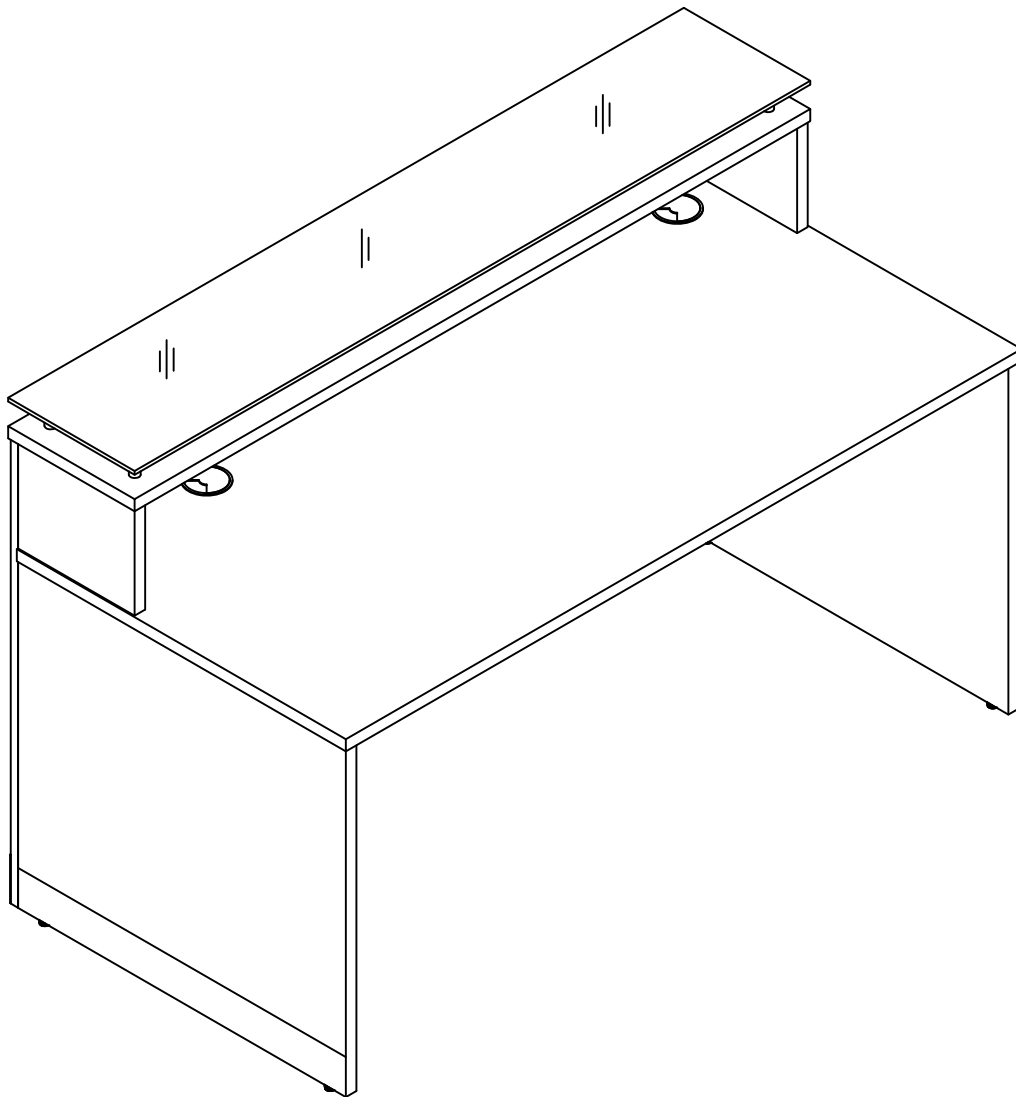




National Business
Furniture

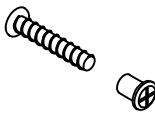
Esquire Collection -63" Straight Desk

ASSEMBLY INSTRUCTIONS





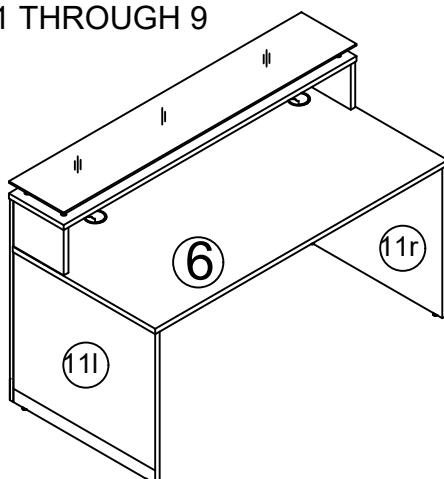
Assembly HARDWARE

S/N	PICTURE	NAME	TOTAL QTY		REMARK
A		CAM SCREW	26+1(SPARE)		
B		KLIX CAM	26+1(SPARE)		
C		CAM COVER STICKER	26+1(SPARE)		use cam covers to cover any klix cam
D		WOOD DOWEL	23PCS		
E	 E1  E2	CONNECTOR BRACKET Ø6X12 SCREWS	4PCS		Use to connect to another desk.
F	 F1  F2	GLASS SPACERS SCREWS	6PCS		
G		CONNECTOR SCREW	4PCS		Use to connect to another desk
H		GROMMET	2PCS		
I		LEVELER	4PCS		

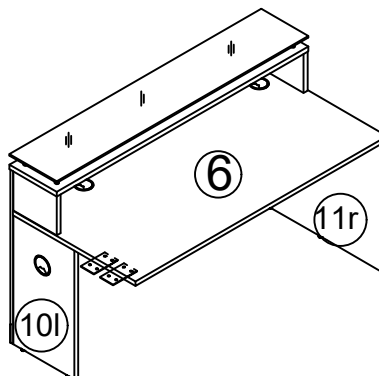
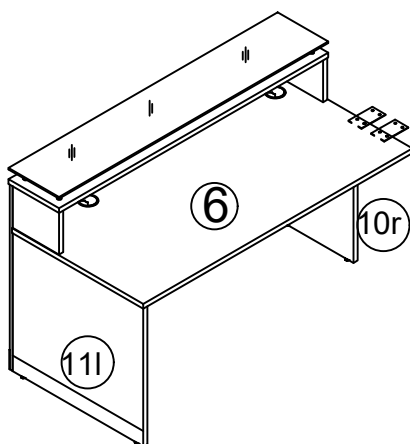


IMPORTANT: THERE ARE THREE OPTIONS FOR THIS STRAIGHT DESK AS SHOWN BELOW. PLEASE DECIDE WHICH ONE YOU NEED BEFORE BEGINNING ASSEMBLY.

