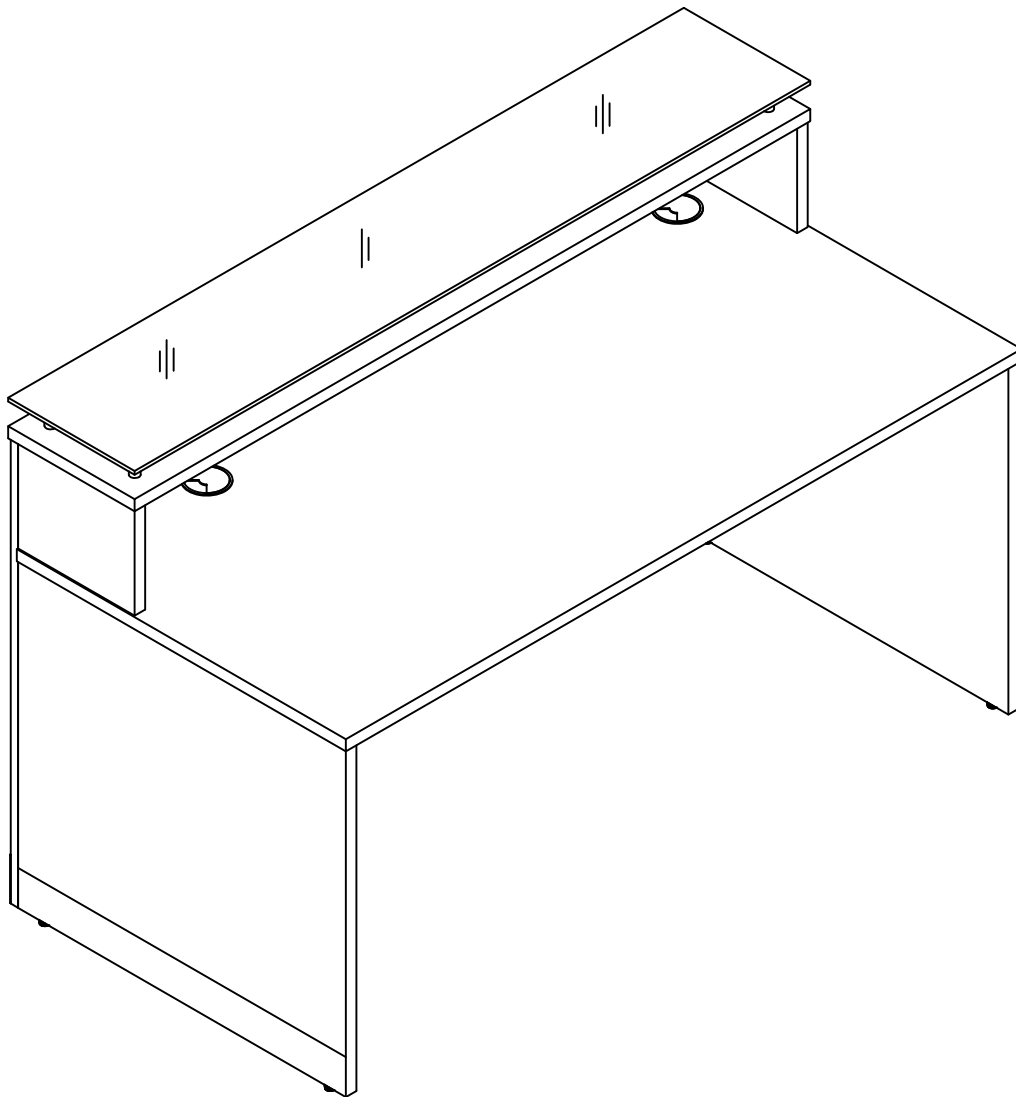




National Business
Furniture

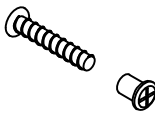
Esquire Collection -63" Straight Desk

ASSEMBLY INSTRUCTIONS





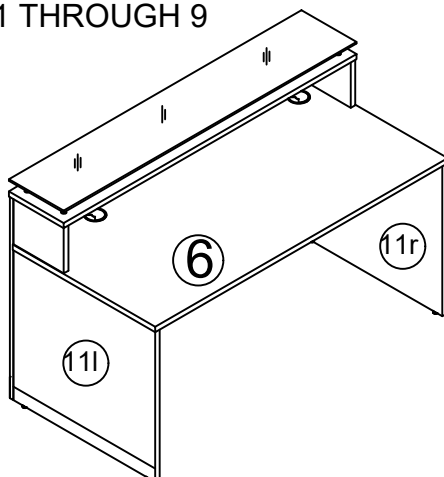
ASSEMBLY INSTRUCTIONS

Assembly HARDWARE					
S/N	PICTURE	NAME	TOTAL QTY		REMARK
A		CAM SCREW	26+1(SPARE)		
B		KLIX CAM	26+1(SPARE)		
C		CAM COVER STICKER	26+1(SPARE)		use cam covers to cover any klix cam
D		WOOD DOWEL	23PCS		
E	 E1  E2	CONNECTOR BRACKET Ø6X12 SCREWS	4PCS		Use to connect to another desk.
F	 F1  F2	GLASS SPACERS SCREWS	6PCS		
G		CONNECTOR SCREW	4PCS		Use to connect to another desk
H		GROMMET	2PCS		
I		LEVELER	4PCS		

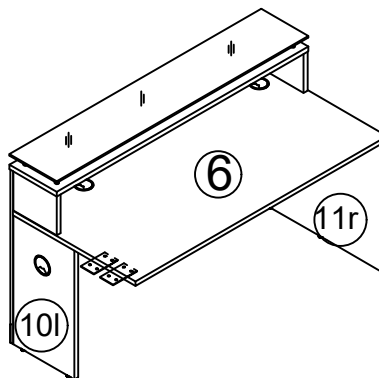
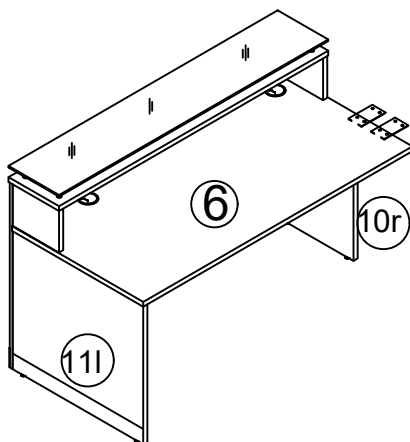


IMPORTANT: THERE ARE THREE OPTIONS FOR THIS STRAIGHT DESK AS SHOWN BELOW. PLEASE DECIDE WHICH ONE YOU NEED BEFORE BEGINNING ASSEMBLY.

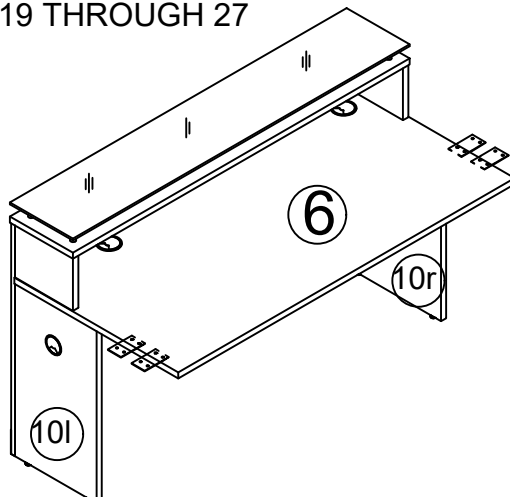
OPTION 1 WHEN CREATING A STAND ALONE DESK:
SEE STEPS 1 THROUGH 9



OPTION 2 WHEN ATTACHING TO ANOTHER DESK TO CREATE AN END:
SEE STEPS 10 THROUGH 18



OPTION 3 WHEN ADDING IN THE MIDDLE OF TWO DESKS:
SEE STEPS 19 THROUGH 27

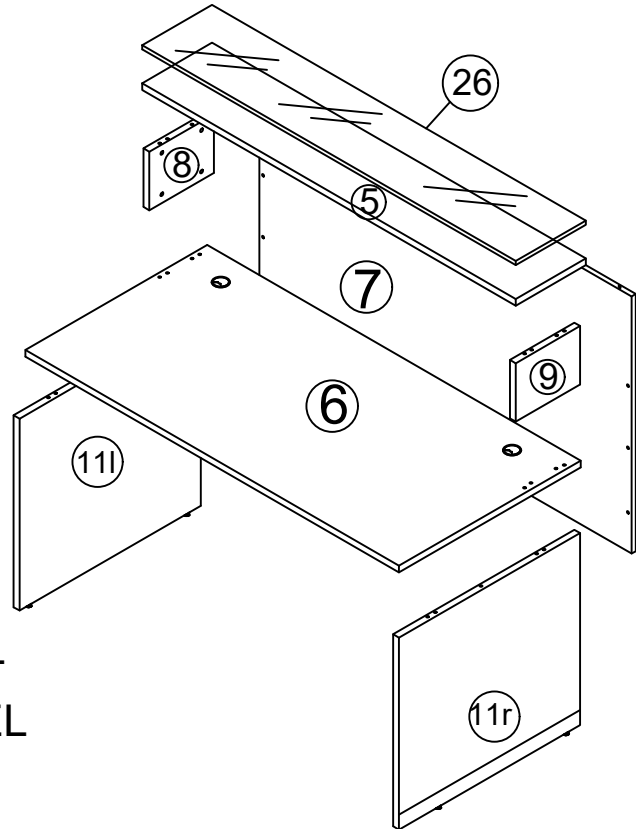




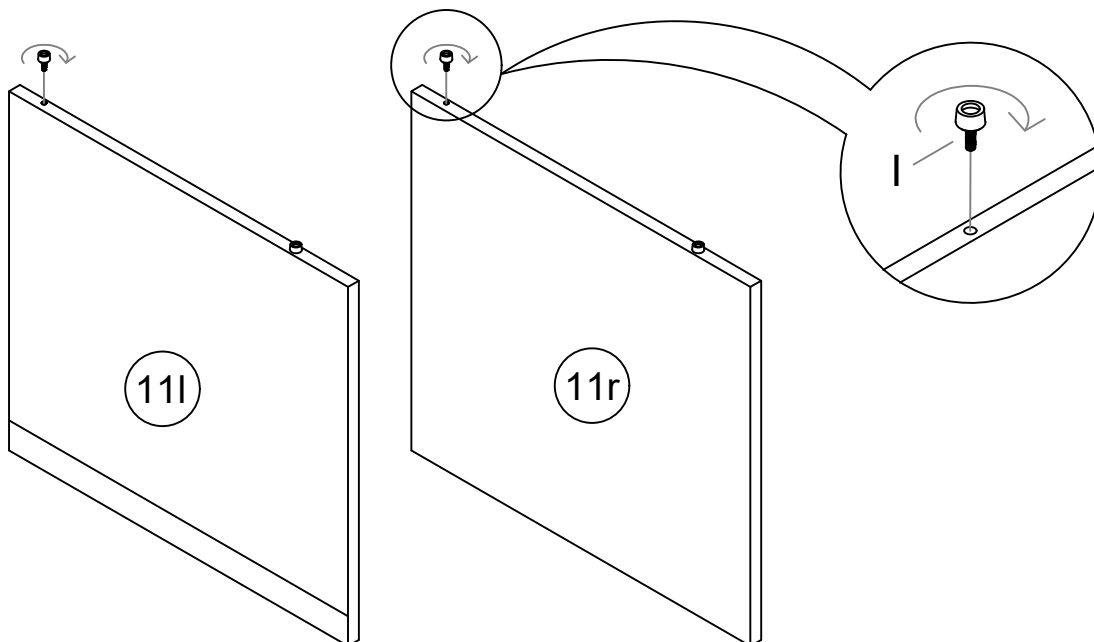
OPTION 1: FOLLOW STEPS 1 THROUGH 9 TO CREATE STAND ALONE DESK.

PARTS LIST

- ⑤ COUNTER TOP
- ⑥ DESK TOP
- ⑦ BACK
- ⑧ ⑨ COUNTER SUPPORTS
- ⑪l LEFT LARGE SIDE PANEL
- ⑪r RIGHT LARGE SIDE PANEL
- ⑫ GLASS COUNTER TOP



1. INSTALL THE "I" LEVELERS ON THE BOTTOM OF ⑪l AND ⑪r SIDE PANELS.
I(4x)

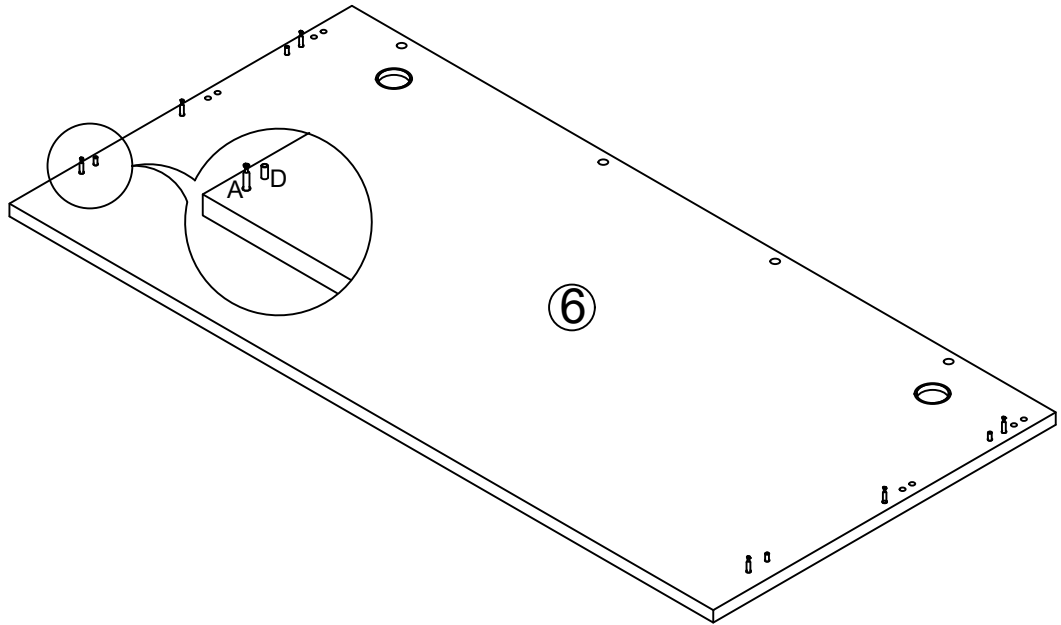




2. INSTALL "A" CAM SCREWS & "D" WOOD DOWELS TO THE UNDERSIDE OF DESK TOP ⑥.

A(6x)

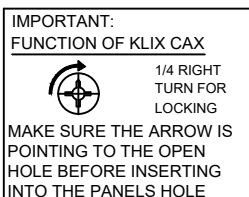
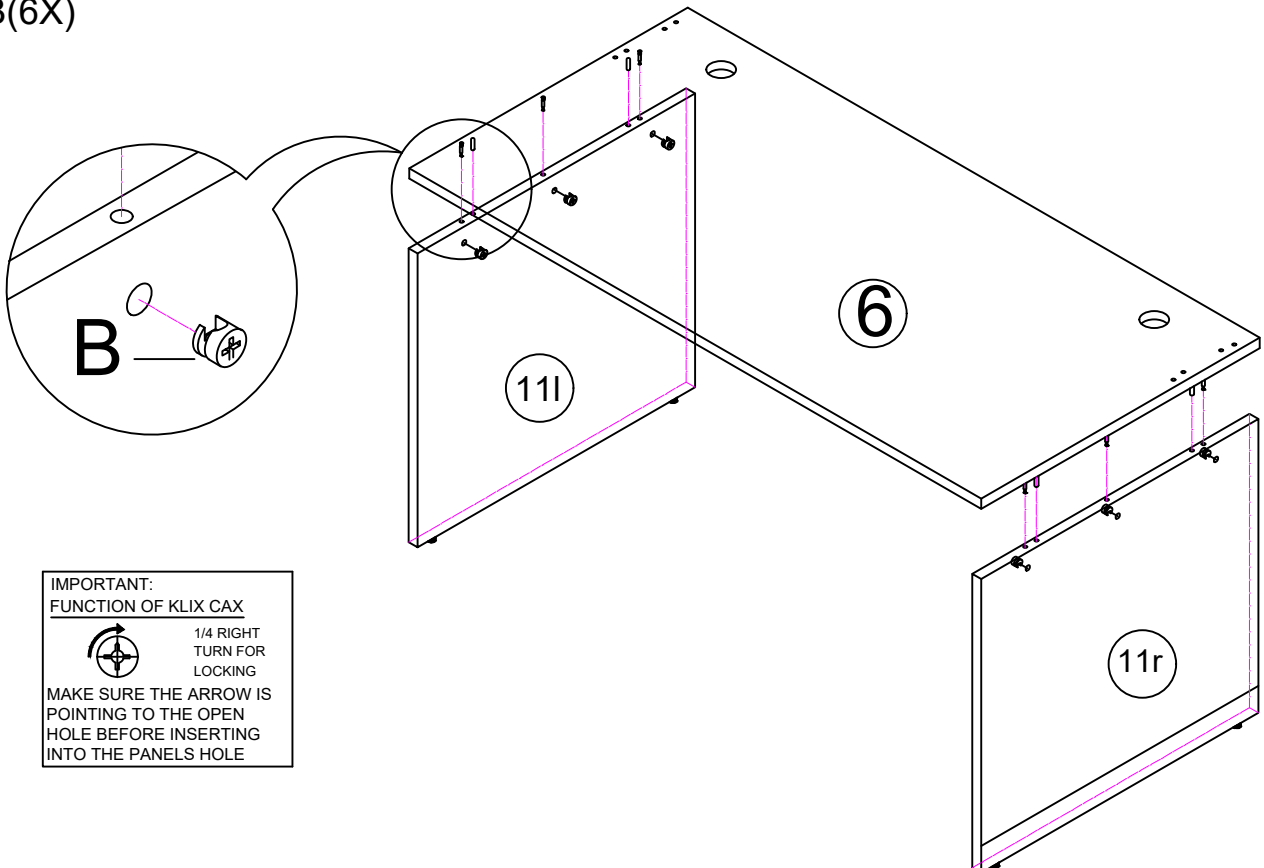
D(4X)



Note: As the desktop needs to be able to attach to side panels ⑪ and ⑩, there will be some empty holes.

3. INSERT "B" KLIX CAMS TO SIDE PANELS ⑪ AND ⑪r, THEN CONNECT TO THE DESK TOP ⑥ USING THE "A" CAM SCREWS AND "D" DOWELS. TIGHTEN.

B(6X)



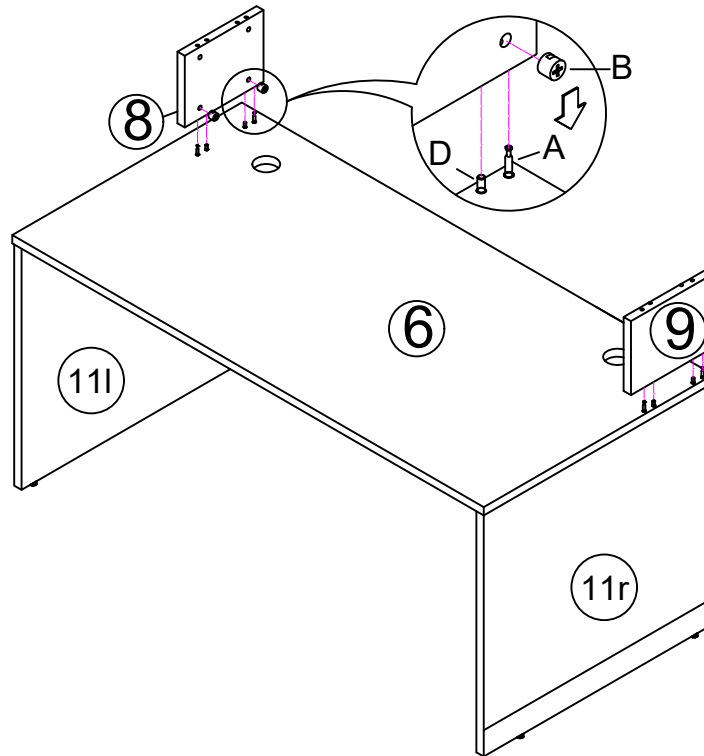


4. INSTALL "A" CAM SCREWS AND "D" DOWELS ON DESK TOP ⑥, INSTALL "B" KLIX CAMS ON SUPPORTS ⑧ & ⑨, THEN CONNECT SUPPORTS ⑧ & ⑨ TO TOP ⑥ USING "B" KLIX CAMS. TIGHTEN.

A(4x)

B(4x)

D(4x)

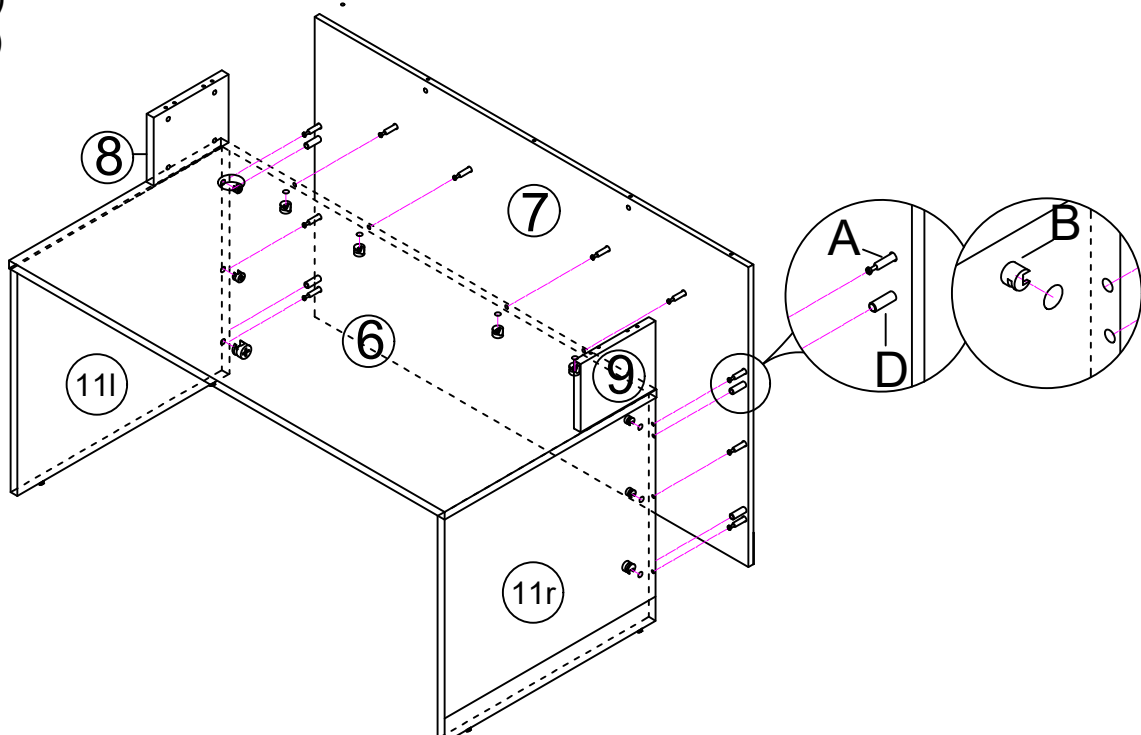


5. INSTALL "A" CAM SCREWS AND "D" DOWELS TO BACK ⑦. INSTALL "B" KLIX CAMS TO PANELS ⑪l & ⑪r & ⑥. CONNECT ⑦ TO ⑪l AND ⑪r & ⑥ USING INSTALLED "A" CAM SCREWS, "D" DOWELS & "B" KLIX CAMS. TIGHTEN.

A(10x)

B(10x)

D(4x)



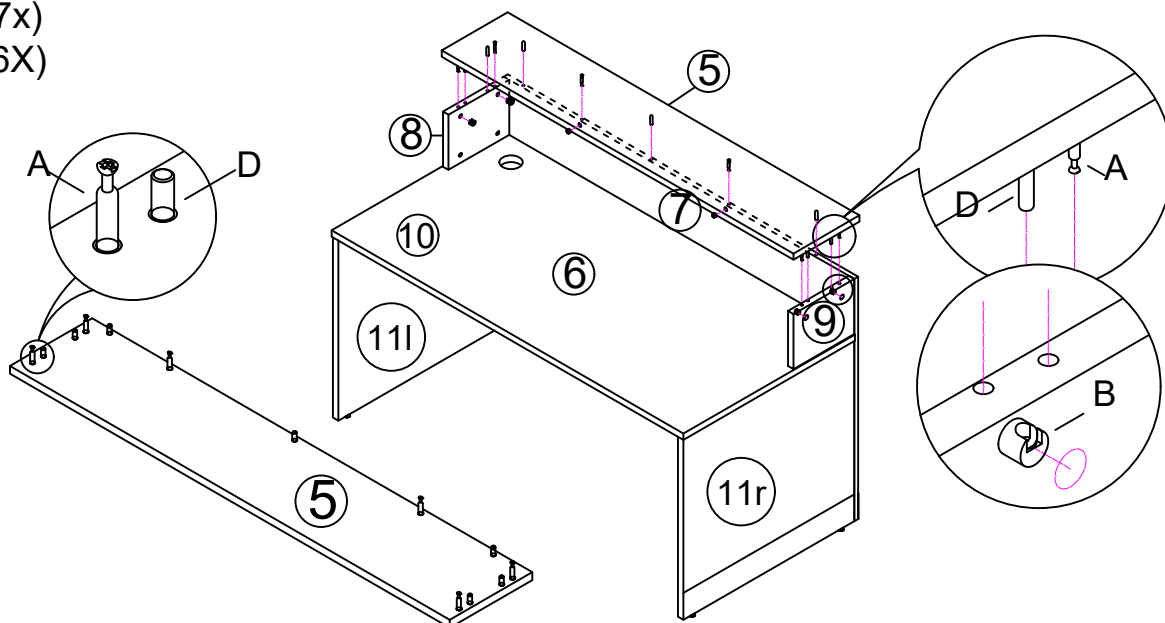


6. INSTALL "A" CAM SCREWS & "D" WOOD DOWELS ON THE UNDERSIDE OF COUNTER TOP ⑤, THEN INSTALL "B" KLIX CAMS ON PANELS ⑦ ⑧ & ⑨, CONNECT COUNTER ⑤ ON TOP OF ⑧ ⑨ & ⑦. TIGHTEN.

A(6x)

D(7x)

B(6X)

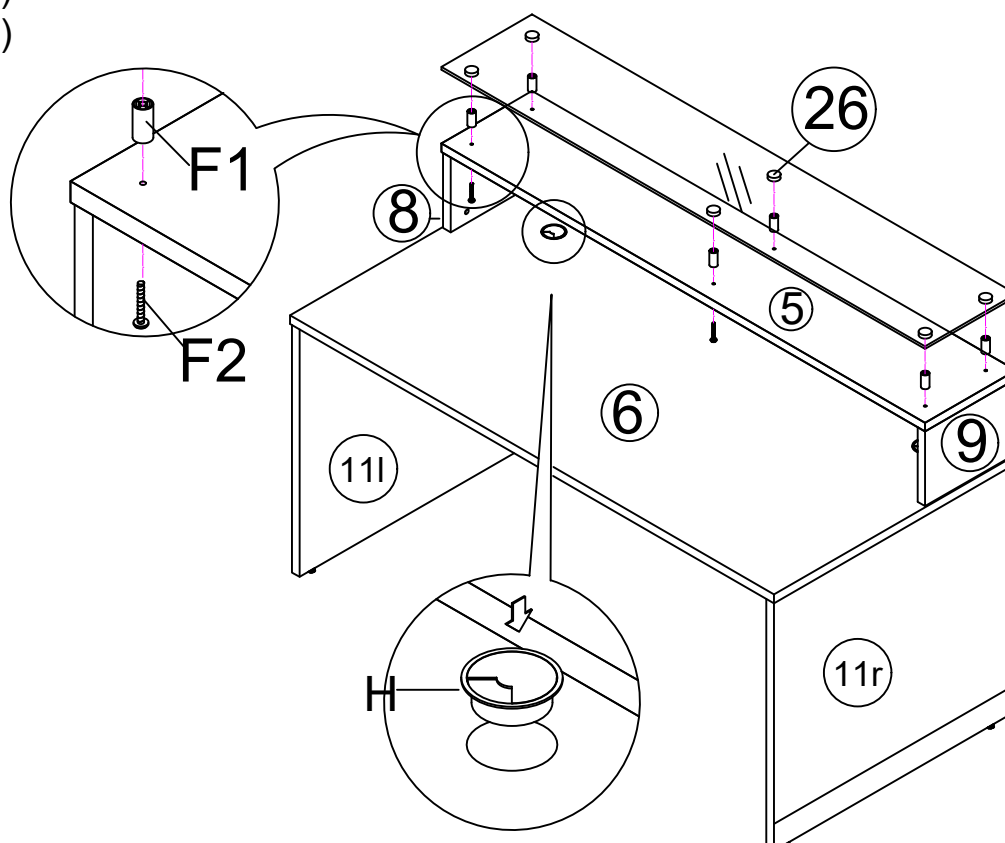


7. INSTALL THE GLASS COUNTER TOP ②⑥ USING "F1" GLASS SPACERS AND "F2" SCREWS. INSTALL "H" GROMMETS ON TOP ⑥.

F1(6x)

F2(6x)

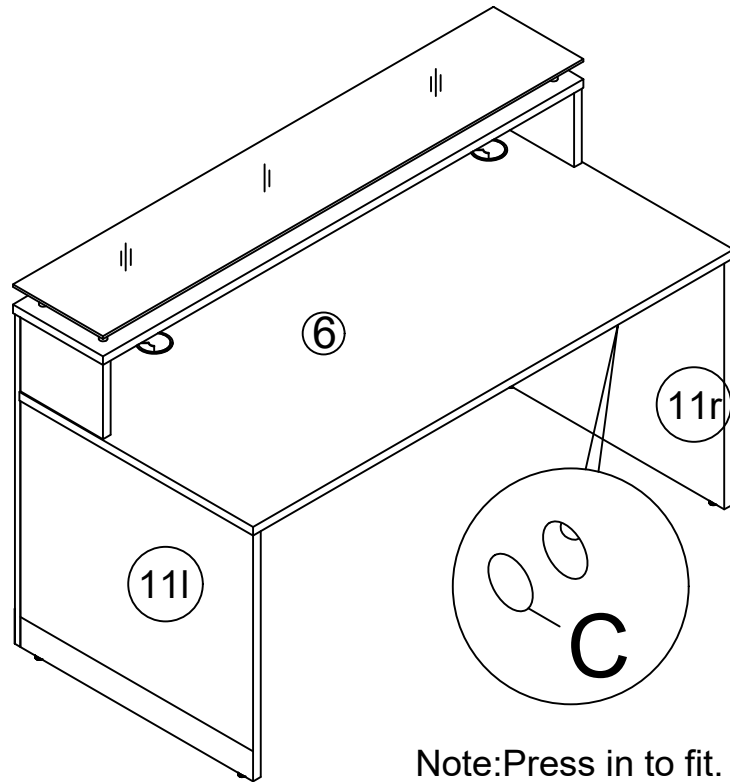
H(2x)





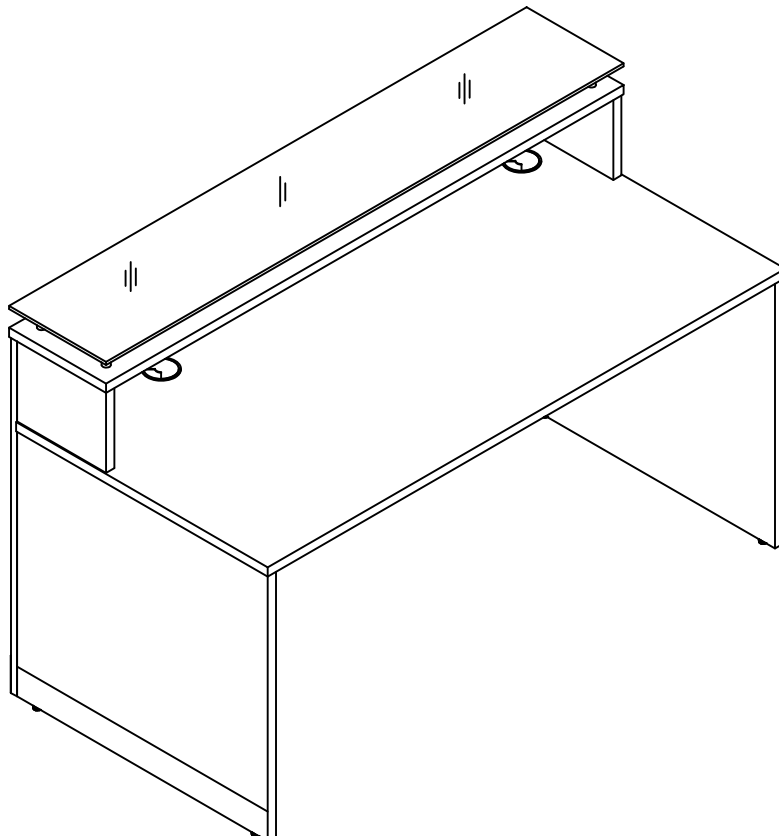
8. INSTALL "C" CAM COVER STICKERS TO COVER ALL EXPOSED KLIX CAMS .

