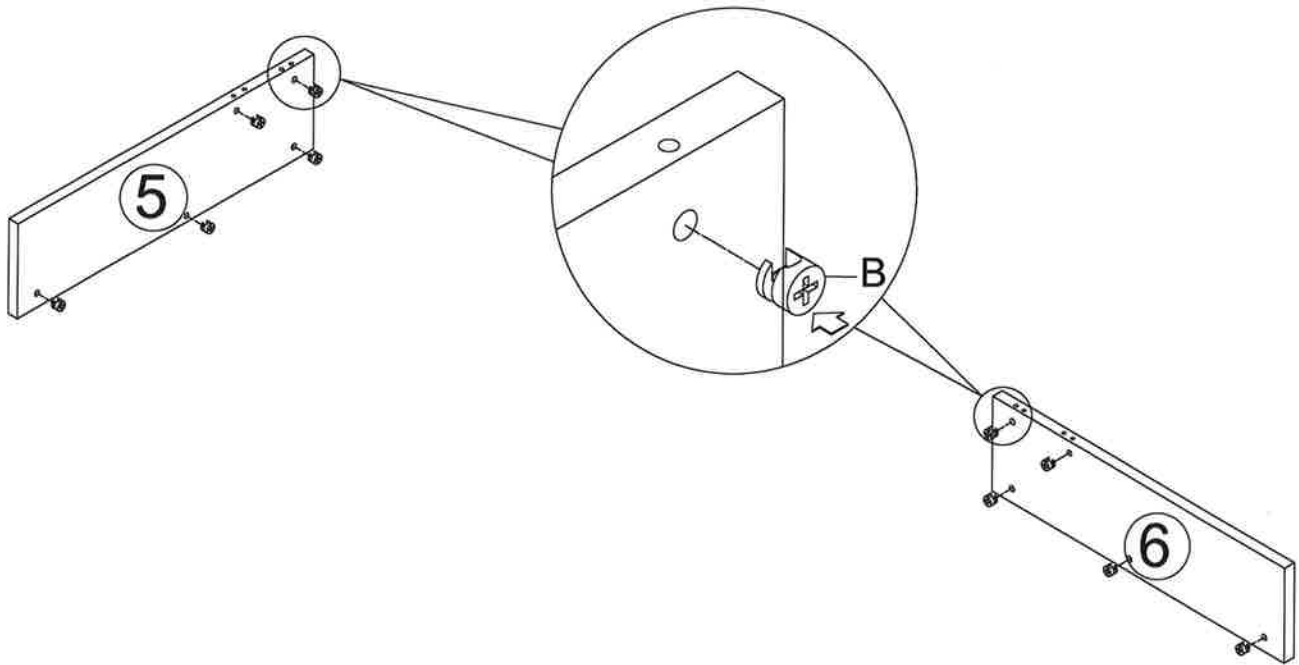
E(2X)

A(6X)

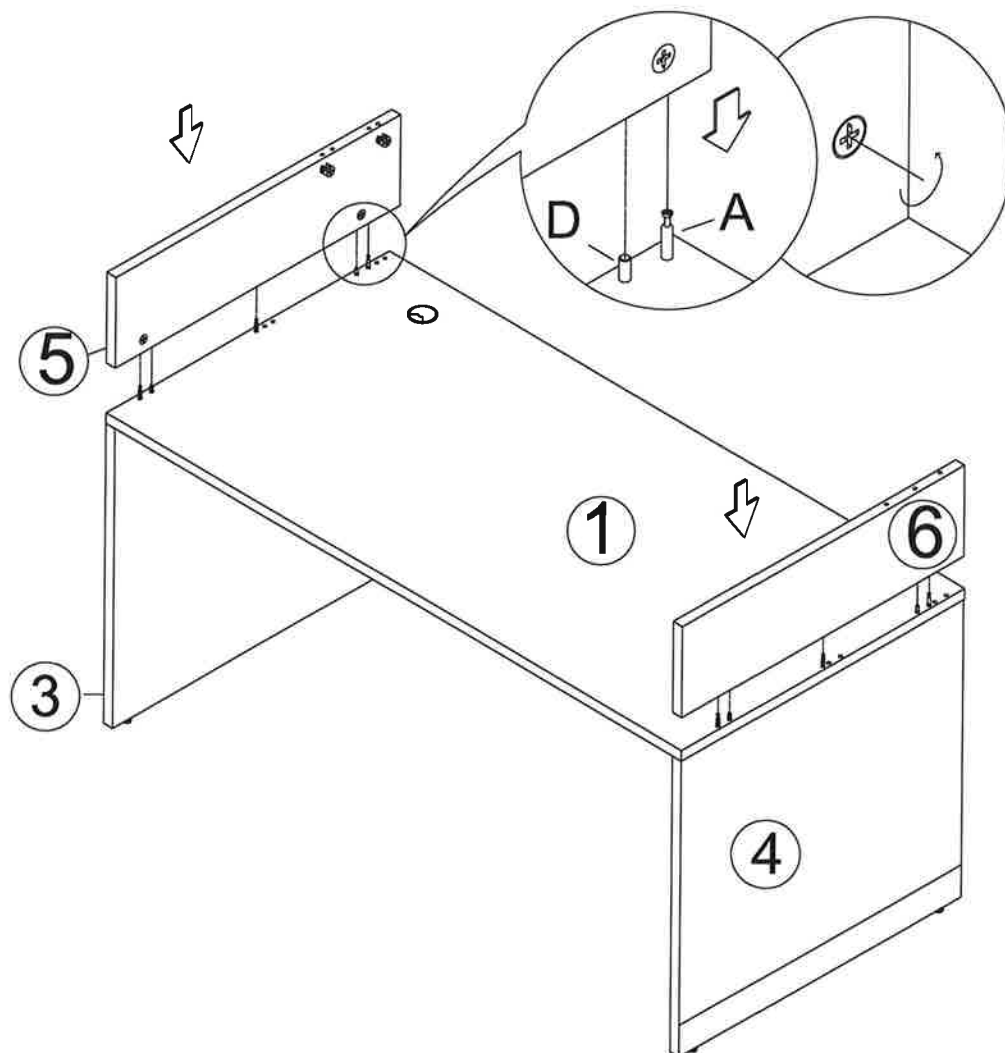
D(4X)



6. INSERT "B" KLIX CAMS INTO LARGE DESK SIDE PANELS ⑤ & ⑥.  
B(10X)



7. CONNECT SIDE PANELS ⑤ & ⑥ TO DESK TOP ① USING ALREADY INSTALLED "B" KLIX CAMS, "A" CAM SCREWS AND "D" DOWELS. TIGHTEN.

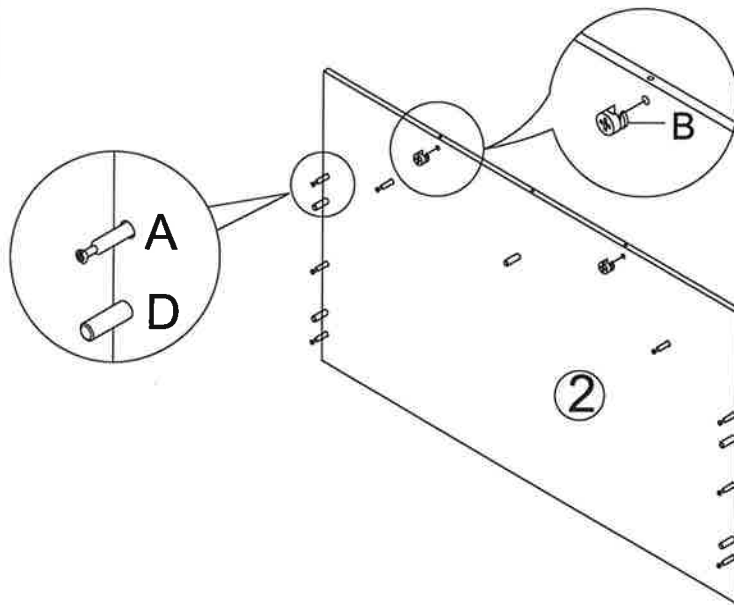


8. INSTALL "A" CAM SCREWS, "D" DOWELS AND "B" KLIX CAMS TO FRONT PANEL ②.

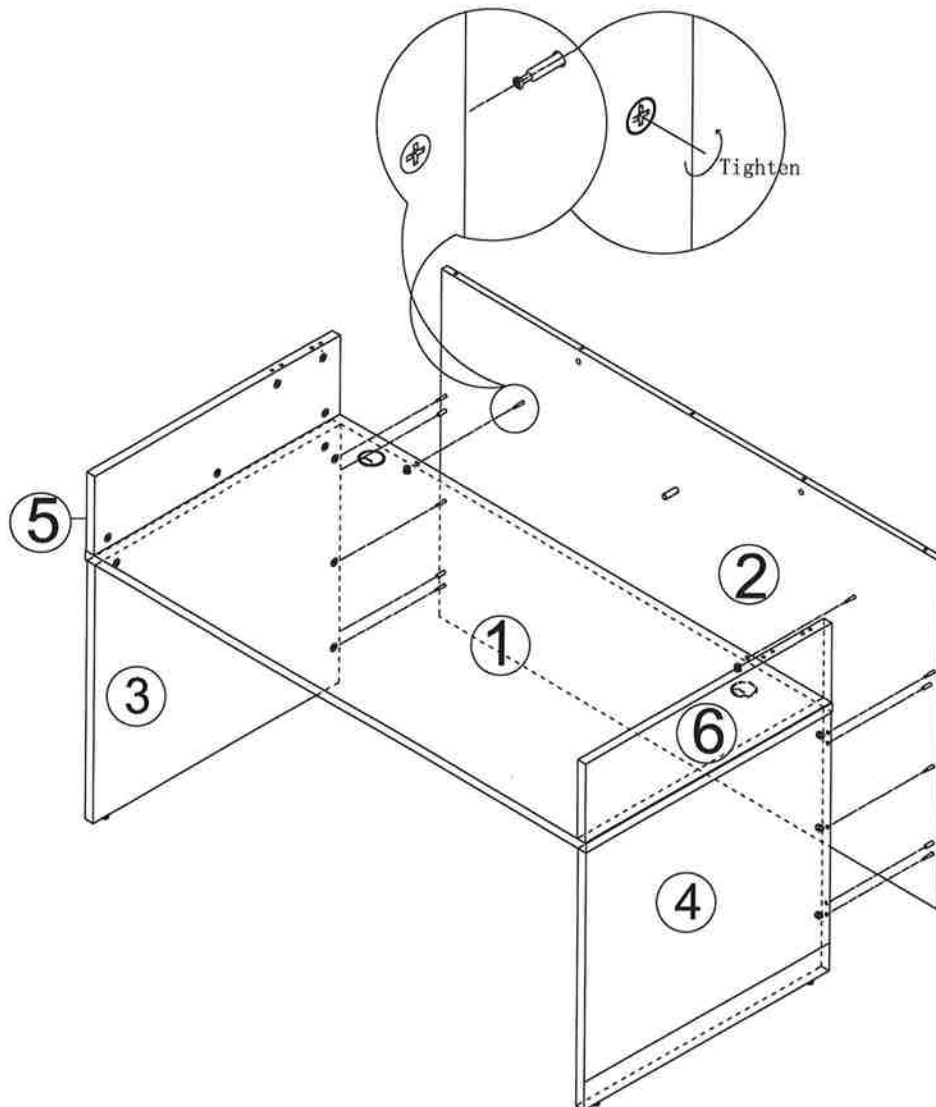
A(8X)

B(2X)

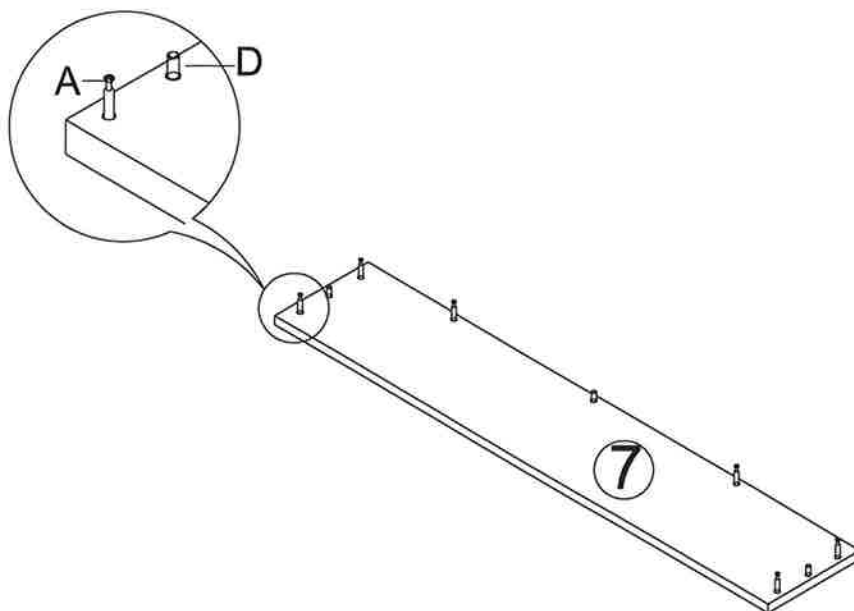
D(5X)



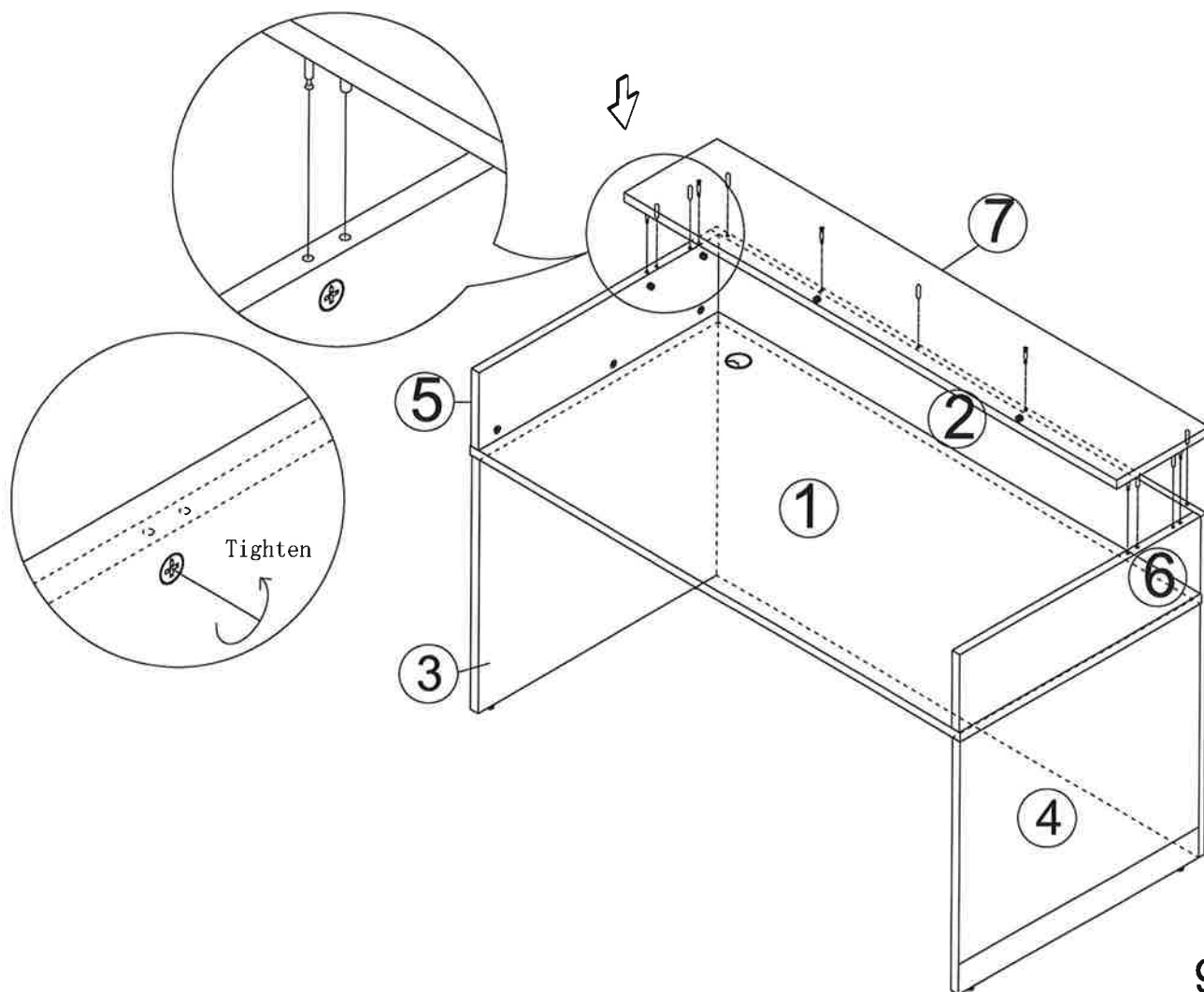
9. CONNECT FRONT PANEL ② TO ① ③ ④ ⑤ ⑥ USING ALREADY INSTALLED "B" KLIX CAMS, "A" CAM SCREWS AND "D" DOWELS .TIGHTEN.



10. INSTALL "A" CAM SCREWS AND "D" DOWELS TO THE UNDER SIDE OF COUNTER TOP ⑦.  
 A(6X)  
 D(3X)

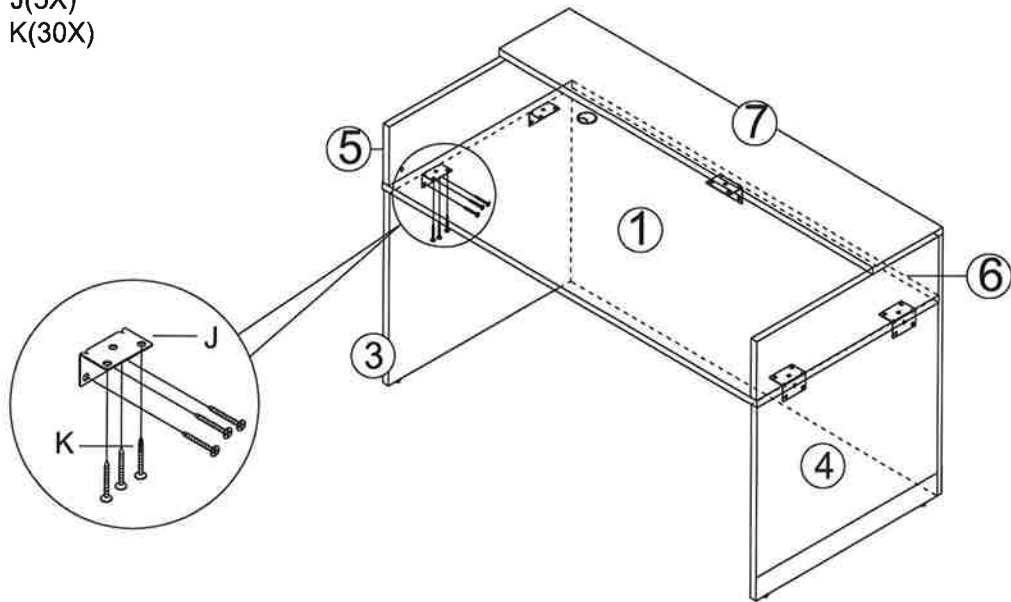


11. CONNECT COUNTER TOP ⑦ TO PANELS ② ⑤ & ⑥ USING ALREADY INSTALLED "B" KLIX CAMS , "A" CAM SCREWS AND "D" DOWELS . TIGHTEN.