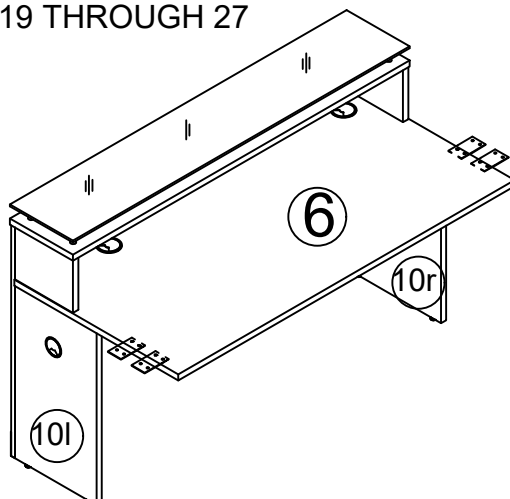
OPTION 1 WHEN CREATING A STAND ALONE DESK:
SEE STEPS 1 THROUGH 9



OPTION 2 WHEN ATTACHING TO ANOTHER DESK TO CREATE AN END:
SEE STEPS 10 THROUGH 18



OPTION 3 WHEN ADDING IN THE MIDDLE OF TWO DESKS:
SEE STEPS 19 THROUGH 27

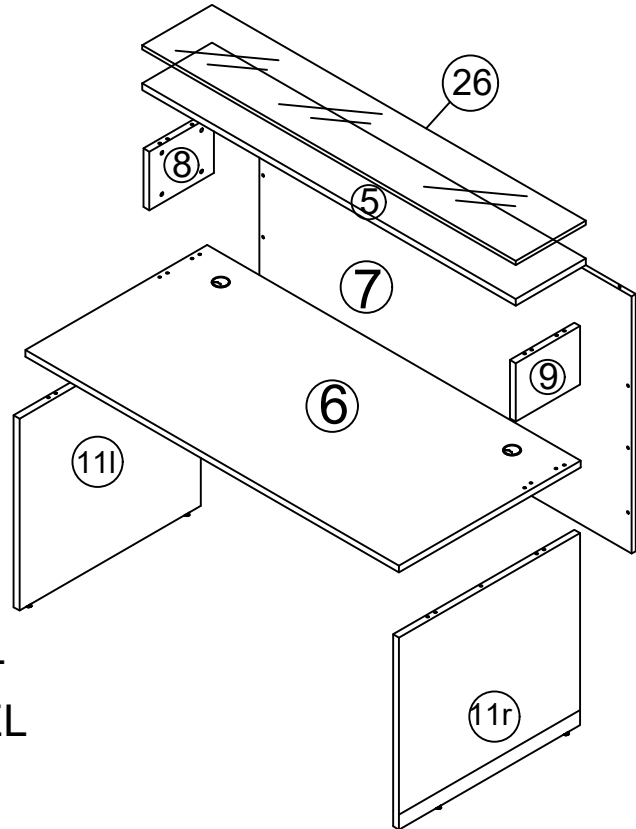




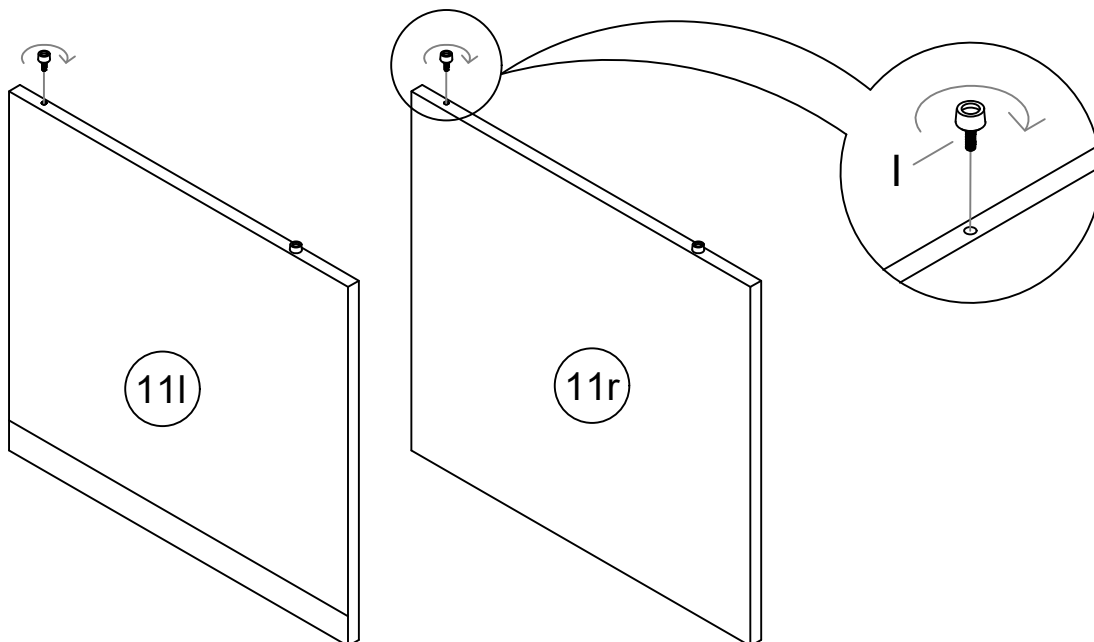
OPTION 1: FOLLOW STEPS 1 THROUGH 9 TO CREATE STAND ALONE DESK.

PARTS LIST

- ⑤ COUNTER TOP
- ⑥ DESK TOP
- ⑦ BACK
- ⑧ ⑨ COUNTER SUPPORTS
- ⑪l LEFT LARGE SIDE PANEL
- ⑪r RIGHT LARGE SIDE PANEL
- ⑳ GLASS COUNTER TOP



1. INSTALL THE "I" LEVELERS ON THE BOTTOM OF ⑪l AND ⑪r SIDE PANELS.
l(4x)

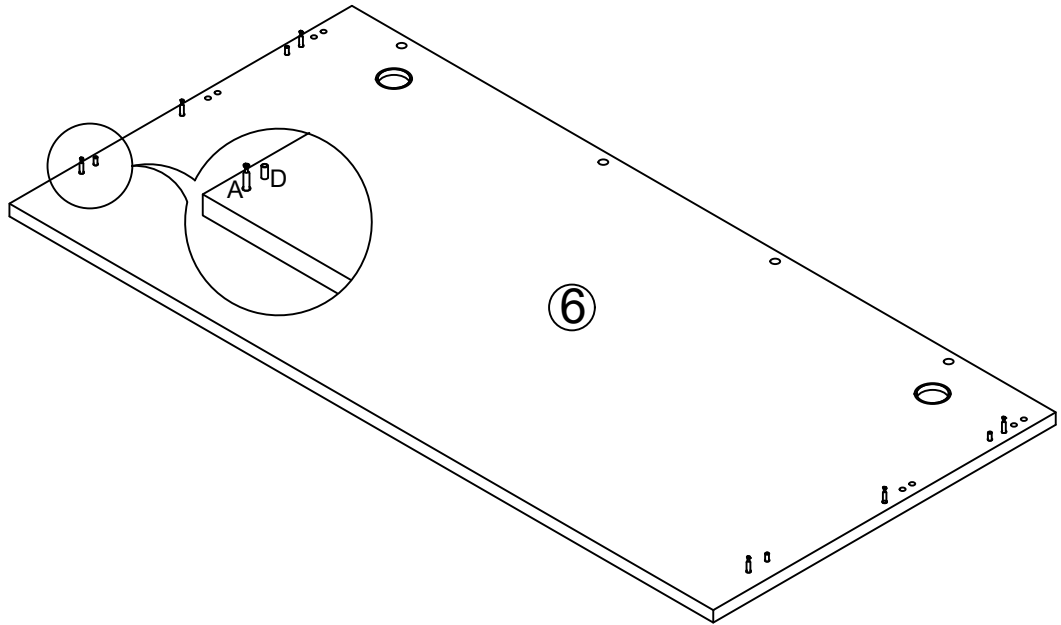




2. INSTALL "A" CAM SCREWS & "D" WOOD DOWELS TO THE UNDERSIDE OF DESK TOP ⑥.

A(6x)

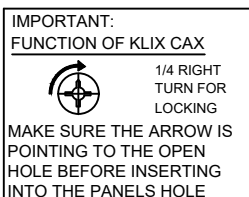
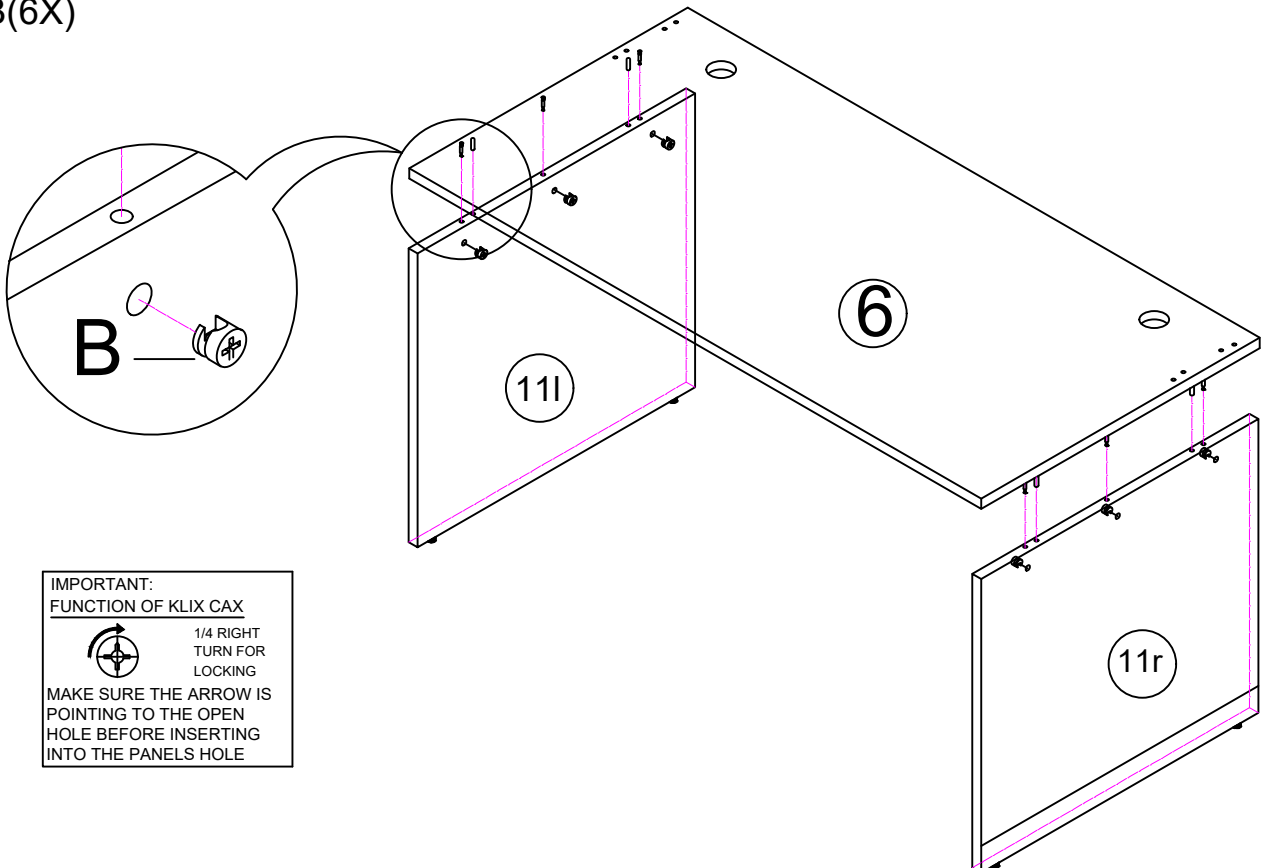
D(4X)



Note: As the desktop needs to be able to attach to side panels ⑪ and ⑩, there will be some empty holes.