C(26x)



Note: Press in to fit.

9. COMPLETE (STAND ALONE DESK)



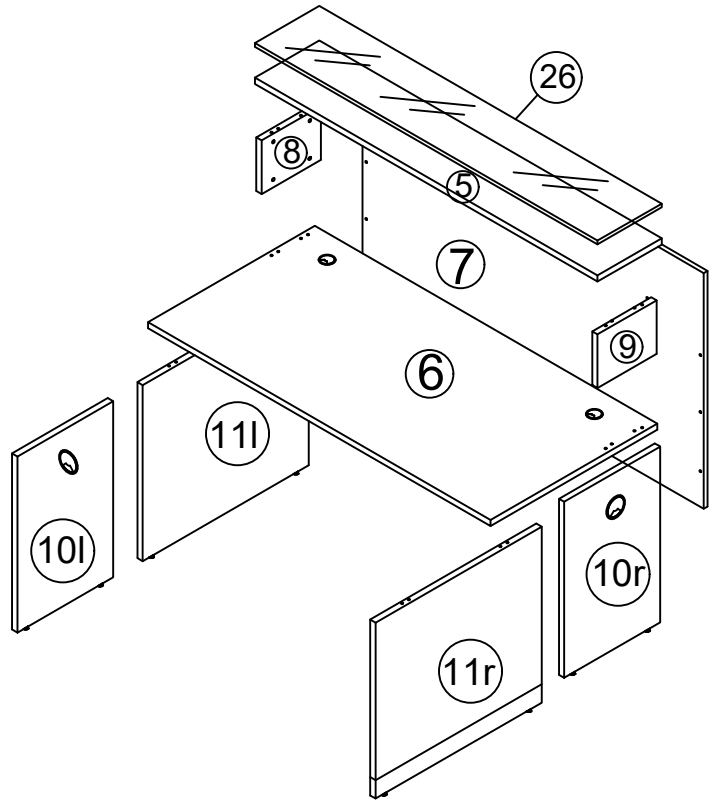


OPTION 2:

FOLLOW STEPS 10 THROUGH 18 TO CREATE DESK TO ATTACH TO AN
END OF ANOTHER DESK.

PARTS LIST

- ⑤ COUNTER TOP
- ⑥ DESK TOP
- ⑦ BACK
- ⑧ ⑨ COUNTER SUPPORTS
- ⑩l ⑩r SMALL SIDE PANEL
- ⑪l ⑪r LARGE SIDE PANEL
- ⑫ GLASS COUNTER TOP

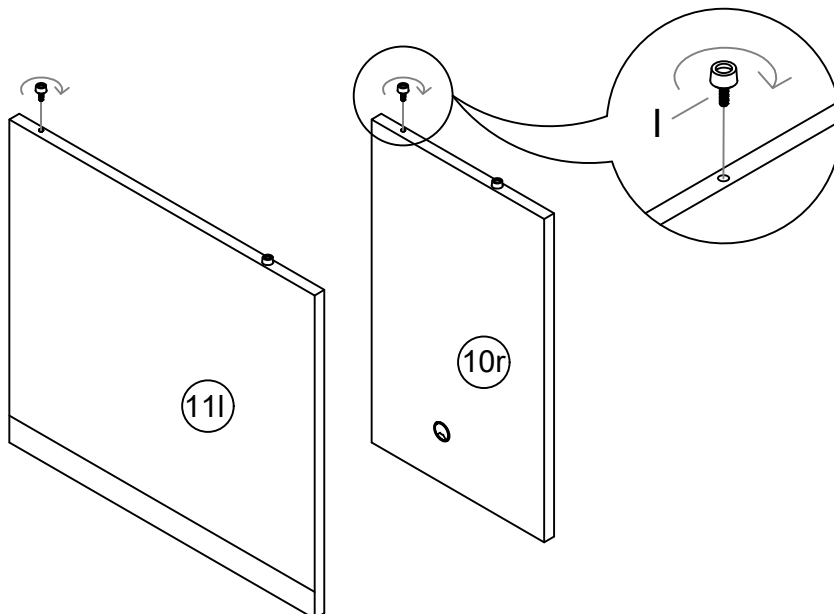


Notes:

Use 1 large side panel (⑪l) and 1 small side panel (⑩r) as the drawing show above when attaching to the left side of another desk.

If Attaching to the right side of another desk, use (⑩l) and (⑪r).

10. INSTALL THE "I" LEVELERS ON THE BOTTOM OF (⑪l) & (⑩r) SIDE PANELS.
I(4x)

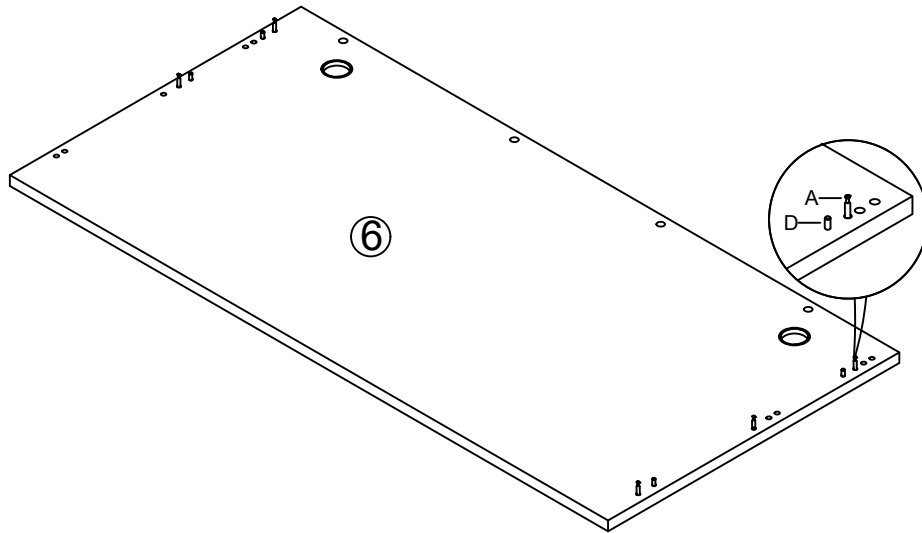




11. INSTALL "A" CAM SCREWS & "D" WOOD DOWELS TO THE UNDERSIDE OF DESK TOP ⑥.

A(5x)

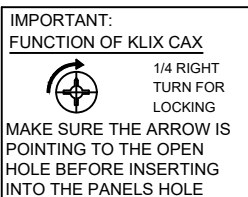
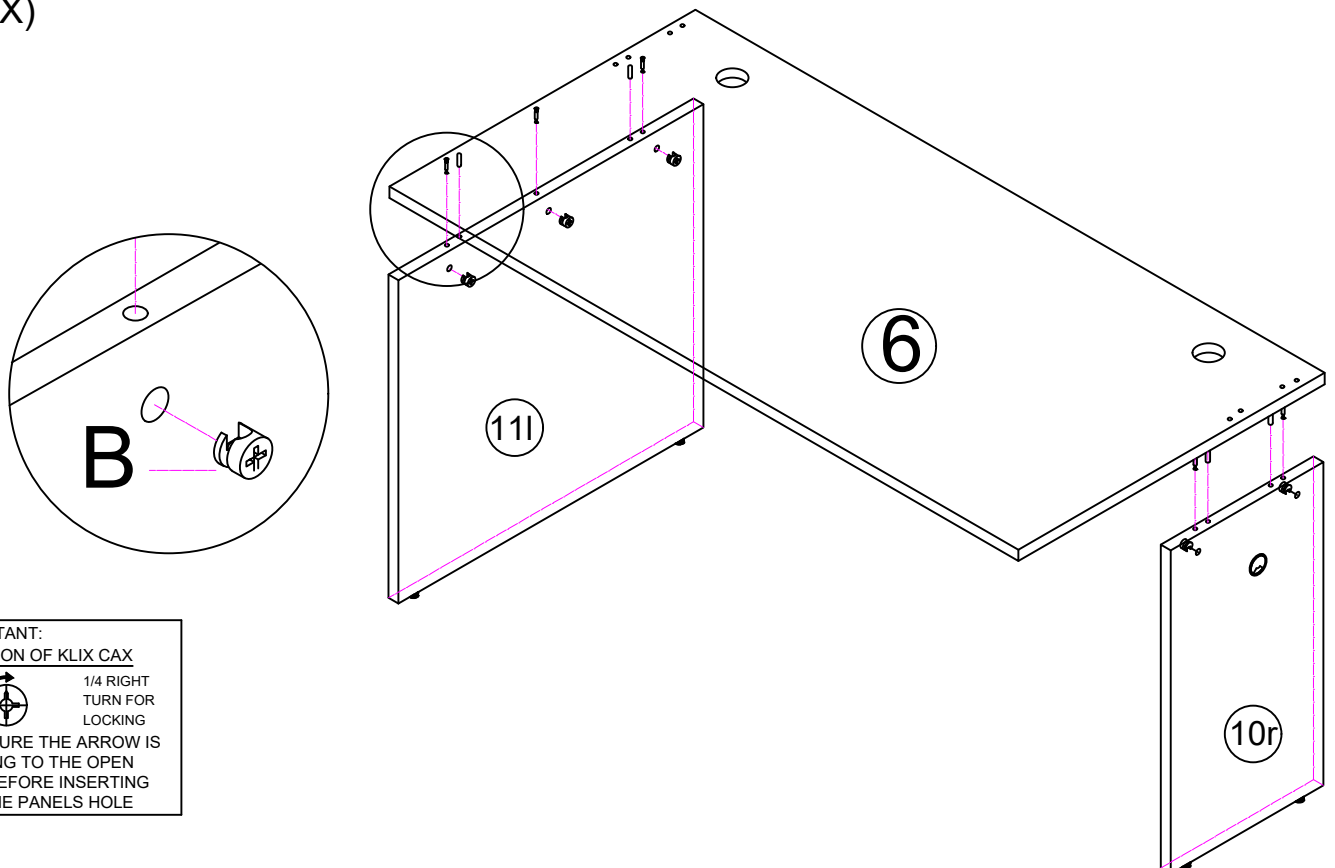
D(4X)



Notes:

- 1.As the desktop needs to be able to attach to side panels ⑪ and ⑩ there will be some empty holes.
- 2.Hardware placement is for Desk end on left side, Switch hardware to opposite sides for right end.

**12. INSERT "B" KLIX CAMS TO SIDE PANELS ⑩r & ⑪l, THEN CONNECT TO THE DESK TOP ⑥ USING THE "A" CAM SCREWS AND "D" DOWELS. TIGHTEN.
B(5X)**



Note: Setup shown is for desk end on left side, Use ⑪r and ⑩l to creat a right end.

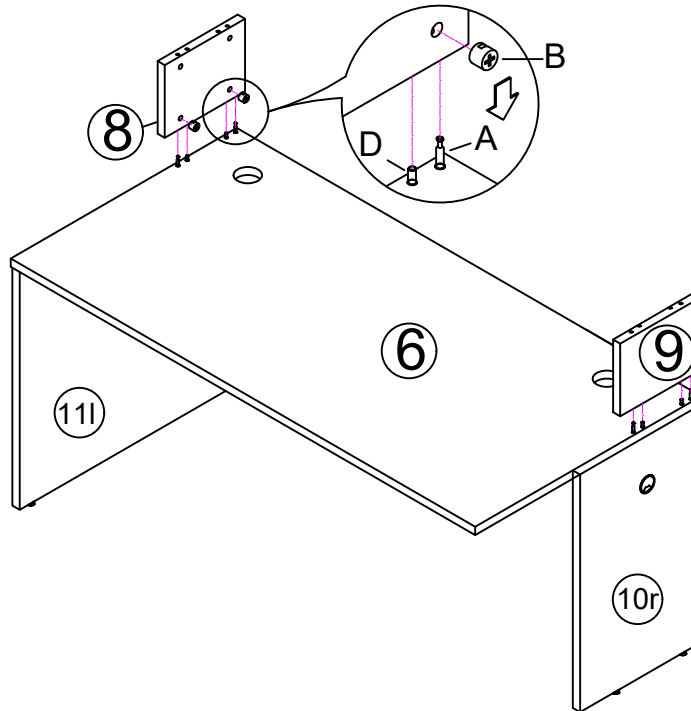


13. INSTALL "A" CAM SCREWS AND "D" DOWELS ON DESK TOP ⑥, INSTALL "B" KLIX CAMS ON SUPPORTS ⑧ & ⑨, THEN CONNECT SUPPORTS ⑧ & ⑨ TO TOP ⑥ USING "B" KLIX CAM. TIGHTEN.

A(4x)

B(4x)

D(4x)

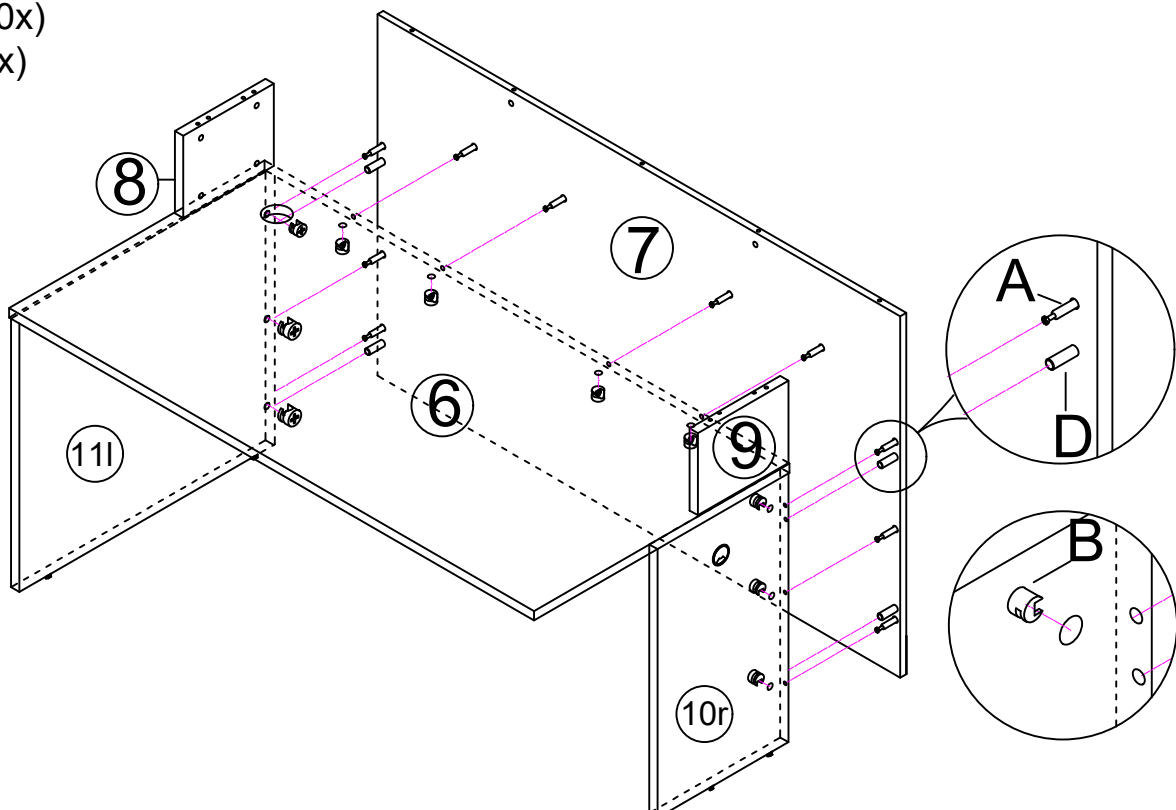


14. INSTALL "A" CAM SCREWS AND "D" DOWELS TO BACK ⑦. INSTALL "B" KLIX CAMS TO PANELS ⑩r ⑪l & ⑥. CONNECT ⑦ TO ⑩r ⑪l & ⑥ USING INSTALLED "A" CAM SCREWS, "D" DOWELS & "B" KLIX CAMS. TIGHTEN.

A(10x)

B(10x)

D(4x)



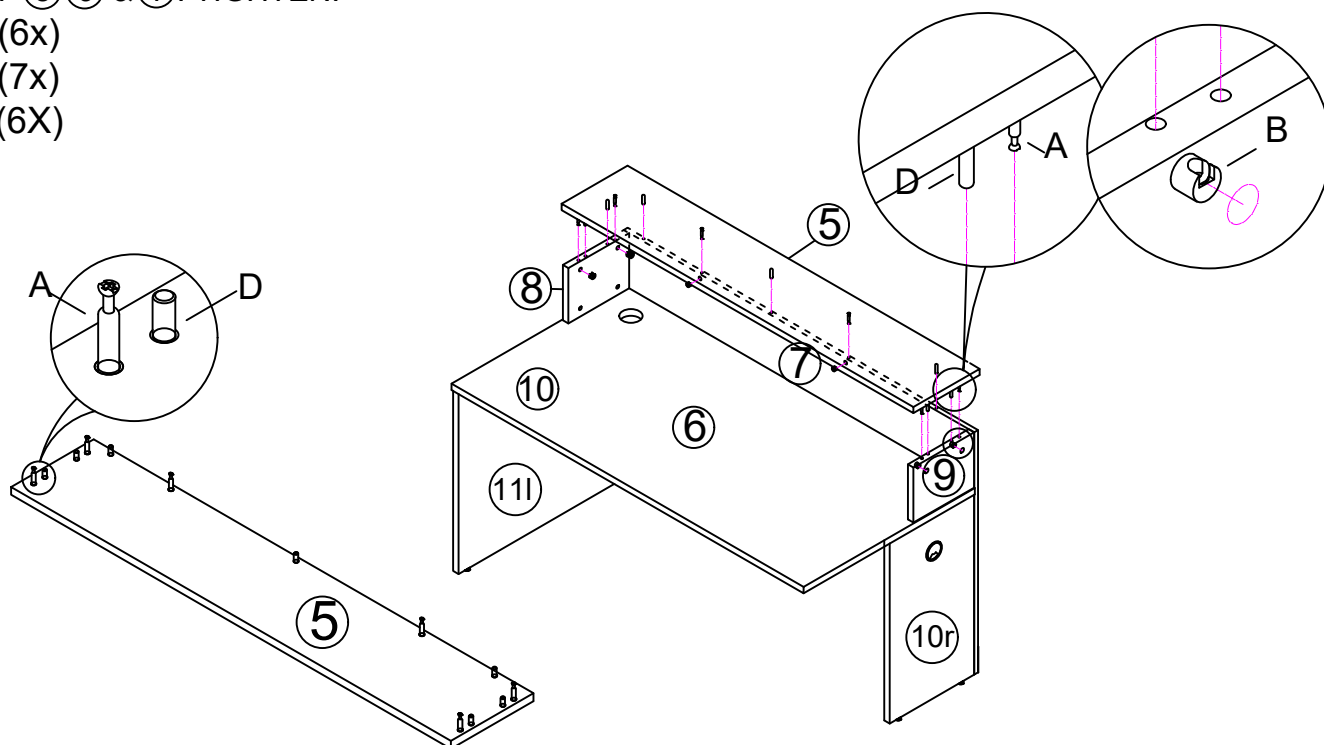


15. INSTALL "A" CAM SCREWS & "D" WOOD DOWELS ON THE UNDERSIDE OF COUNTER TOP (5), THEN INSTALL "B" KLIX CAMS ON PANELS (7) (8) & (9), CONNECT COUNTER (5) ON TOP OF (8) (9) & (7). TIGHTEN.

A(6x)

D(7x)

B(6X)

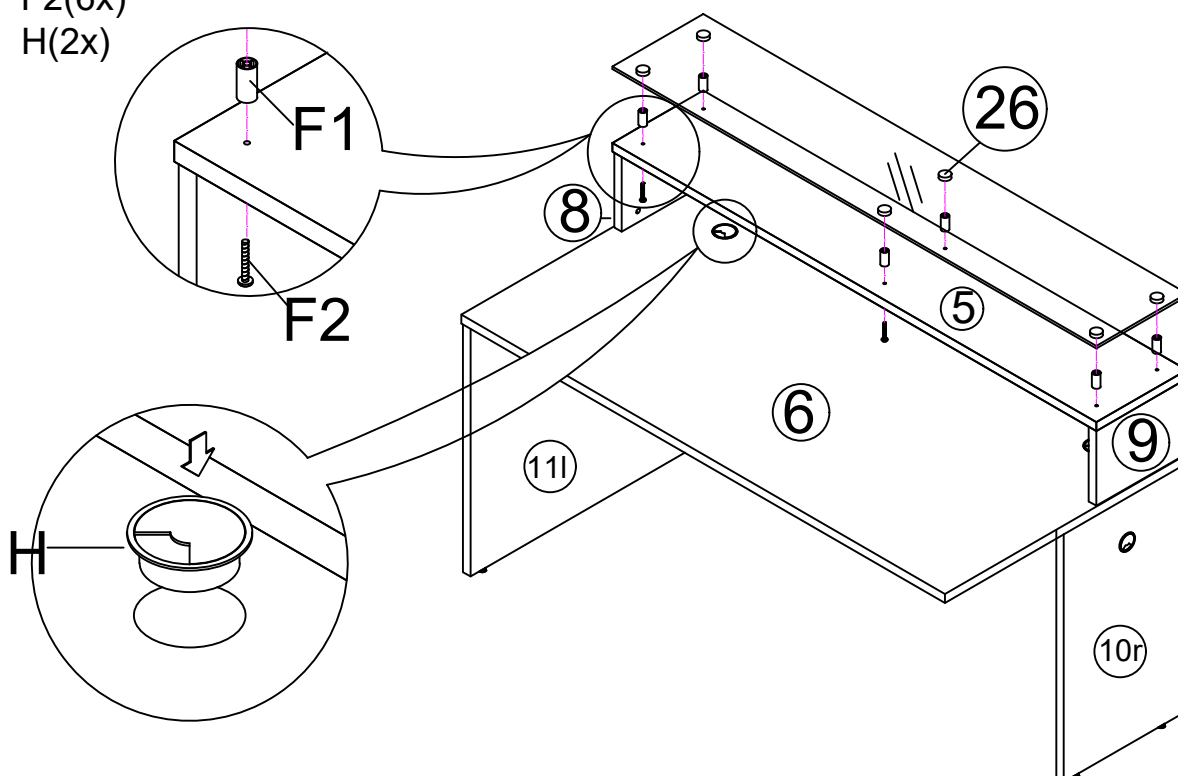


16. INSTALL THE GLASS COUNTER TOP (26) USING "F1" GLASS SPACERS AND "F2" SCREWS. INSTALL "H" GROMMETS ON TOP (6).

F1(6x)

F2(6x)

H(2x)



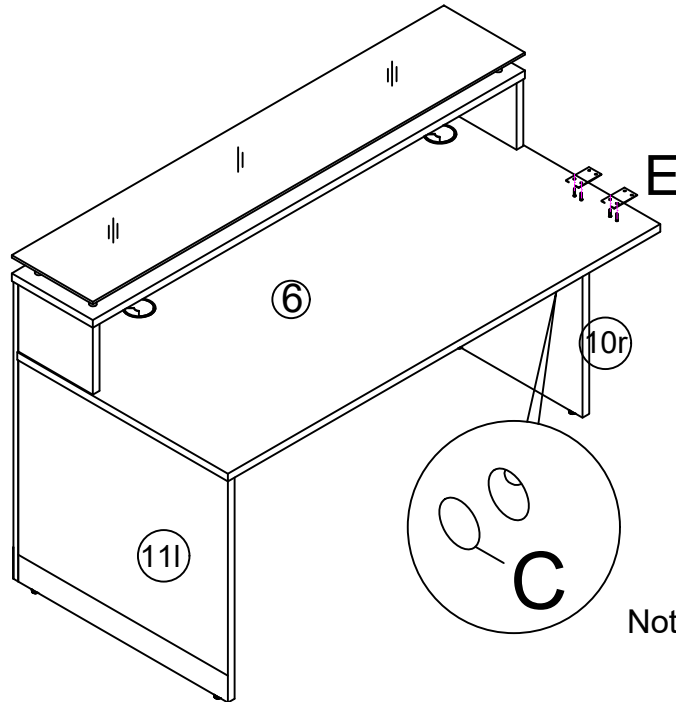


17. INSTALL "C" CAM COVER STICKERS TO COVER ALL EXPOSED KLIX CAMS AND INSTALL "E" BRACKET UNDER DESK TOP ⑥.

C(26X)

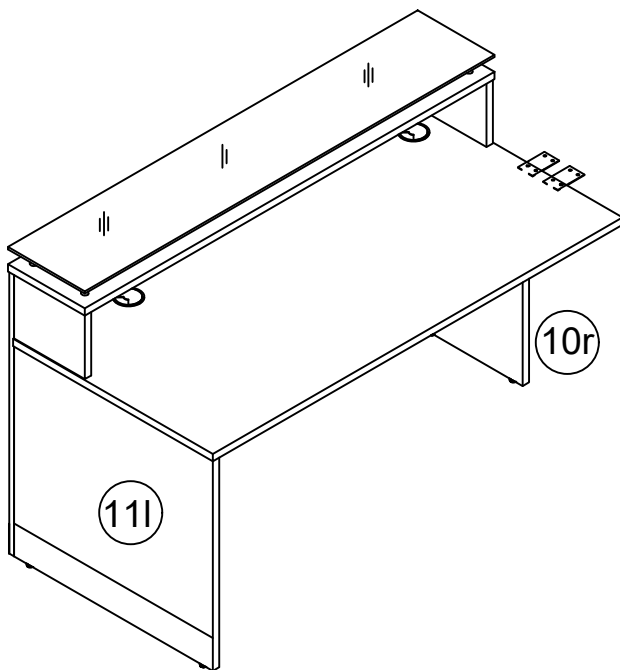
E1(2X)

E2(4X)

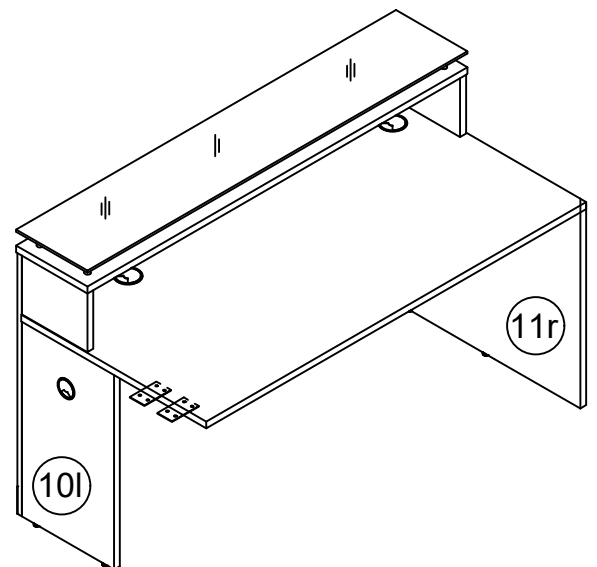


Note: Press in to fit.

18. COMPLETE (READY TO ATTACH TO ANOTHER DESK.)



Ready to attach to the left side of
another desk.



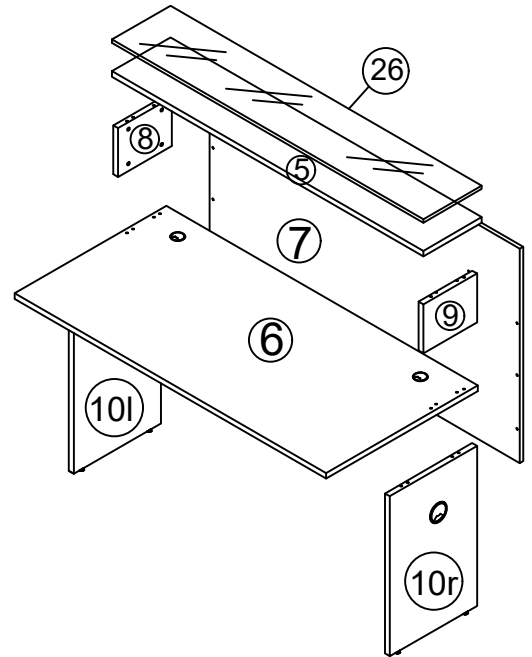
Ready to attach to the right side of
another desk.