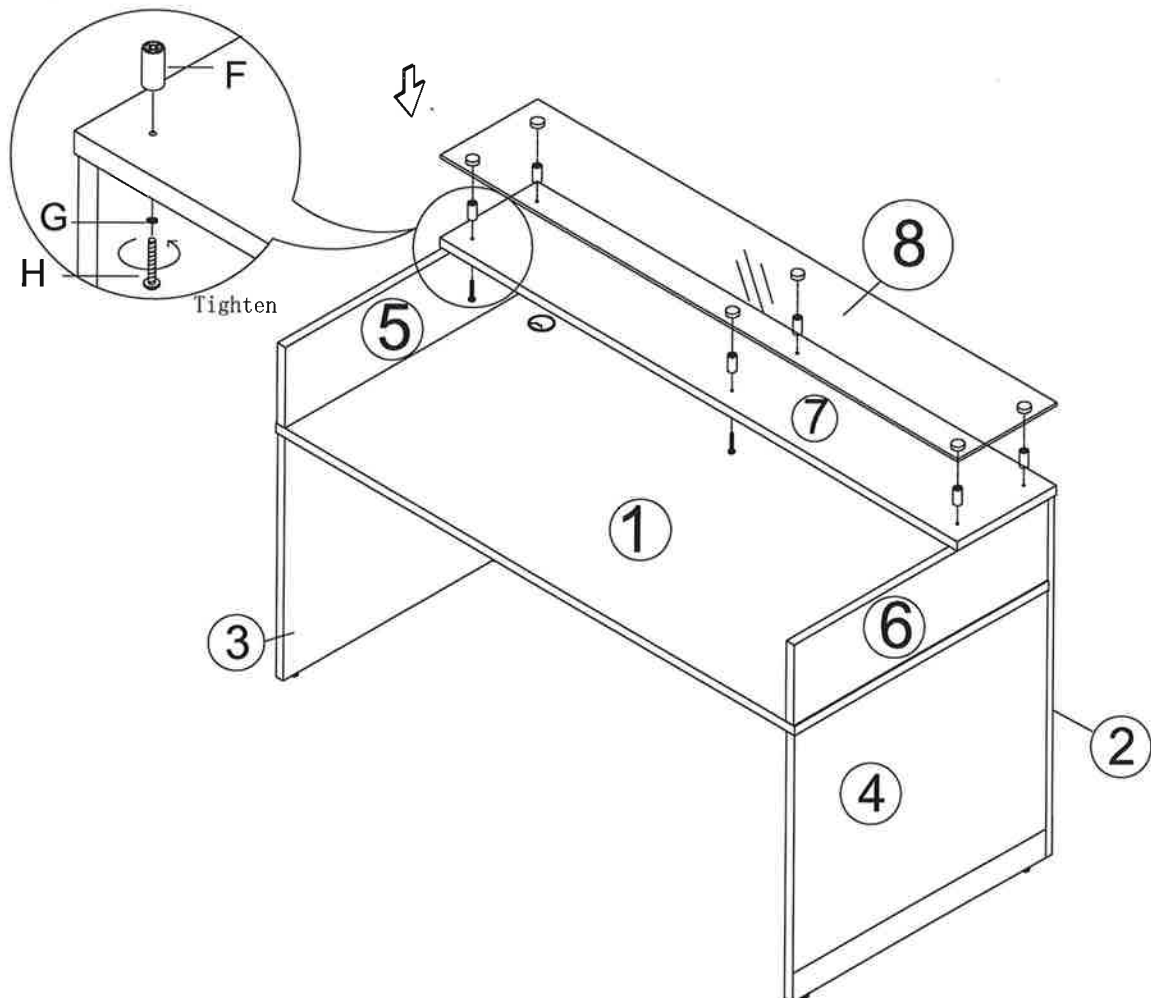
12. INSTALL "J" L BRACKET UNDER THE DESK TOP ① USING "K" SCREWS.

J(5X)  
K(30X)

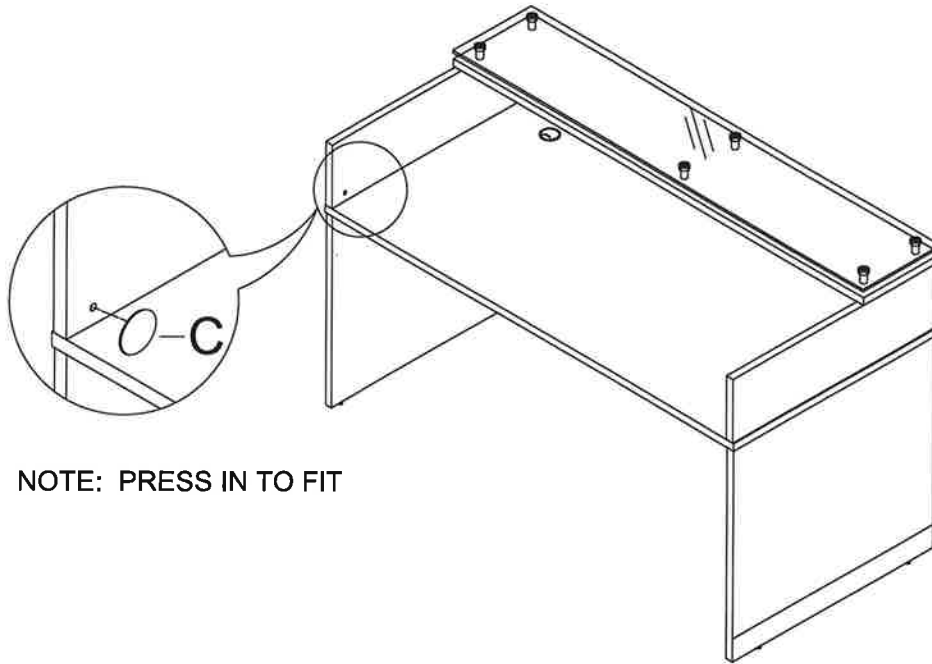


13. CONNECT GLASS TRANSACTION TOP ⑧ TO COUNTER TOP ⑦ USING "F" SCREWS, "G" CUSHIONS AND "H" SCREWS.

F(6X)  
G(6X)  
H(6X)

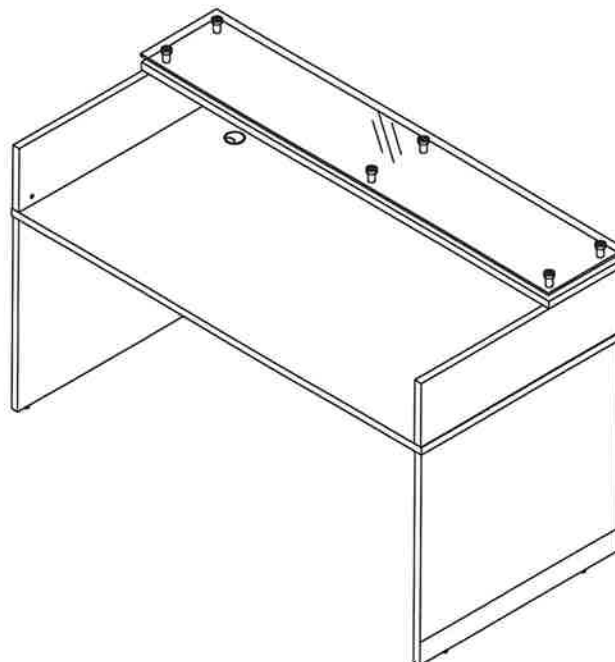


14. USE "C" CAM COVER STICKERS TO COVER ALL EXPOSED KLIX CAMS.  
C(26X)



NOTE: PRESS IN TO FIT

15. COMPLETE(STAND ALONE DESK)



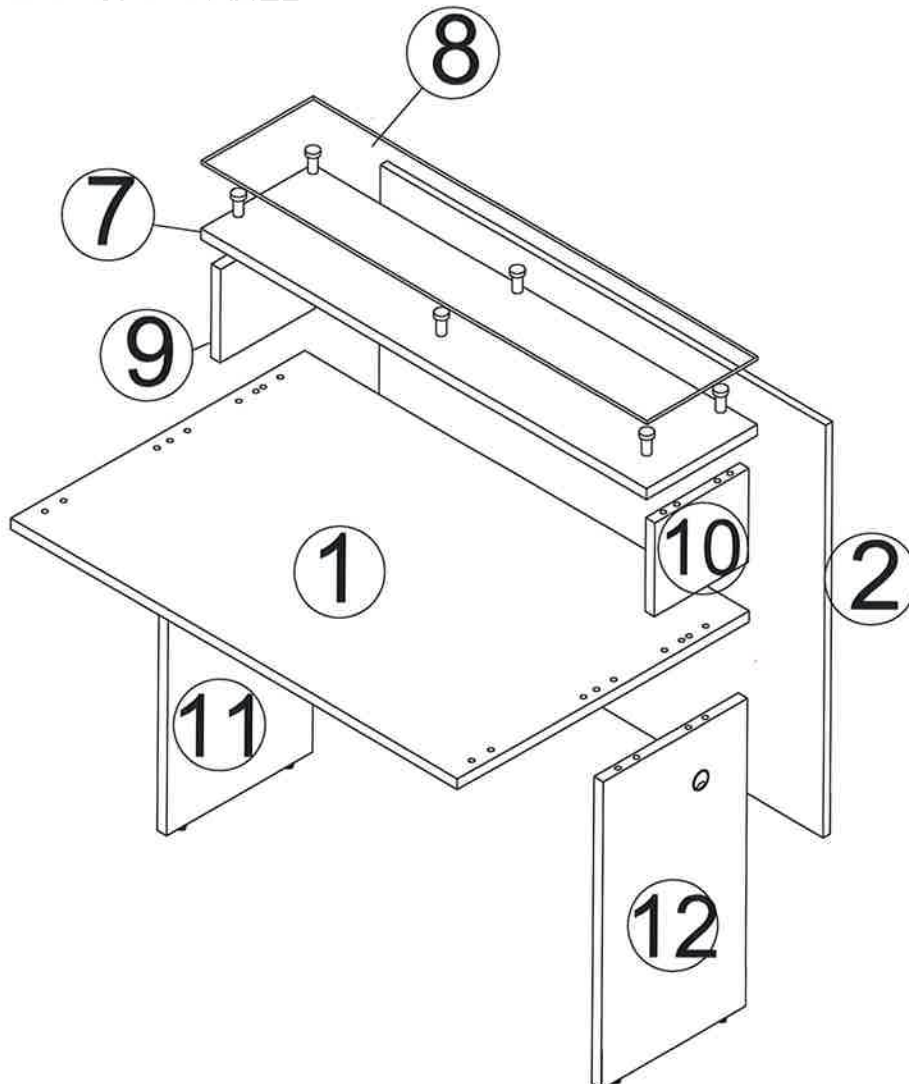
Option 2:

Steps 16 through 30 to create a desk to go between two desks.

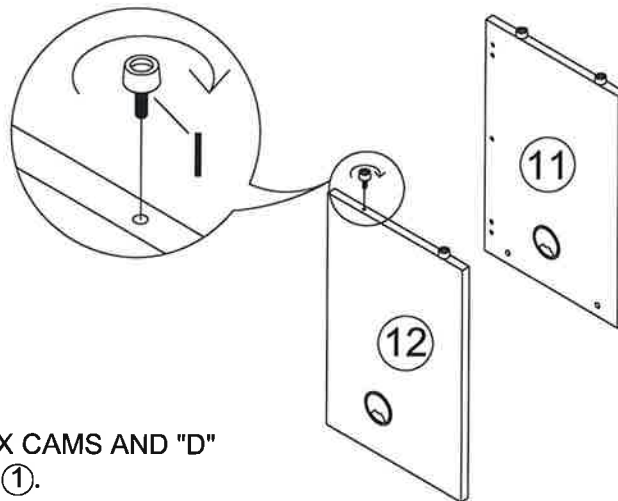
Use short side panels (11) and (12) and short desk side panels (9) and (10) .

## PART LIST

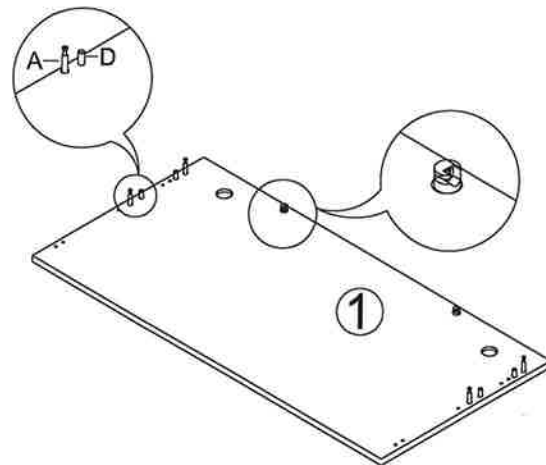
- ① DESK TOP
- ② FRONT PANEL
- ⑦ COUNTER TOP
- ⑧ GLASS TRANSACTION TOP
- ⑨ SHORT DESK SIDE PANEL
- ⑩ SHORT DESK SIDE PANEL
- ⑪ SHORT SIDE PANEL
- ⑫ SHORT SIDE PANEL



16. INSTALL "I" LEVELERS ON THE BOTTOM OF ⑪ & ⑫ .  
I(4X)



17. INSTALL "A" CAM SCREWS, "B" KLIX CAMS AND "D" DOWELS ON UNDERSIDE OF TOP ①.  
A(4X)  
B(2X)  
D(4X)



**IMPORTANT:**

**FUNCTION OF KLIX CAM**

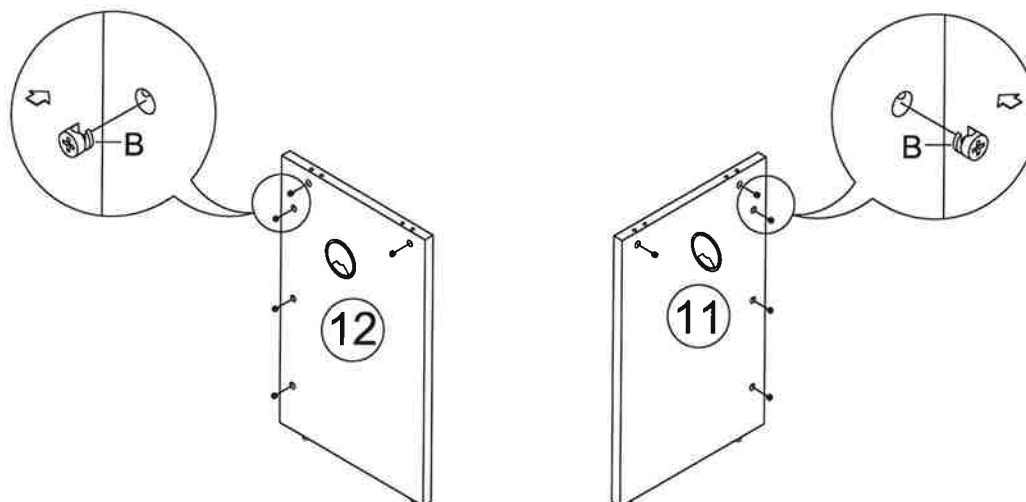


1/4 RIGHT  
TURN FOR  
LOCKING

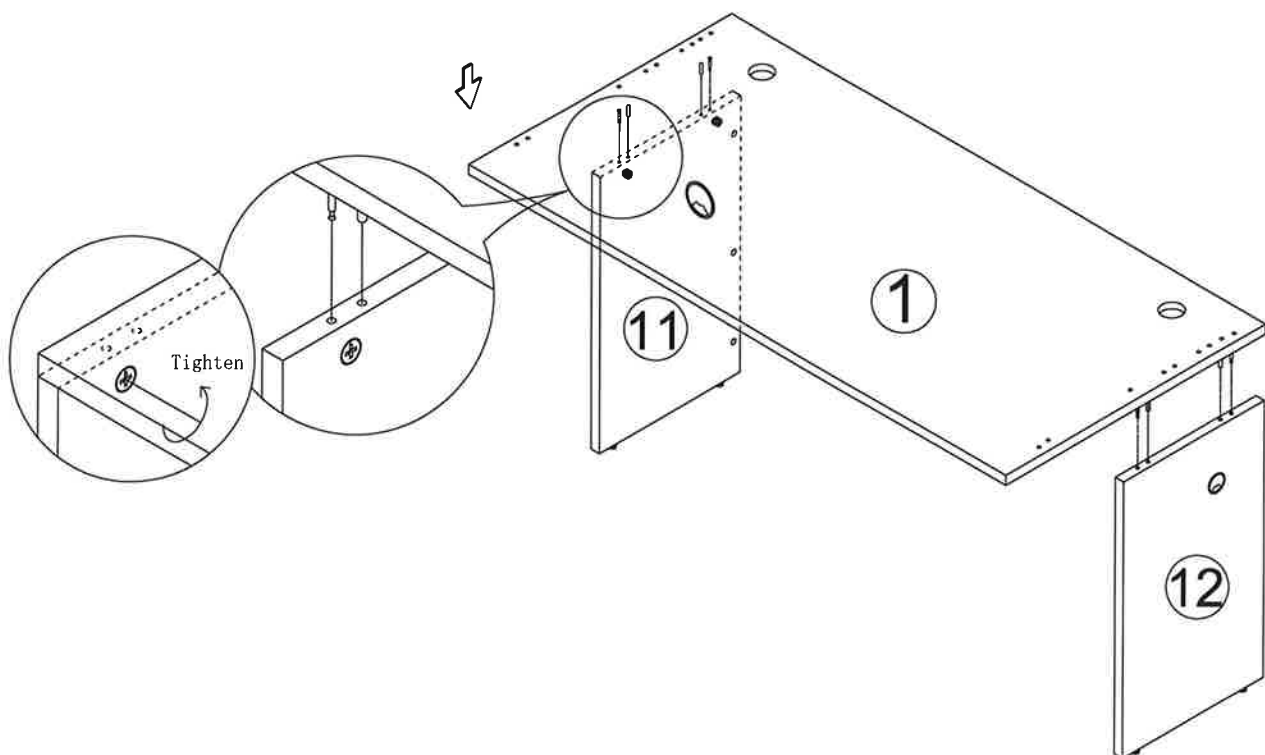
MAKE SURE THE ARROW IS  
POINTING UPWARDS BEFORE  
INSERTING INTO THE PANELS  
HOLE

Note: As the desktop needs to be able to attach to both panels ③ & ④ and ⑪ & ⑫ , there will be some empty holes.