3. INSERT "B" KLIX CAMS TO SIDE PANELS ⑪ AND ⑪r, THEN CONNECT TO THE DESK TOP ⑥ USING THE "A" CAM SCREWS AND "D" DOWELS. TIGHTEN.

B(6X)



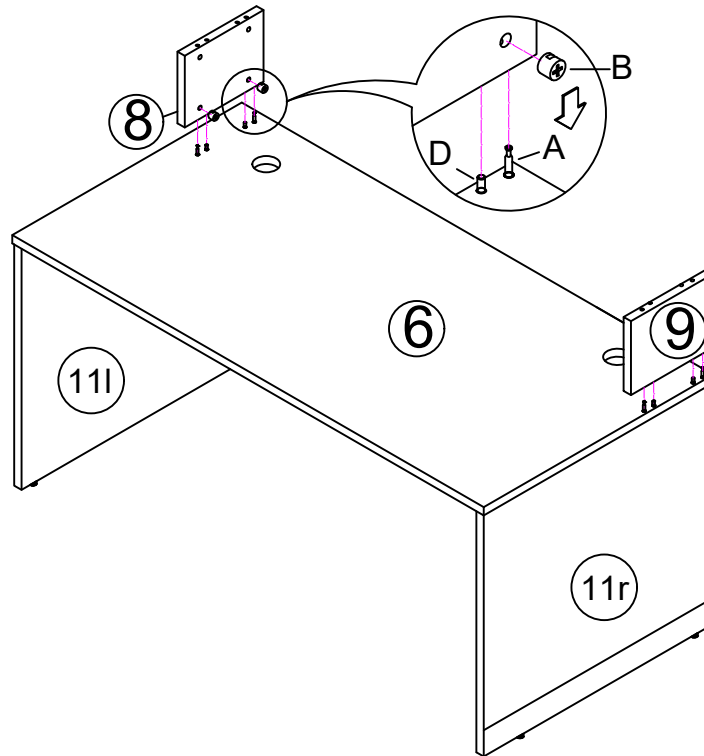


4. INSTALL "A" CAM SCREWS AND "D" DOWELS ON DESK TOP ⑥, INSTALL "B" KLIX CAMS ON SUPPORTS ⑧ & ⑨, THEN CONNECT SUPPORTS ⑧ & ⑨ TO TOP ⑥ USING "B" KLIX CAMS. TIGHTEN.

A(4x)

B(4x)

D(4x)

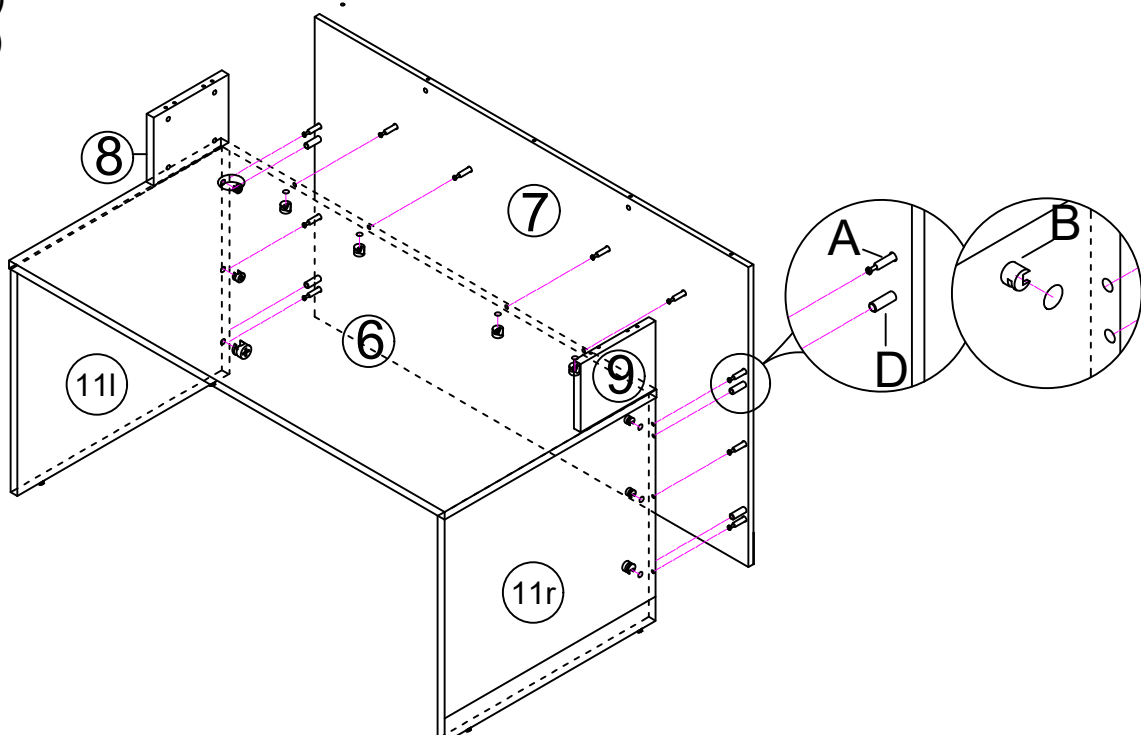


5. INSTALL "A" CAM SCREWS AND "D" DOWELS TO BACK ⑦. INSTALL "B" KLIX CAMS TO PANELS ⑪l & ⑪r & ⑥. CONNECT ⑦ TO ⑪l AND ⑪r & ⑥ USING INSTALLED "A" CAM SCREWS, "D" DOWELS & "B" KLIX CAMS. TIGHTEN.

A(10x)

B(10x)

D(4x)



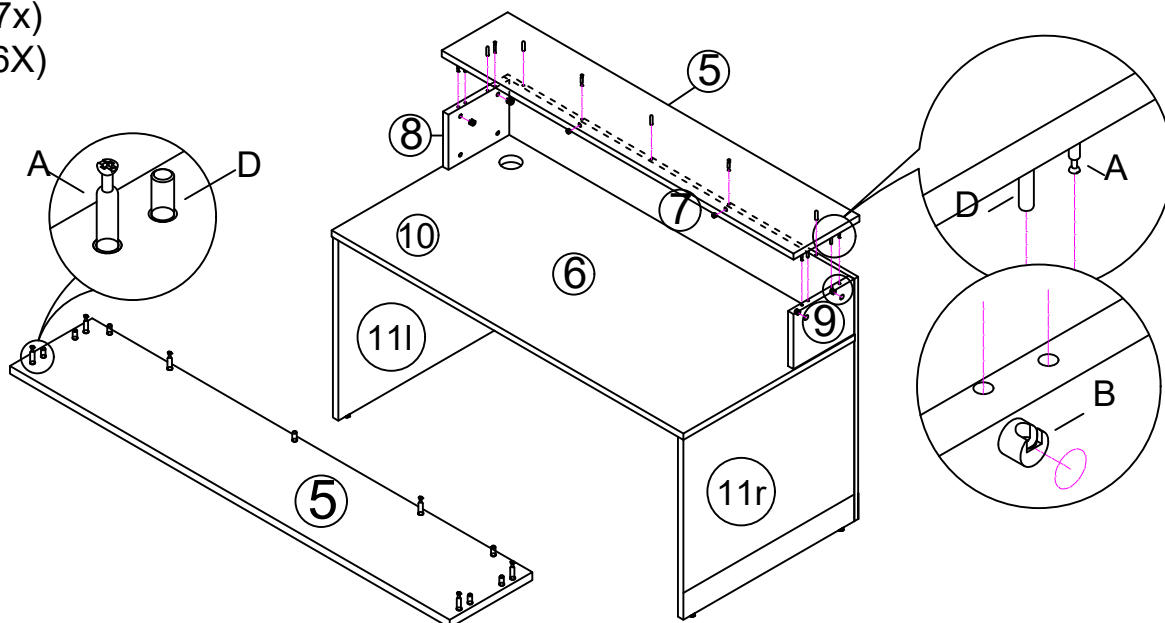


6. INSTALL "A" CAM SCREWS & "D" WOOD DOWELS ON THE UNDERSIDE OF COUNTER TOP ⑤, THEN INSTALL "B" KLIX CAMS ON PANELS ⑦ ⑧ & ⑨, CONNECT COUNTER ⑤ ON TOP OF ⑧ ⑨ & ⑦. TIGHTEN.