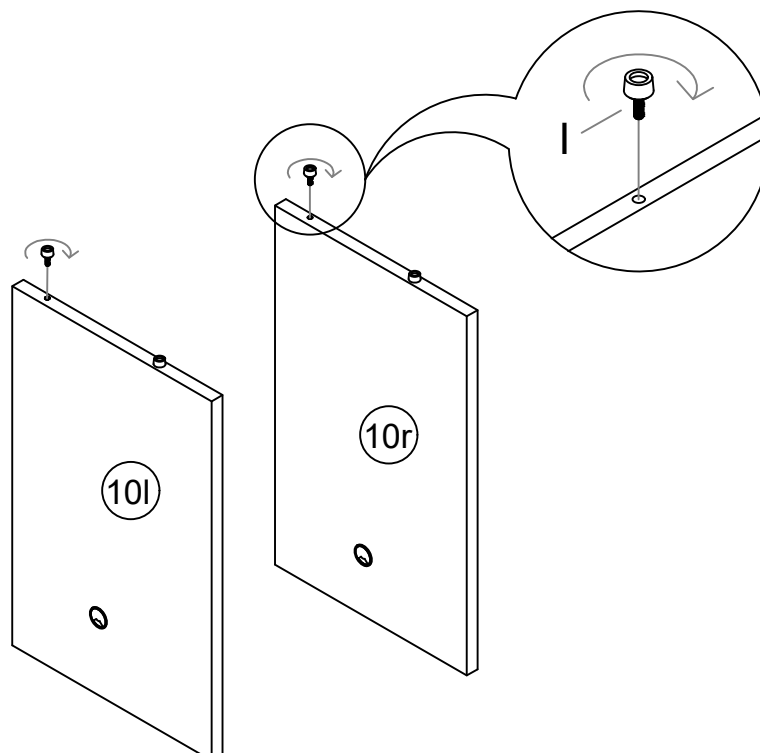
OPTION 3: FOLLOW STEPS 19 THROUGH 27 TO CREATE A DESK TO GO BETWEEN TWO OTHER DESKS.

PARTS LIST

- ⑤ COUNTER TOP
- ⑥ DESK TOP
- ⑦ BACK
- ⑧ ⑨ COUNTER SUPPORTS
- ⑩l LEFT SMALL SIDE PANEL
- ⑩r RIGHT SMALL SIDE PANEL
- ②⑥ GLASS COUNTER TOP



19. INSTALL THE "I" LEVELERS ON THE BOTTOM OF ⑩ SIDE PANELS.
l(4x)

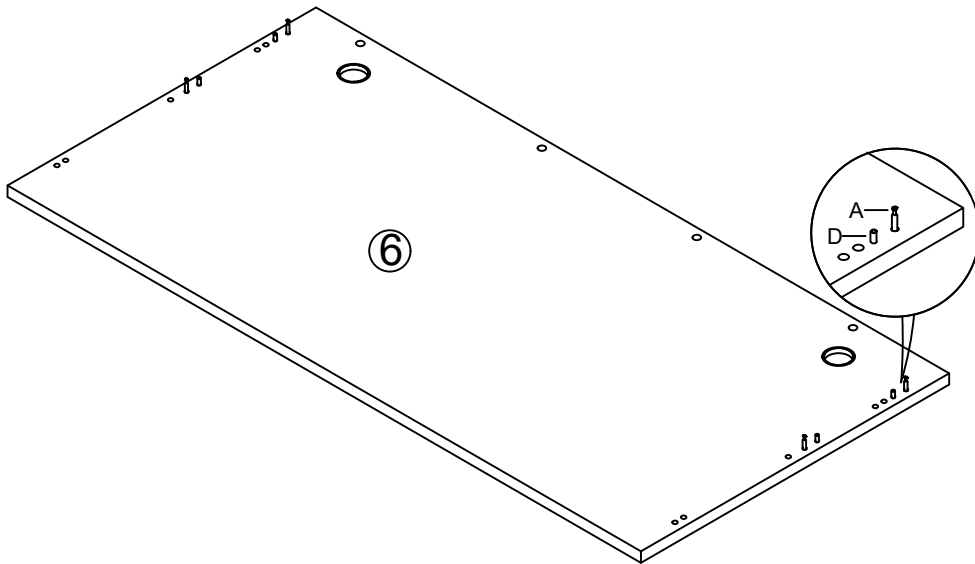




20. INSTALL "A" CAM SCREWS & "D" WOOD DOWELS TO THE UNDERSIDE OF DESK TOP ⑥.

A(4x)

D(4X)

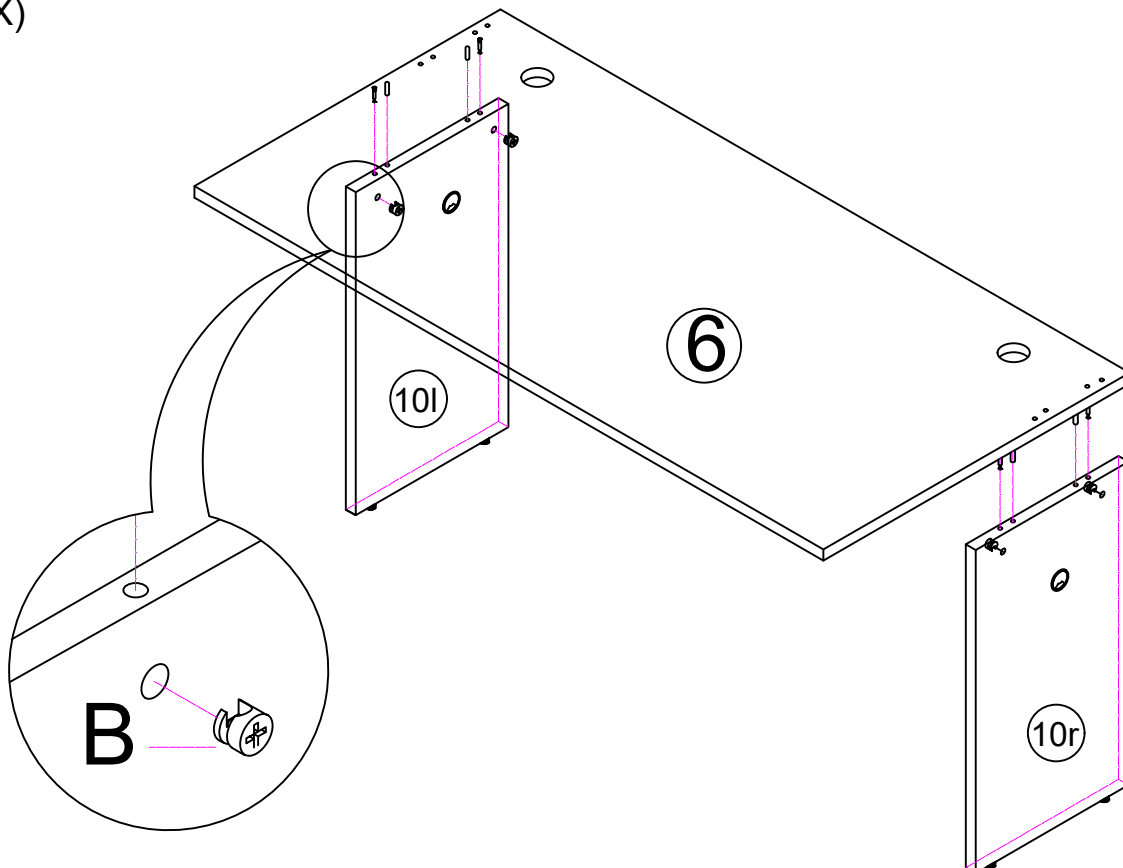


Notes:

As the desktop needs to be able to attach to side panels ⑩l and ⑩r, there will be some empty holes.

21. INSERT "B" KLIX CAMS TO SIDE PANELS ⑩l & ⑩r, THEN CONNECT TO THE DESK TOP ⑥ USING THE "A" CAM SCREWS AND "D" DOWELS. TIGHTEN.

B(4X)



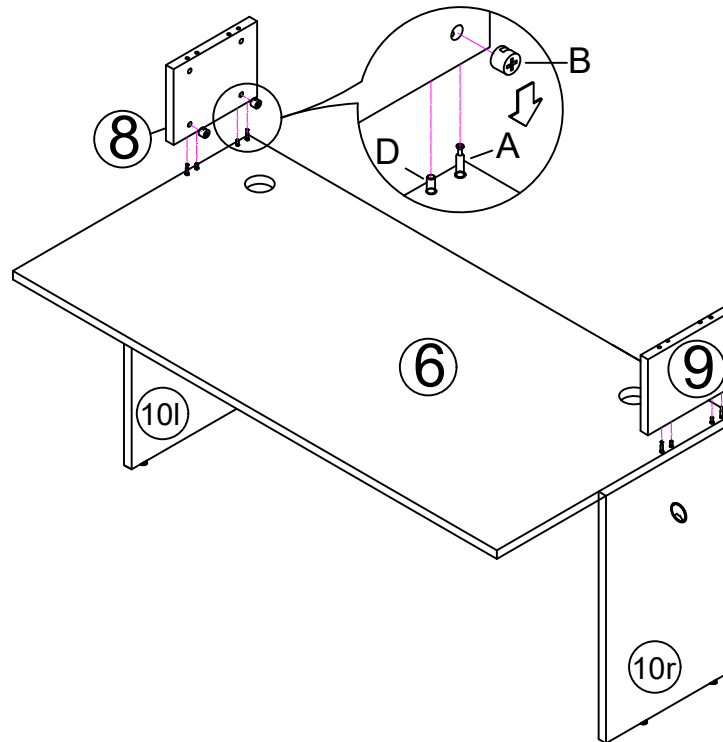


22. INSTALL "A" CAM SCREWS AND "D" DOWELS ON DESK TOP ⑥, INSTALL "B" KLIX CAMS ON SUPPORTS ⑧ & ⑨, THEN CONNECT SUPPORTS ⑧ & ⑨ TO TOP ⑥ USING "B" KLIX CAM. TIGHTEN.

A(4x)

B(4x)

D(4x)

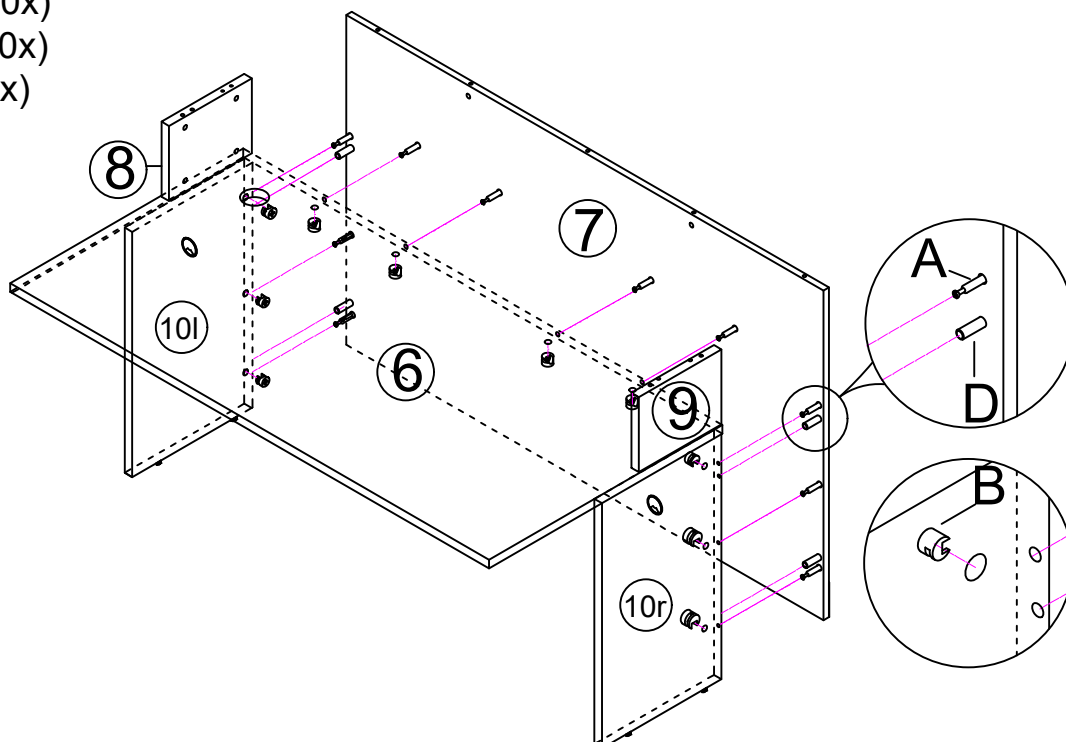


23. INSTALL "A" CAM SCREWS AND "D" DOWELS TO BACK ⑦. INSTALL "B" KLIX CAMS TO PANELS ⑩ & ⑥. CONNECT ⑦ TO ⑩ & ⑥ USING INSTALLED "A" CAM SCREWS, "D" DOWELS & "B" KLIX CAMS. TIGHTEN.

A(10x)

B(10x)

D(4x)



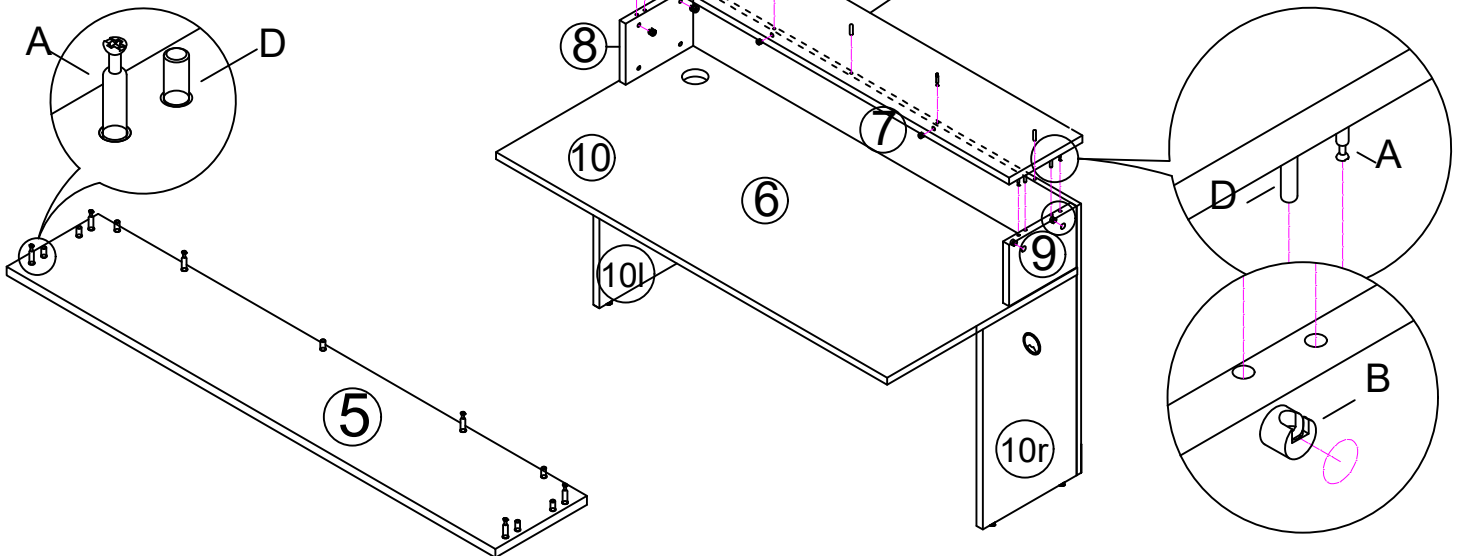


24. INSTALL "A" CAM SCREWS & "D" WOOD DOWELS ON THE UNDERSIDE OF COUNTER TOP (5), THEN INSTALL "B" KLIX CAMS ON PANELS (7) (8) & (9), CONNECT COUNTER (5) ON TOP OF (8) (9) & (7). TIGHTEN.

A(6x)

D(7x)

B(6X)

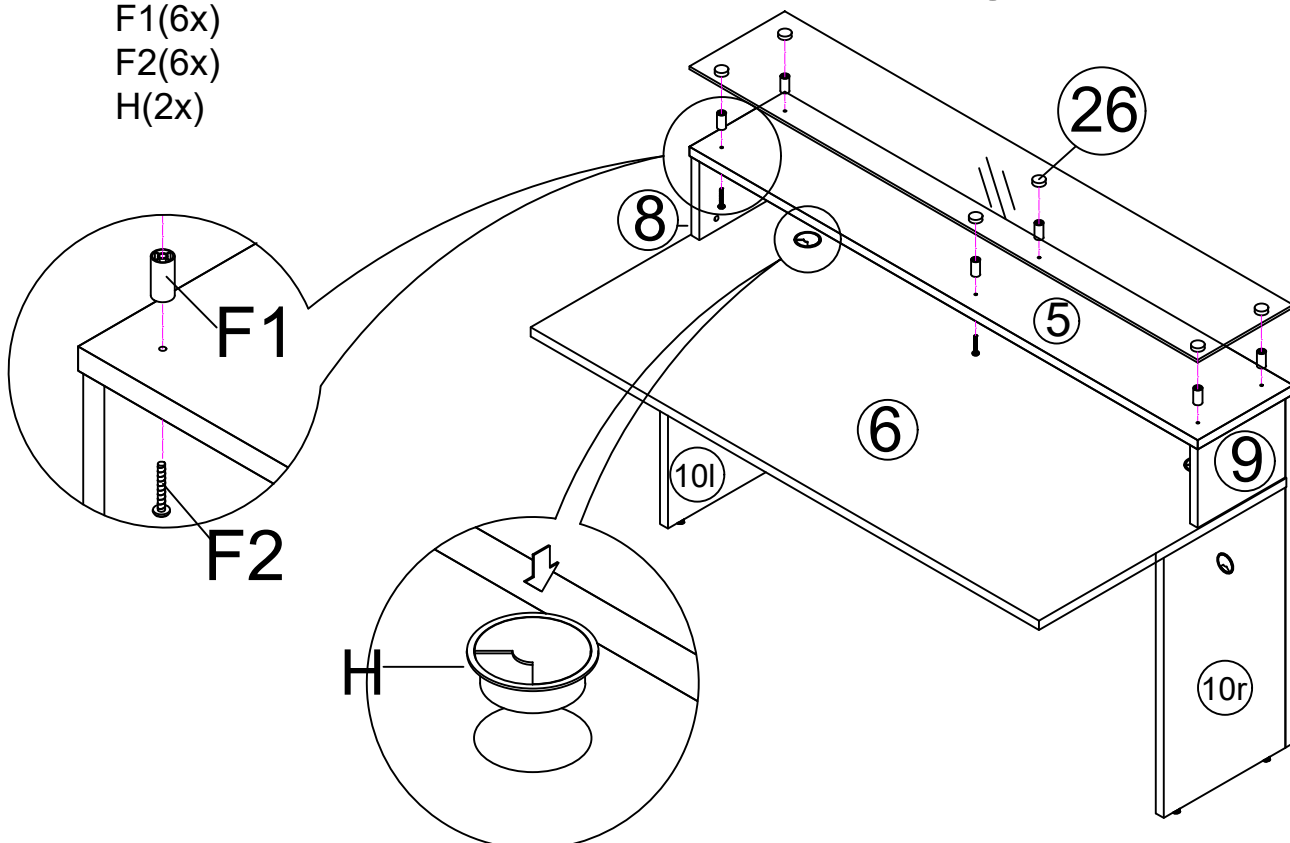


25. INSTALL THE GLASS COUNTER TOP (26) USING "F1" GLASS SPACERS AND "F2" SCREWS. INSTALL "H" GROMMETS ON TOP (6).

F1(6x)

F2(6x)

H(2x)



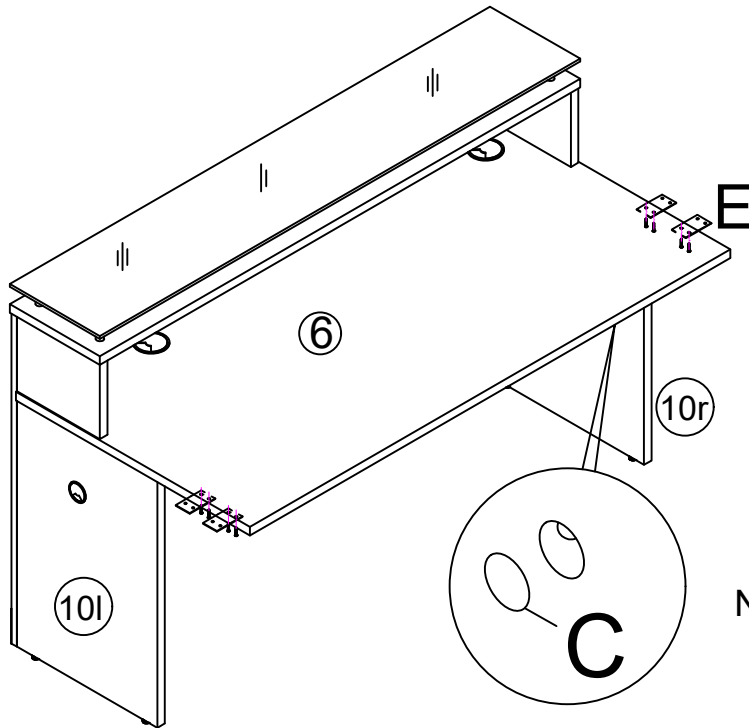


26. INSTALL "C" CAM COVER STICKERS TO COVER ALL EXPOSED KLIX CAMS AND INSTALL "E" BRACKET UNDER DESK TOP ⑥.

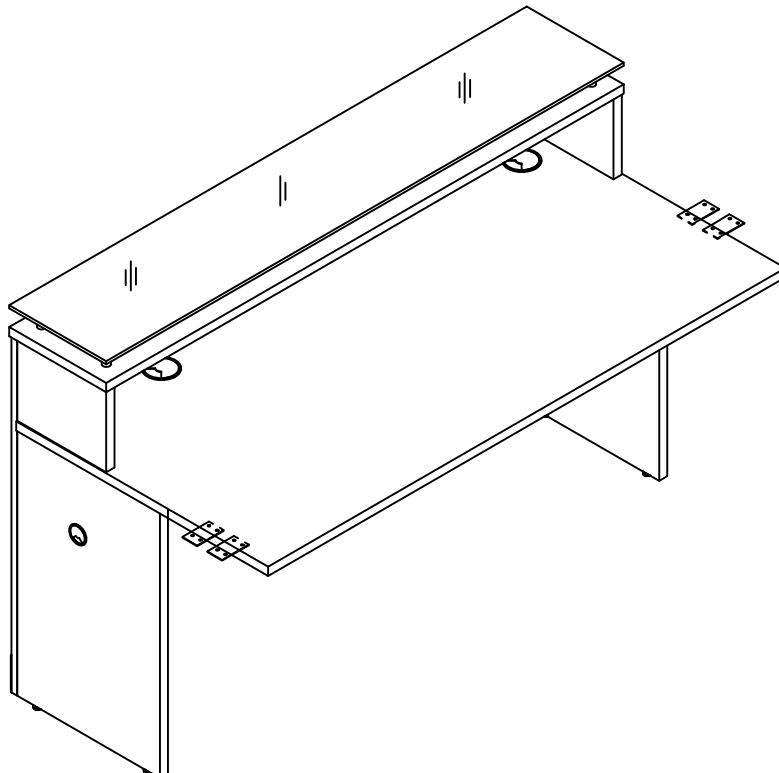
C(26X)

E1(4X)

E2(8X)

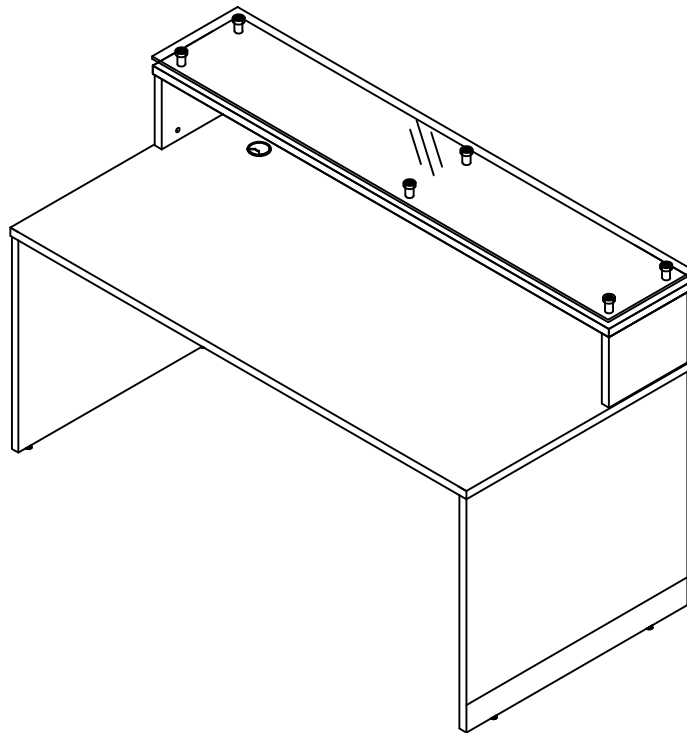


27. COMPLETE(READY TO ATTACH BETWEEN TWO DESKS.)





Esquire Collection - 47" Straight Desk ASSEMBLY INSTRUCTIONS





Esquire Collection - 47" Straight Desk ASSEMBLY INSTRUCTIONS

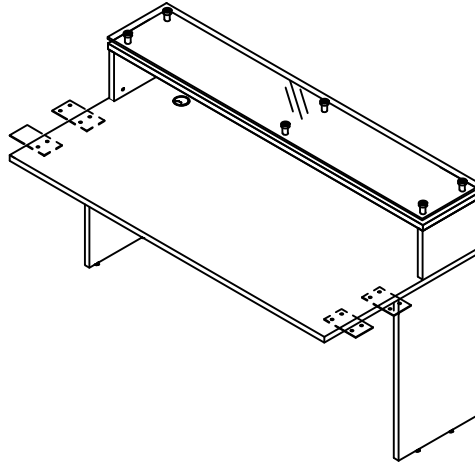
Assembly HARDWARE

S/N	PICTURE	NAME	TOTAL QTY	REMARK
A		Cam Screw	26+1(SPARE)	
B		Klix Cam	26+1(SPARE)	
C		Cam Cover Sticker	36+1(SPARE)	Use to cover any klix cam or desk top hole.
D		Dowel	20+1(SPARE)	
E		Grommet	4PCS	2x metal silver and 2x black plastic
F		Screw #10*40	6PCS	
G		Cushion	6PCS	
H		Screw	6PCS	
I		Leveler	4PCS	
J		L-bracket	5PCS	
K		Ø4*16 Screw	30PCS	
L	 	Connector bracket Ø6X12 Screw	4SET	

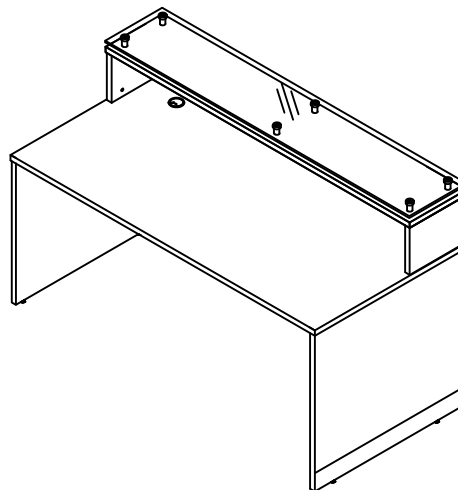
IMPORTANT: THERE ARE TWO OPTIONS FOR THIS STRAIGHT DESK AS SHOWN BELOW.
PLEASE DECIDE WHICH ONE YOU NEED BEFORE BEGINNING ASSEMBLY.



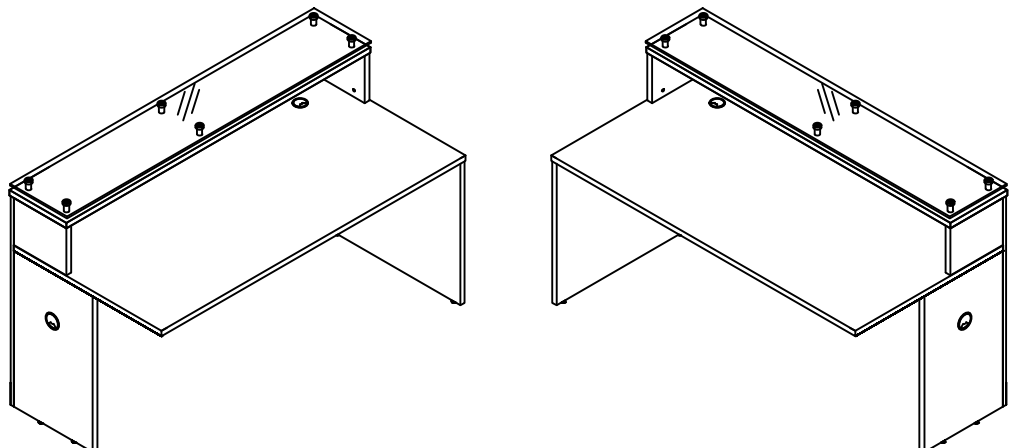
OPTION 1 WHEN ATTACHING BETWEEN TWO DESKS. SEE STEPS 1 THROUGH 15.



OPTION 2 WHEN CREATING A STAND ALONE DESK WITH SHORT DESK SIDE PANELS: SEE STEPS 16 THROUGH 30.



OPTION 3 WHEN ATTACHING TO OTHER DESKS, SEE STEPS 31 THROUGH 45.