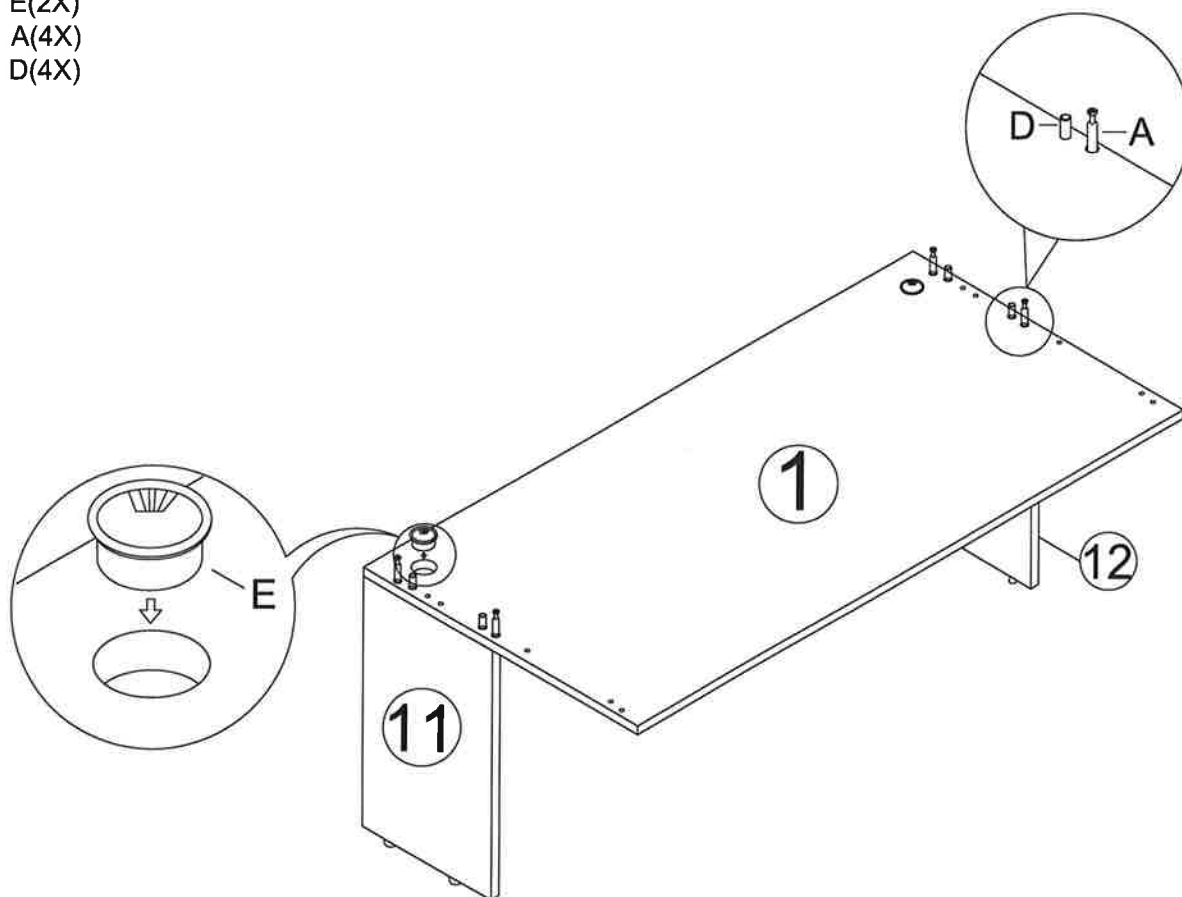
18. INSERT "B" KLIX CAMS TO SIDE PANELS ⑪ & ⑫ .  
B(10X)



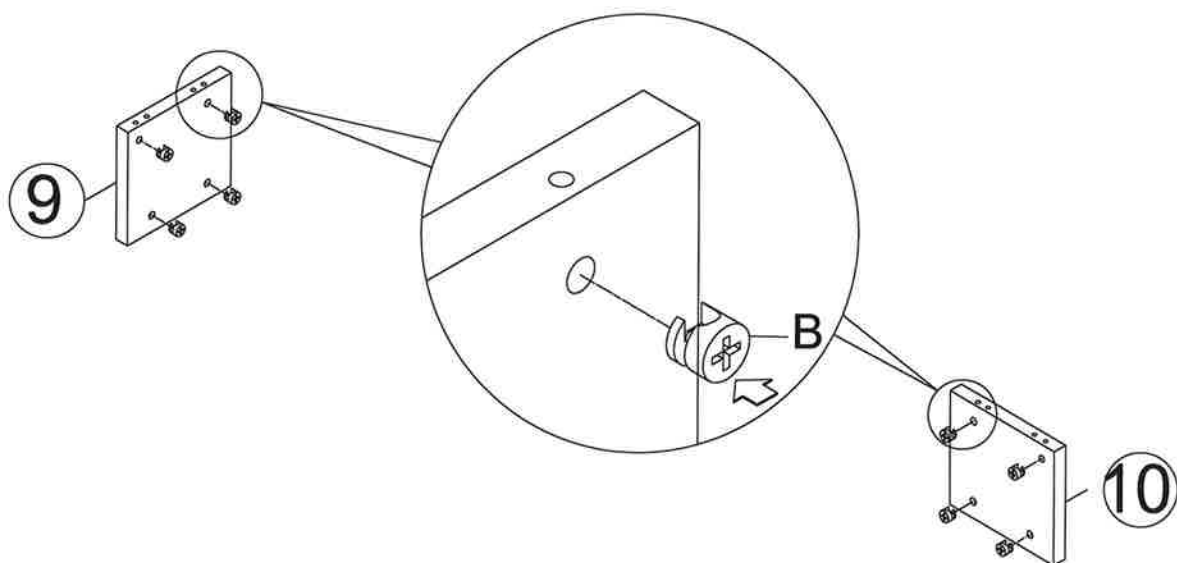
19. CONNECT TOP ① TO SIDE PANELS ⑪ & ⑫ USING ALREADY INSTALLED "B" KLIX CAMS ,  
 "A" CAM SCREWS AND "D" DOWELS. TIGHTEN.



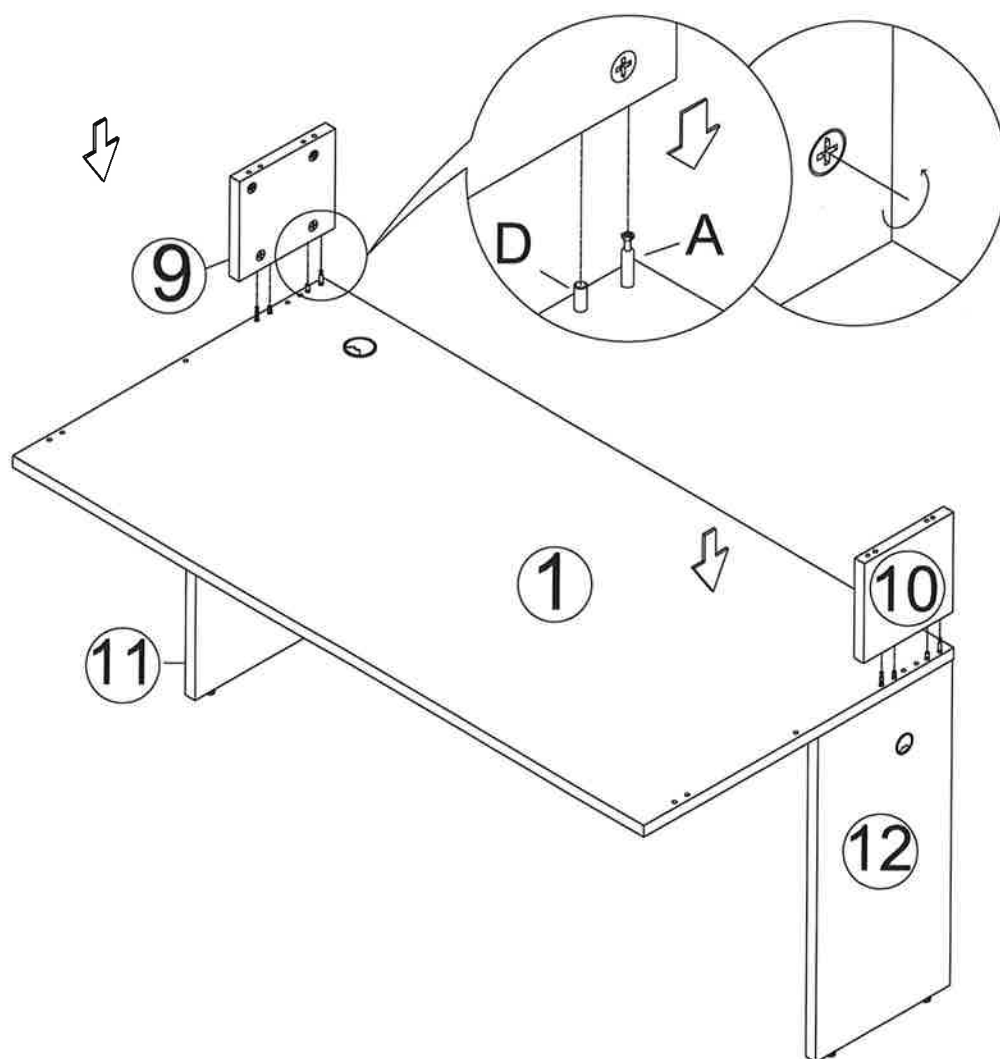
20. INSERT "E" GROMMETS ON DESK TOP ①. INSTALL "A" CAM SCREWS AND "D" DOWELS ON  
 TOP ①.  
 E(2X)  
 A(4X)  
 D(4X)



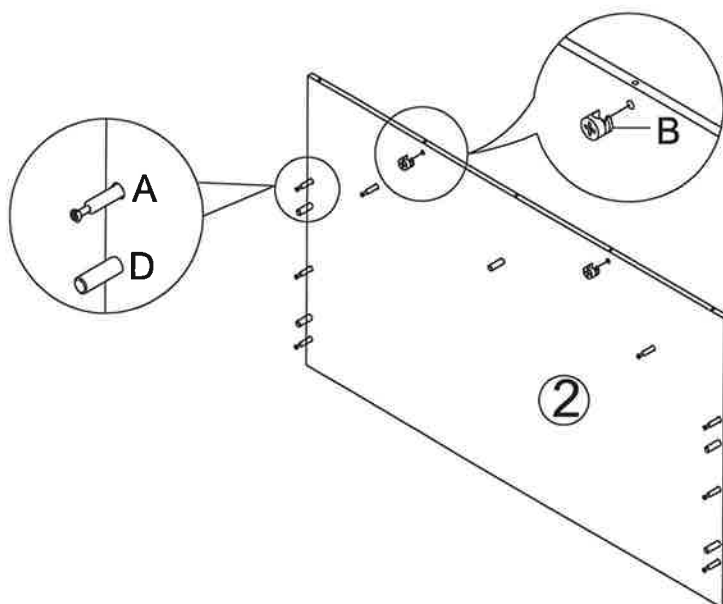
21. INSERT "B" KLIX CAMS TO SHORT DESKTOP SIDE PANELS ⑨ & ⑩.  
B(8X)



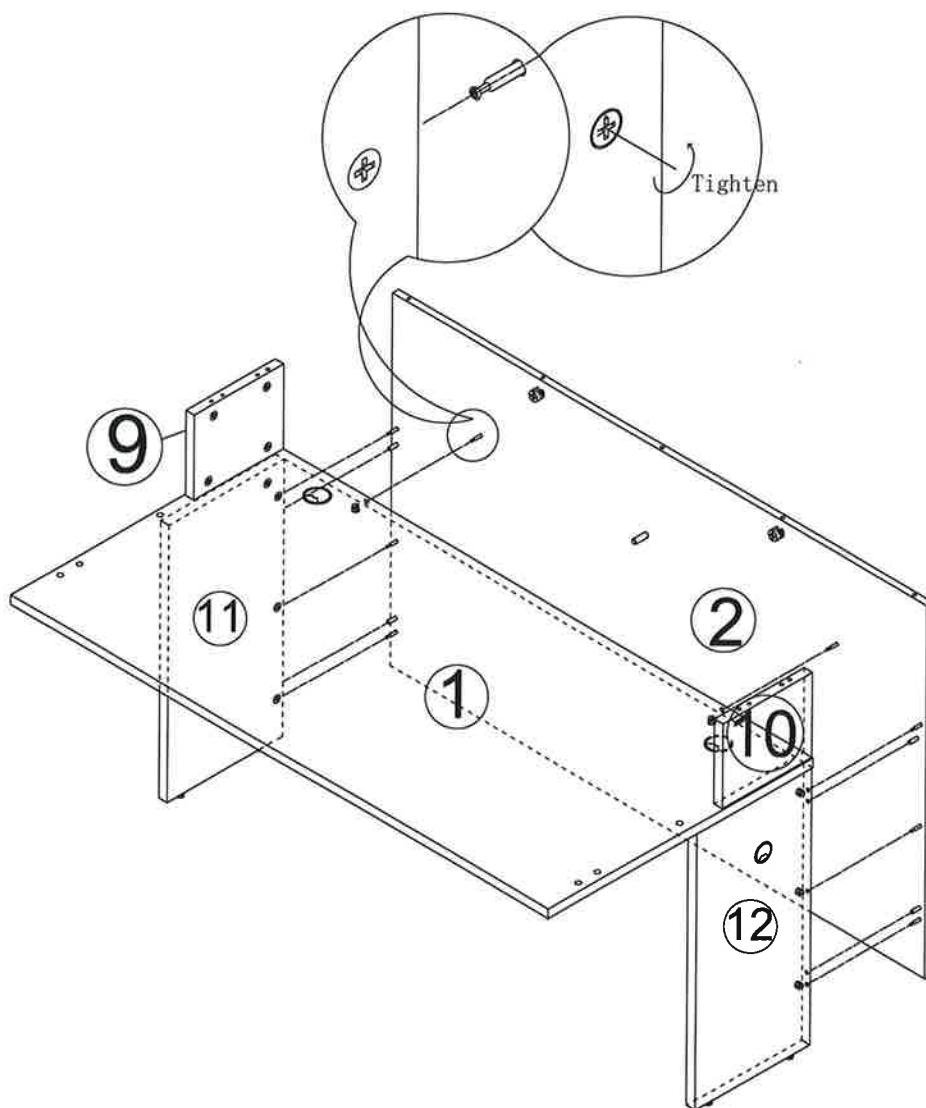
22. CONNECT SHORT SIDE PANELS ⑨ & ⑩ TO DESK TOP ① USING ALREADY INSTALLED "B" KLIX CAMS, "A" CAM SCREWS AND "D" DOWELS. TIGHTEN.



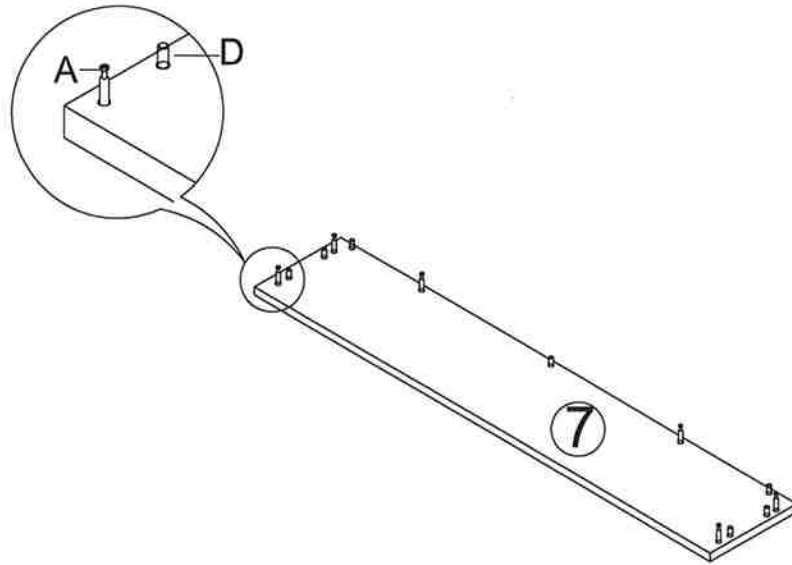
23. INSTALL "A" CAM SCREWS, "D" DOWELS AND "B" KLIX CAMS TO FRONT PANEL ② .  
 A(8X)  
 B(2X)  
 D(5X)



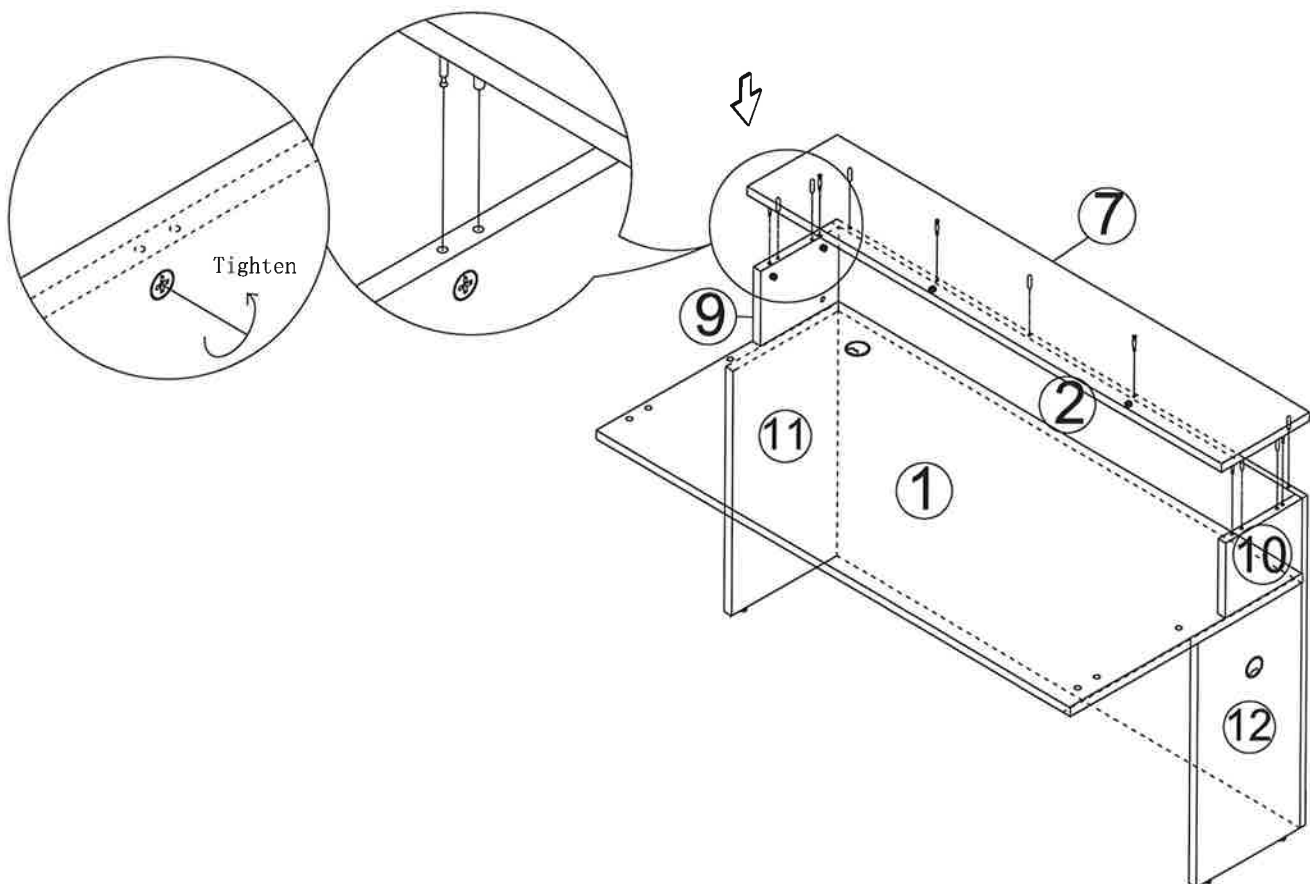
24. CONNECT FRONT PANEL ② TO ① ⑨ ⑩ ⑪ ⑫ USING ALREADY INSTALLED "B" KLIX CAMS , "A" CAM SCREWS AND "D" DOWELS . TIGHTEN.