A(6x)

D(7x)

B(6X)

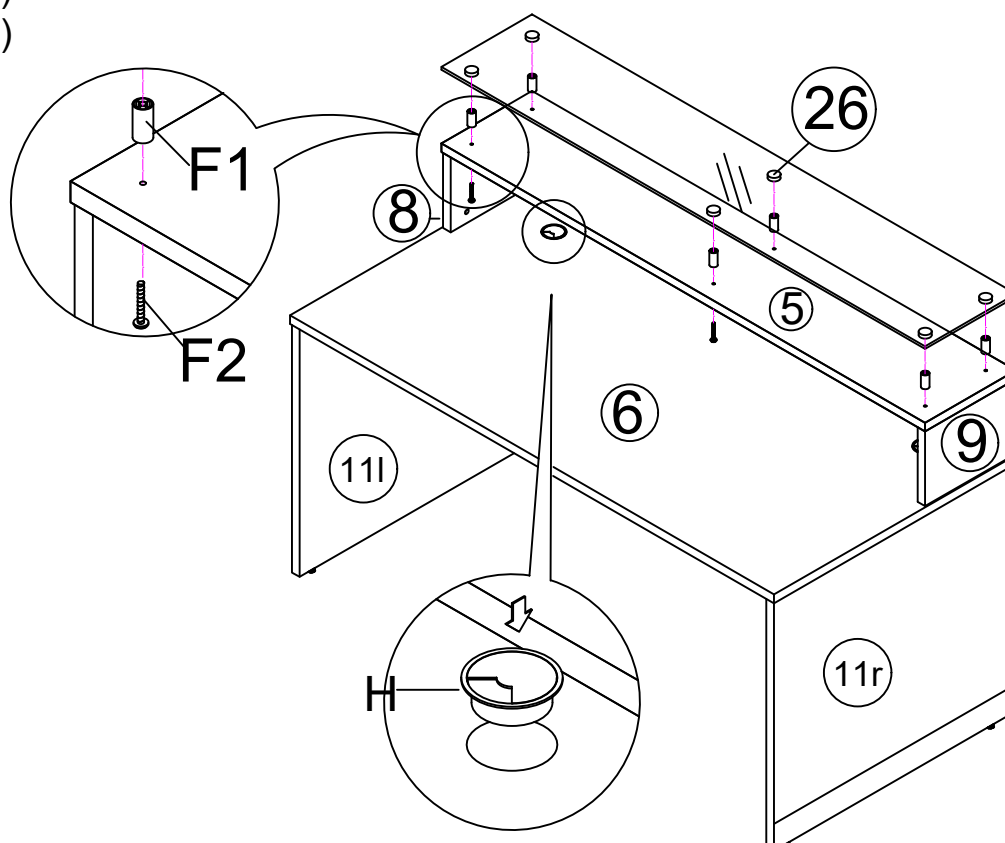


7. INSTALL THE GLASS COUNTER TOP ②⑥ USING "F1" GLASS SPACERS AND "F2" SCREWS. INSTALL "H" GROMMETS ON TOP ⑥.

F1(6x)

F2(6x)

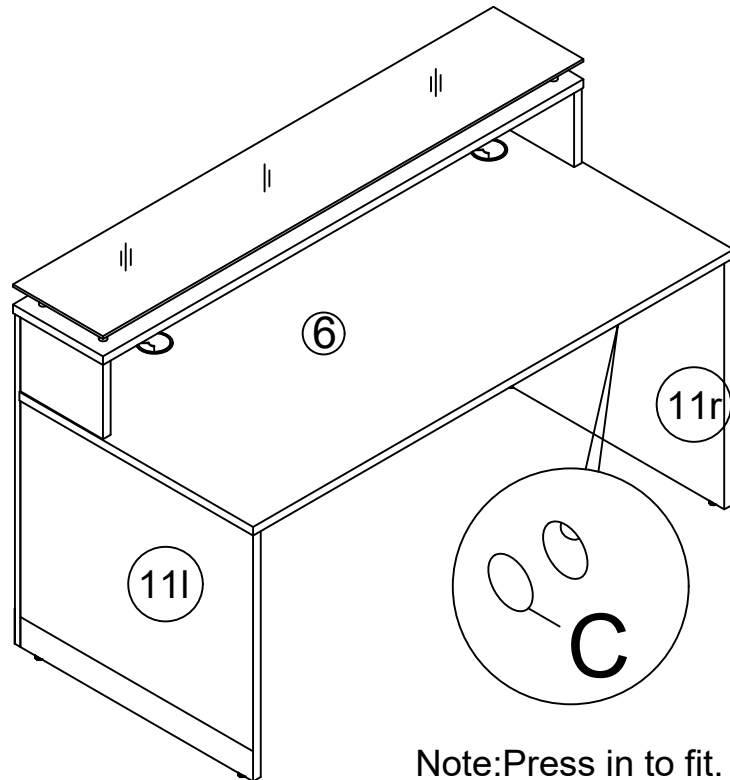
H(2x)



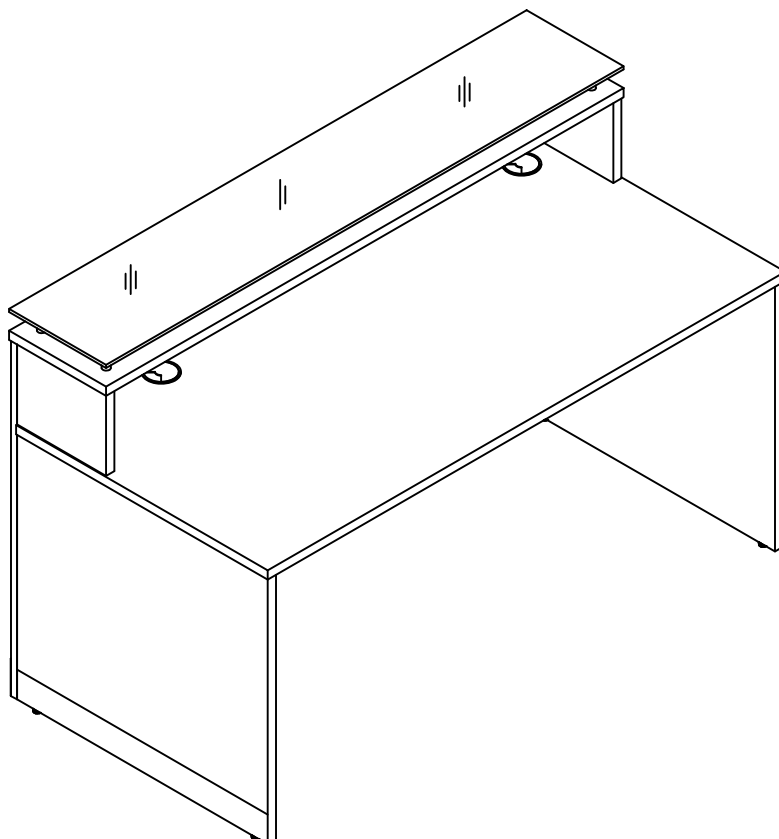


8. INSTALL "C" CAM COVER STICKERS TO COVER ALL EXPOSED KLIX CAMS .

C(26x)



9. COMPLETE (STAND ALONE DESK)



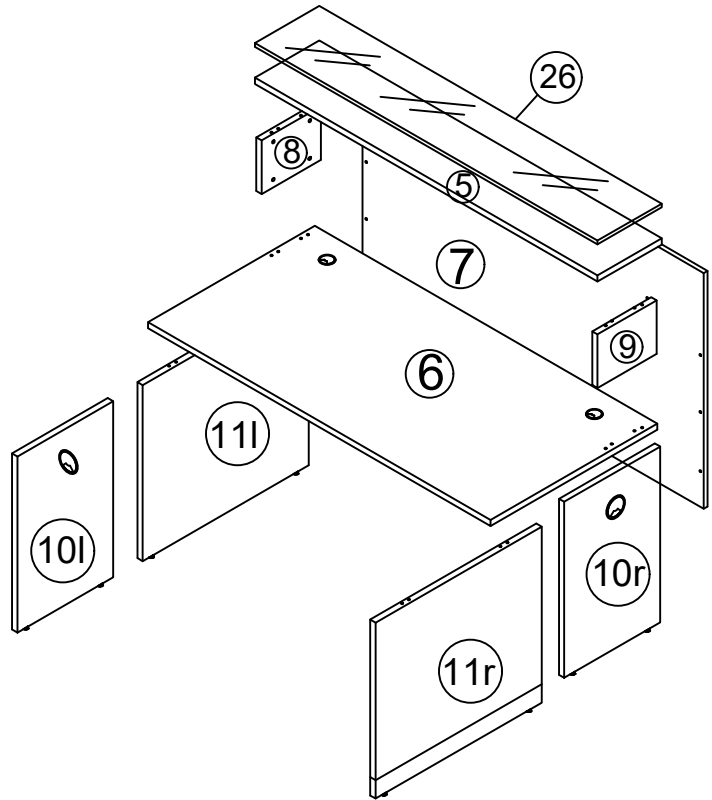


OPTION 2:

FOLLOW STEPS 10 THROUGH 18 TO CREATE DESK TO ATTACH TO AN
END OF ANOTHER DESK.