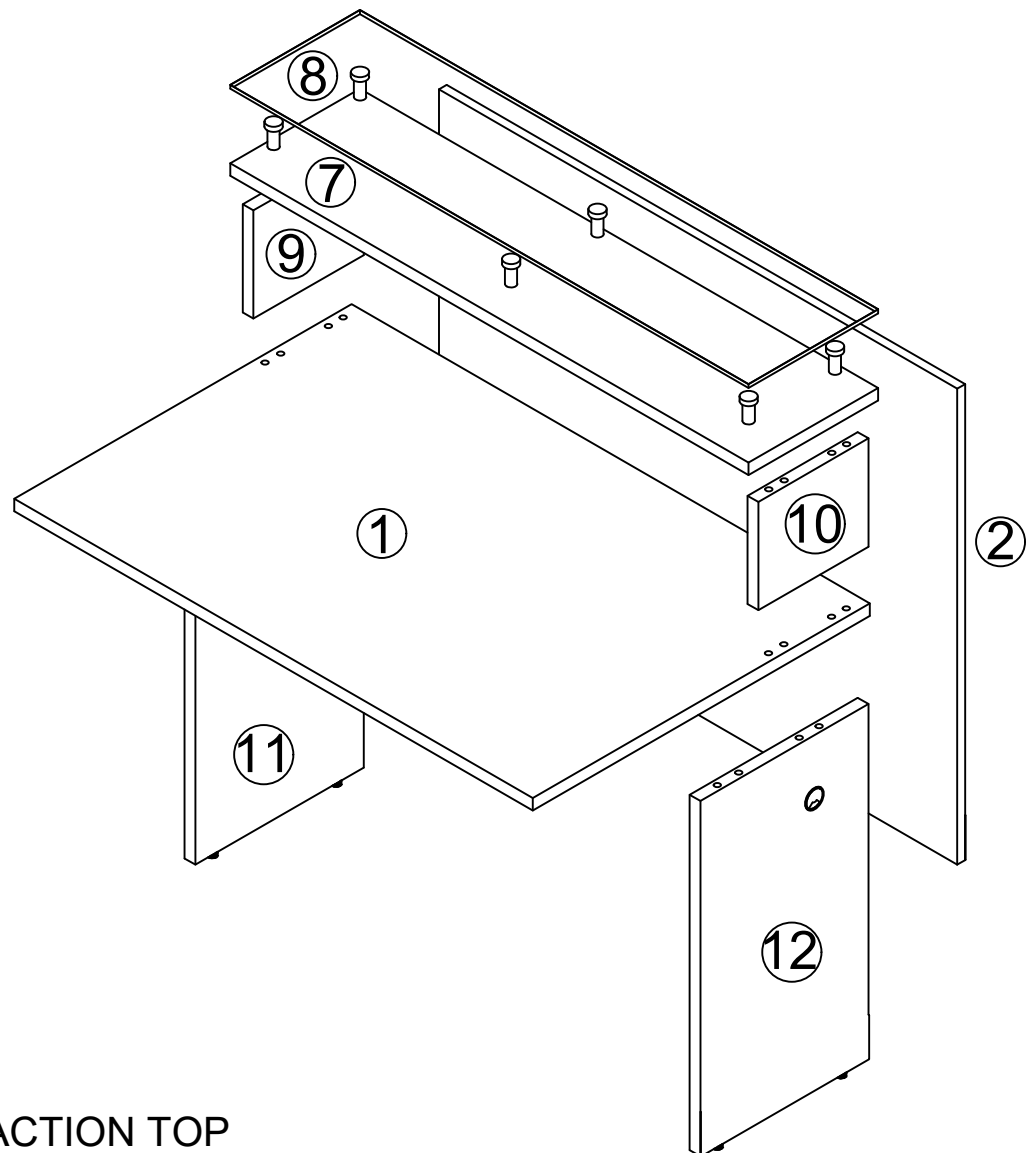




Option 1:

Steps 1 through 15 to create a desk to go between two desks.

Use short side panels (11) and (12) and short desk side panels (9) and (10) .

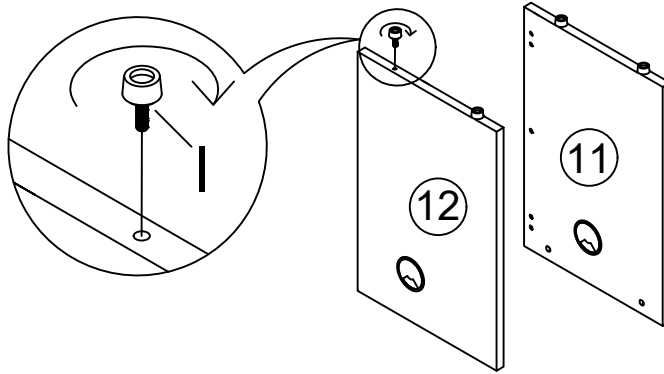


PART LIST

- ① DESK TOP
- ② FRONT PANEL
- ⑦ COUNTER TOP
- ⑧ GLASS TRANSACTION TOP
- ⑨ SHORT DESK SIDE PANEL
- ⑩ SHORT DESK SIDE PANEL
- ⑪ SHORT SIDE PANEL
- ⑫ SHORT SIDE PANEL



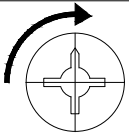
1. INSTALL "I" LEVELERS ON THE BOTTOM OF ⑪ & ⑫ .
I(4X)



2. INSTALL "A" CAM SCREWS, "B" KLIX CAMS AND "D" DOWELS ON UNDERSIDE OF TOP ①.
A(4X)
B(2X)
D(4X)

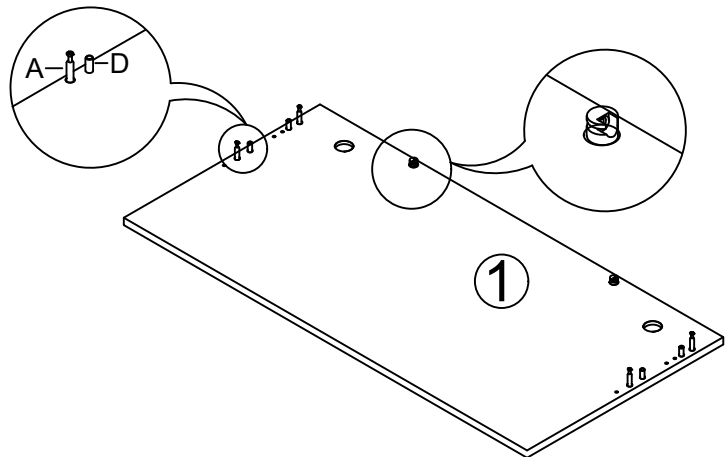
IMPORTANT:

FUNCTION OF KLIX CAM



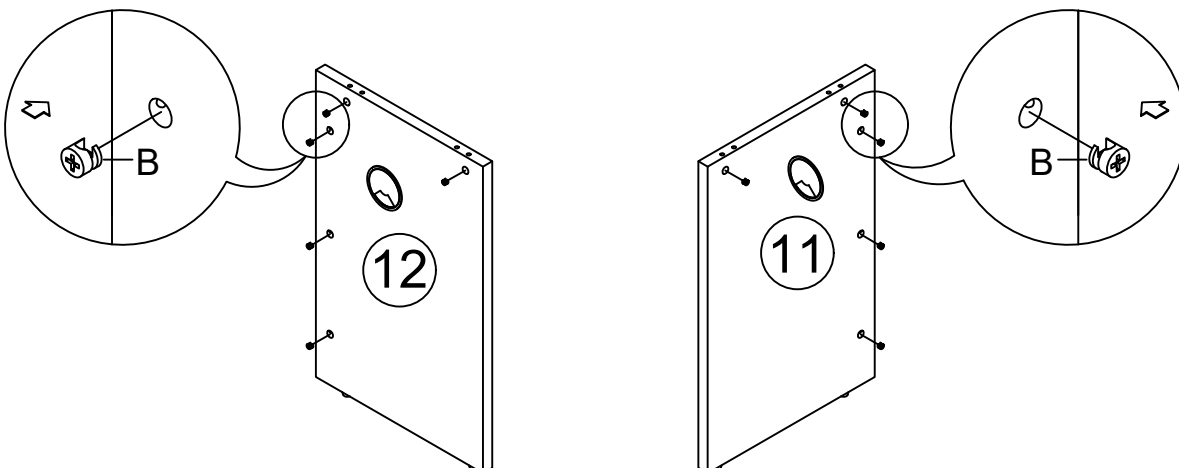
1/4 RIGHT
TURN FOR
LOCKING

MAKE SURE THE ARROW IS
POINTING UPWARDS BEFORE
INSERTING INTO THE PANELS
HOLE



Note: As the desktop needs to be able to attach to both panels ③ & ④ and ⑪ & ⑫, there will be some empty holes.

3. INSERT "B" KLIX CAMS TO SIDE PANELS ⑪ & ⑫ .
B(10X)

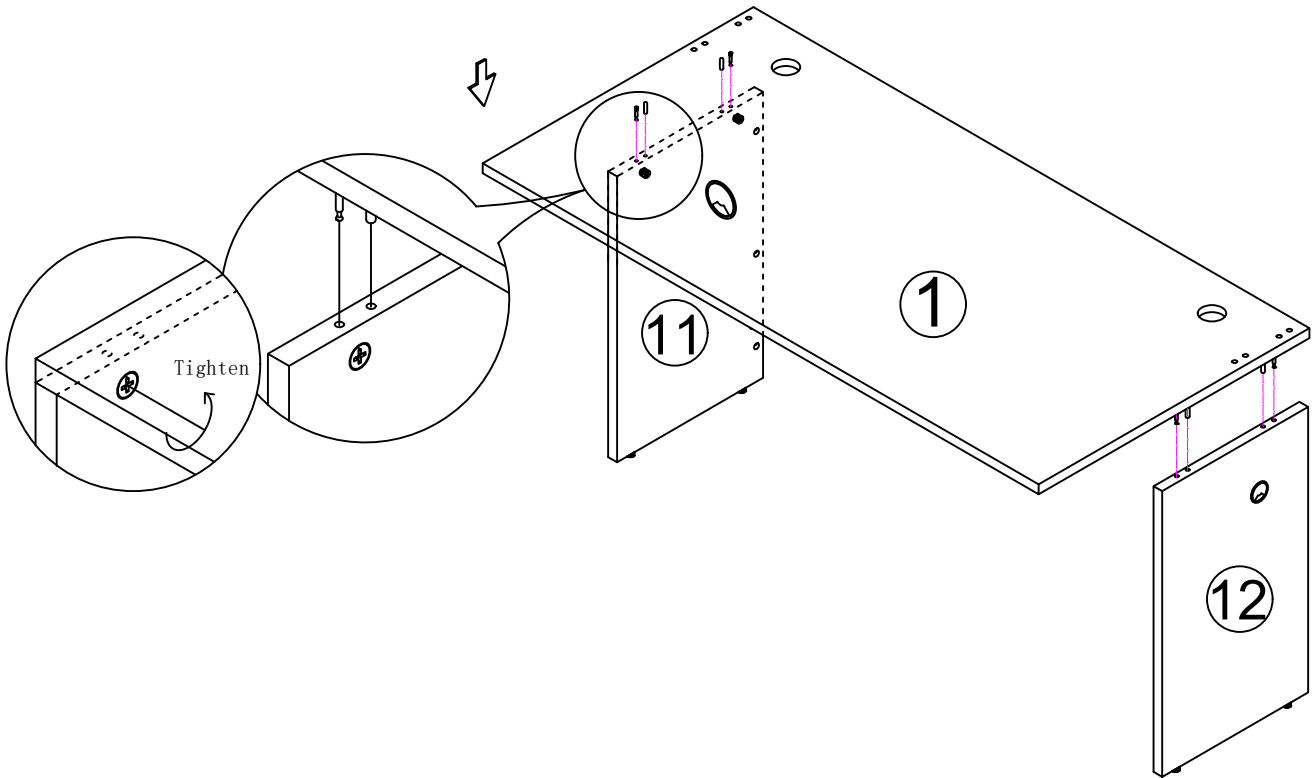




Esquire Collection - 47" Straight Desk

ASSEMBLY INSTRUCTIONS

4. CONNECT TOP ① TO SIDE PANELS ⑪ & ⑫ USING ALREADY INSTALLED "B" KLIX CAMS , "A" CAM SCREWS AND "D" DOWELS. TIGHTEN.

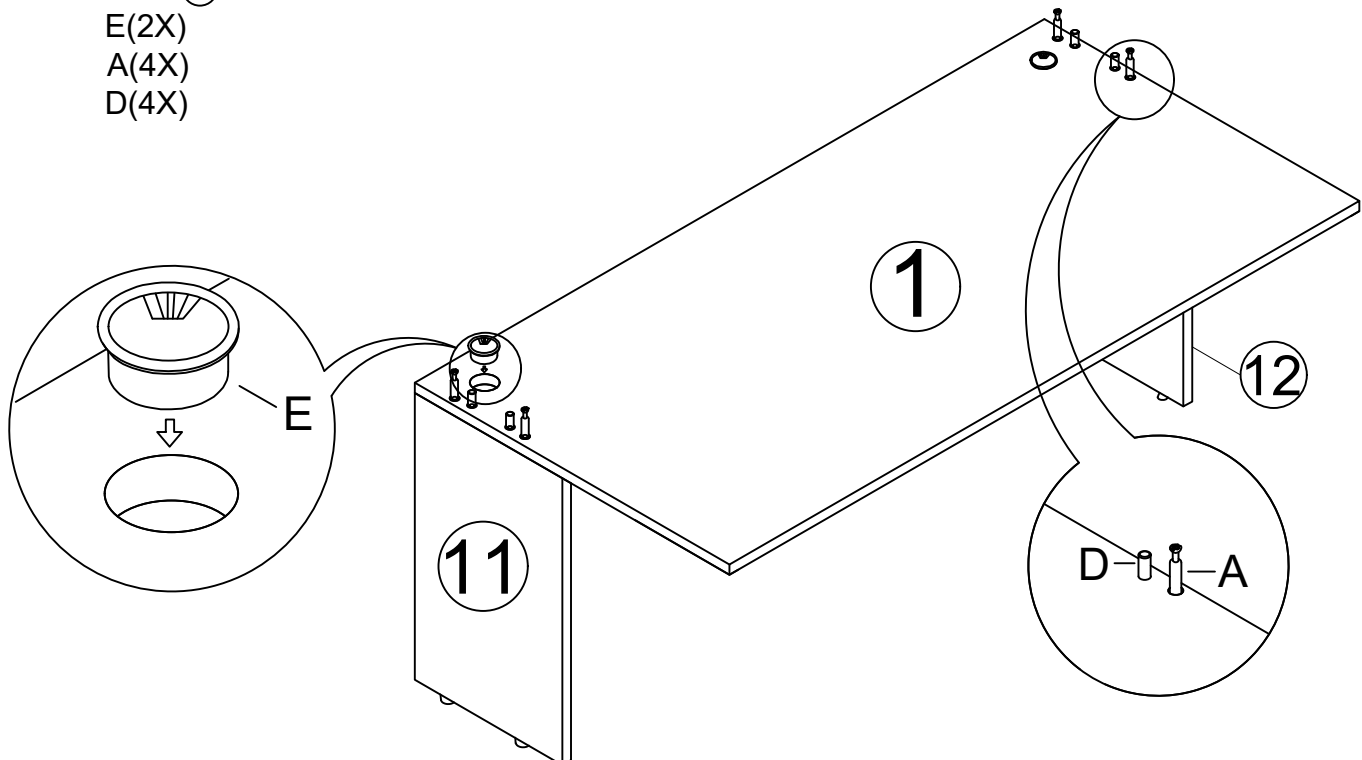


5. INSERT "E" GROMMETS ON DESK TOP ①. INSTALL "A" CAM SCREWS AND "D" DOWELS ON TOP ①.

E(2X)

A(4X)

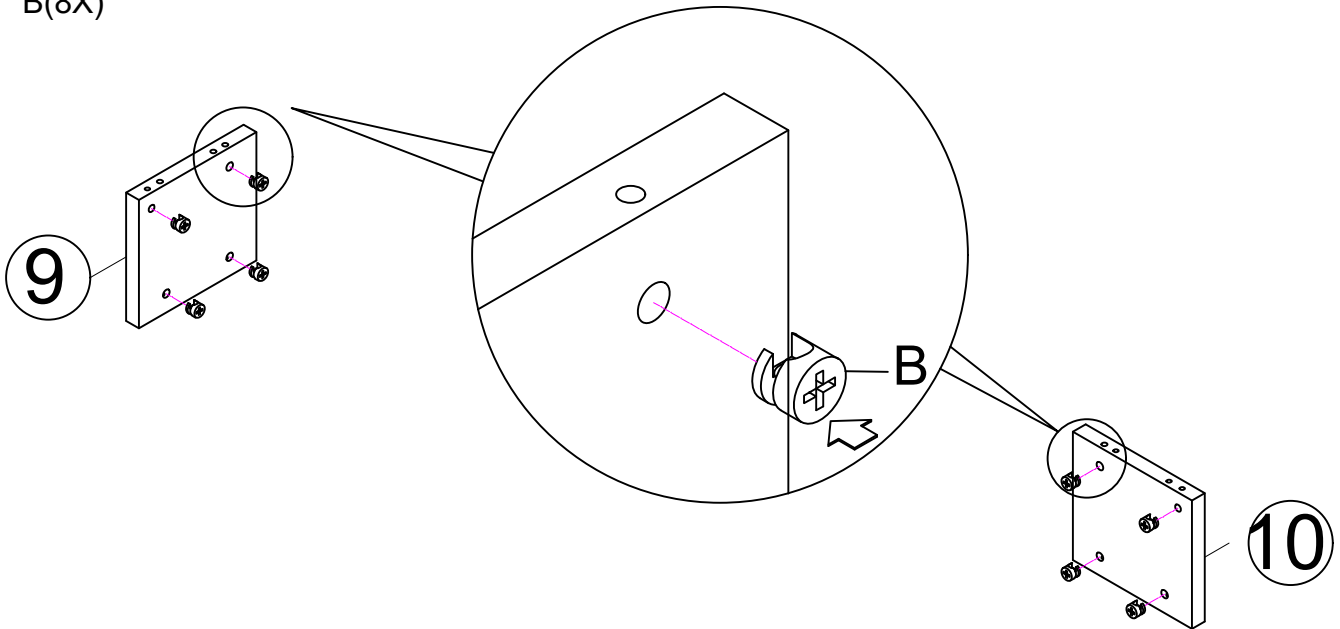
D(4X)



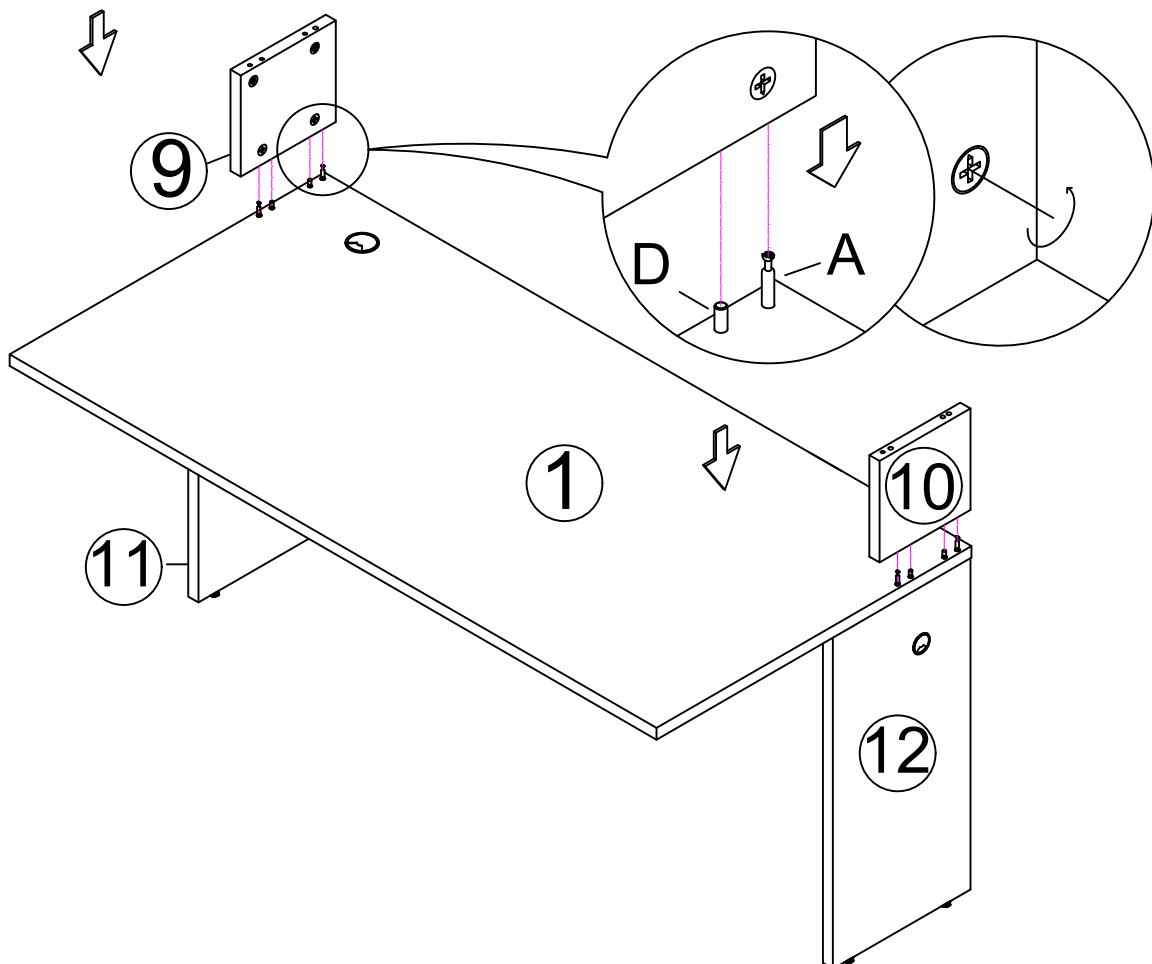


ASSEMBLY INSTRUCTIONS

6. INSERT "B" KLIX CAMS TO SHORT DESKTOP SIDE PANELS ⑨ & ⑩.
B(8X)

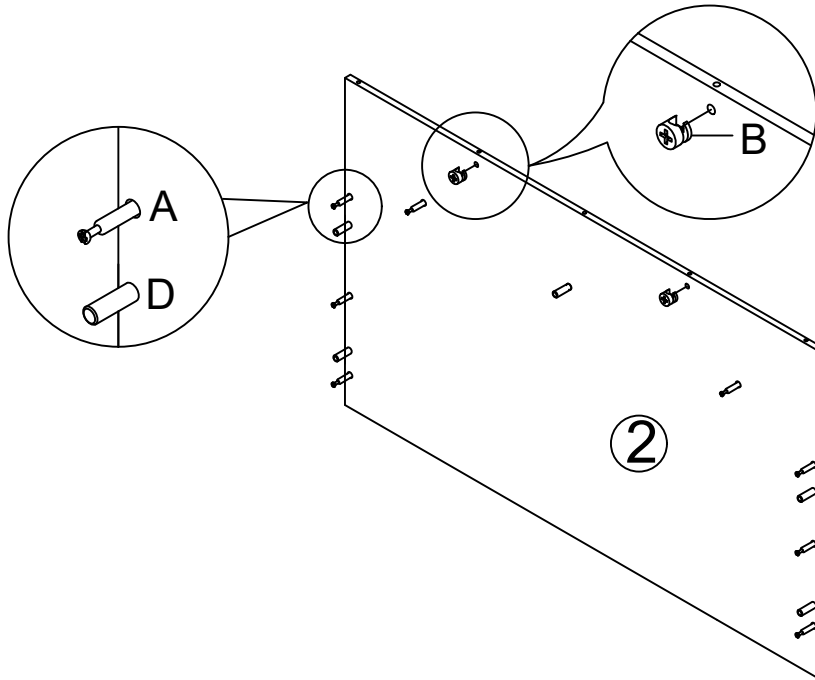


7. CONNECT SHORT SIDE PANELS ⑨ & ⑩ TO DESK TOP ① USING ALREADY INSTALLED "B" KLIX CAMS, "A" CAM SCREWS AND "D" DOWELS. TIGHTEN.

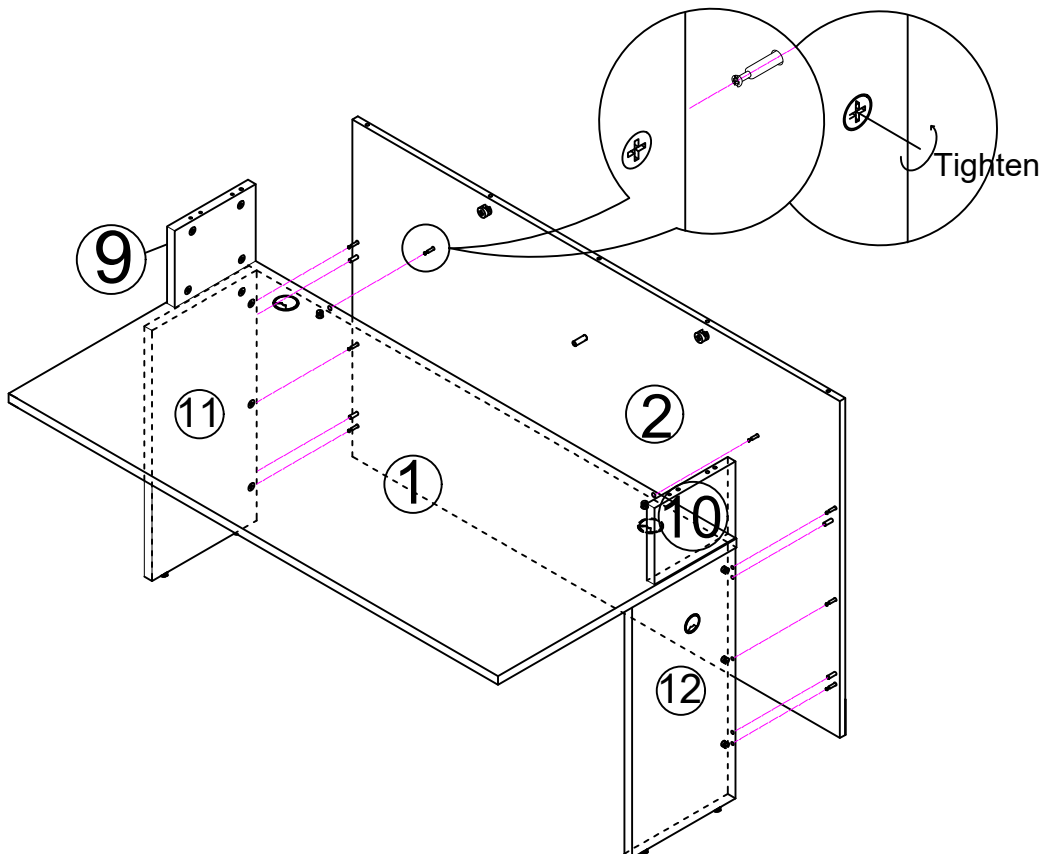




8. INSTALL "A" CAM SCREWS, "D" DOWELS AND "B" KLIX CAMS TO FRONT PANEL ② .
A(8X)
B(2X)
D(5X)



9. CONNECT FRONT PANEL ② TO ① ⑨ ⑩ ⑪ ⑫ USING ALREADY INSTALLED "B" KLIX CAMS , "A" CAM SCREWS AND "D" DOWELS . TIGHTEN.

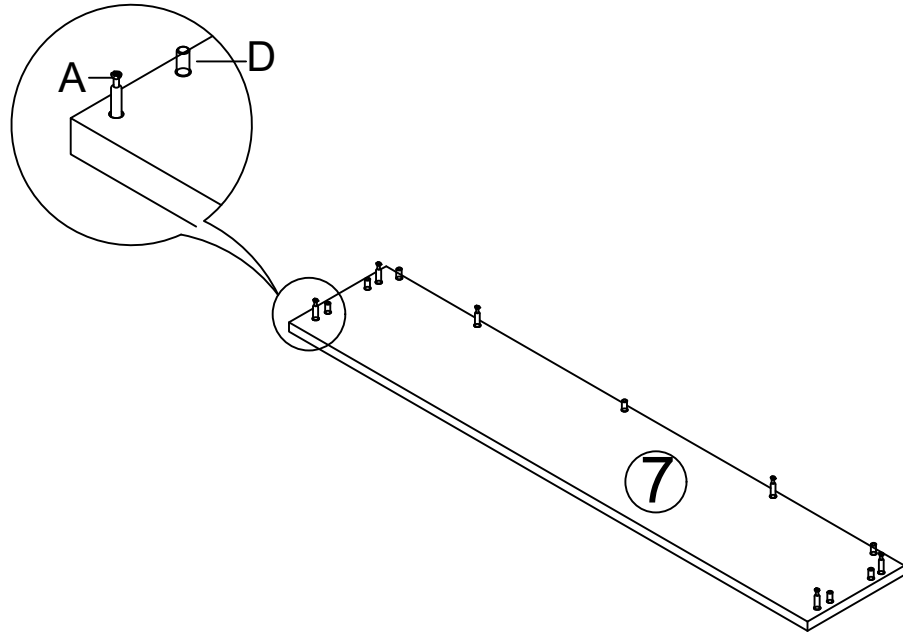




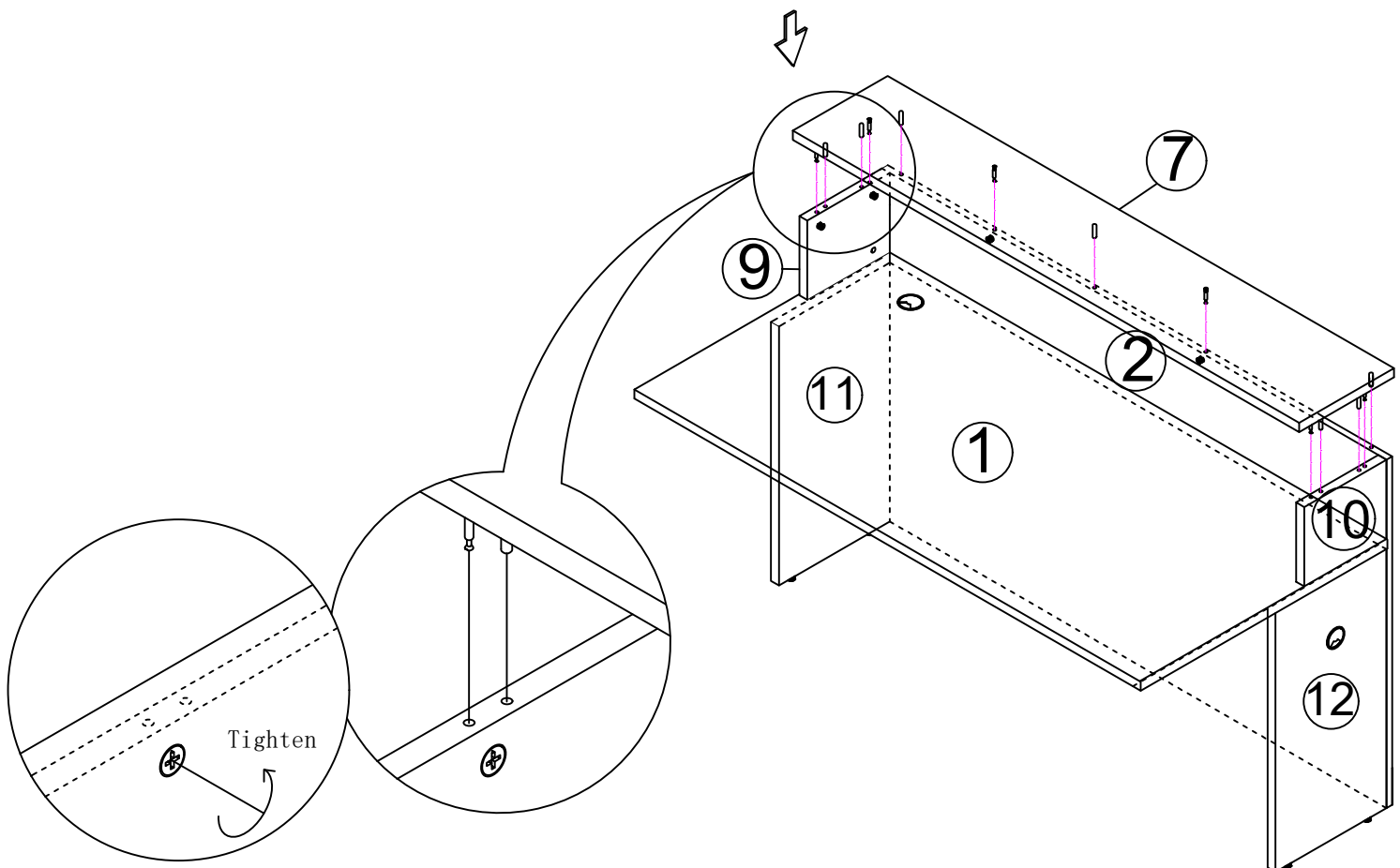
10. INSTALL "A" CAM SCREWS AND "D" DOWELS TO THE UNDER SIDE OF COUNTER TOP ⑦.