25. INSTALL "A" CAM SCREWS AND "D" DOWELS TO THE UNDER SIDE OF COUNTER TOP ⑦.  
A(6X)  
D(7X)

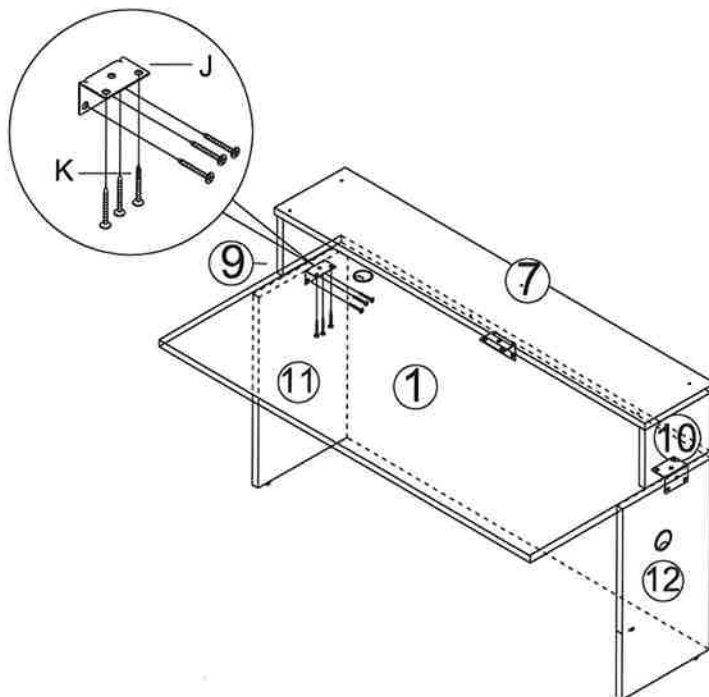


26. CONNECT COUNTER TOP ⑦ TO PANELS ② ⑨ & ⑩ USING ALREADY INSTALLED "B" KLIX CAMS , "A" CAM SCREWS AND "D" DOWELS . TIGHTEN.



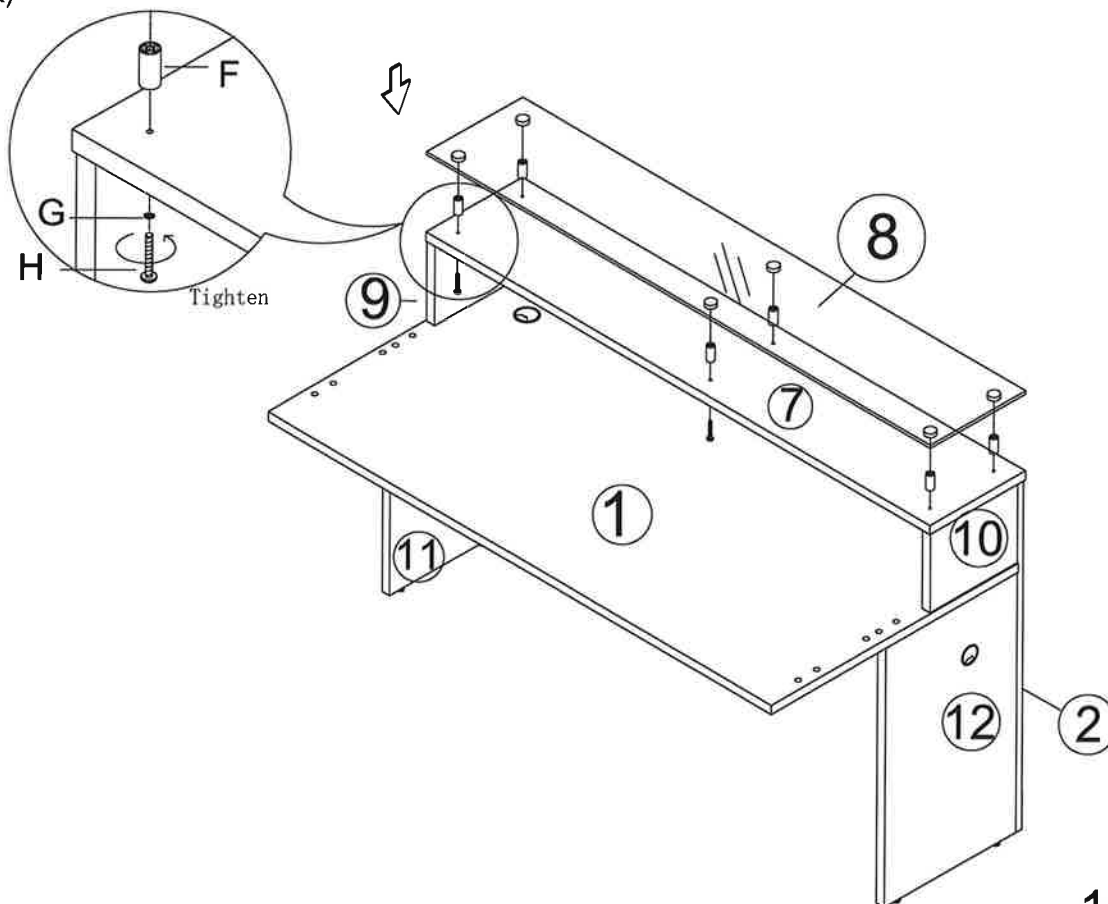
27. INSTALL "J" L BRACKET UNDER THE DESK TOP ① USING "K" SCREWS.

J(3X)  
K(18X)



28. CONNECT GLASS TRANSACTION TOP ⑧ TO COUNTER TOP ⑦ USING "F" SCREWS, "G" CUSHIONS AND "H" SCREWS .

F(6X)  
G(6X)  
H(6X)



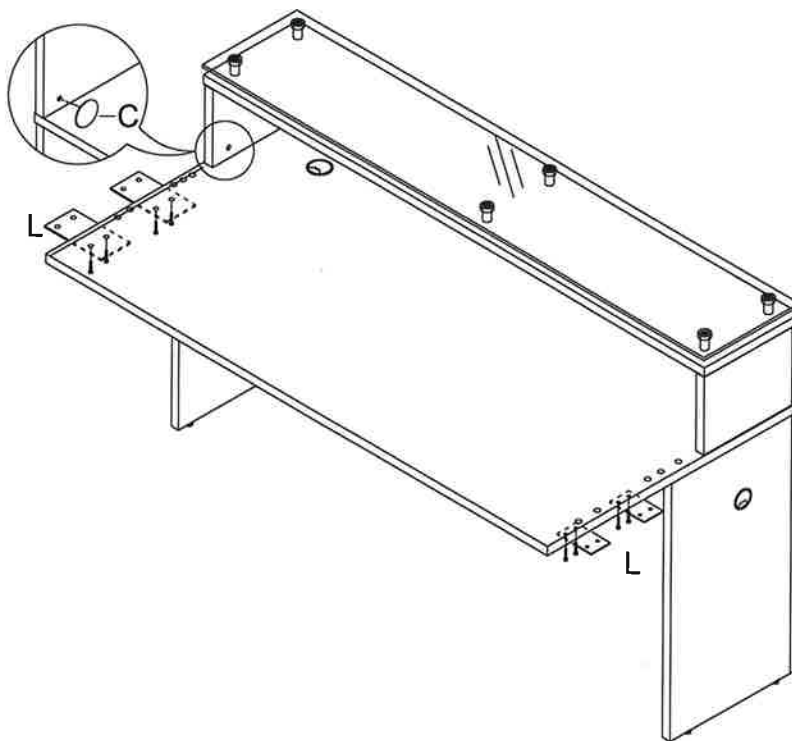
29. INSTALL "L" BRACKET ON THE UNDERSIDE OF TOP PANEL ①. THEN USE "C" CAM COVER STICKERS TO COVER ALL EXPOSED KLIX CAMS AND DESK TOP HOLES.

C(36X)

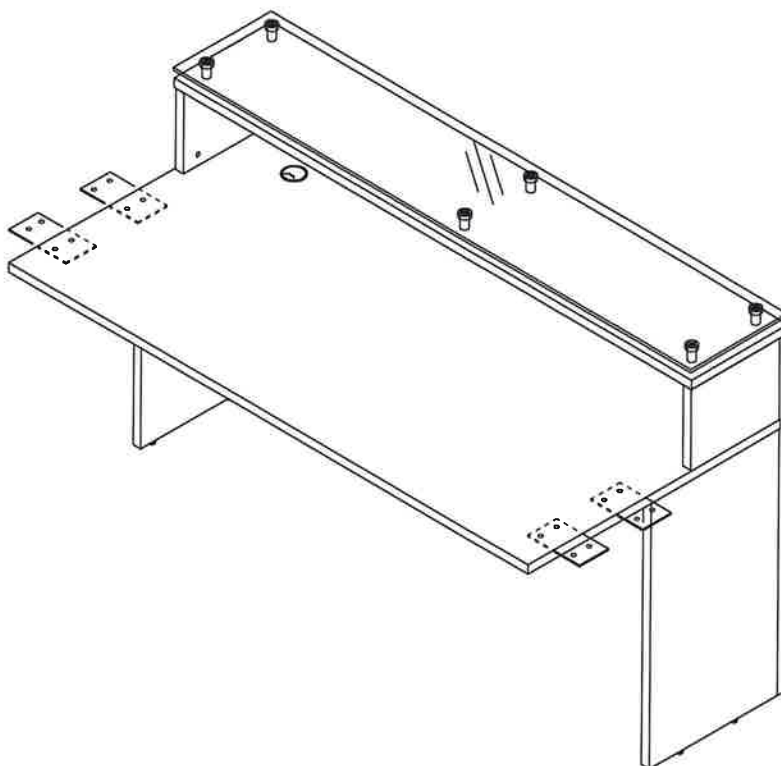
L1(4X)

L2(8X)

Note: Press cam cover stickers to fit.



30. COMPLETE(READY TO ATTACH BETWEEN TWO DESKS.)

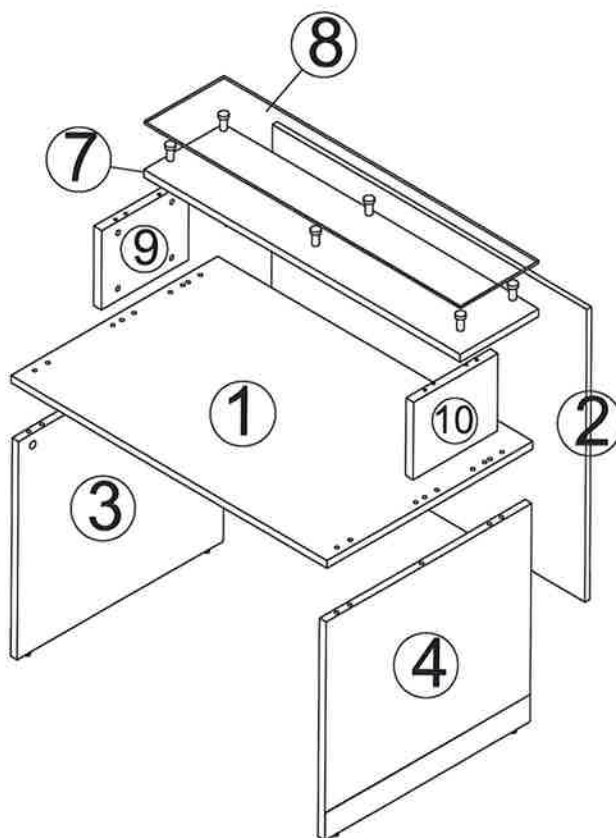


Option 3:

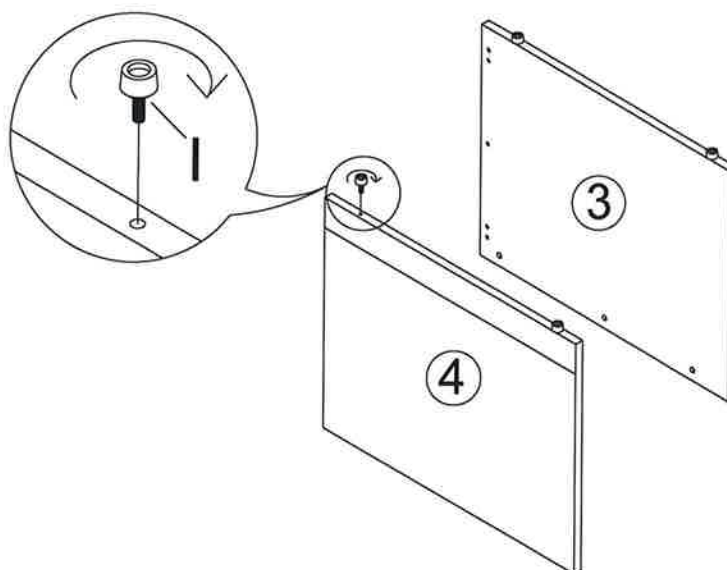
Steps 31 through 45 for stand alone desk with short desk side panels.  
Use large side panels ③ & ④ .

## PART LIST

- ① DESK TOP
- ② FRONT PANEL
- ③④ LARGE SIDE PANELS
- ⑨⑩ SHORT DESK SIDE PANELS
- ⑦ COUNTER TOP
- ⑧ GLASS TRANSACTION TOP



31. INSTALL "I" LEVELERS ON THE BOTTOM OF ③ & ④ .  
1(4X)

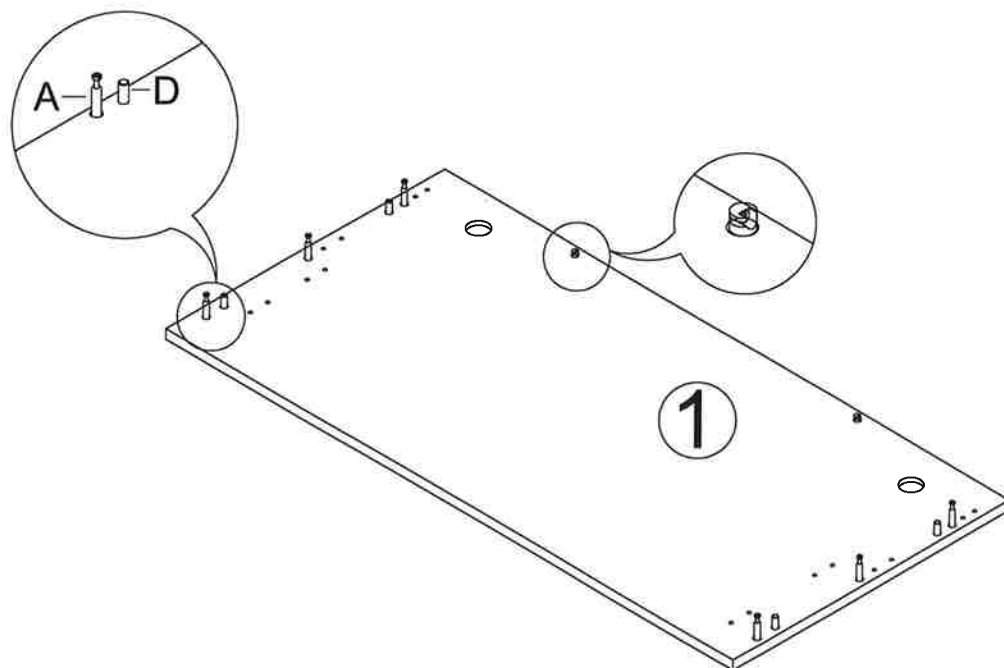


32. INSTALL "A" CAM SCREWS,"B" KLIX CAMS AND "D" DOWELS ON UNDERSIDE OF TOP ①.

A(6X)

D(4X)

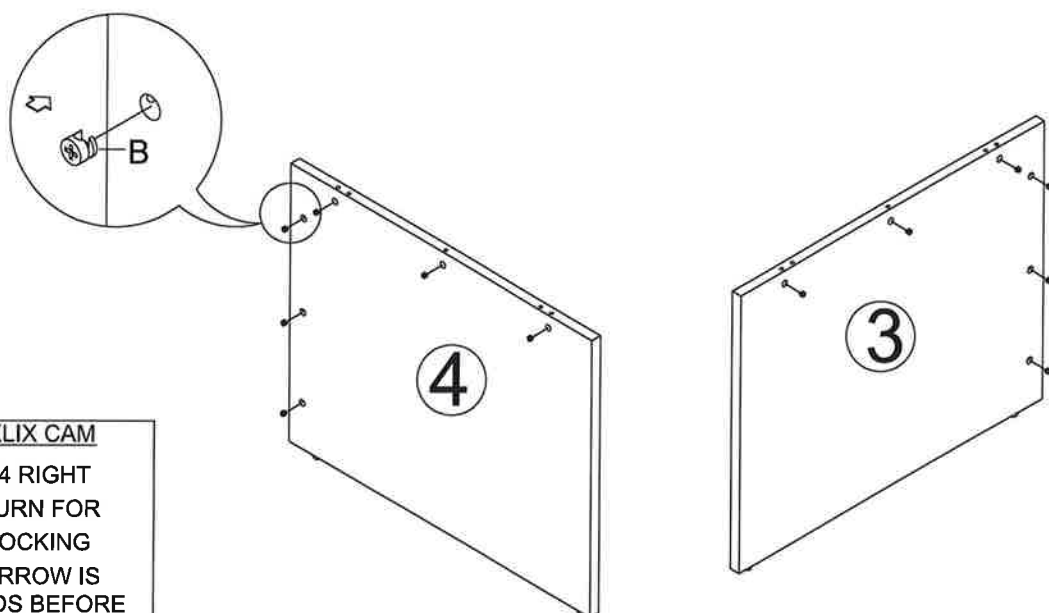
B(2X)



Note: As the desktop needs to be able to attach to both panels ③ & ④ and ⑪ & ⑫, there will be some empty holes.