PARTS LIST

- ⑤ COUNTER TOP
- ⑥ DESK TOP
- ⑦ BACK
- ⑧ ⑨ COUNTER SUPPORTS
- ⑩⑪ SMALL SIDE PANEL
- ⑪⑫ LARGE SIDE PANEL
- ⑫ GLASS COUNTER TOP

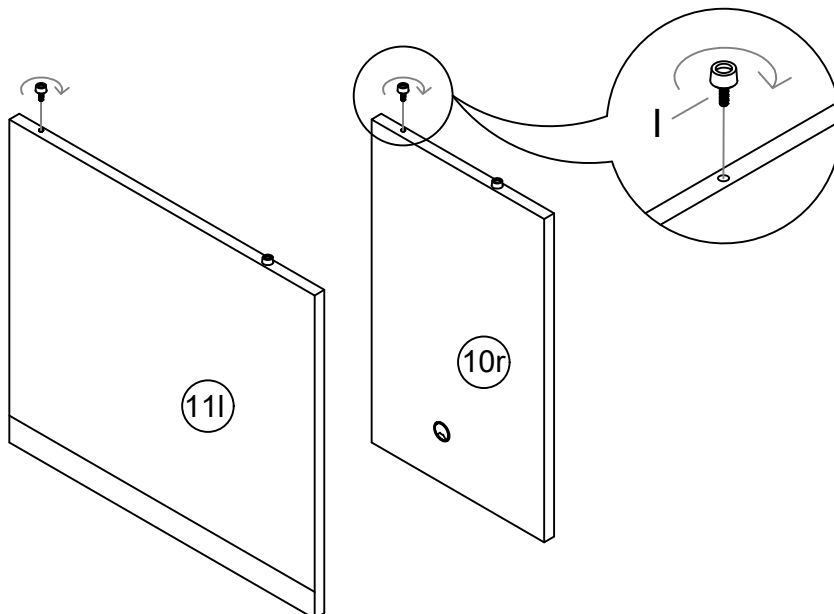


Notes:

Use 1 large side panel (11l) and 1 small side panel (10r) as the drawing show above when attaching to the left side of another desk.

If Attaching to the right side of another desk, use (10l) and (11r).

10. INSTALL THE "I" LEVELERS ON THE BOTTOM OF (11l) & (10r) SIDE PANELS.
I(4x)

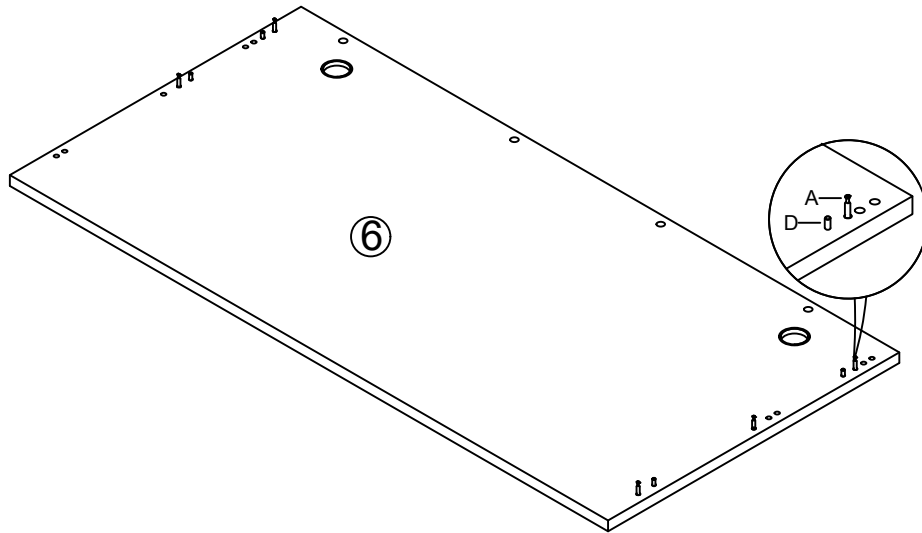




11. INSTALL "A" CAM SCREWS & "D" WOOD DOWELS TO THE UNDERSIDE OF DESK TOP ⑥.

A(5x)

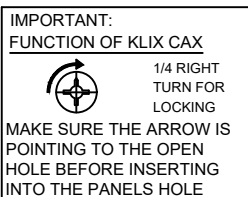
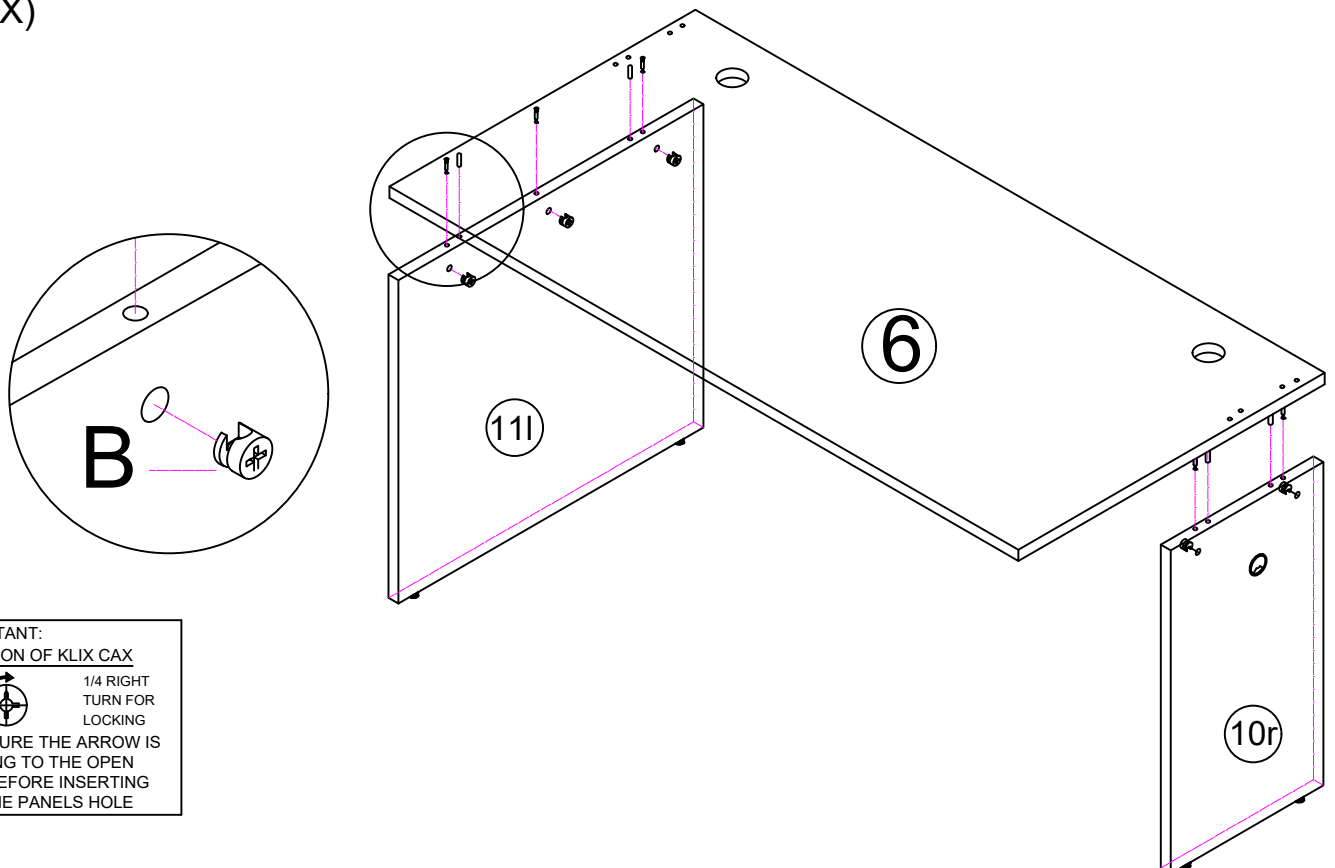
D(4X)



Notes:

- 1.As the desktop needs to be able to attach to side panels ⑪ and ⑩ there will be some empty holes.
- 2.Hardware placement is for Desk end on left side, Switch hardware to opposite sides for right end.