A(6X)

D(7X)



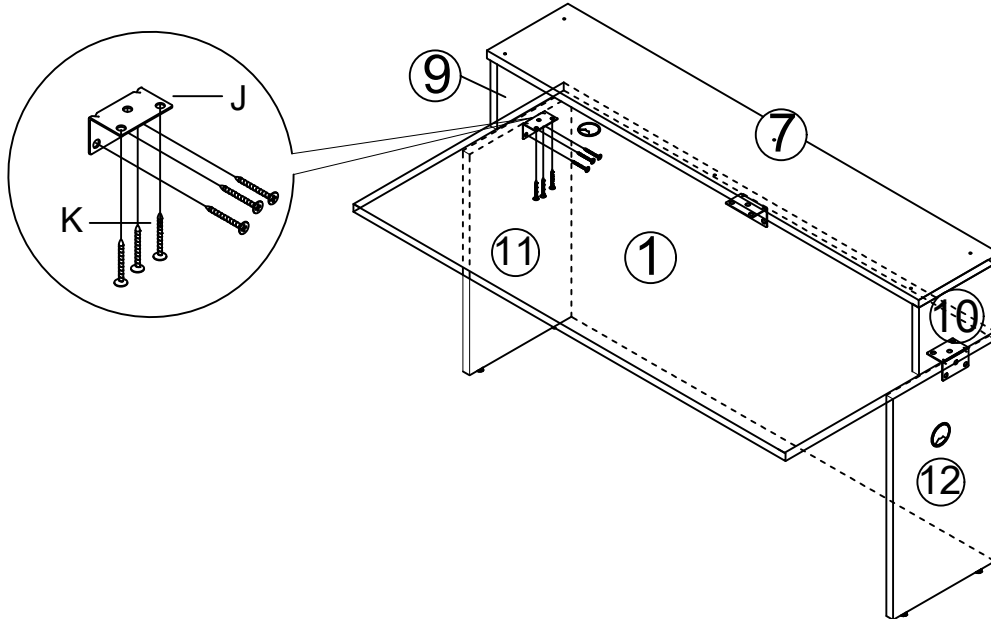
11. CONNECT COUNTER TOP ⑦ TO PANELS ② ⑨ & ⑩ USING ALREADY INSTALLED "B" KLIX CAMS , "A" CAM SCREWS AND "D" DOWELS . TIGHTEN.





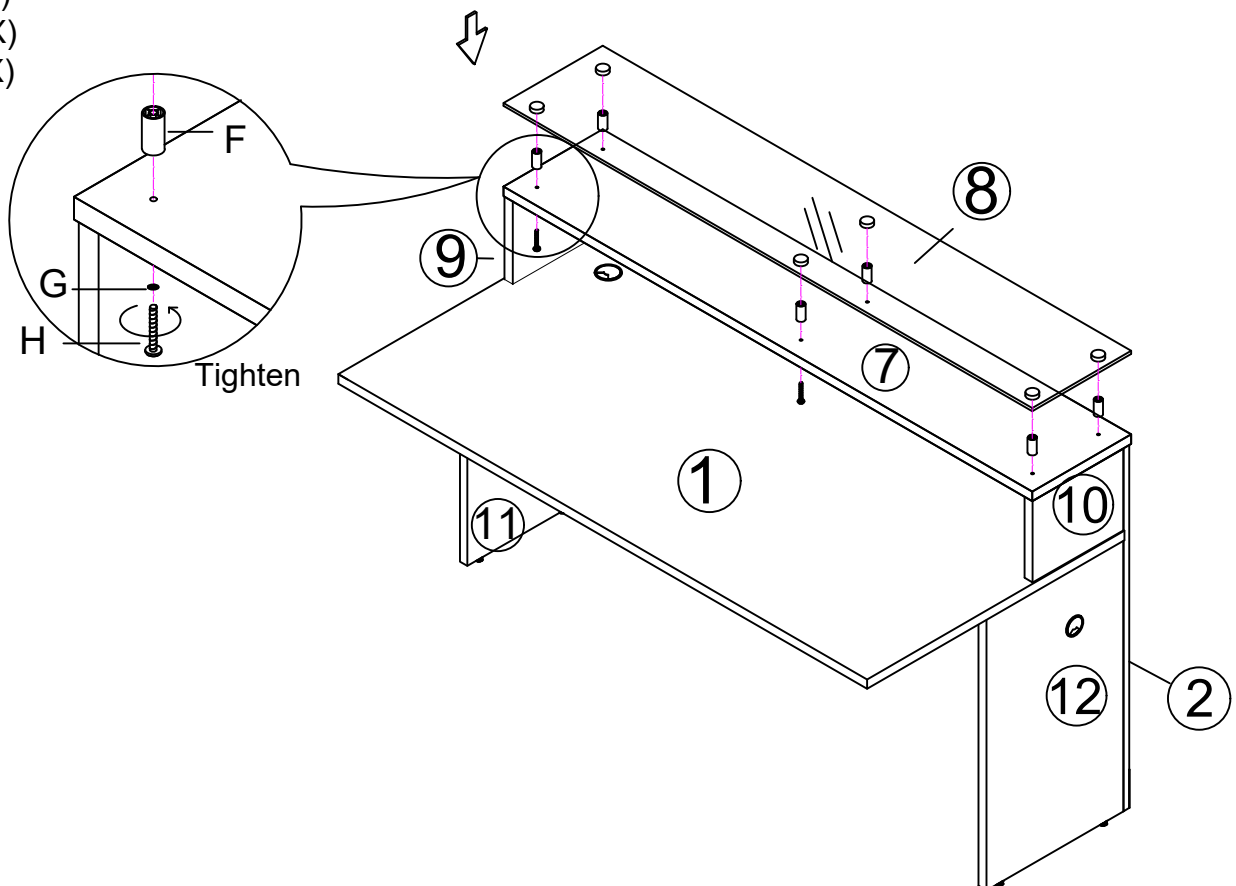
12. INSTALL "J" L BRACKET UNDER THE DESK TOP ① USING "K" SCREWS.

J(3X)
K(18X)



13. CONNECT GLASS TRANSACTION TOP ⑧ TO COUNTER TOP ⑦ USING "F" SCREWS, "G" CUSHIONS AND "H" SCREWS .

F(6X)
G(6X)
H(6X)





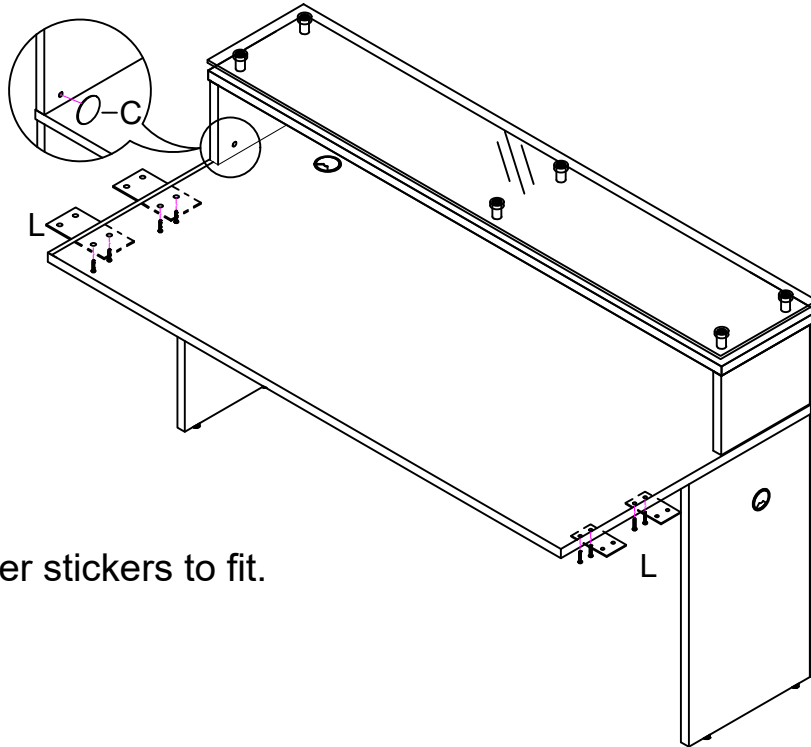
ASSEMBLY INSTRUCTIONS

14. INSTALL "L" BRACKET ON THE UNDERSIDE OF TOP PANEL ①. THEN USE "C" CAM COVER STICKERS TO COVER ALL EXPOSED KLIX CAMS AND DESK TOP HOLES.

C(36X)

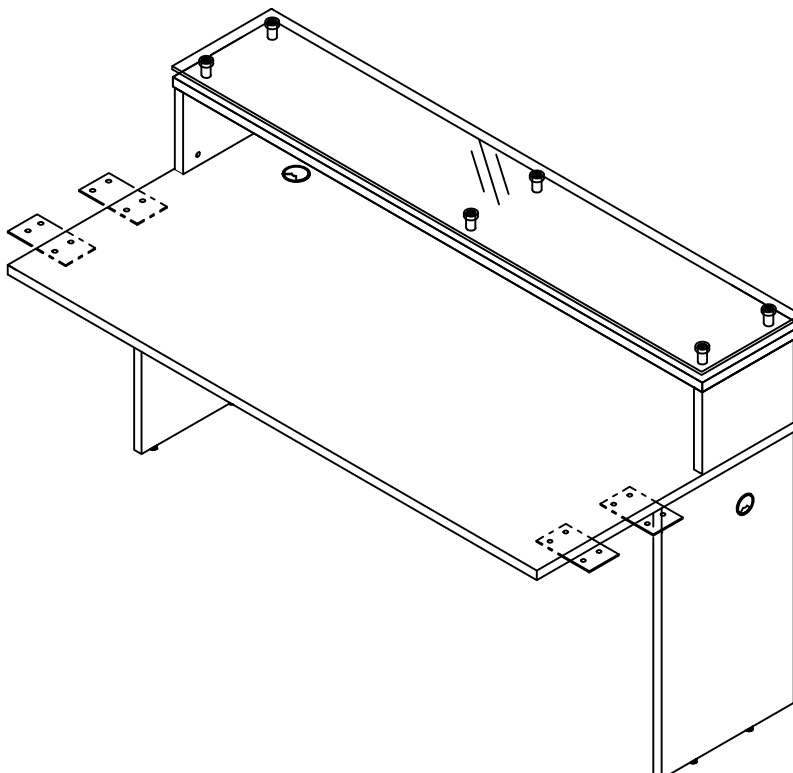
L1(4X)

L2(8X)



Note: Press cam cover stickers to fit.

15. COMPLETE (READY TO ATTACH BETWEEN TWO DESKS.)



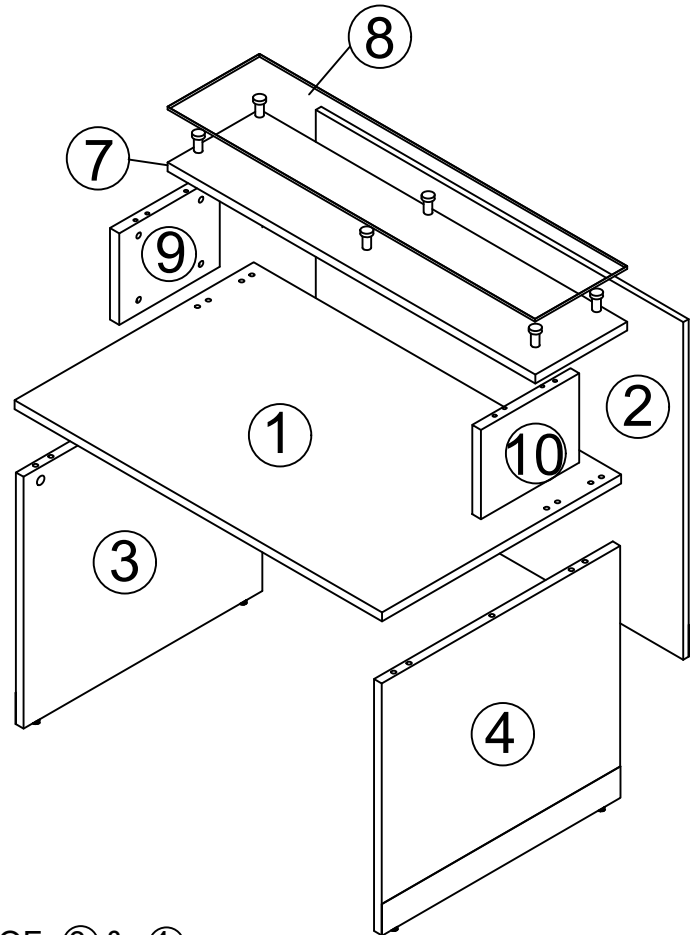


Option 2:

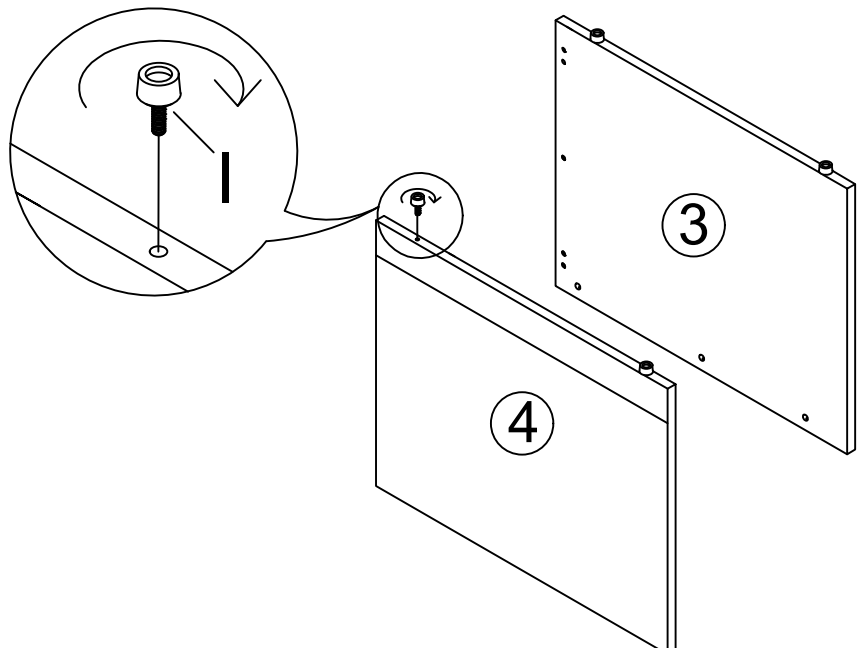
Steps 16 through 30 for stand alone desk with short desk side panels.
Use large side panels ③ & ④ .

PART LIST

- ① DESK TOP
- ② FRONT PANEL
- ③④ LARGE SIDE PANELS
- ⑦ COUNTER TOP
- ⑧ GLASS TRANSACTION TOP
- ⑨⑩ SHORT DESK SIDE PANELS



16. INSTALL "I" LEVELERS ON THE BOTTOM OF ③ & ④ .
I(4X)





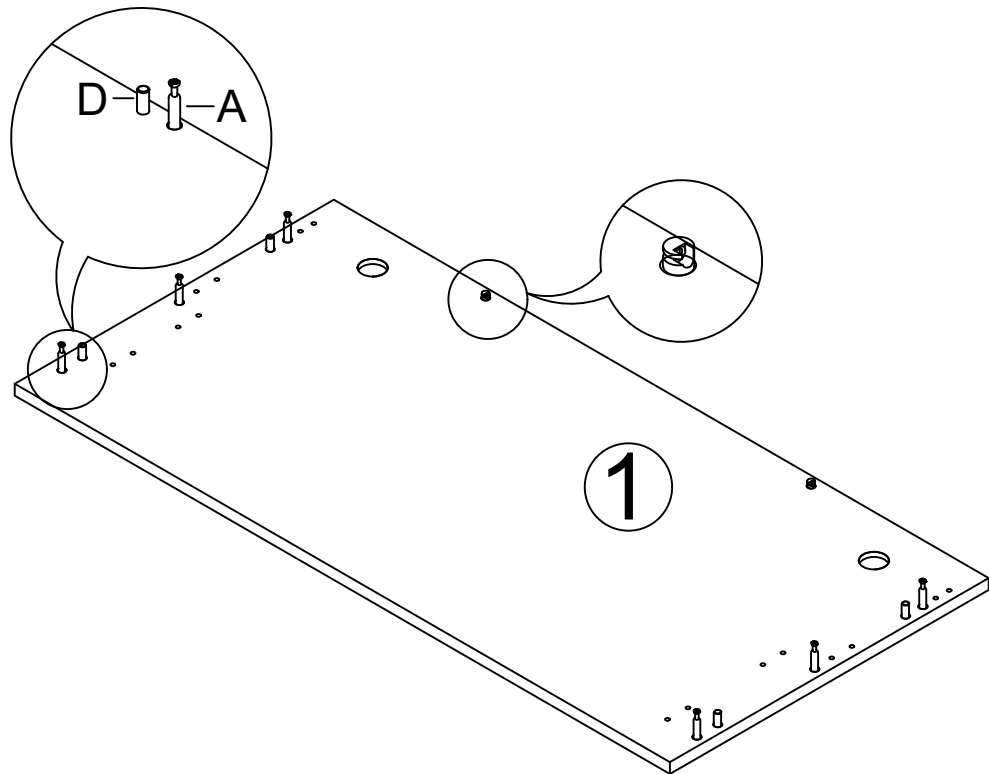
ASSEMBLY INSTRUCTIONS

17. INSTALL "A" CAM SCREWS, "B" KLIX CAMS AND "D" DOWELS ON UNDERSIDE OF TOP ①.

A(6X)

D(4X)

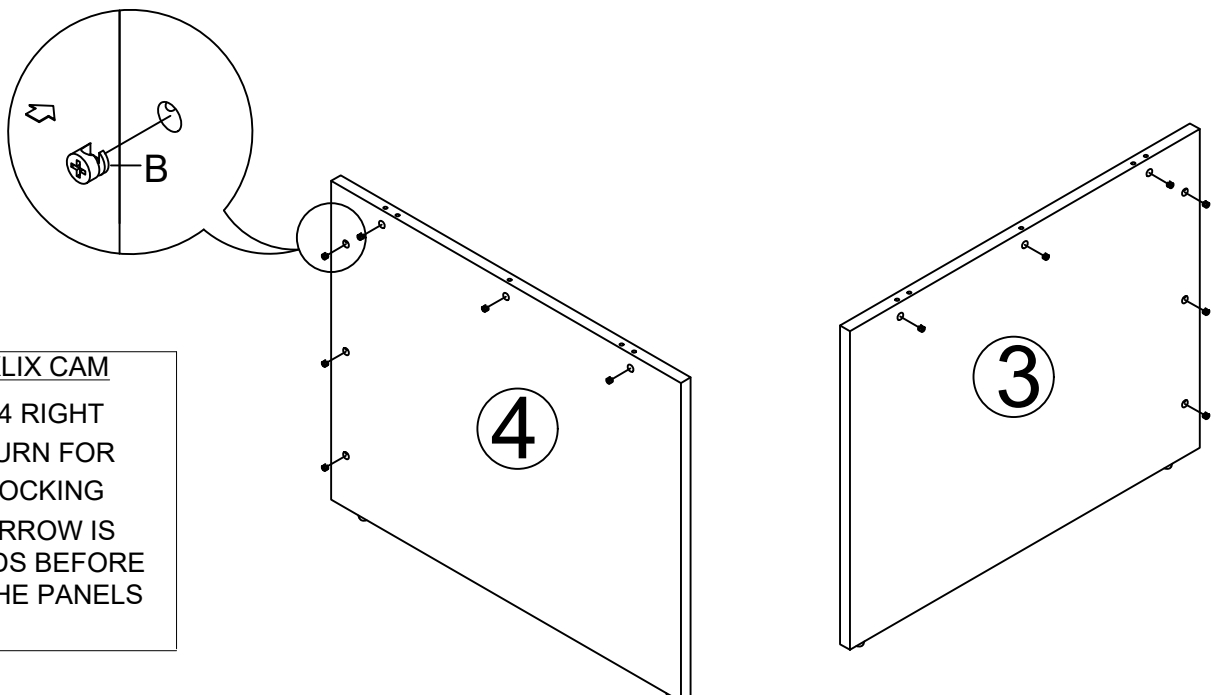
B(2X)



Note: As the desktop needs to be able to attach to both panels ③ & ④ and ⑪ & ⑫, there will be some empty holes.

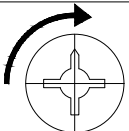
18. INSERT "B" KLIX CAMS TO SIDE PANELS ③ & ④.

B(12X)



IMPORTANT:

FUNCTION OF KLIX CAM

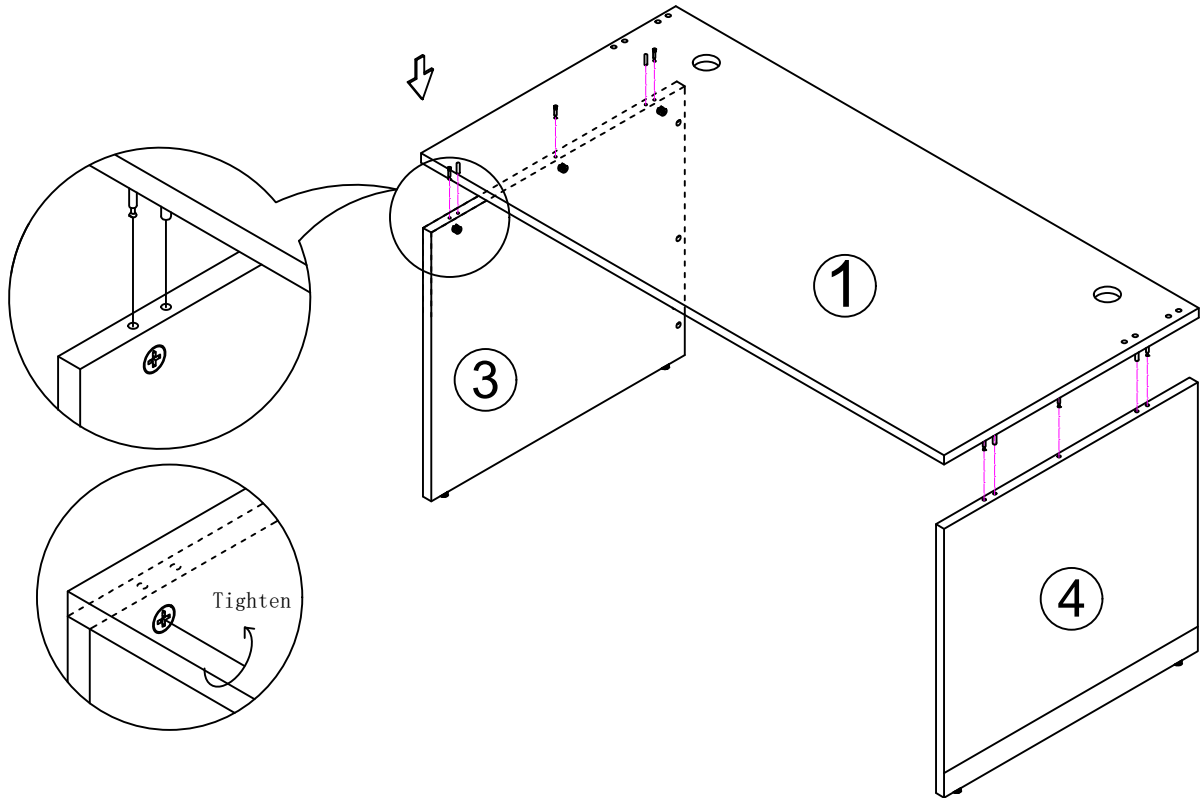


1/4 RIGHT
TURN FOR
LOCKING

MAKE SURE THE ARROW IS
POINTING UPWARDS BEFORE
INSERTING INTO THE PANELS
HOLE



19. CONNECT TOP ① TO SIDE PANELS ③ & ④ USING ALREADY INSTALLED "B" KLIX CAMS , "A" CAM SCREWS AND "D" DOWELS. TIGHTEN.

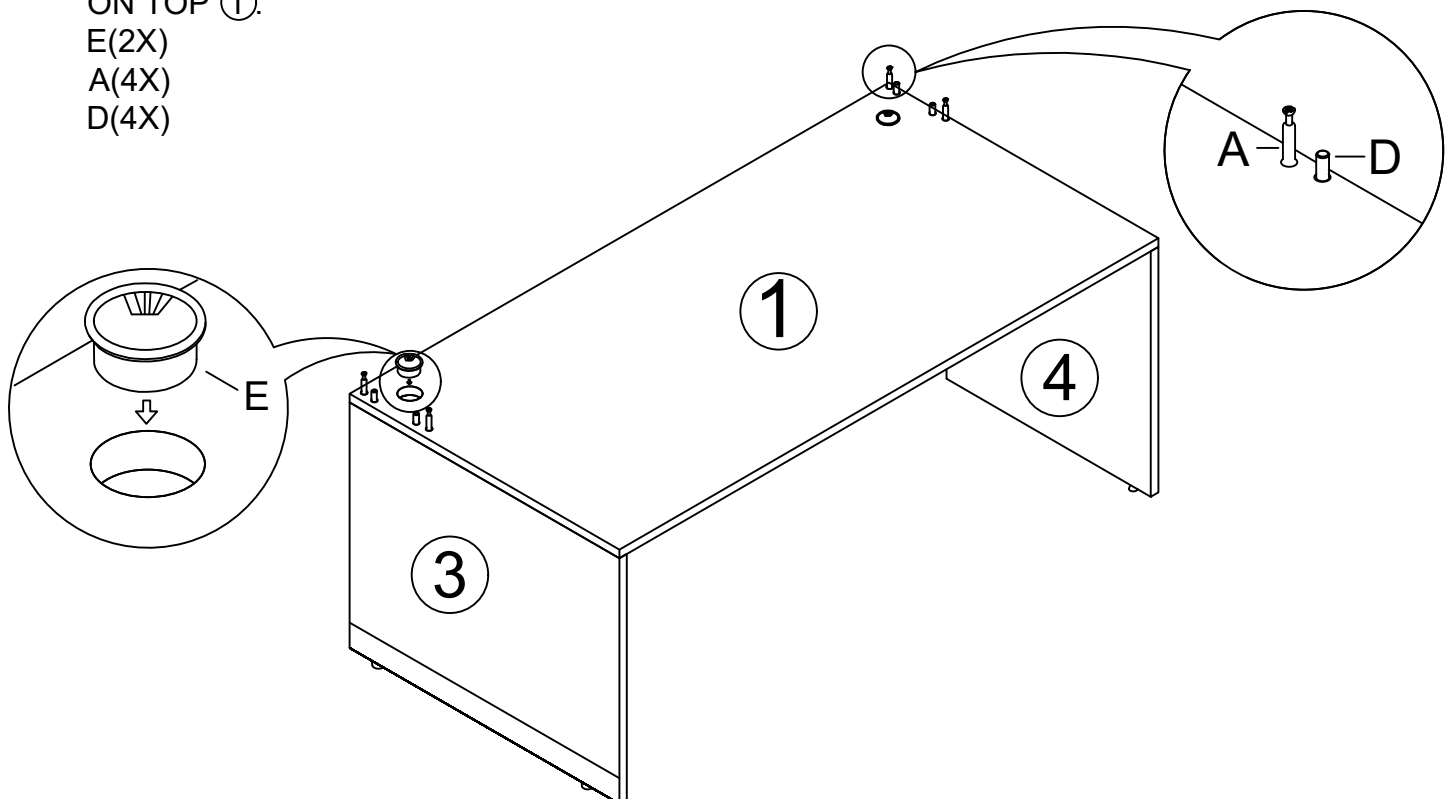


20. INSERT "E" GROMMETS ON DESK TOP ①. INSTALL "A" CAM SCREWS AND "D" DOWELS ON TOP ①.

E(2X)

A(4X)

D(4X)