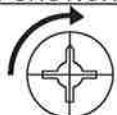
33. INSERT "B" KLIX CAMS TO SIDE PANELS ③ & ④.

B(12X)



IMPORTANT:

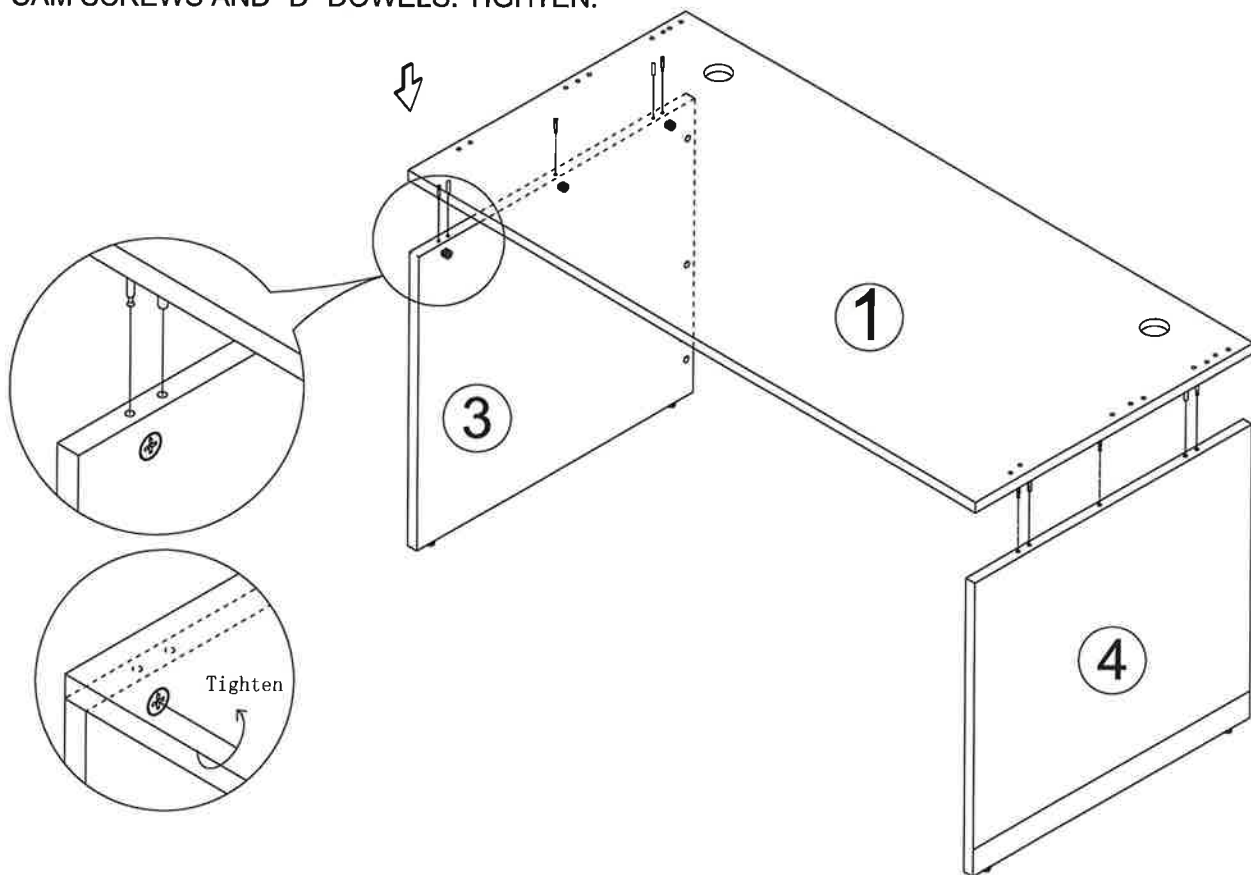
FUNCTION OF KLIX CAM



1/4 RIGHT  
TURN FOR  
LOCKING

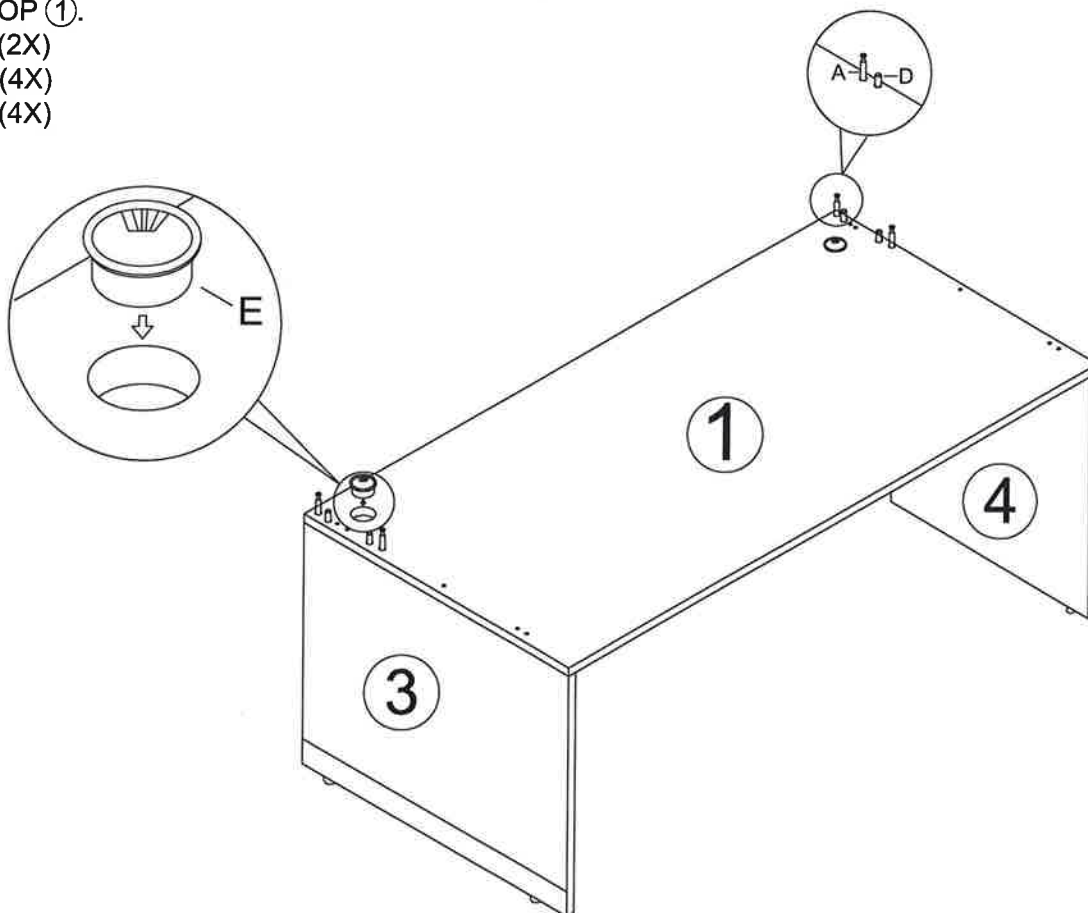
MAKE SURE THE ARROW IS  
POINTING UPWARDS BEFORE  
INSERTING INTO THE PANELS  
HOLE

34. CONNECT TOP ① TO SIDE PANELS ③ & ④ USING ALREADY INSTALLED "B" KLIX CAMS , "A" CAM SCREWS AND "D" DOWELS. TIGHTEN.

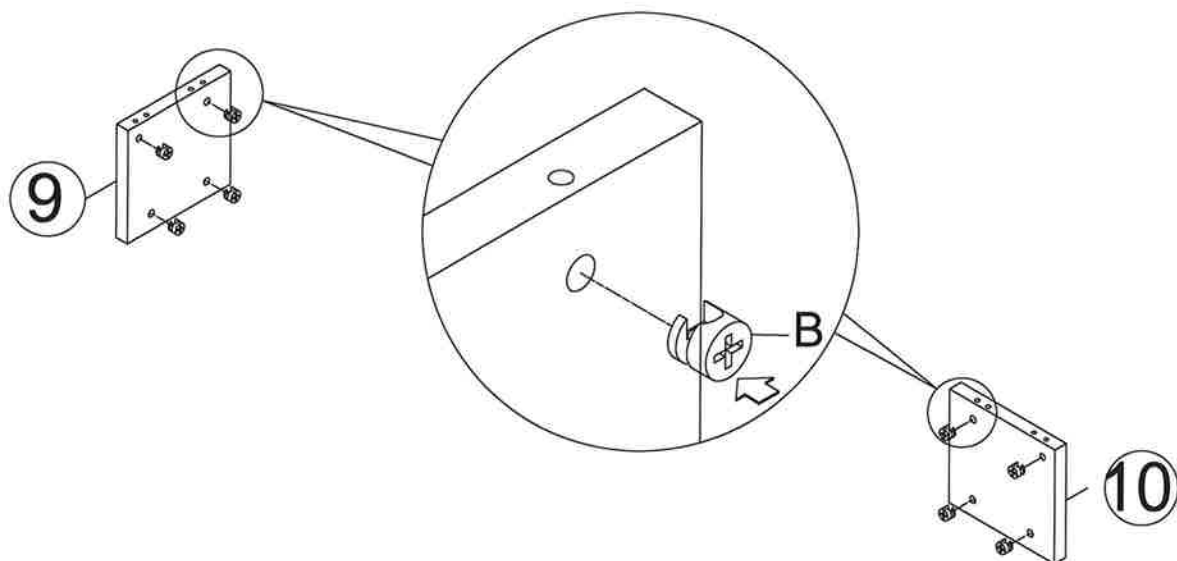


35. INSERT "E" GROMMETS ON DESK TOP ①. INSTALL "A" CAM SCREWS AND "D" DOWELS ON TOP ①.

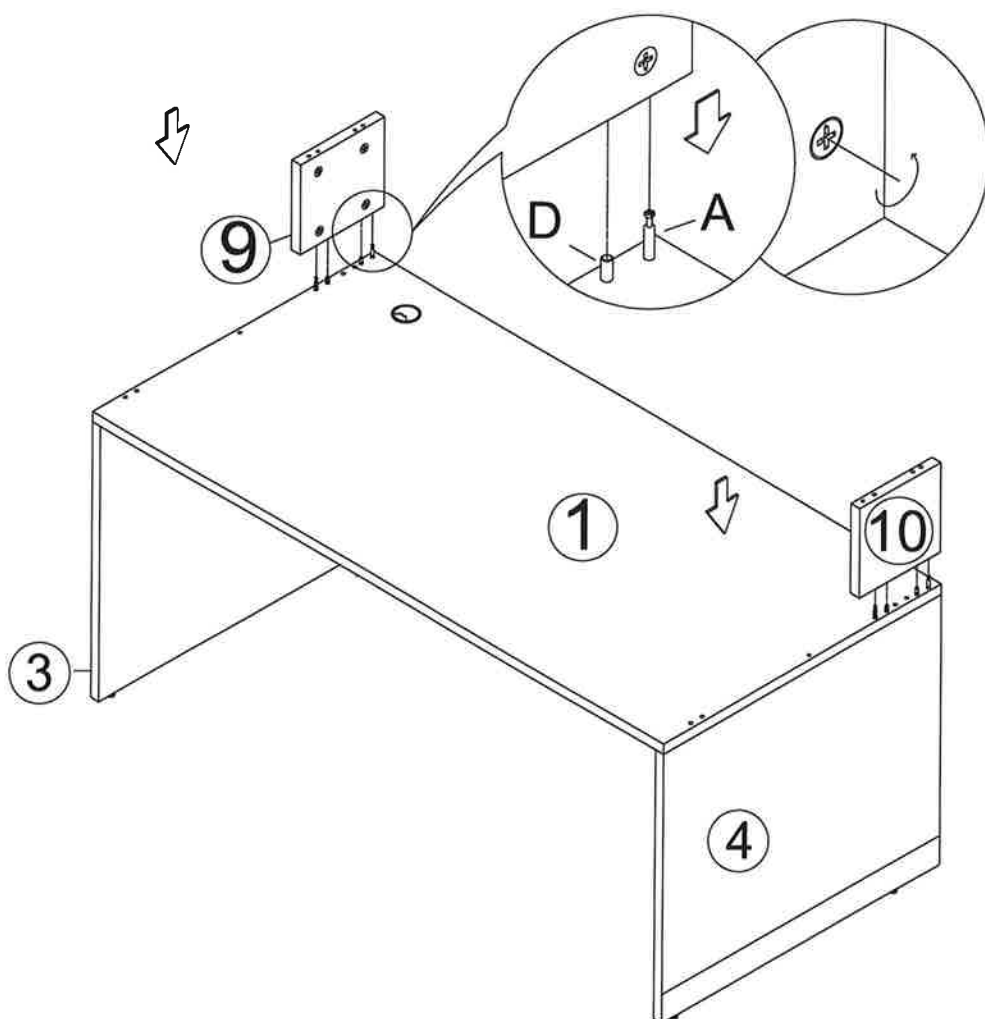
E(2X)  
A(4X)  
D(4X)



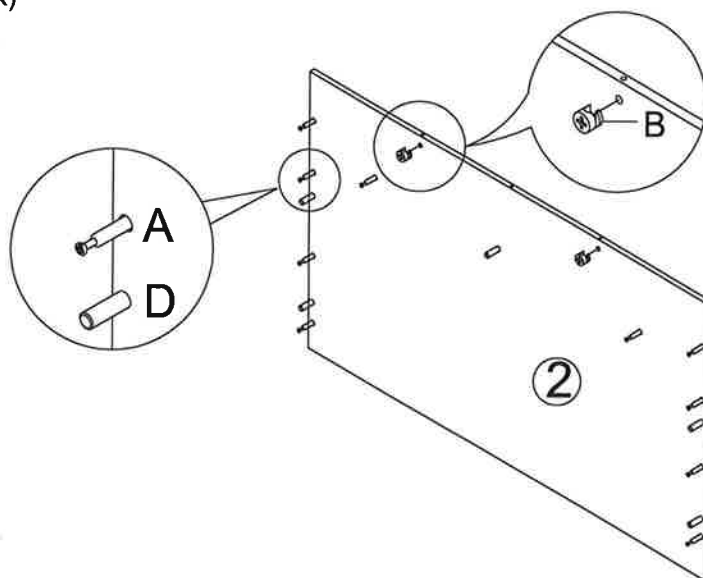
36. INSERT "B" KLIX CAMS TO SHORT DESKTOP SIDE PANELS ⑨ & ⑩.  
B(8X)



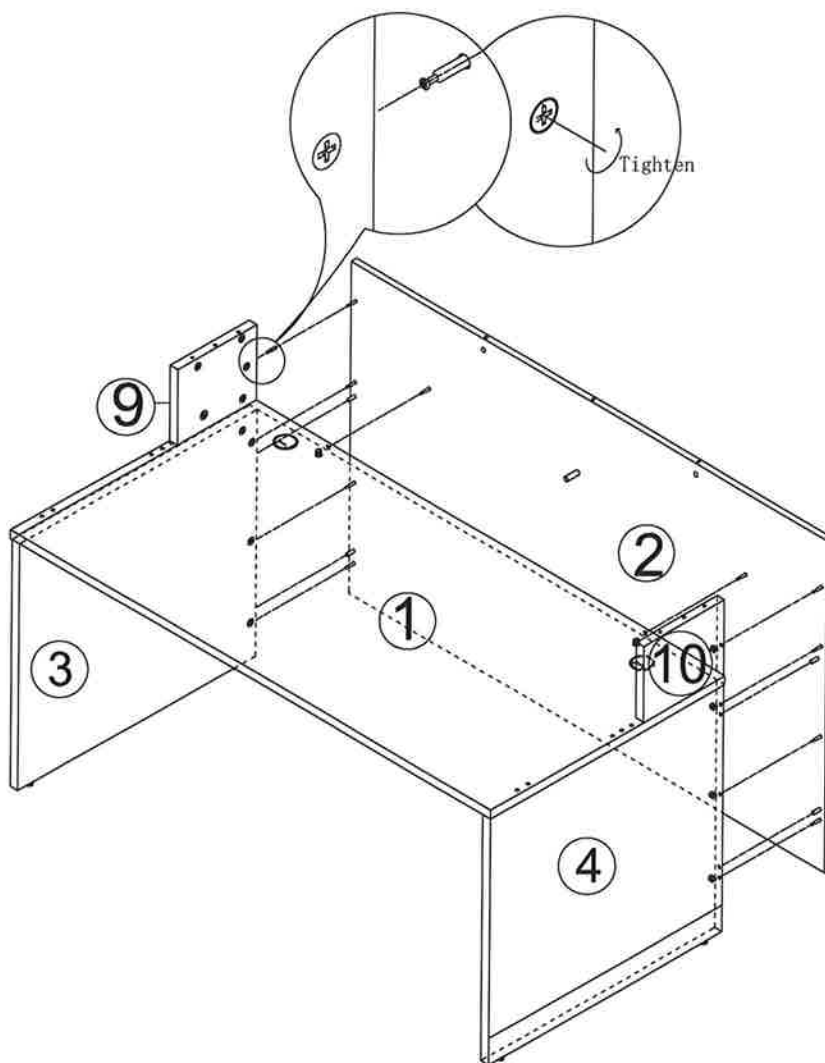
37. CONNECT SIDE PANELS ⑤ & ⑥ TO DESK TOP ① USING ALREADY INSTALLED "B" KLIX CAMS , "A" CAM SCREWS AND "D" DOWELS. TIGHTEN.