**12. INSERT "B" KLIX CAMS TO SIDE PANELS ⑩r & ⑪l, THEN CONNECT TO THE DESK TOP ⑥ USING THE "A" CAM SCREWS AND "D" DOWELS. TIGHTEN.
B(5X)**



Note: Setup shown is for desk end on left side, Use ⑪r and ⑩l to creat a right end.

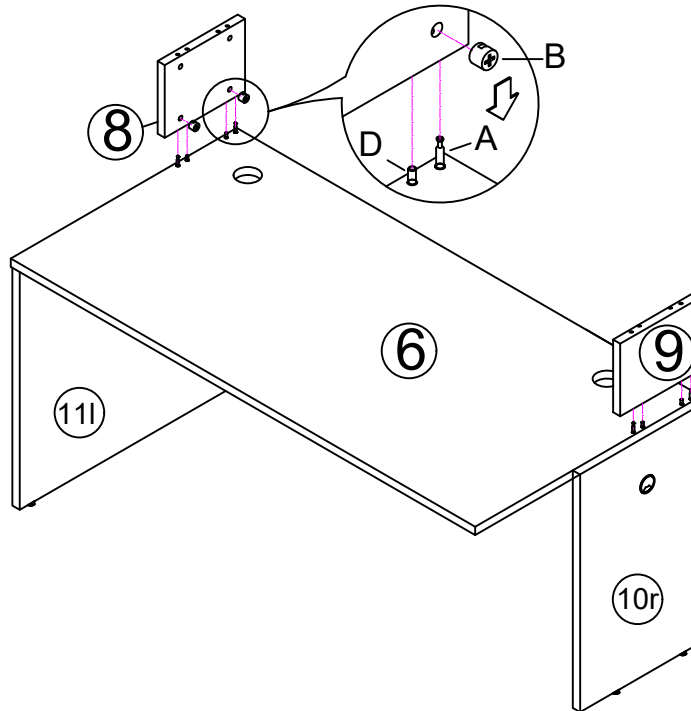


13. INSTALL "A" CAM SCREWS AND "D" DOWELS ON DESK TOP ⑥, INSTALL "B" KLIX CAMS ON SUPPORTS ⑧ & ⑨, THEN CONNECT SUPPORTS ⑧ & ⑨ TO TOP ⑥ USING "B" KLIX CAM. TIGHTEN.

A(4x)

B(4x)

D(4x)

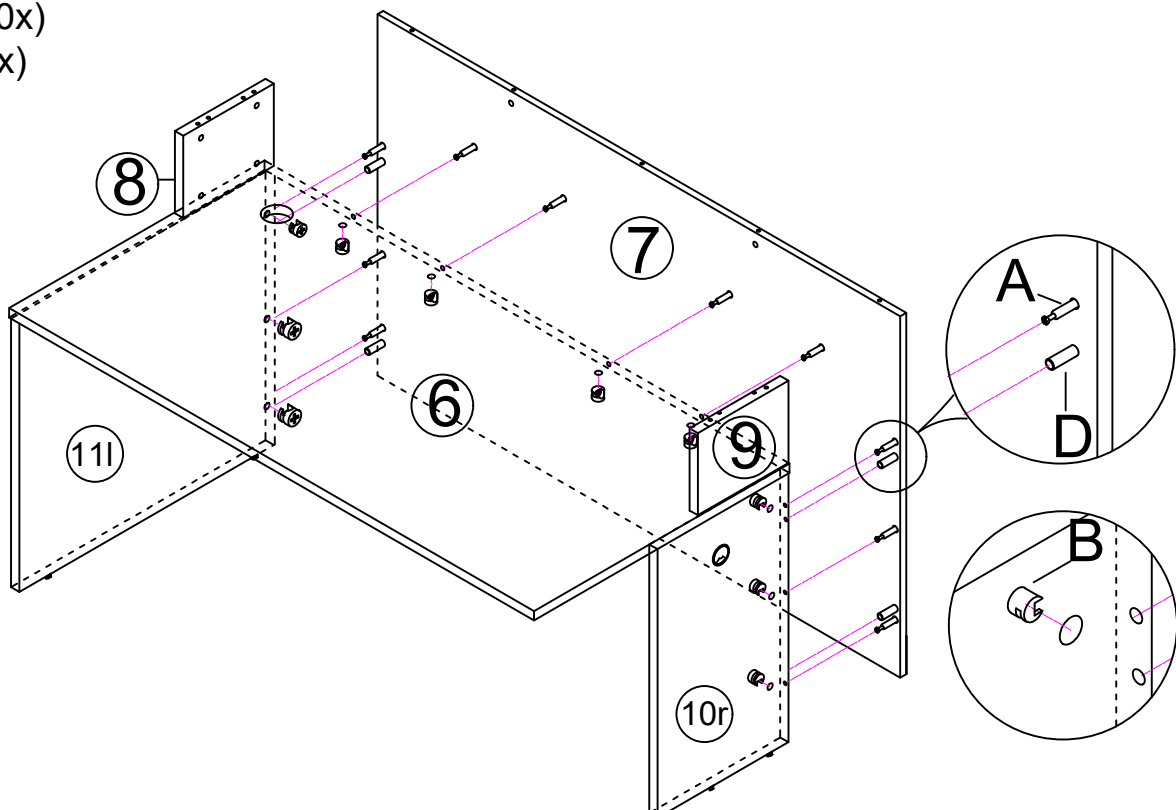


14. INSTALL "A" CAM SCREWS AND "D" DOWELS TO BACK ⑦. INSTALL "B" KLIX CAMS TO PANELS ⑩r ⑪l & ⑥. CONNECT ⑦ TO ⑩r ⑪l & ⑥ USING INSTALLED "A" CAM SCREWS, "D" DOWELS & "B" KLIX CAMS. TIGHTEN.

A(10x)

B(10x)

D(4x)



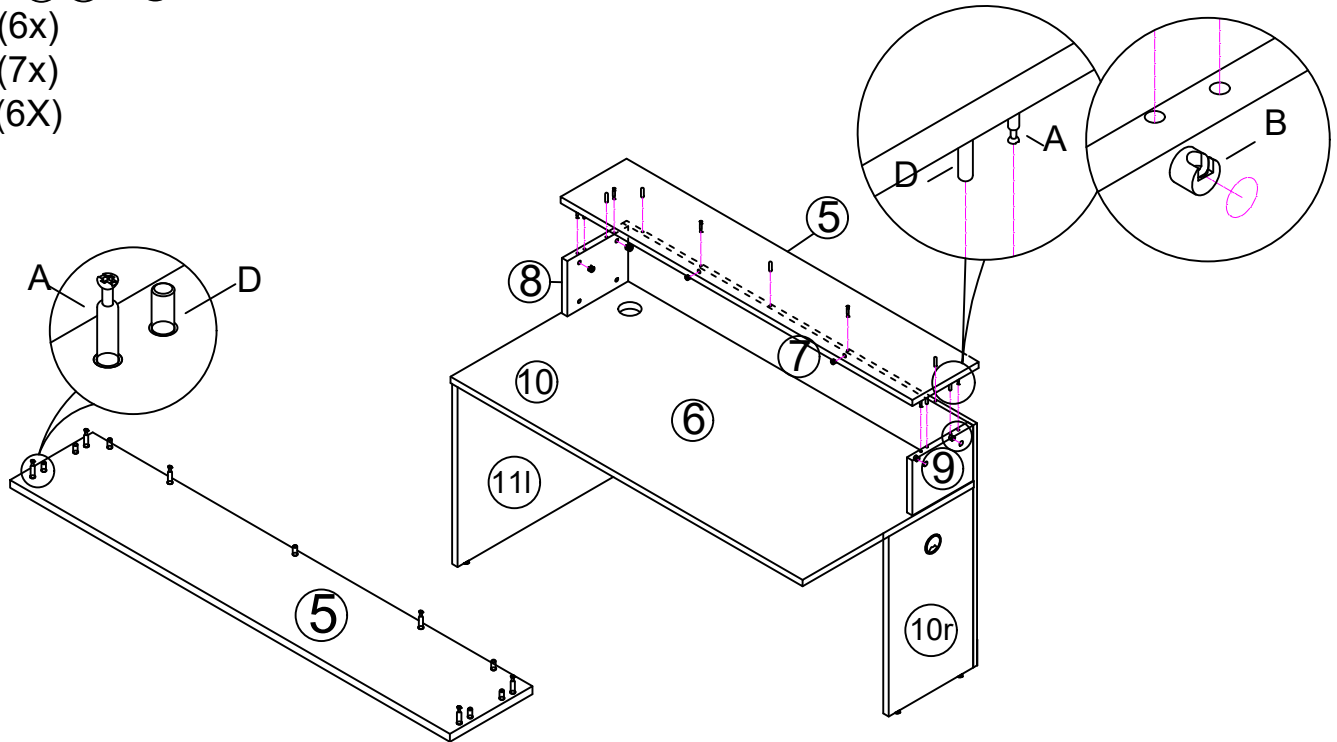


15. INSTALL "A" CAM SCREWS & "D" WOOD DOWELS ON THE UNDERSIDE OF COUNTER TOP (5), THEN INSTALL "B" KLIX CAMS ON PANELS (7) (8) & (9), CONNECT COUNTER (5) ON TOP OF (8) (9) & (7). TIGHTEN.