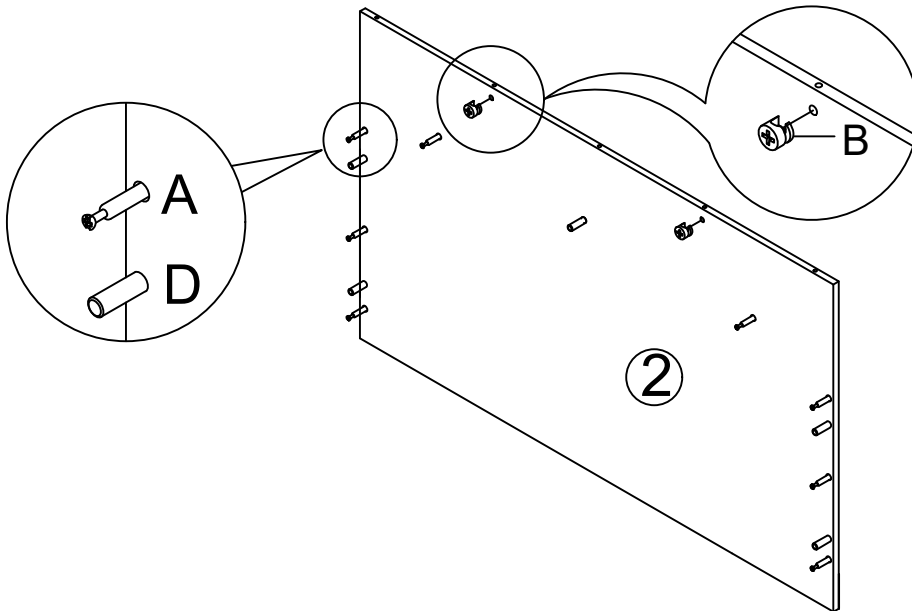


23. INSTALL "A" CAM SCREWS, "D" DOWELS AND "B" KLIX CAMS TO FRONT PANEL ② .

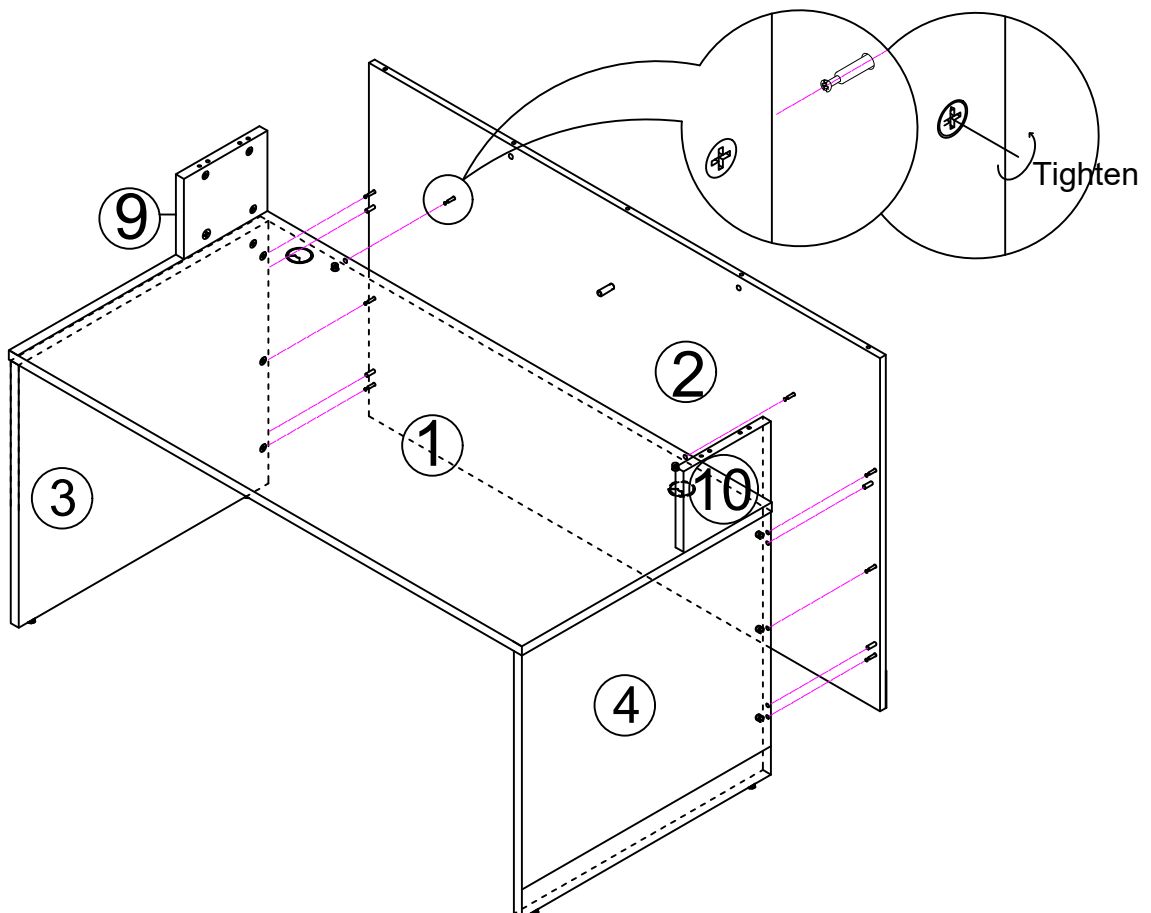
A(8X)

B(2X)

D(5X)

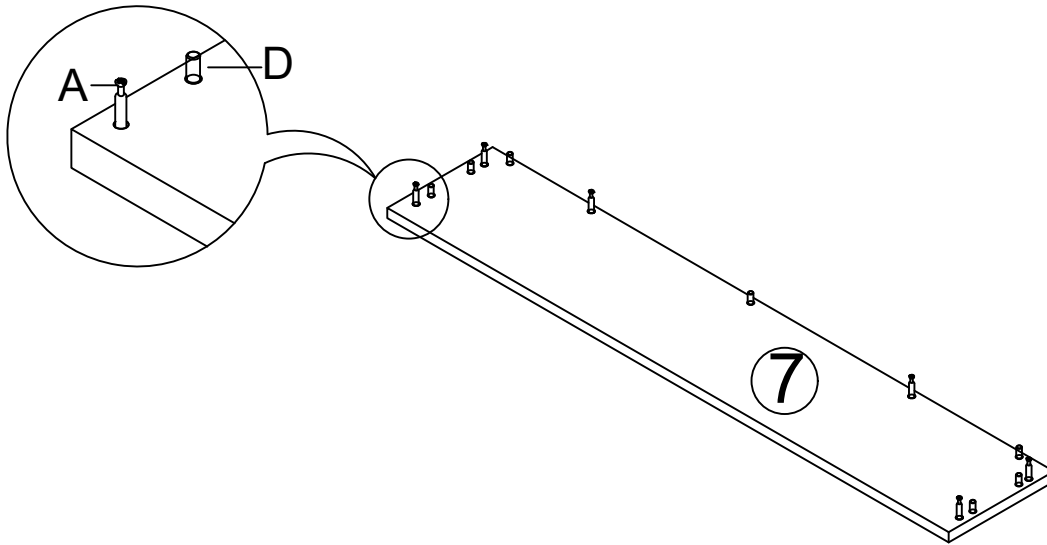


24. CONNECT FRONT PANEL ② TO ① ③ ④ ⑨ ⑩ USING ALREADY INSTALLED "B" KLIX CAMS , "A" CAM SCREWS AND "D" DOWELS .TIGHTEN.

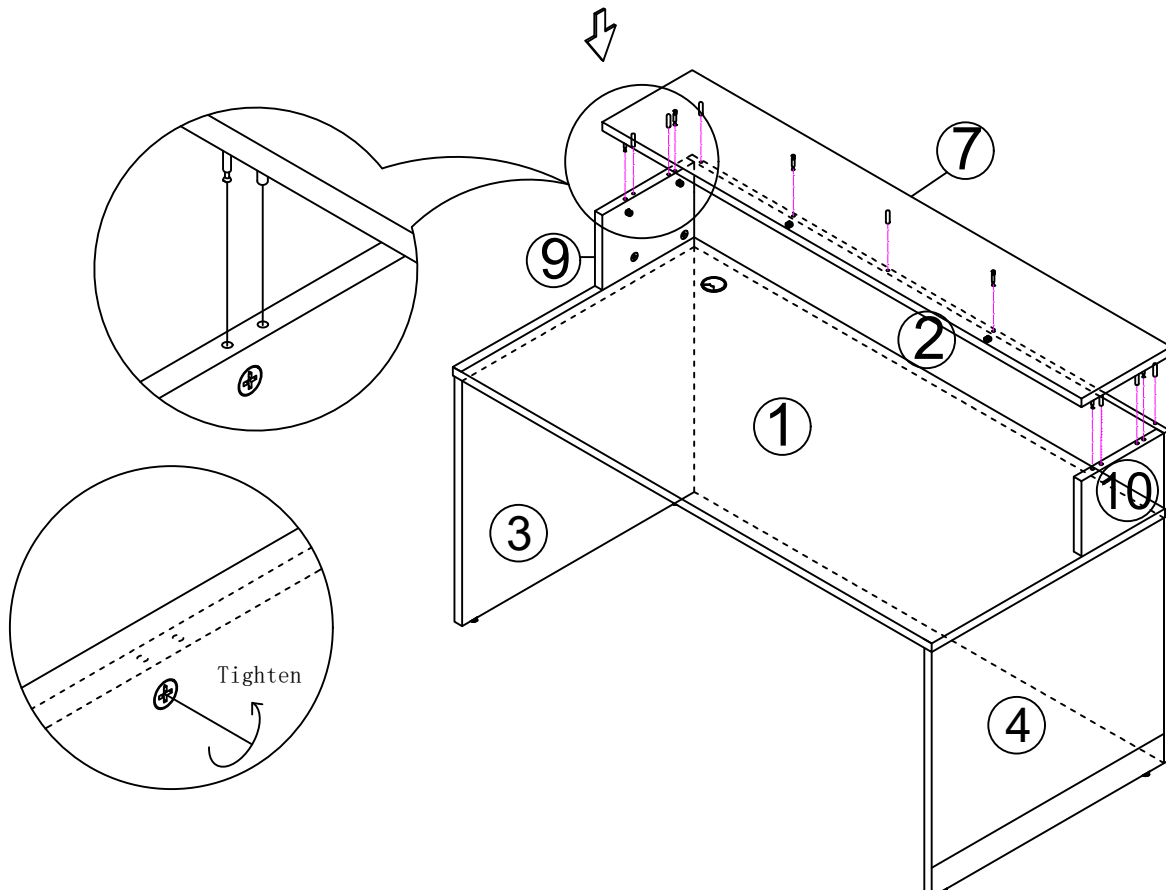




25. INSTALL "A" CAM SCREWS AND "D" DOWELS TO THE UNDER SIDE OF COUNTER TOP ⑦.
A(6X)
D(6X)



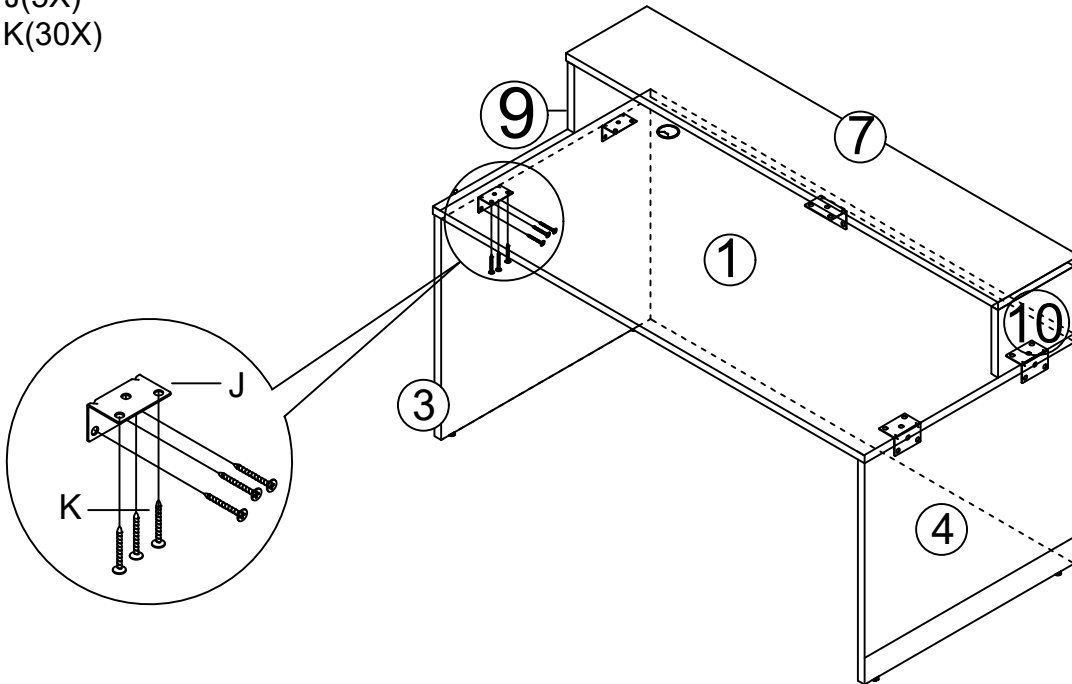
26. CONNECT COUNTER TOP ⑦ TO PANELS ② ⑨ & ⑩ USING ALREADY INSTALLED "B" KLIX CAMS , "A" CAM SCREWS AND "D" DOWELS . TIGHTEN.





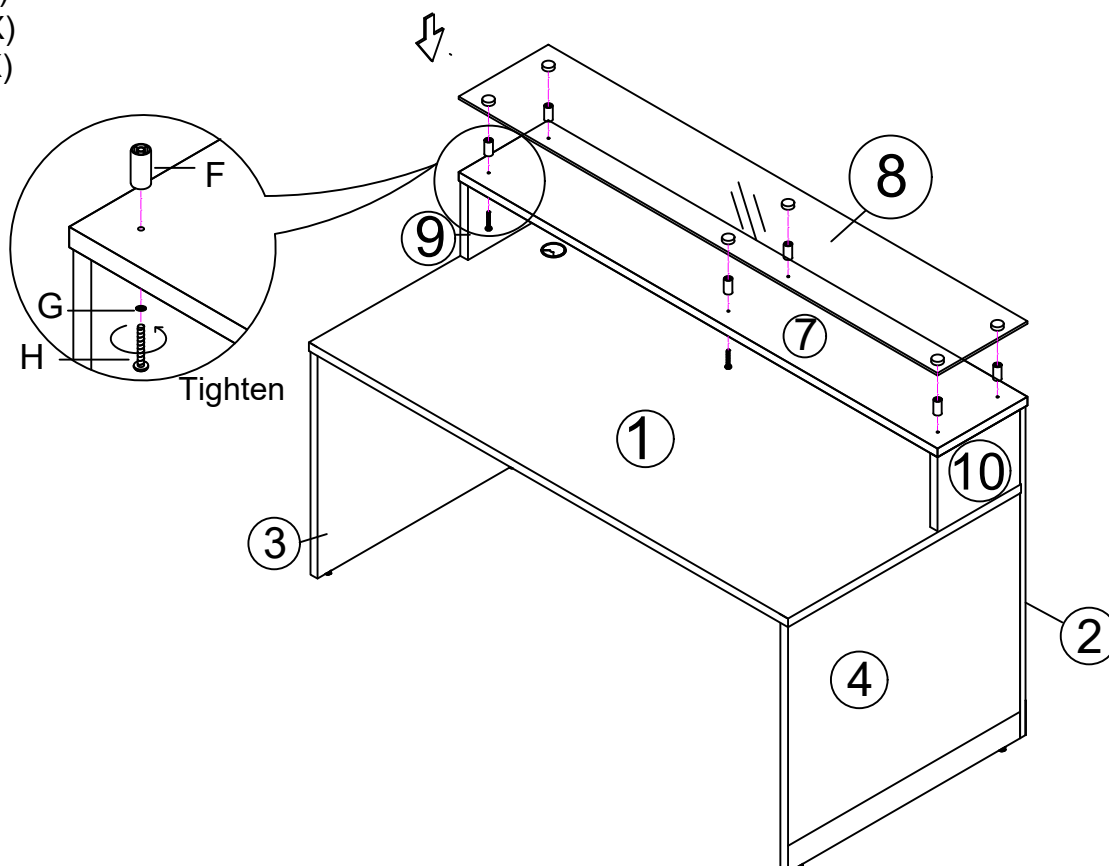
27. INSTALL "J" L BRACKET UNDER THE DESK TOP ① USING "K" SCREWS.

J(5X)
K(30X)



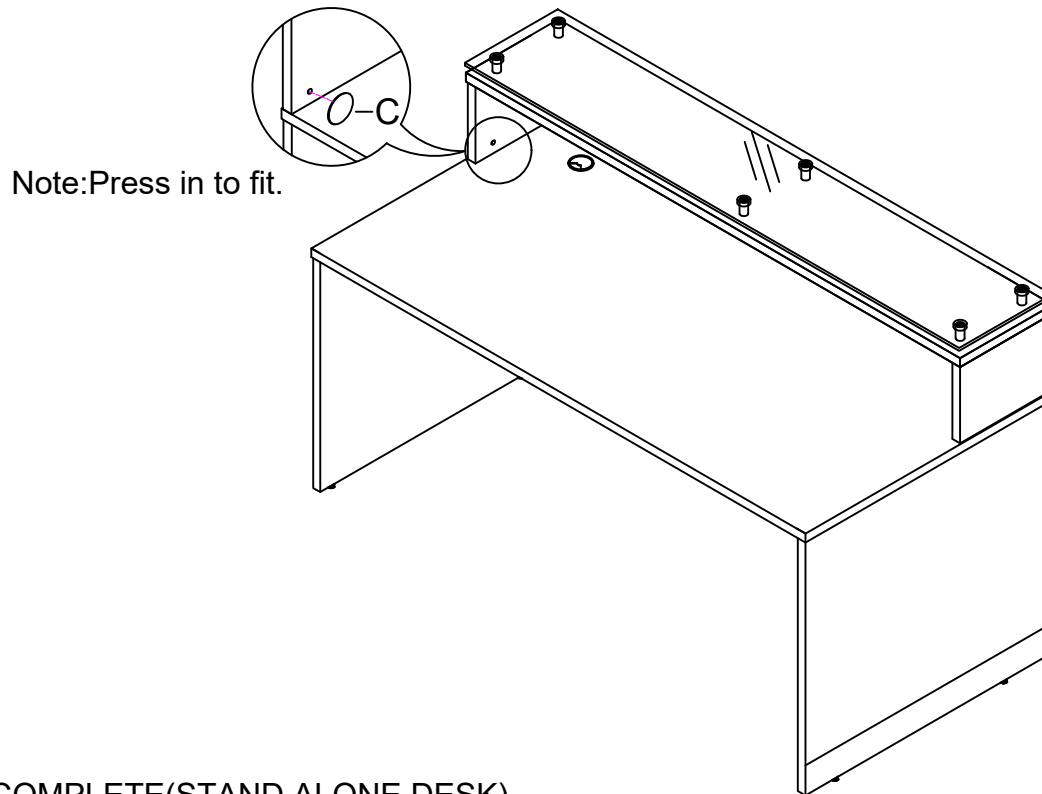
28. CONNECT GLASS TRANSACTION TOP ⑧ TO COUNTER TOP ⑦ USING "F" SCREWS, "G" CUSHIONS AND "H" SCREWS .

F(6X)
G(6X)
H(6X)

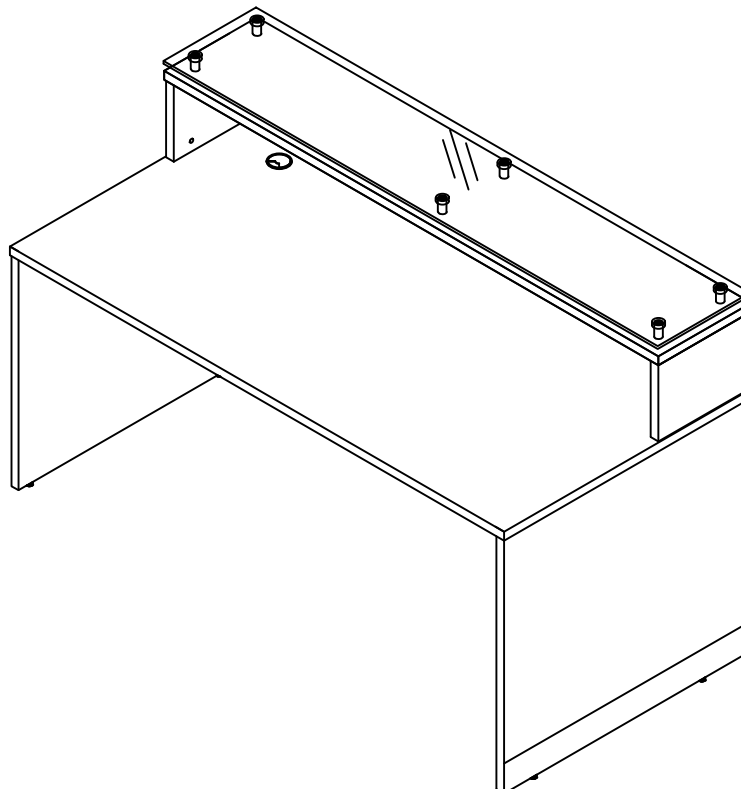




29. USE "C" CAM COVER STICKERS TO COVER ALL EXPOSED KLIX CAMS.
C(36X)



30. COMPLETE(STAND ALONE DESK)





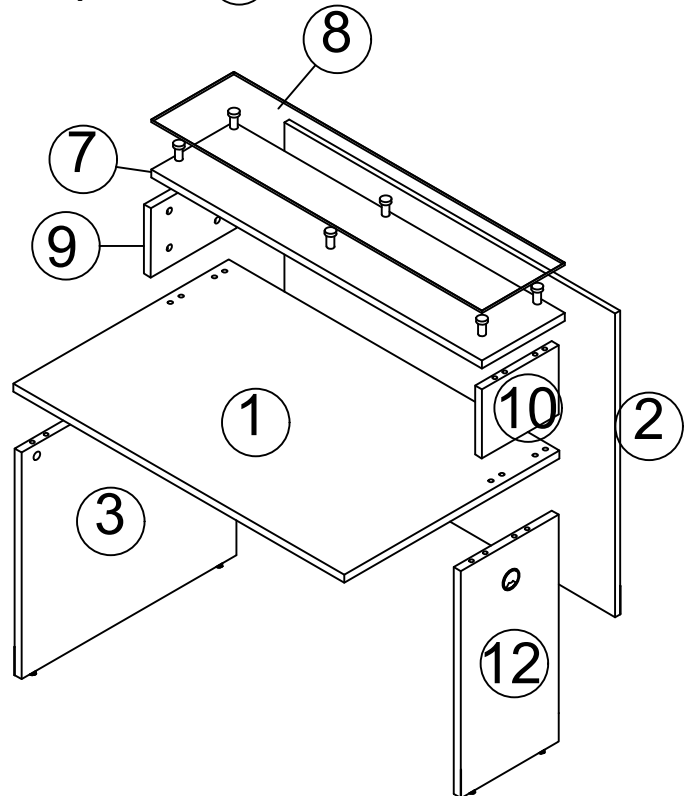
Option 3:

Steps 41 through 45 for creating a desk to connect to the end of another desk .

Use large side panel ③ & short side panel ⑫ .

PART LIST

- ① DESK TOP
- ② FRONT PANEL
- ③ LARGE SIDE PANEL
- ⑦ COUNTER TOP
- ⑧ GLASS TRANSACTION TOP
- ⑩ SHORT DESK SIDE PANEL
- ⑫ SHORT SIDE PANEL



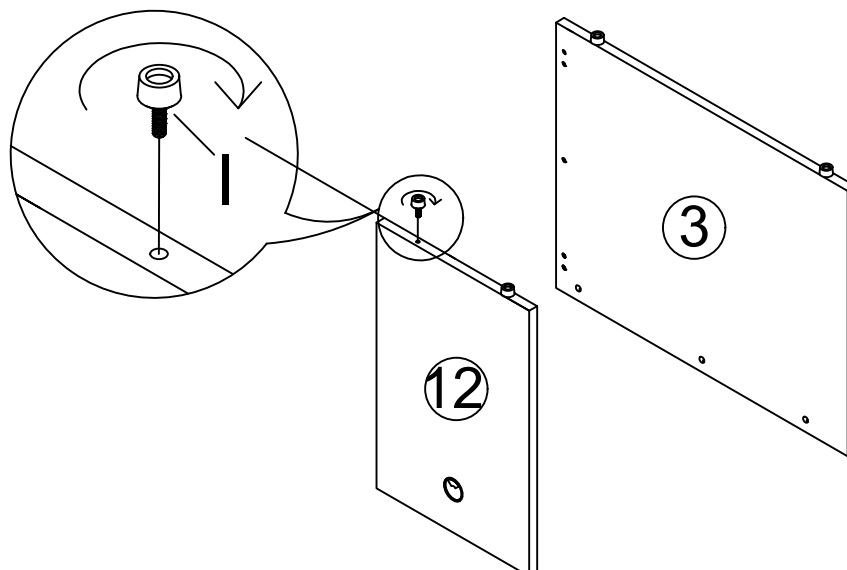
Note:

Use ③ ⑨ ⑩ ⑫ as the drawing shows above when attaching to the left side of another desk.

If attaching to the right side of another desk, use ④ ⑥ ⑨ ⑪ .

31. INSTALL "I" LEVELERS ON THE BOTTOM OF ③ & ⑫ .

I(4X)





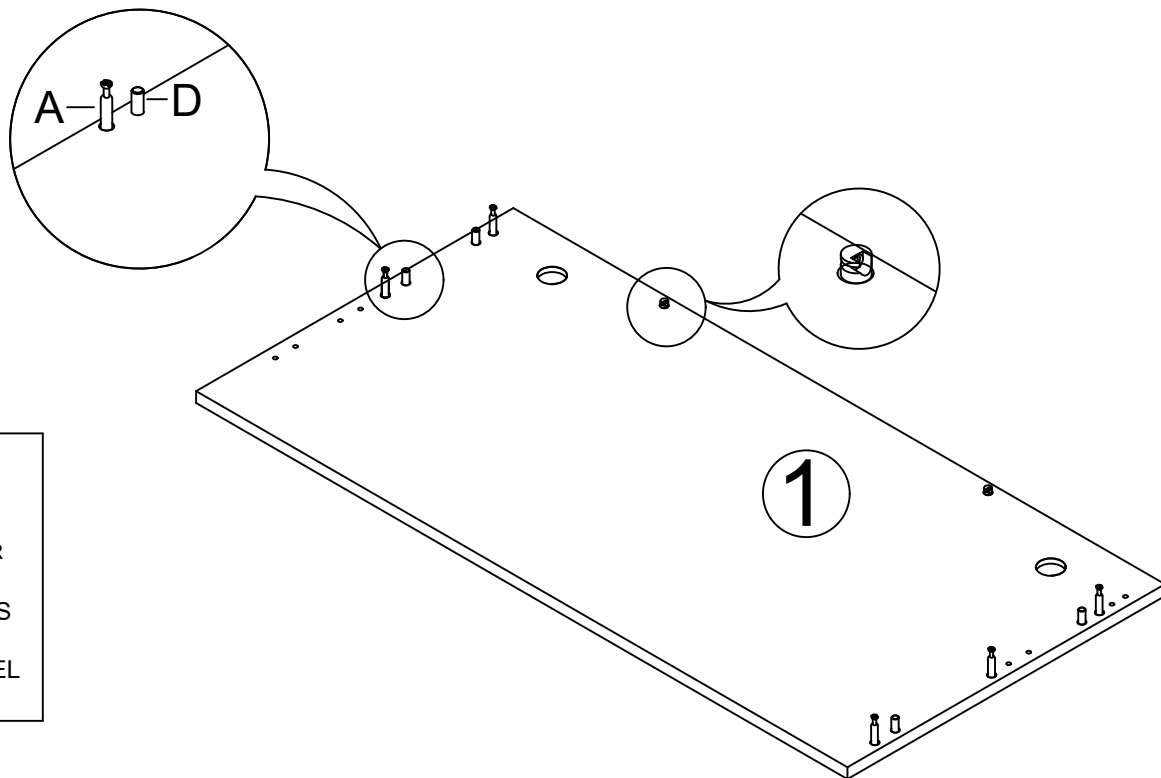
ASSEMBLY INSTRUCTIONS

32. INSTALL "A" CAM SCREWS,"B" KLIX CAMS AND "D" DOWELS ON UNDERSIDE OF TOP ①.

A(6X)

D(4X)

B(2X)



**IMPORTANT:
FUNCTION OF KLIX CAX**



1/4 RIGHT
TURN FOR
LOCKING

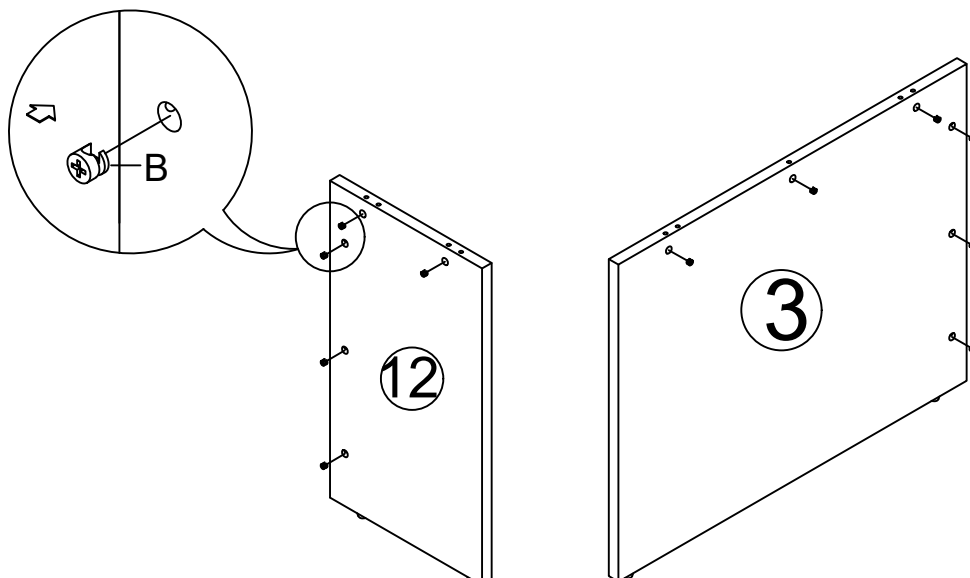
MAKE SURE THE ARROW IS
POING UPWARDS BEFORE
INSERTING INTO THE PANEL

Notes:

- 1.As the desktop needs to able to attach to side panels ③ & ④ and ⑪ & ⑫ . there will be some empty holes.
- 2.Hardware placement is for Desk end on left side. Switch hardware to opposite sides for right end.