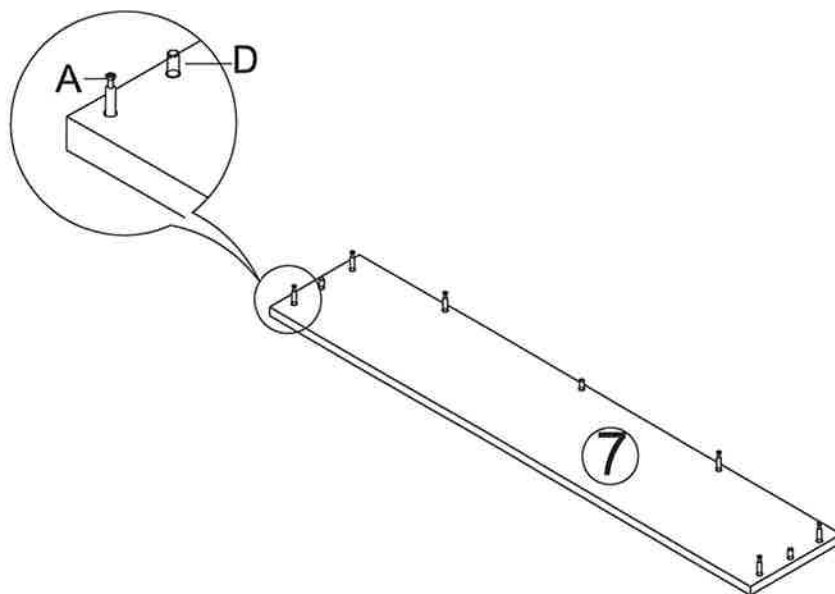
38. INSTALL "A" CAM SCREWS, "D" DOWELS AND "B" KLIX CAMS TO FRONT PANEL ② .  
 A(10X)  
 B(2X)  
 D(5X)



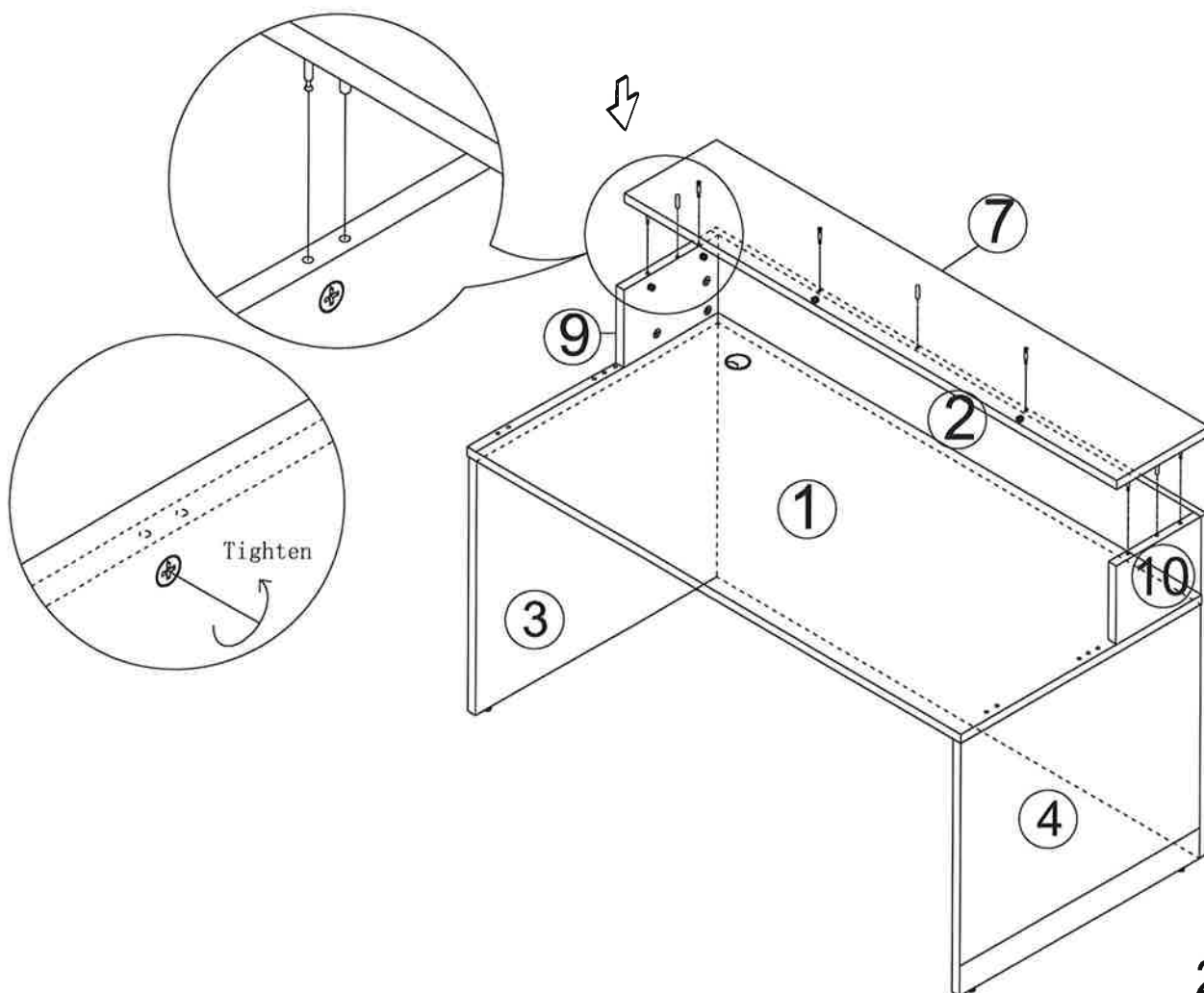
39. CONNECT FRONT PANEL ② TO ① ③ ④ ⑨ ⑩ USING ALREADY INSTALLED "B" KLIX CAMS , "A" CAM SCREWS AND "D" DOWELS .TIGHTEN.



40. INSTALL "A" CAM SCREWS AND "D" DOWELS TO THE UNDER SIDE OF COUNTER TOP ⑦.  
 A(6X)  
 D(3X)

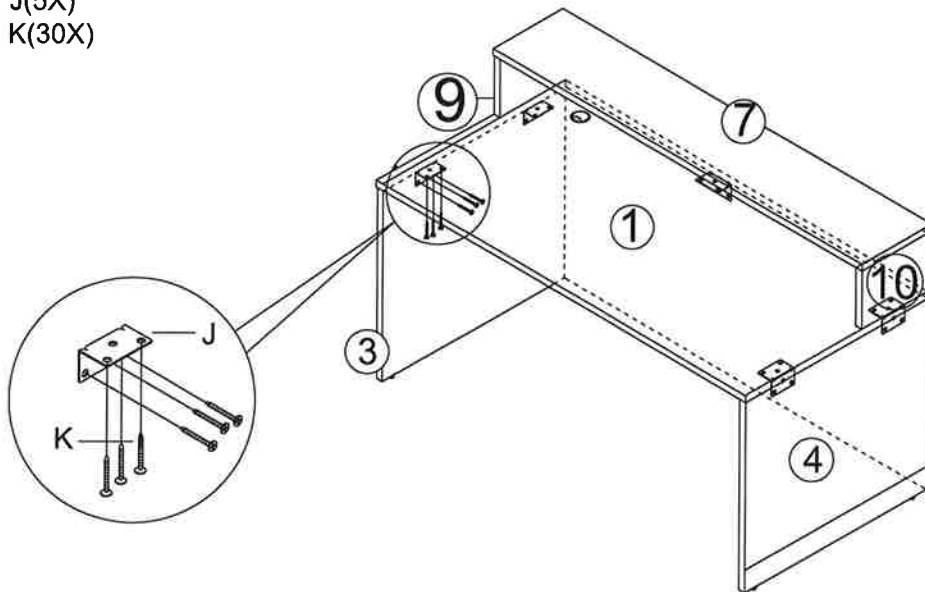


41. CONNECT COUNTER TOP ⑦ TO PANELS ② ⑨ & ⑩ USING ALREADY INSTALLED "B" KLIX CAMS , "A" CAM SCREWS AND "D" DOWELS . TIGHTEN.



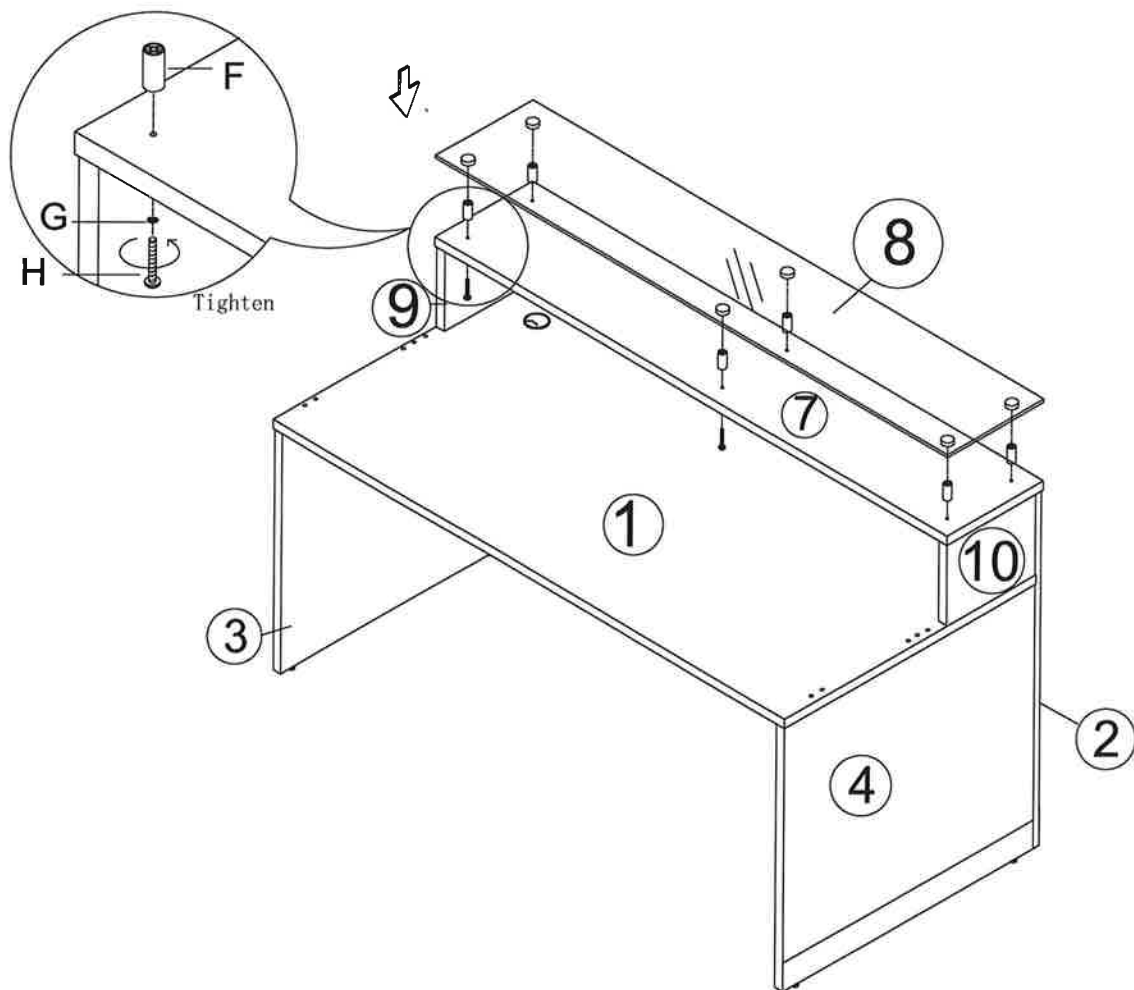
42. INSTALL "J" L BRACKET UNDER THE DESK TOP ① USING "K" SCREWS.

J(5X)  
K(30X)

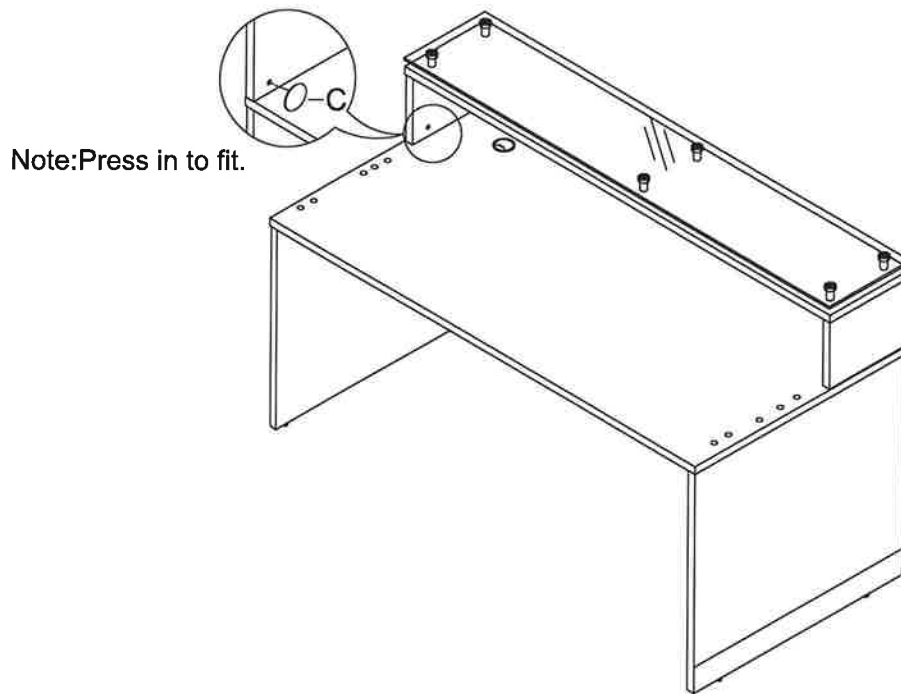


43. CONNECT GLASS TRANSACTION TOP ⑧ TO COUNTER TOP ⑦ USING "F" SCREWS, "G" CUSHIONS AND "H" SCREWS.

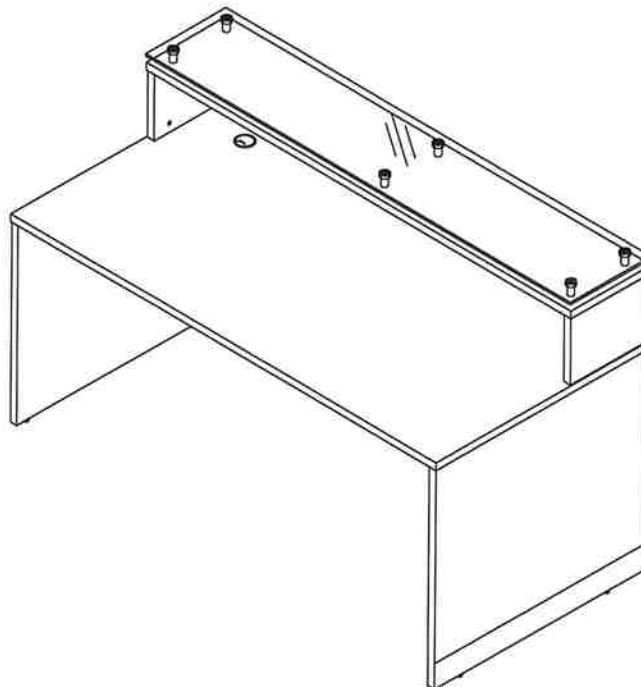
F(6X)  
G(6X)  
H(6X)



44. USE "C" CAM COVER STICKERS TO COVER ALL EXPOSED KLIX CAMS.  
C(36X)



45. COMPLETE(STAND ALONE DESK)



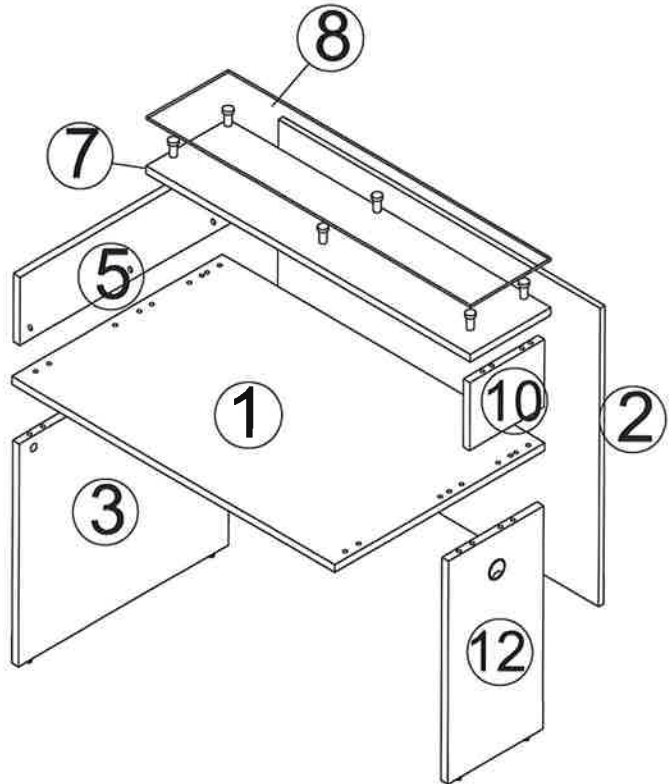
#### Option 4:

Steps 46 through 60 for creating a desk to connect to the end of another desk .

Use large side panel ③ & short side panel ⑫ .

#### PART LIST

- ① DESK TOP
- ② FRONT PANEL
- ③ LARGE SIDE PANEL
- ⑫ SHORT SIDE PANEL
- ⑤ LONG DESK SIDE PANEL
- ⑩ SHORT DESK SIDE PANEL
- ⑦ COUNTER TOP
- ⑧ GLASS TRANSACTION TOP

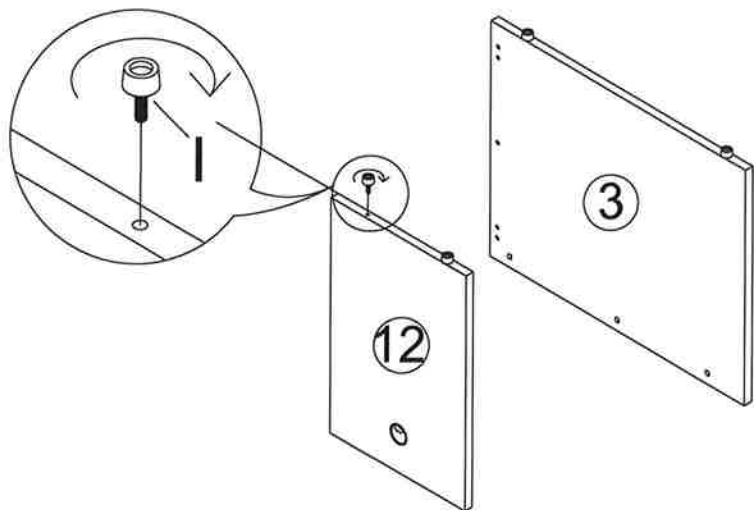


#### Note:

Use ③ ⑤ ⑩ ⑫ as the drawing shows above when attaching to the left side of another desk.