A(6x)

D(7x)

B(6X)

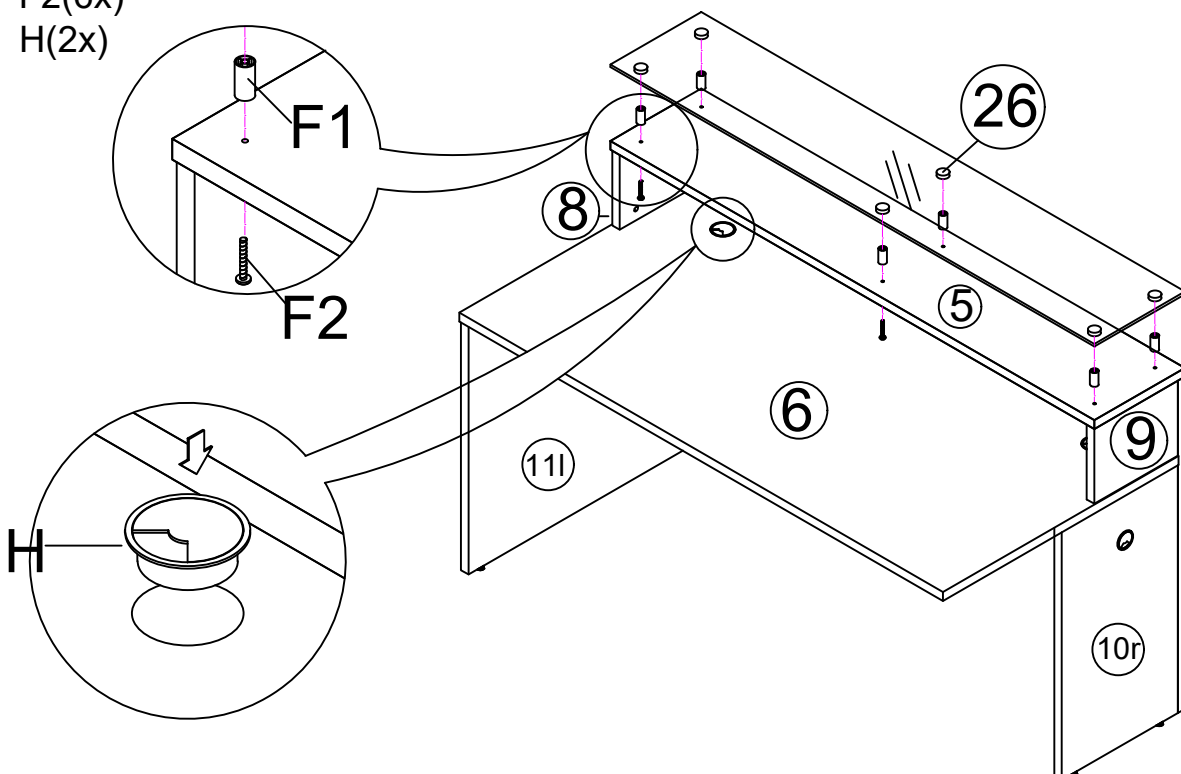


16. INSTALL THE GLASS COUNTER TOP (26) USING "F1" GLASS SPACERS AND "F2" SCREWS. INSTALL "H" GROMMETS ON TOP (6).

F1(6x)

F2(6x)

H(2x)



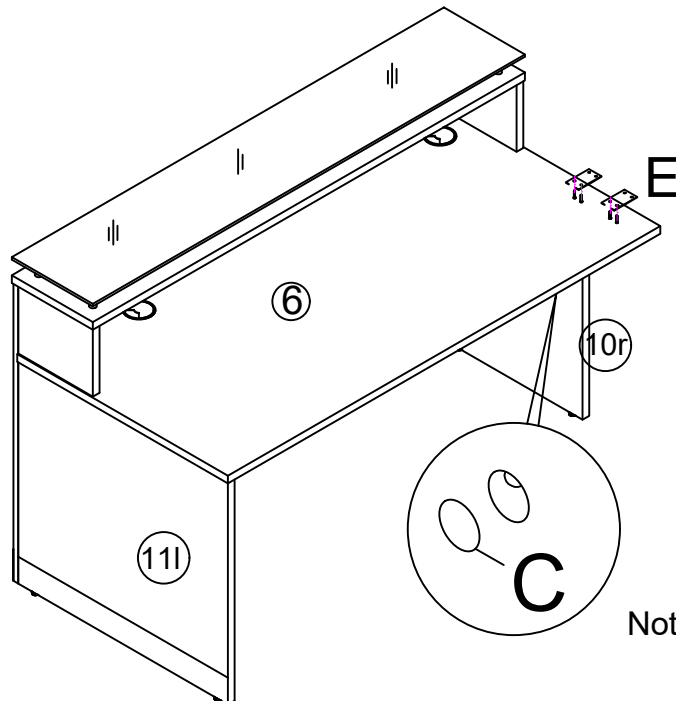


17. INSTALL "C" CAM COVER STICKERS TO COVER ALL EXPOSED KLIX CAMS AND INSTALL "E" BRACKET UNDER DESK TOP ⑥.

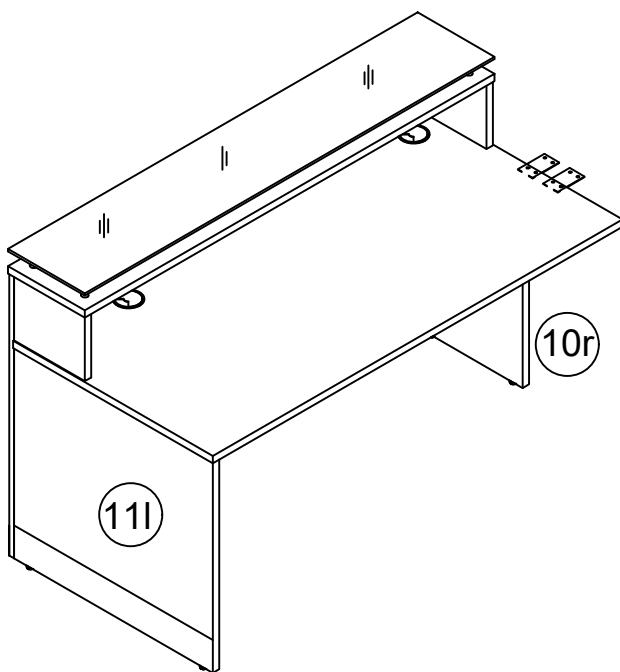
C(26X)

E1(2X)

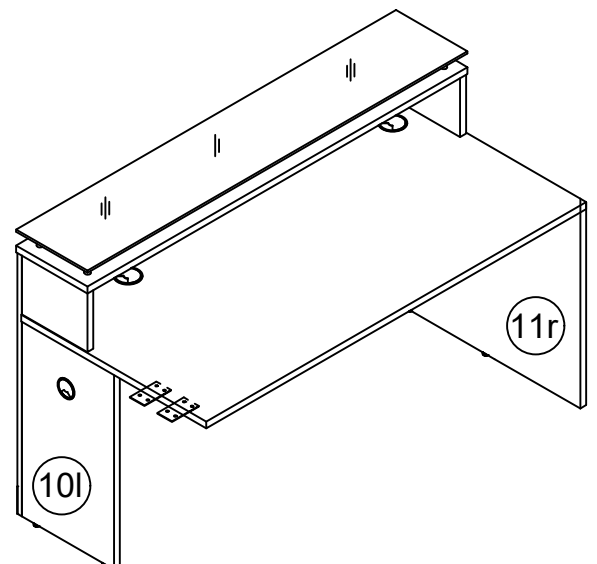
E2(4X)



18. COMPLETE(READY TO ATTACH TO ANOTHER DESK.)



Ready to attach to the left side of
another desk.