33. INSERT "B" KLIX CAMS TO SIDE PANELS ③ & ⑫ .

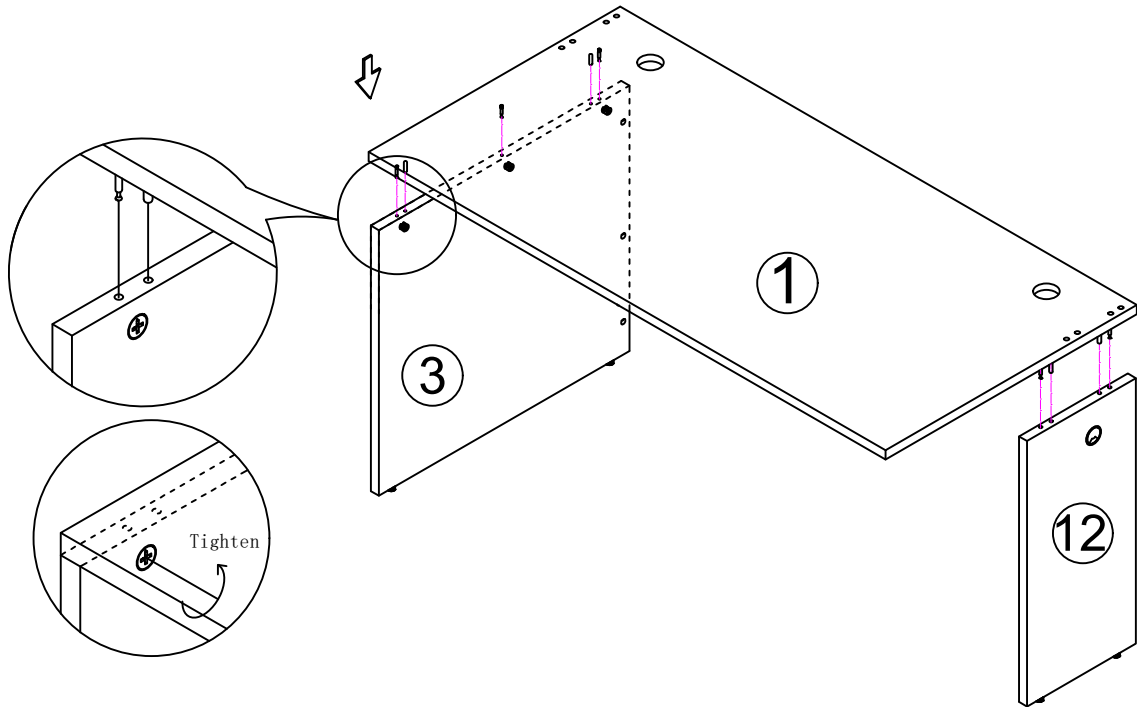
B(12X)





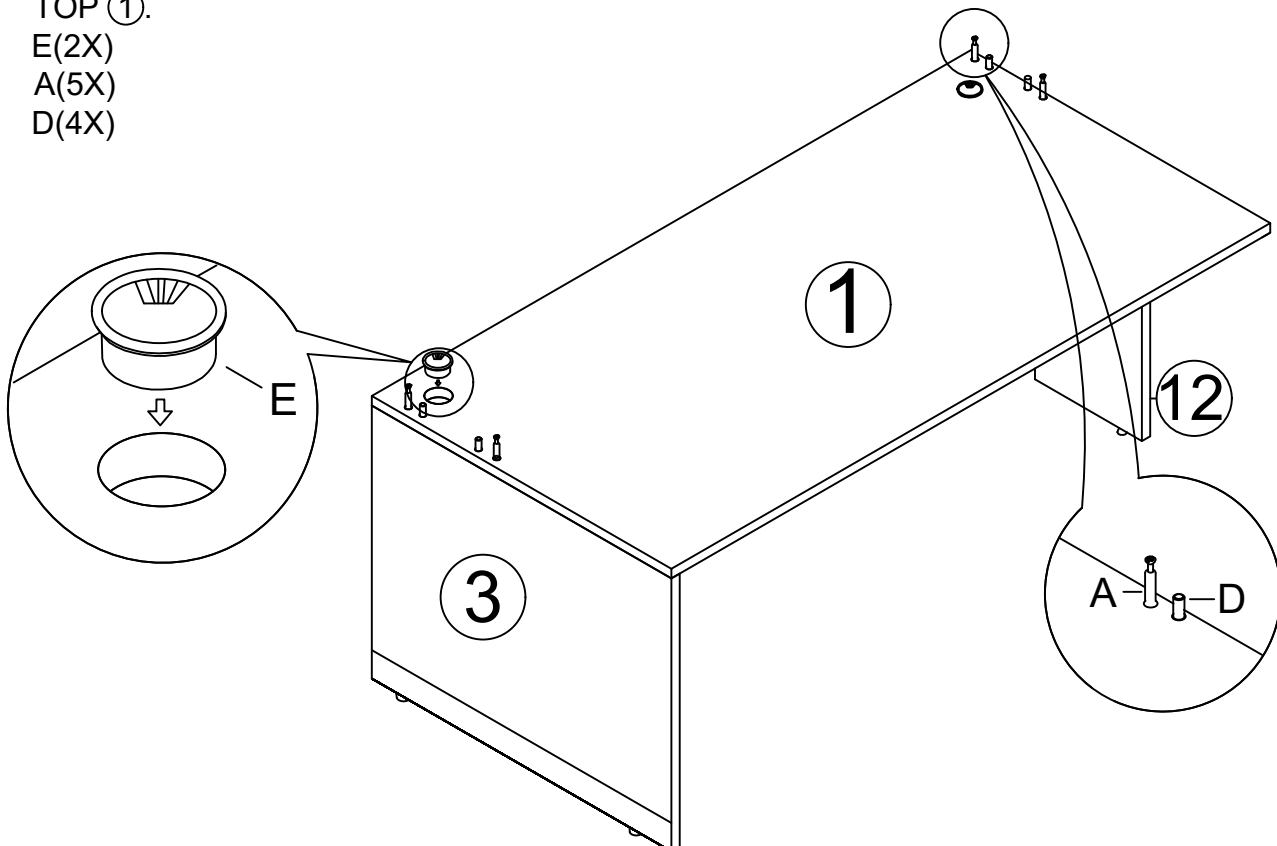
ASSEMBLY INSTRUCTIONS

34. CONNECT TOP ① TO SIDE PANELS ③ & ⑫ USING ALREADY INSTALLED "B" KLIX CAMS, "A" CAM SCREWS AND "D" DOWELS. TIGHTEN.



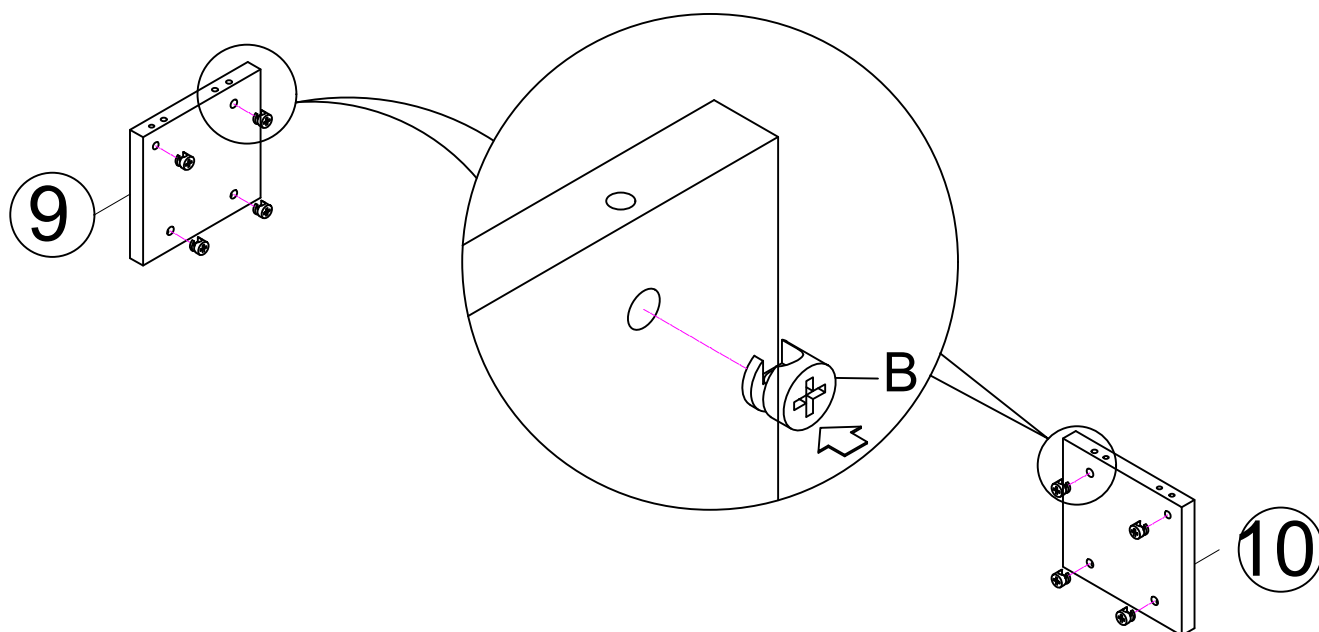
35. INSERT "E" GROMMETS ON DESK TOP ①. INSTALL "A" CAM SCREWS AND "D" DOWELS ON TOP ①.

E(2X)
A(5X)
D(4X)

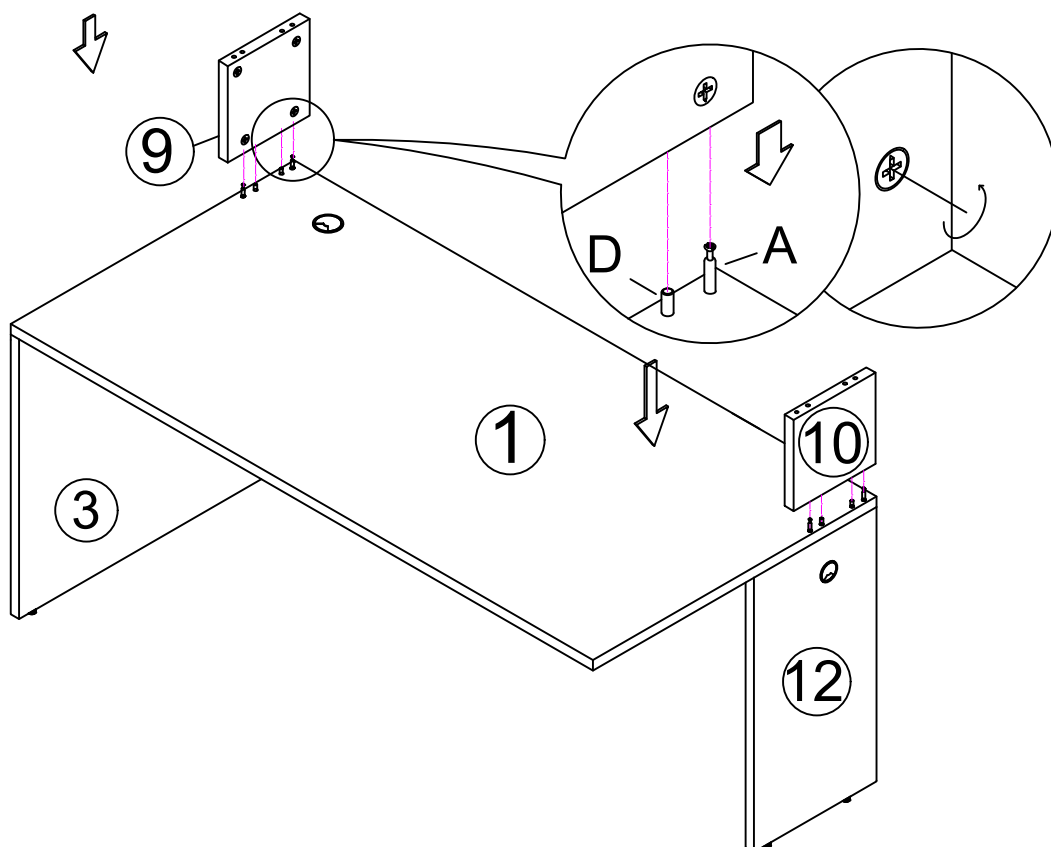




36. INSERT "B" KLIX CAMS TO SHORT DESKTOP SIDE PANELS ⑨ & ⑩.
B(8X)



37. CONNECT SIDE PANELS ⑨ & ⑩ TO DESK TOP ① USING ALREADY INSTALLED "B" KLIX CAMS, "A" CAM SCREWS AND "D" DOWELS. TIGHTEN.

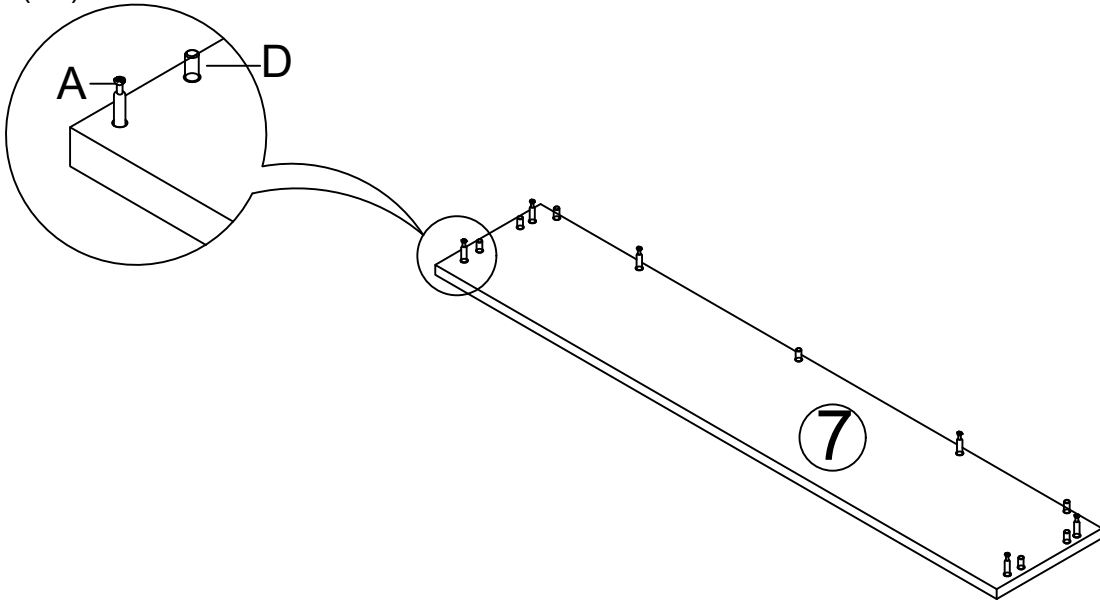




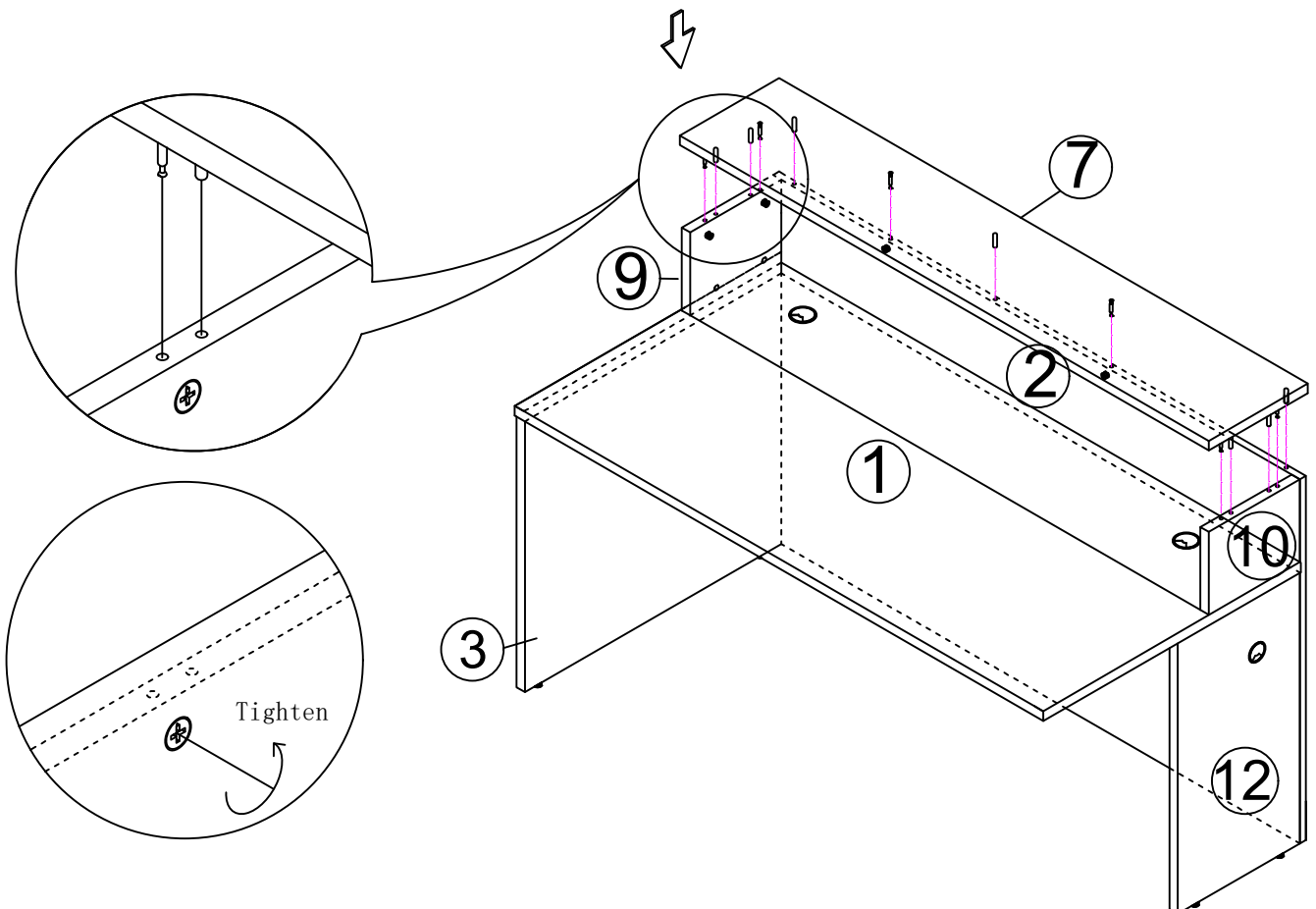
40. INSTALL "A" CAM SCREWS AND "D" DOWELS TO THE UNDER SIDE OF COUNTER TOP ⑦.

A(6X)

D(7X)

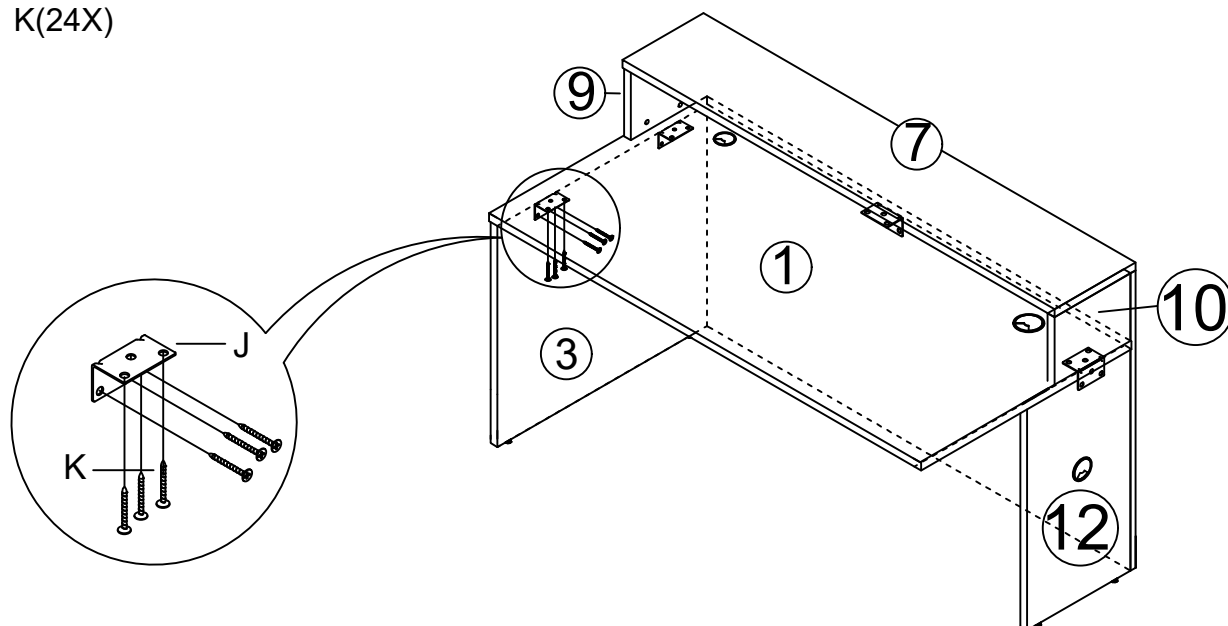


41. CONNECT COUNTER TOP ⑦ TO PANELS ② ⑨ & ⑩ USING ALREADY INSTALLED "B" KLIX CAMS , "A" CAM SCREWS AND "D" DOWELS . TIGHTEN.



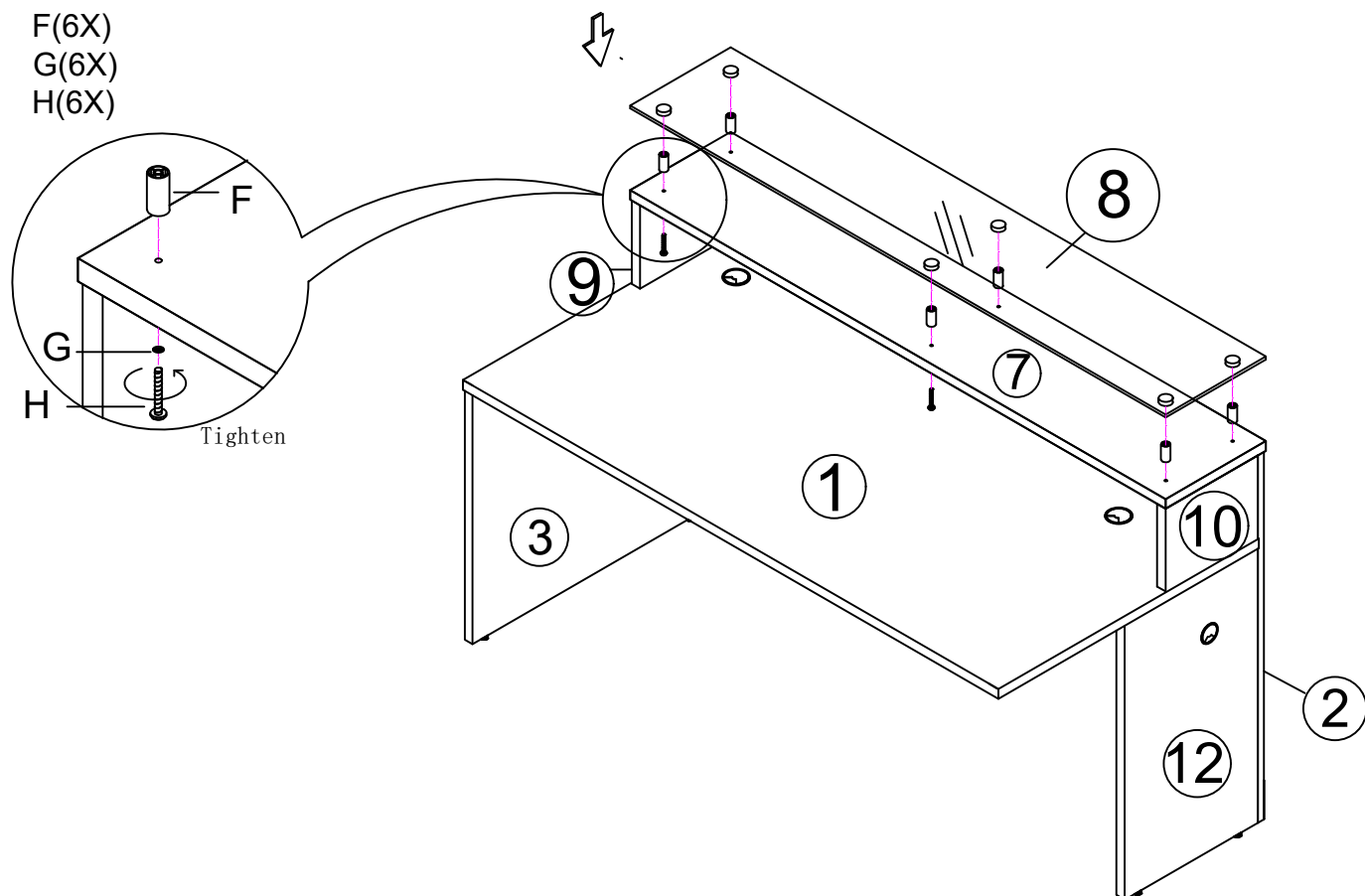
42. INSTALL "J" L BRACKET UNDER THE DESK TOP ① USING "K" SCREWS.

J(4X)
K(24X)



43. CONNECT GLASS TRANSACTION TOP ⑧ TO COUNTER TOP ⑦ USING "F" SCREWS, "G" CUSHIONS AND "H" SCREWS.

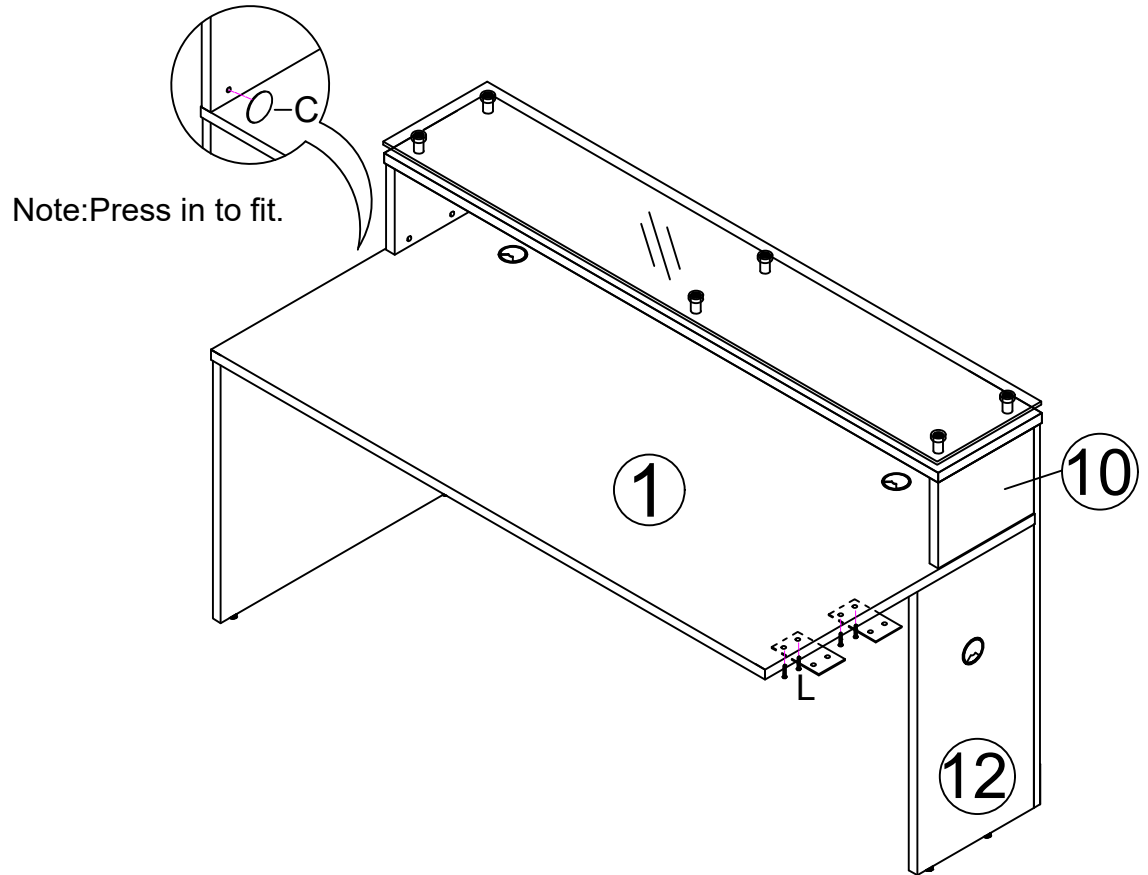
F(6X)
G(6X)
H(6X)



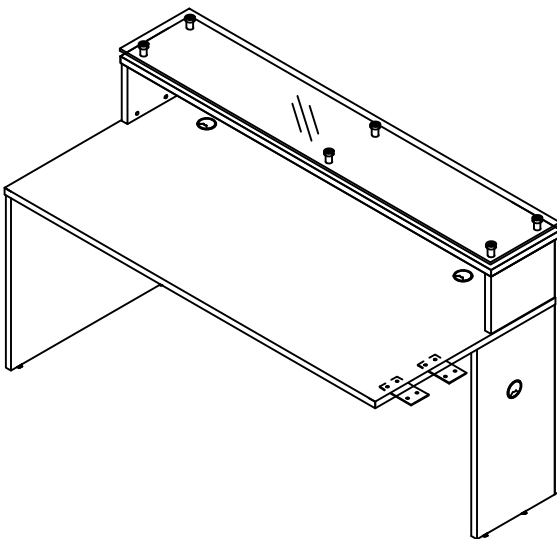


44. USE "C" CAM COVER STICKERS TO COVER ALL EXPOSED KLIX CAMS AND INSTALL "L" BRACEKTS UNDER DESK TOP ①.

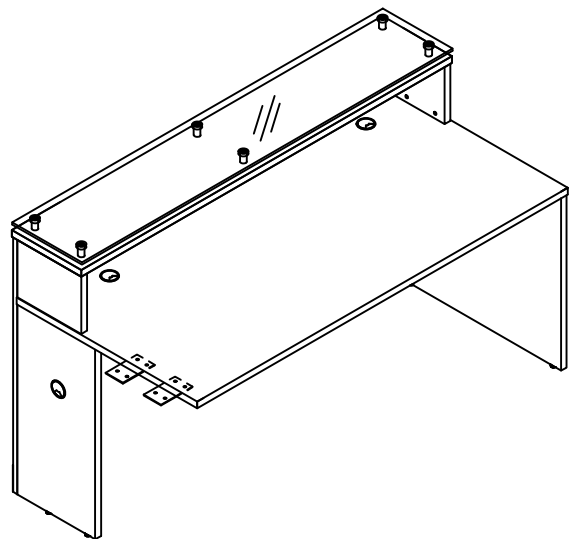
C(32X)
L1(2X)
L2(4X)