If attaching to the right side of another desk, use ④ ⑥ ⑨ ⑪ .

46. INSTALL "I" LEVELERS ON THE BOTTOM OF ③ & ⑫ .  
1(4X)

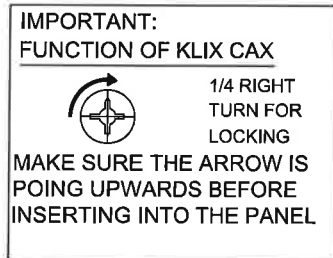
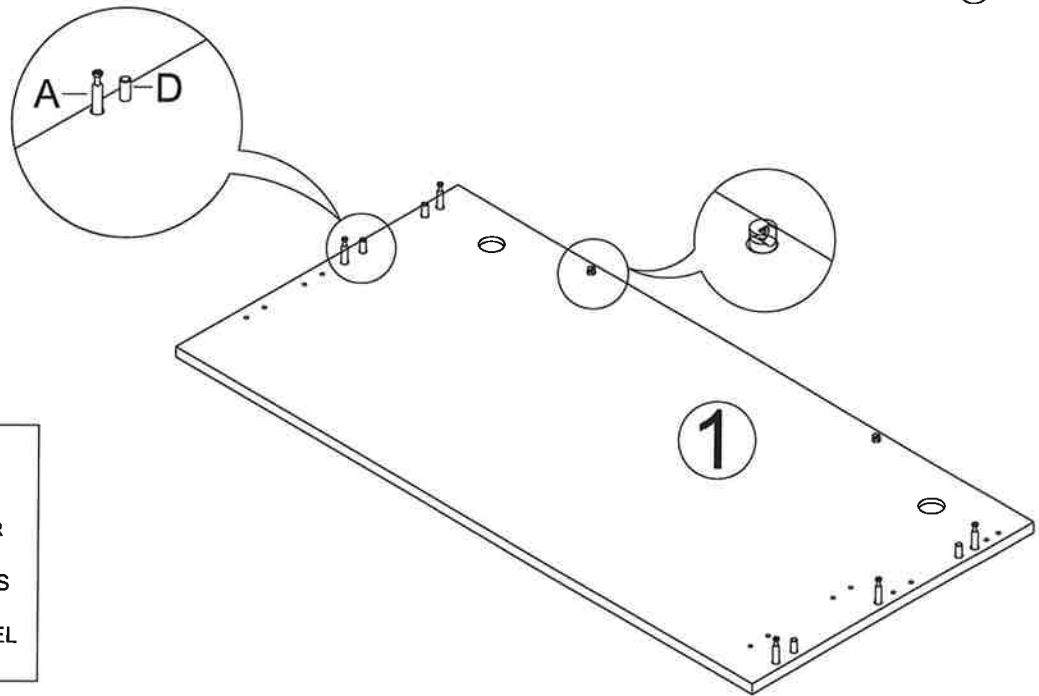


47. INSTALL "A" CAM SCREWS,"B" KLIX CAMS AND "D" DOWELS ON UNDERSIDE OF TOP ①.

A(6X)

D(4X)

B(2X)



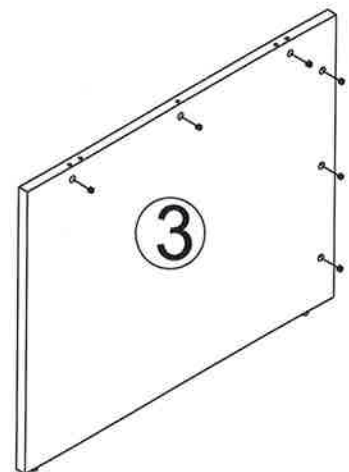
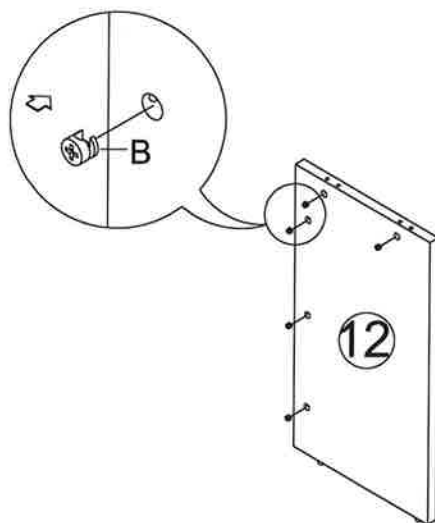
Notes:

1.As the desktop needs to able to attach to side panels ③ & ④ and ⑪ & ⑫. there will be some empty holes.

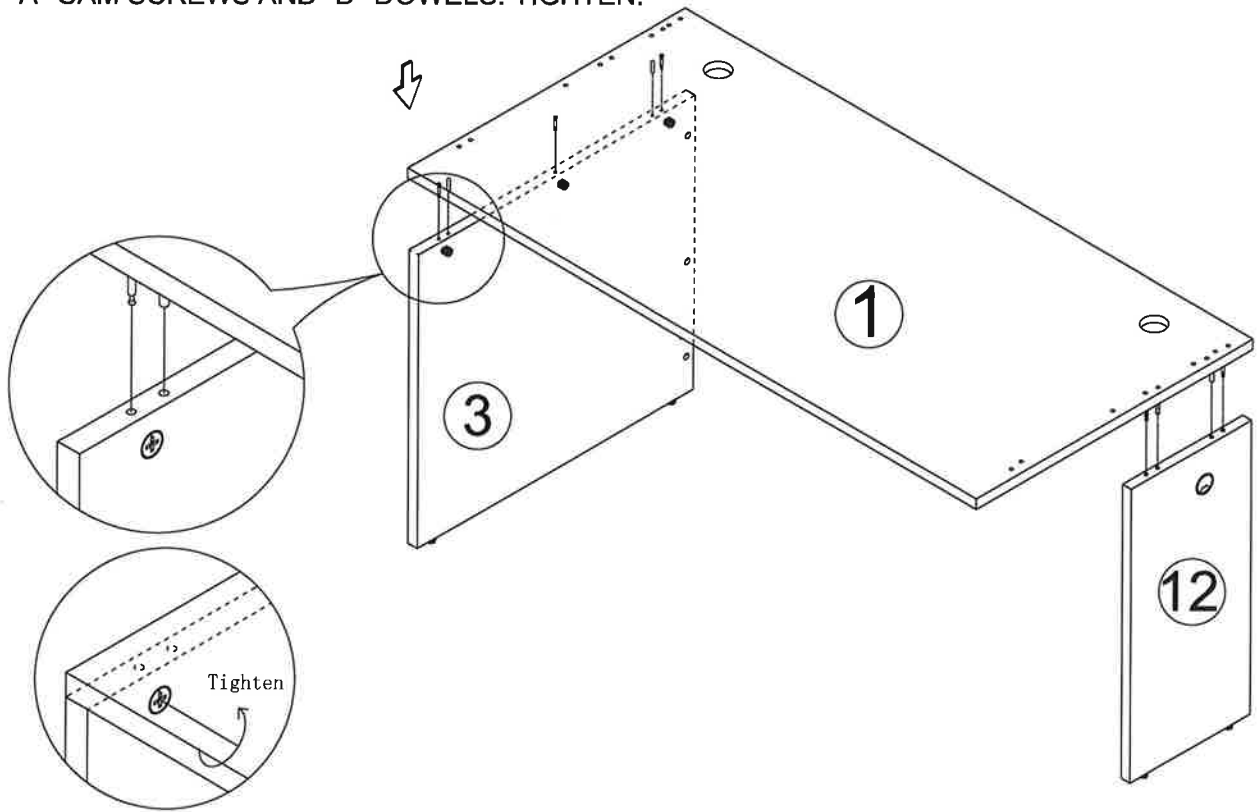
2.Hardware placement is for Desk end on left side. Switch hardware to opposite sides for right end.

48. INSERT "B" KLIX CAMS TO SIDE PANELS ③ & ⑫.

B(12X)

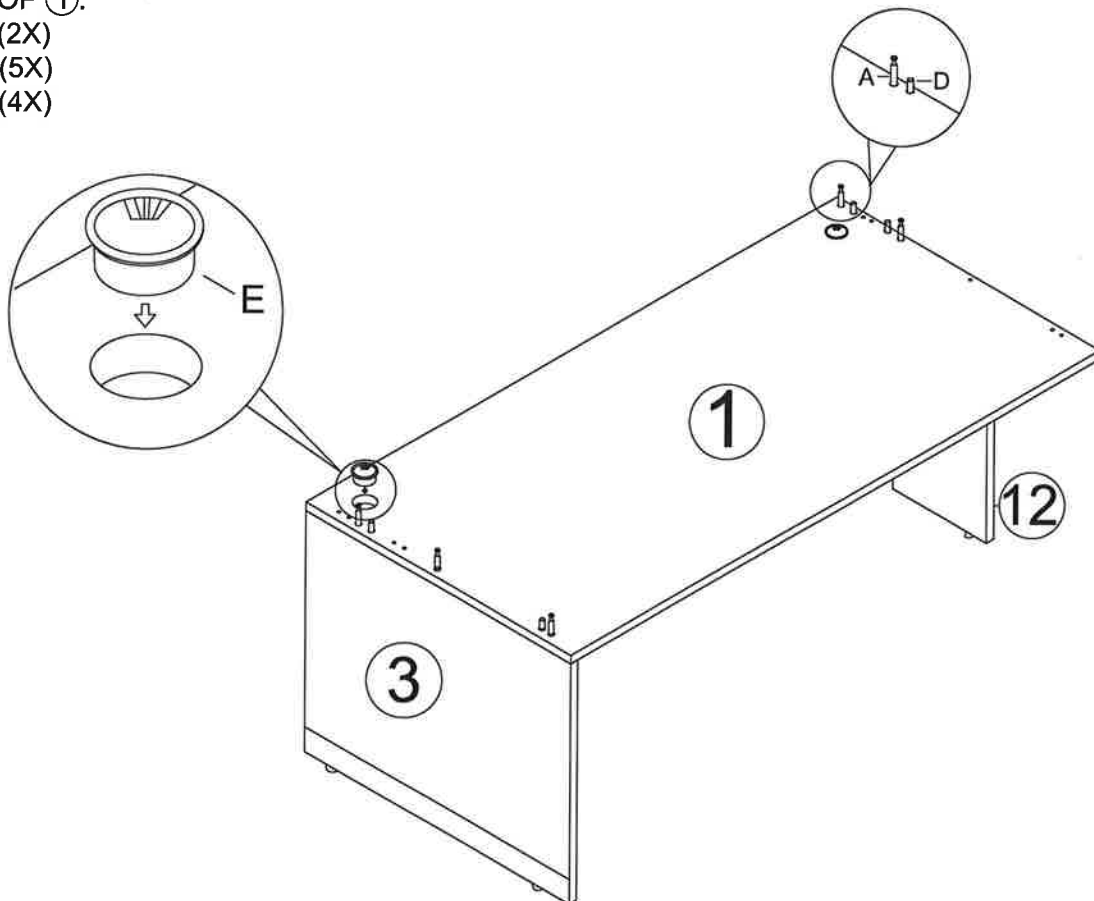


49. CONNECT TOP ① TO SIDE PANELS ③ & ⑫ USING ALREADY INSTALLED "B" KLIX CAMS ,  
"A" CAM SCREWS AND "D" DOWELS. TIGHTEN.

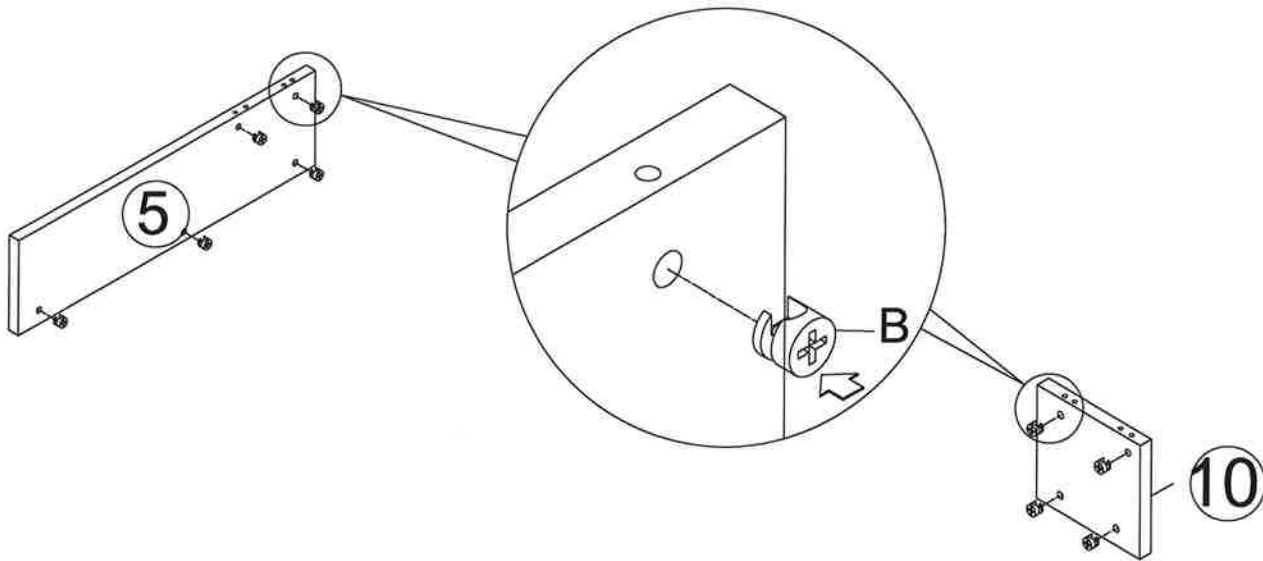


50. INSERT "E" GROMMETS ON DESK TOP ①. INSTALL "A" CAM SCREWS AND "D" DOWELS ON  
TOP ①.

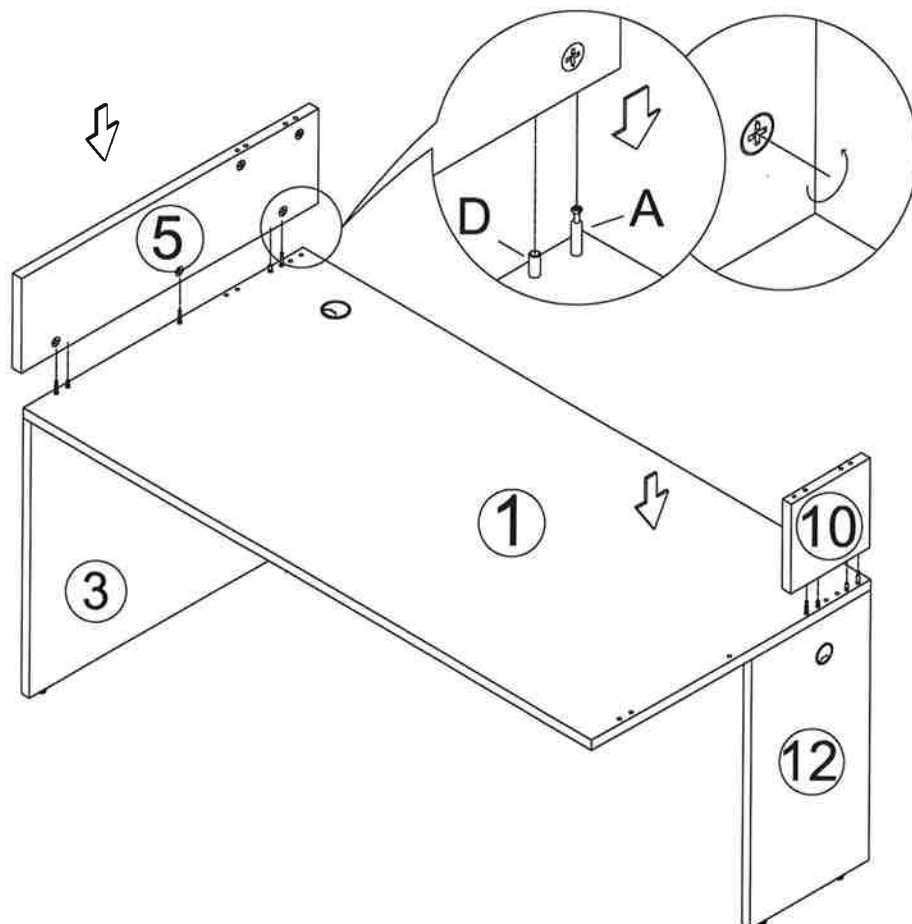
E(2X)  
A(5X)  
D(4X)



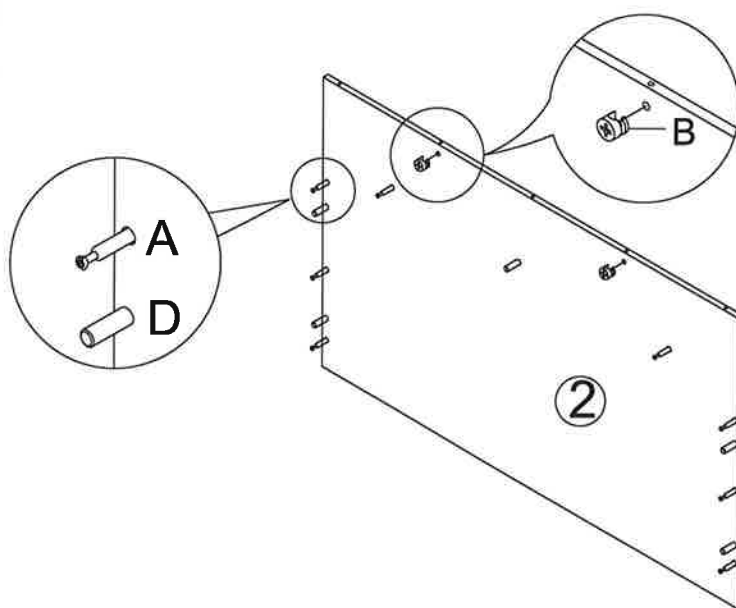
51. INSERT "B" KLIX CAMS TO SHORT DESKTOP SIDE PANELS ⑤ & ⑩.  
B(9X)



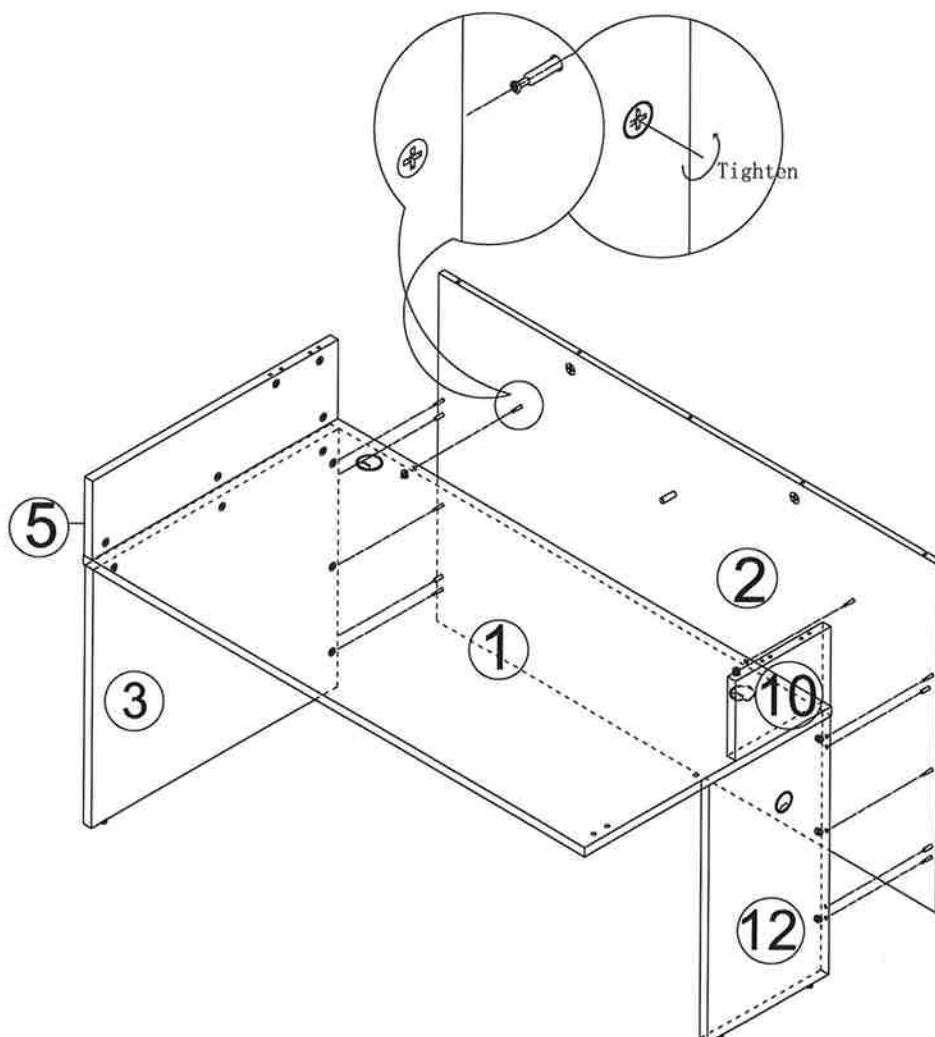
52. CONNECT SIDE PANELS ⑤ & ⑩ TO DESK TOP ① USING ALREADY INSTALLED "B" KLIX CAMS, "A" CAM SCREWS AND "D" DOWELS. TIGHTEN.



53. INSTALL "A" CAM SCREWS, "D" DOWELS AND "B" KLIX CAMS TO FRONT PANEL ② .  
 A(8X)  
 B(2X)  
 D(5X)



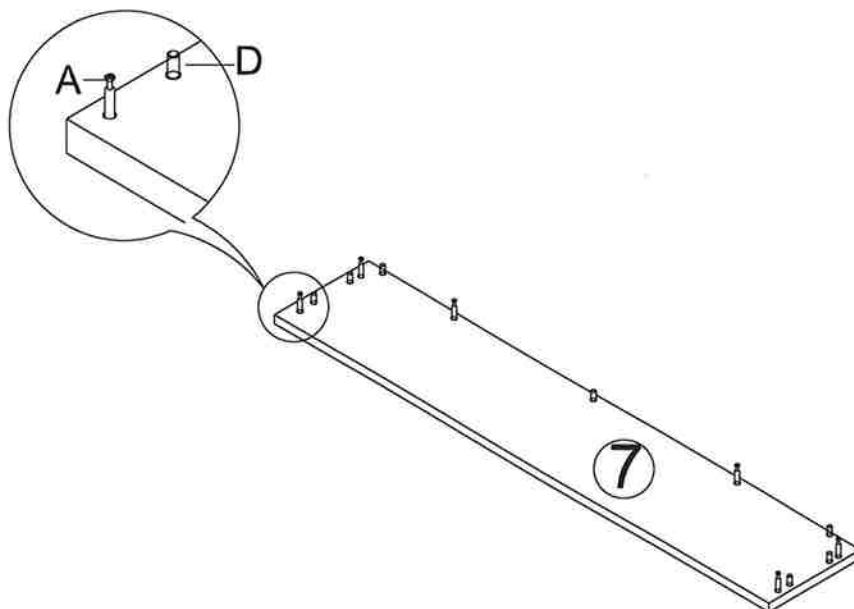
54. CONNECT FRONT PANEL ② TO ① ③ ⑫ ⑤ ⑩ USING ALREADY INSTALLED "B" KLIX CAMS , "A" CAM SCREWS AND "D" DOWELS .TIGHTEN.



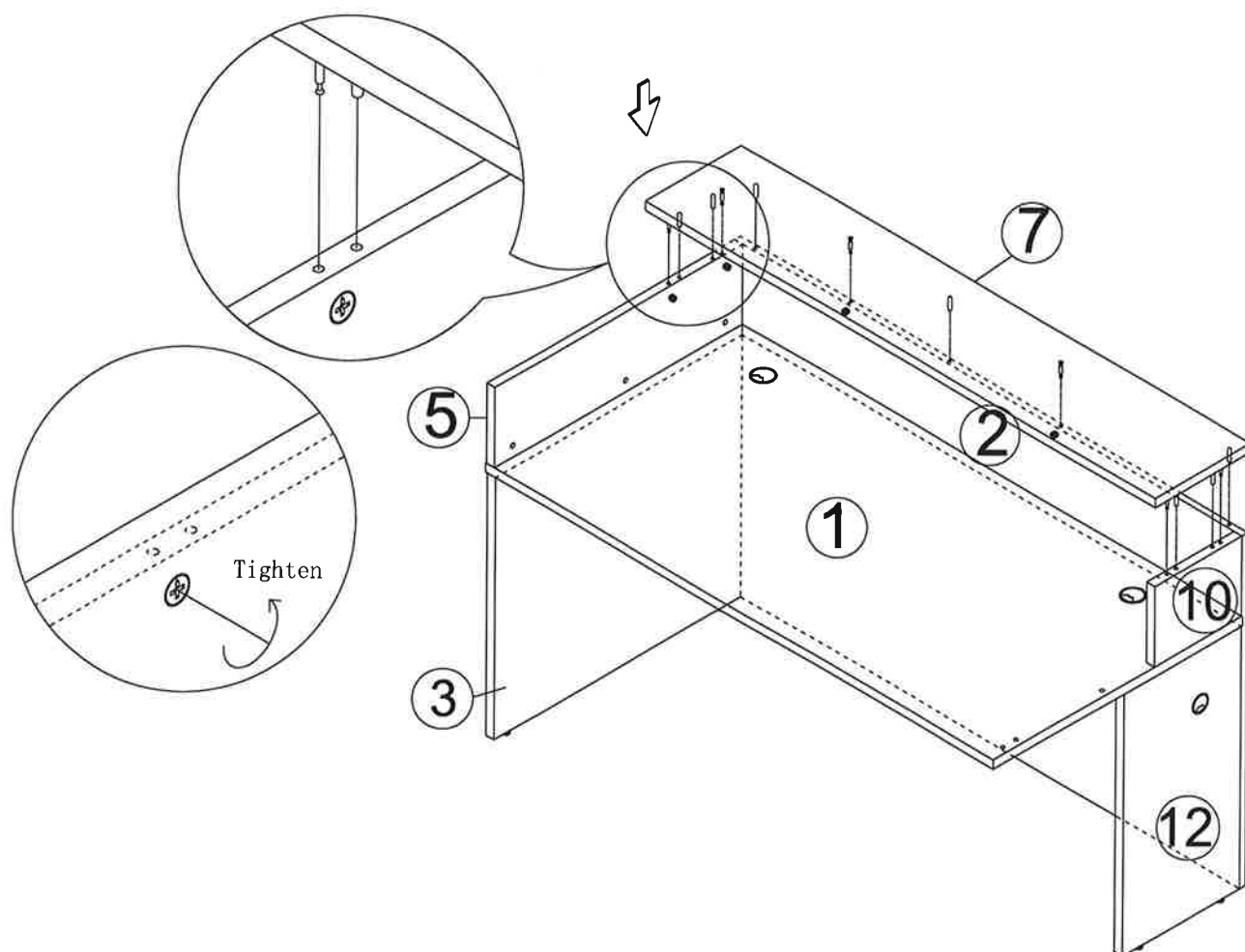
55. INSTALL "A" CAM SCREWS AND "D" DOWELS TO THE UNDER SIDE OF COUNTER TOP ⑦.

A(6X)

D(7X)

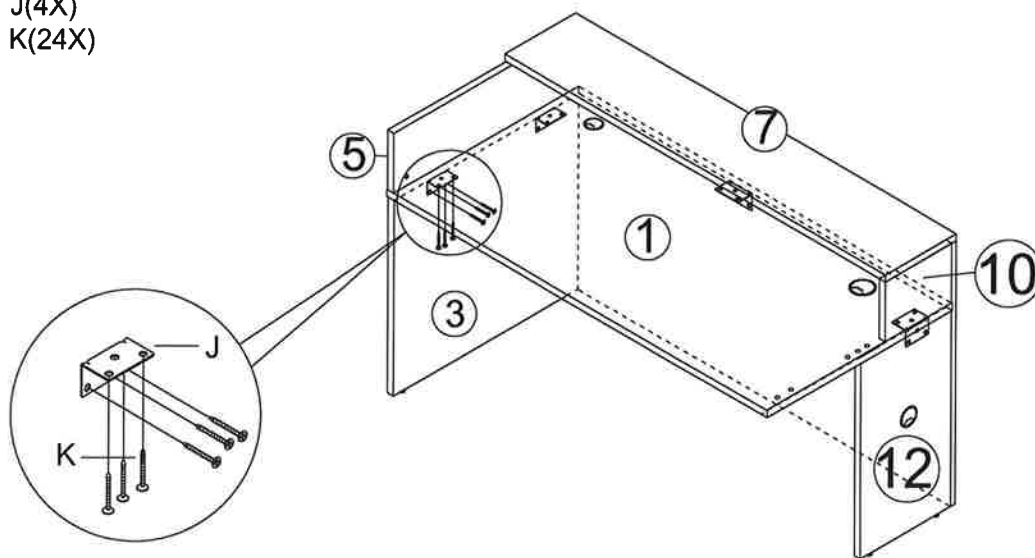


56. CONNECT COUNTER TOP ⑦ TO PANELS ② ⑤ & ⑩ USING ALREADY INSTALLED "B" KLIX CAMS , "A" CAM SCREWS AND "D" DOWELS . TIGHTEN.



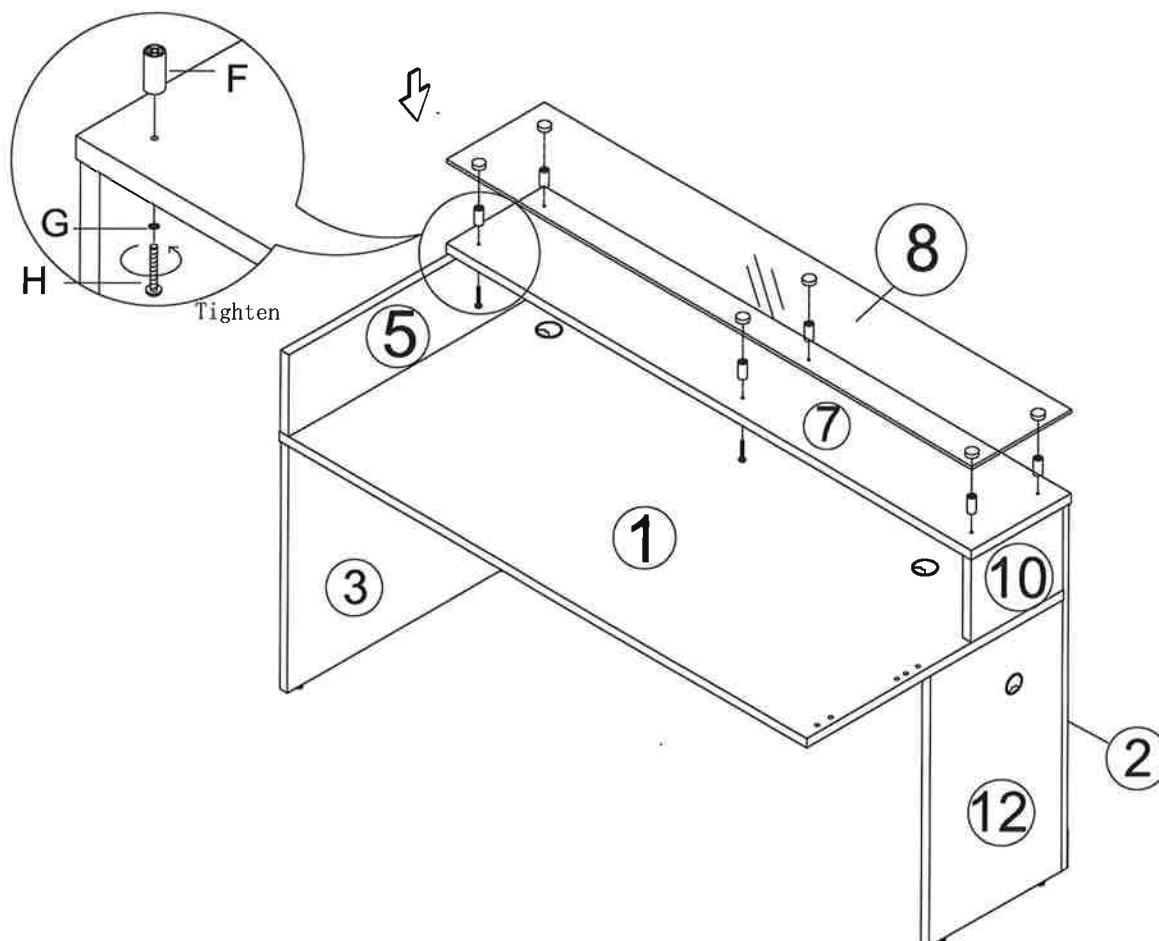
57. INSTALL "J" L BRACKET UNDER THE DESK TOP ① USING "K" SCREWS.

J(4X)  
K(24X)



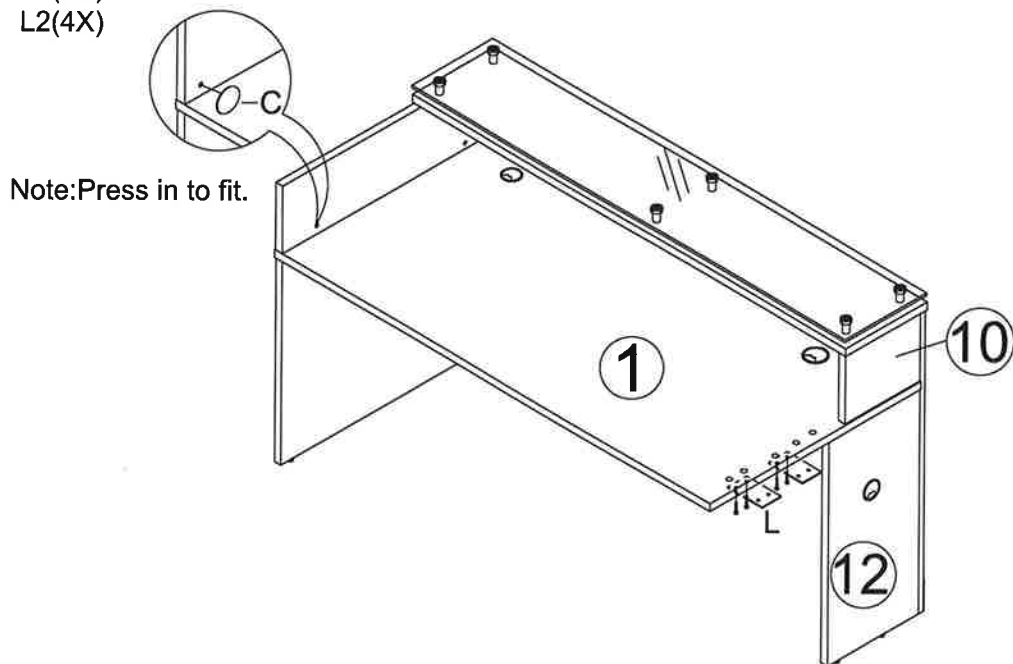
58. CONNECT GLASS TRANSACTION TOP ⑧ TO COUNTER TOP ⑦ USING "F" SCREWS, "G" CUSHIONS AND "H" SCREWS.

F(6X)  
G(6X)  
H(6X)

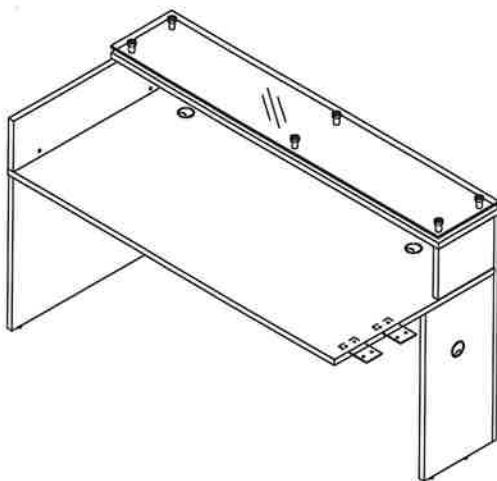


59. USE "C" CAM COVER STICKERS TO COVER ALL EXPOSED KLIX CAMS AND INSTALL "L" BRACEKTS UNDER DESK TOP ①.

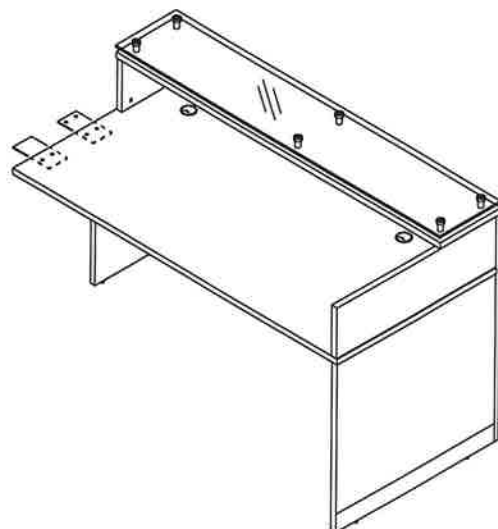
C(36X)  
L1(2X)  
L2(4X)



60. COMPLETE(READY TO ATTACH TO THE END OF ANOTHER DESK)



Left Hand Desk



Right Hand Desk