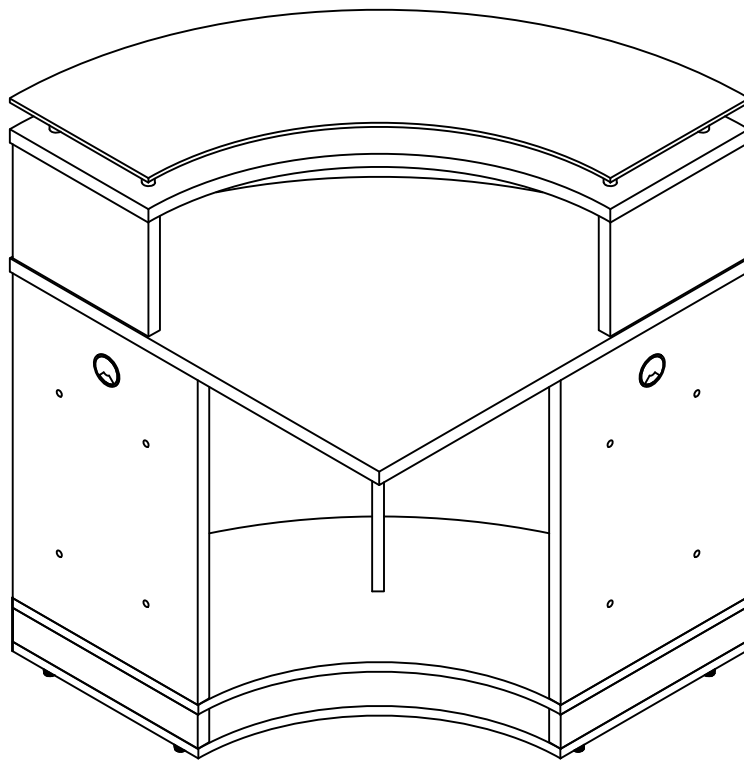
45. COMPLETE(READY TO ATTACH TO THE END OF ANOTHER DESK)



Left Hand Desk

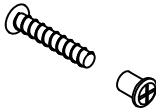


Right Hand Desk





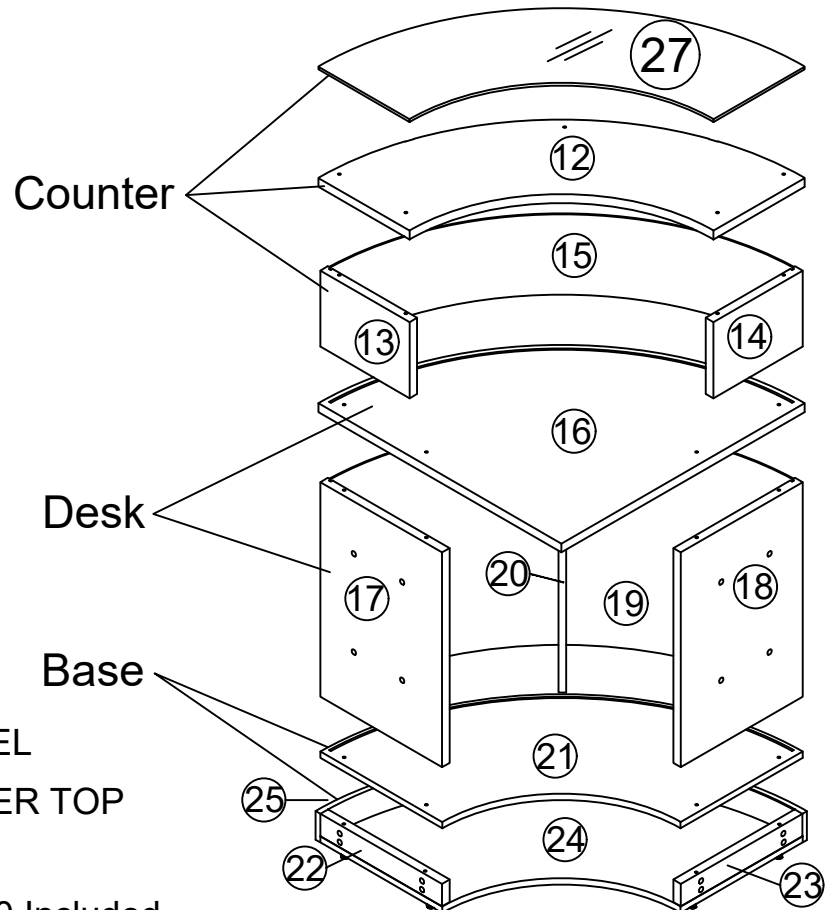
ASSEMBLY INSTRUCTIONS

Assembly HARDWARE					
S/N	PICTURE	NAME	TOTAL QTY		REMARK
A		CAM SCREW	20PCS		
B		KLIX CAM	20PCS		
C		CAM COVER STICKER	28PCS		use cam covers to cover any klix cam
F	 F1  F2	GLASS SPACERS SCREWS	5PCS		
G		CONNECTOR SCREW	4PCS		Use to connect to another desk
H		GROMMET	2PCS		
I		LEVELER	5PCS		



PART LIST

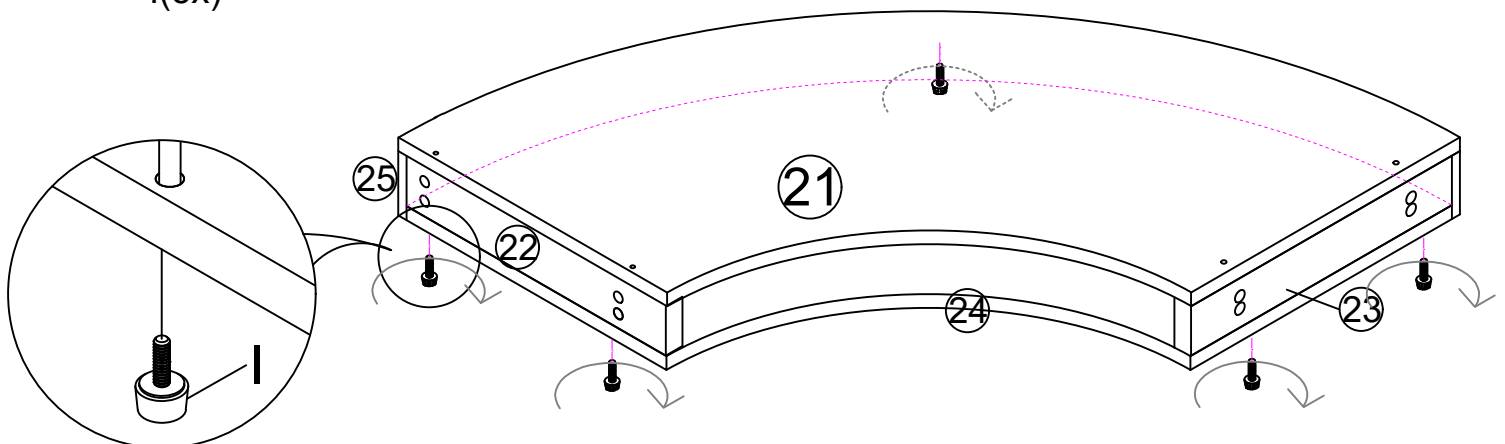
- ⑫ COUNTER TOP
- ⑯ DESK TOP
- ⑬⑭ COUNTER SUPPORTS
- ⑰⑱ DESK SIDES
- ⑳㉑ BASE SUPPORTS
- Double ⑮ COUNTER BACK
- Double ⑲ DESK BACK
- ⑳ BASE BACK
- ㉑ DESK BOTTOM
- ㉒ BASE BOTTOM
- Double ㉓ CENTER SUPPORT PANEL
- ㉔ CURVED GLASS COUNTER TOP



Note: Additional Parts 15, 19, and 20 Included

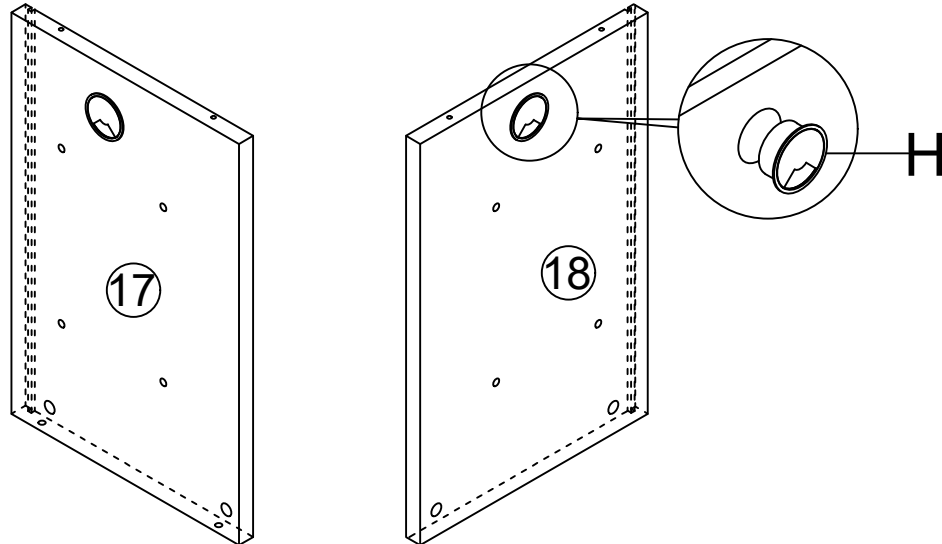
Bottom Parts 21, 22, 23, 24, and 25 come Pre-Assembled.

1. INSTALL "I" LEVELERS ON THE BOTTOM OF ㉒
1(5x)





2. INSTALL "H" GROMMETS ON SIDE PANELS ①⑦ & ①⑧.
H(2X)

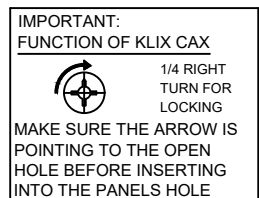
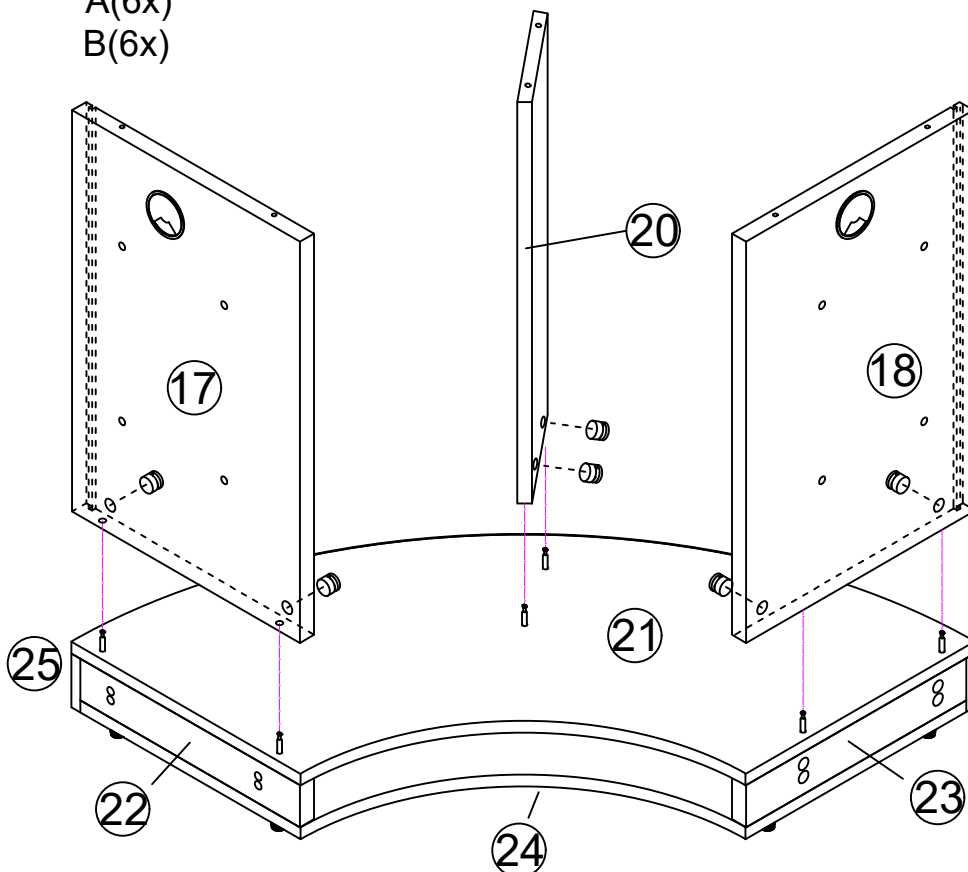


3. CONNECT ②① DESK BOTTOM TO ①⑦ & ①⑧ DESK SIDES & ①⑨ BACK PANEL & ②② CENTER SUPPORT. INSTALL ①⑨ LAST. SEE TWO STEPS BELOW.

- <1> INSTALL "A" CAM SCREWS IN ②① AND "B" KLIX CAMS IN ①⑦ ①⑧ AND ②②
.CONNECT ①⑦ ①⑧ AND ②② TO ②① ,TIGHTEN.

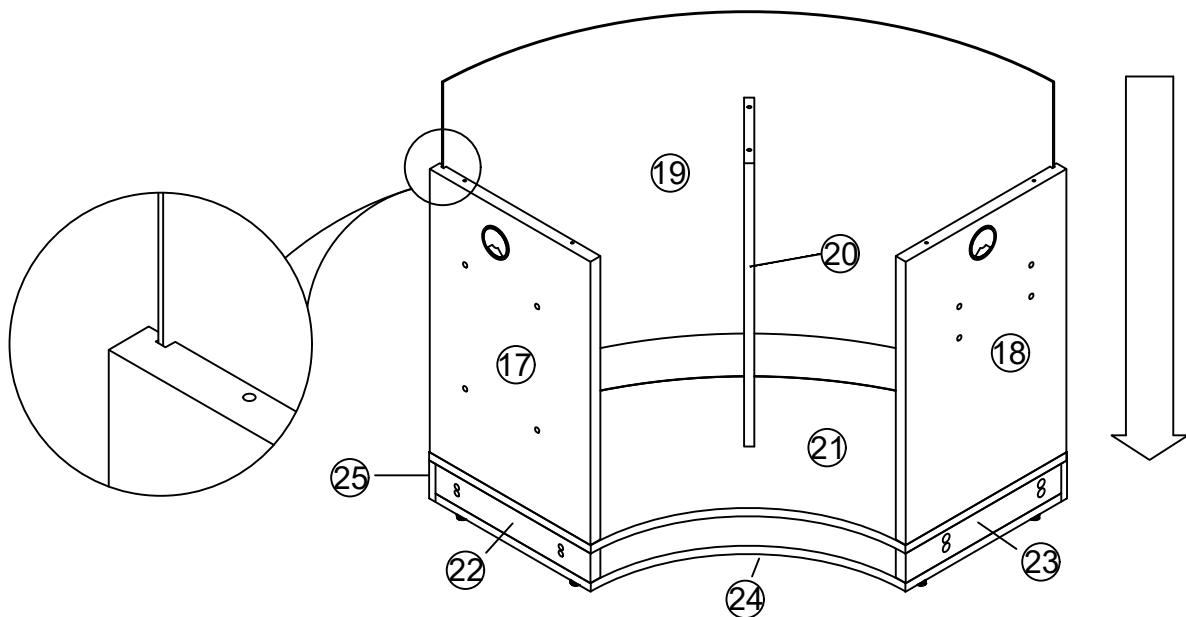
A(6x)

B(6x)





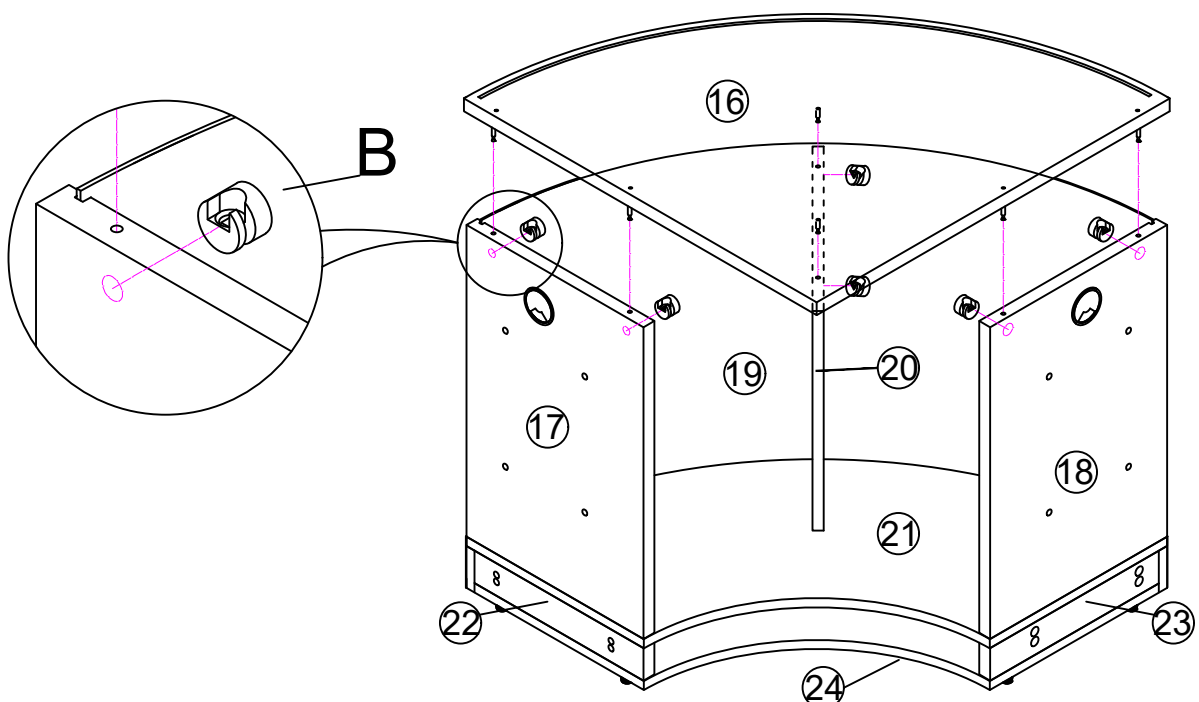
- <2> BEND AND SLIDE CURVED BOARD (19)
INTO GROOVES ON (17) AND (18) .



4. INSTALL "A" CAM SCREWS ON UNDERSIDE OF TOP (16). INSTALL "B" KLIX CAMS ON PANELS (17), (18) AND (20) . CONNECT (16) TO (17), (18) AND (20) USING INSTALLED CAM SCREWS AND KLIX CAMS. TIGHTEN.

A(6x)

B(6x)

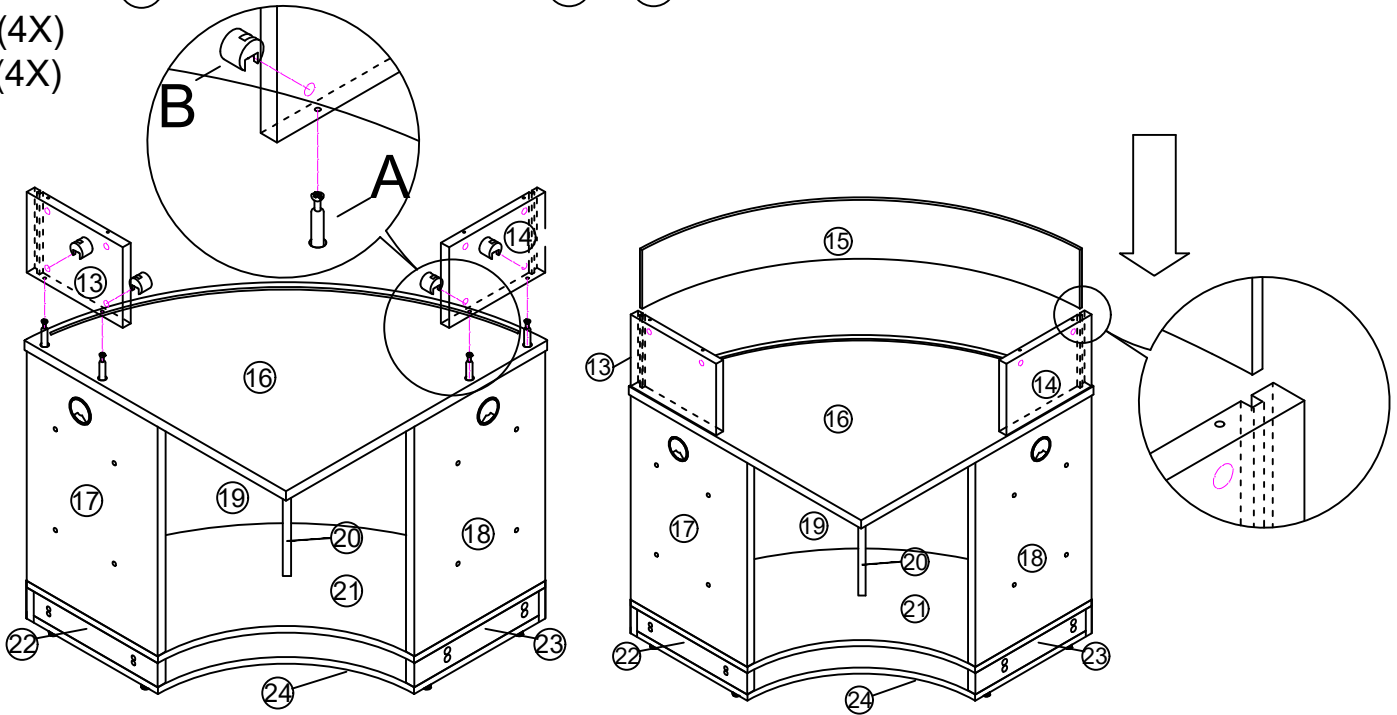




5. INSTALL "A" CAM SCREWS ON PANEL ①⑥, INSTALL "B" KLIX CAMS ON SIDE PANELS ①③ & ①④. THEN CONNECT PANELS ①③ & ①④ TO ①⑥ USING ALREADY INSTALLED "A" CAM SCREWS. TIGHTEN. THEN BEND AND SLIDE CURVED BOARD ①⑤ INTO GROOVES ON ①③ & ①④.

A(4X)

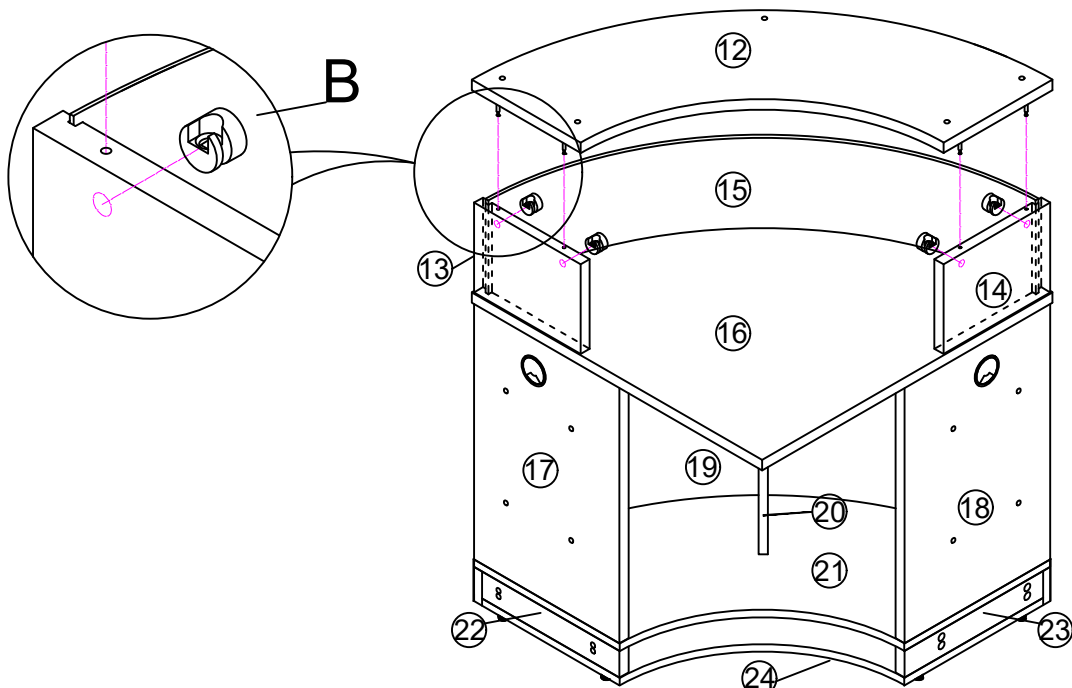
B(4X)



6. INSTALL "A" CAM SCREWS ON THE UNDERSIDE OF COUNTER TOP ①②. INSTALL "B" KLIX CAMS ON SUPPORTS ①③ AND ①④. CONNECT ①② TO ①③ AND ①④ USING INSTALLED CAM SCREWS AND KLIX CAMS. TIGHTEN.

A(4X)

B(4X)

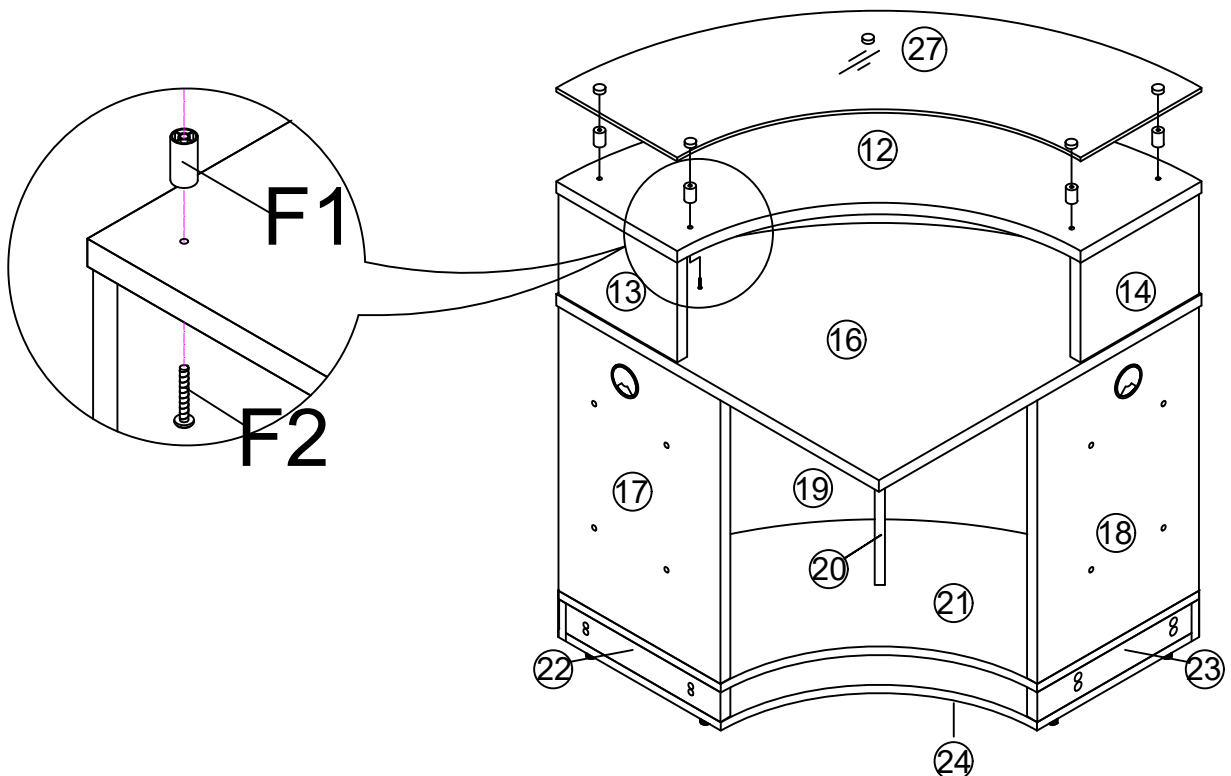




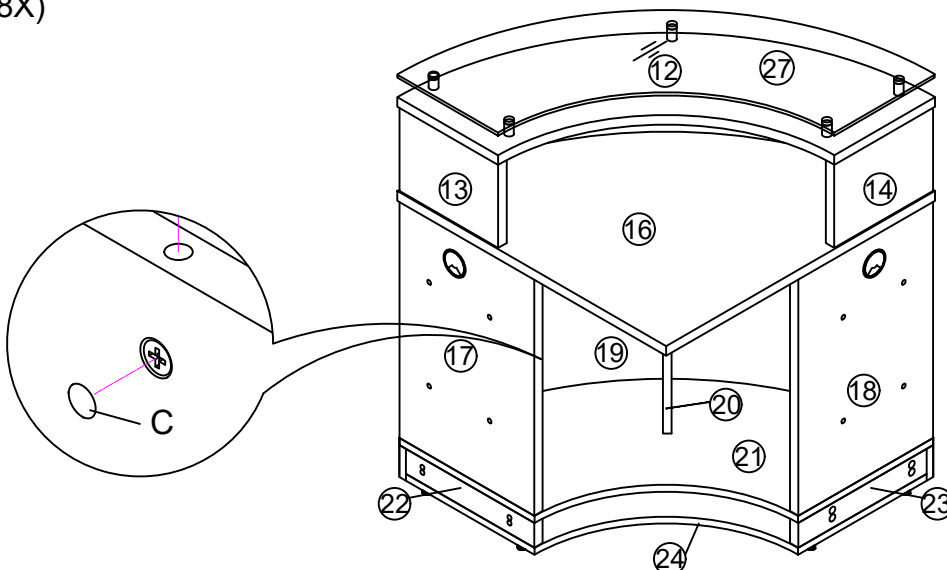
7. ATTACH THE CURVED GLASS COUNTER TOP (27) TO CENTER (12) USING "F1" GLASS SPACERS AND "F2" SCREWS WITH CARE.

F1(5x)

F2(5x)



8. USE "C" CAM COVER STICKERS TO COVER ALL EXPOSED KLIX CAMS ON ALL COMPONENTS.
C(28X)



Note: If using on an end, Use "C" cam cover stickers to cover additional holes on 17 and/or 18 .