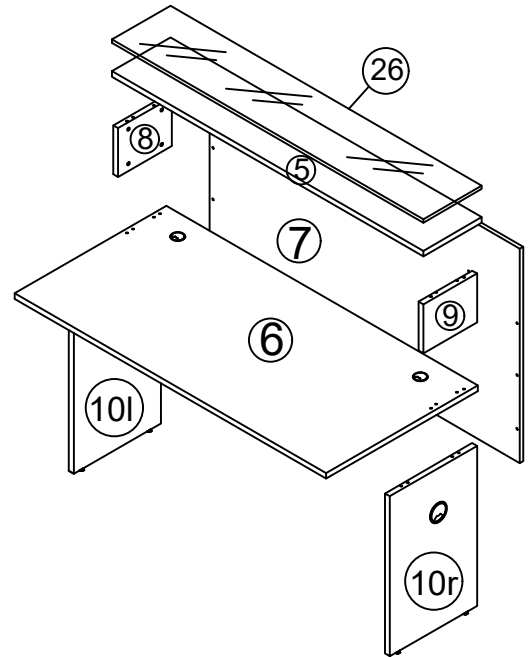
Ready to attach to the right side of
another desk.



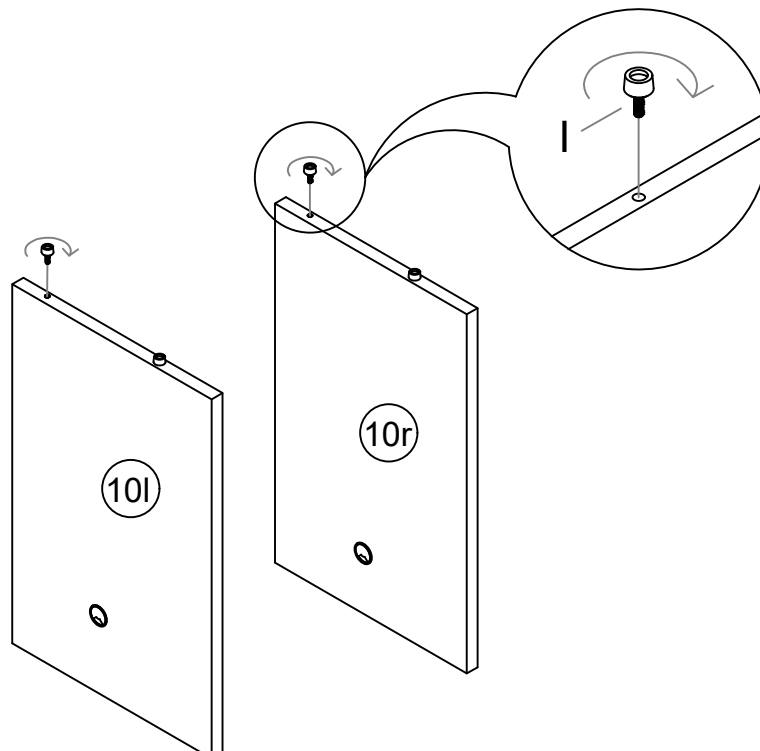
OPTION 3: FOLLOW STEPS 19 THROUGH 27 TO CREATE A DESK TO GO BETWEEN TWO OTHER DESKS.

PARTS LIST

- ⑤ COUNTER TOP
- ⑥ DESK TOP
- ⑦ BACK
- ⑧ ⑨ COUNTER SUPPORTS
- ⑩l LEFT SMALL SIDE PANEL
- ⑩r RIGHT SMALL SIDE PANEL
- ②⑥ GLASS COUNTER TOP



19. INSTALL THE "I" LEVELERS ON THE BOTTOM OF ⑩ SIDE PANELS.
l(4x)

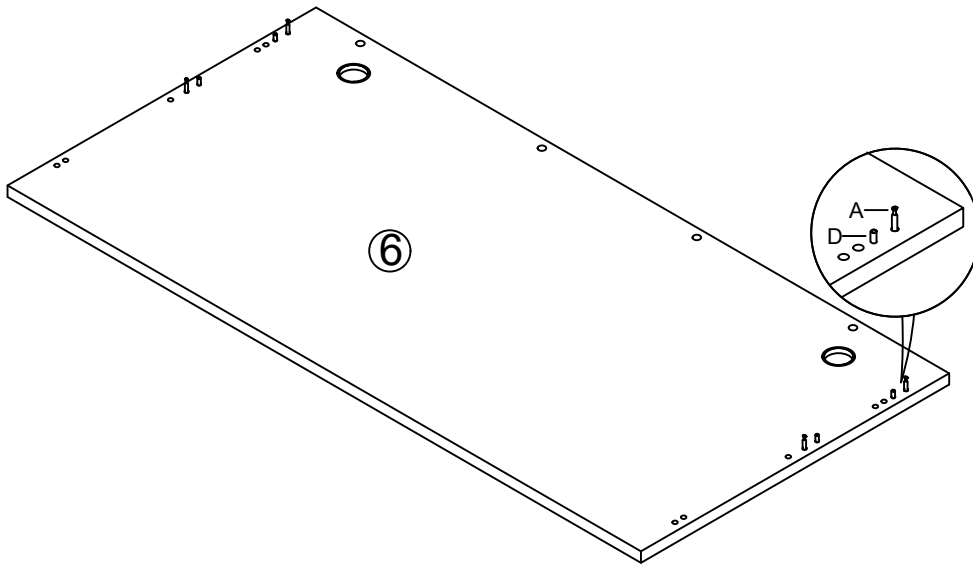




20. INSTALL "A" CAM SCREWS & "D" WOOD DOWELS TO THE UNDERSIDE OF DESK TOP ⑥.

A(4x)

D(4X)

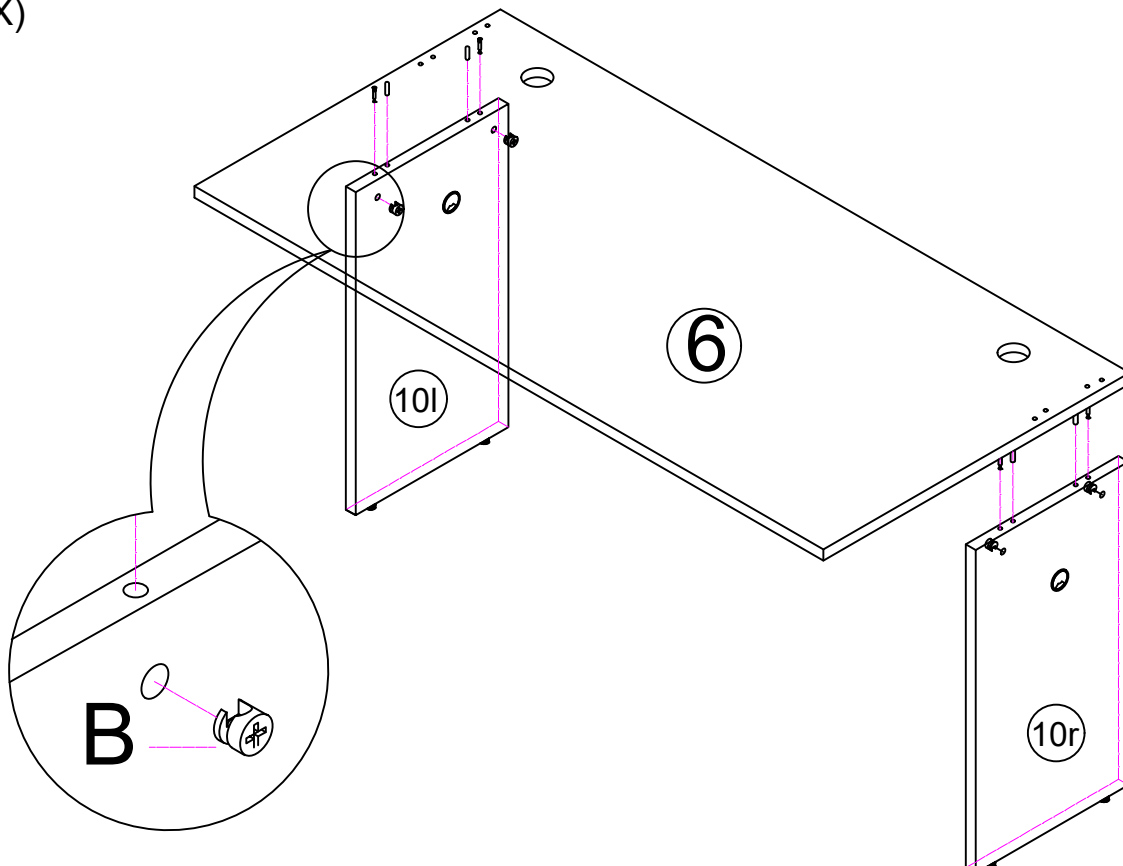


Notes:

As the desktop needs to be able to attach to side panels (11) and (10), there will be some empty holes.

21. INSERT "B" KLIX CAMS TO SIDE PANELS (10l) & (10r), THEN CONNECT TO THE DESK TOP ⑥ USING THE "A" CAM SCREWS AND "D" DOWELS. TIGHTEN.

B(4X)



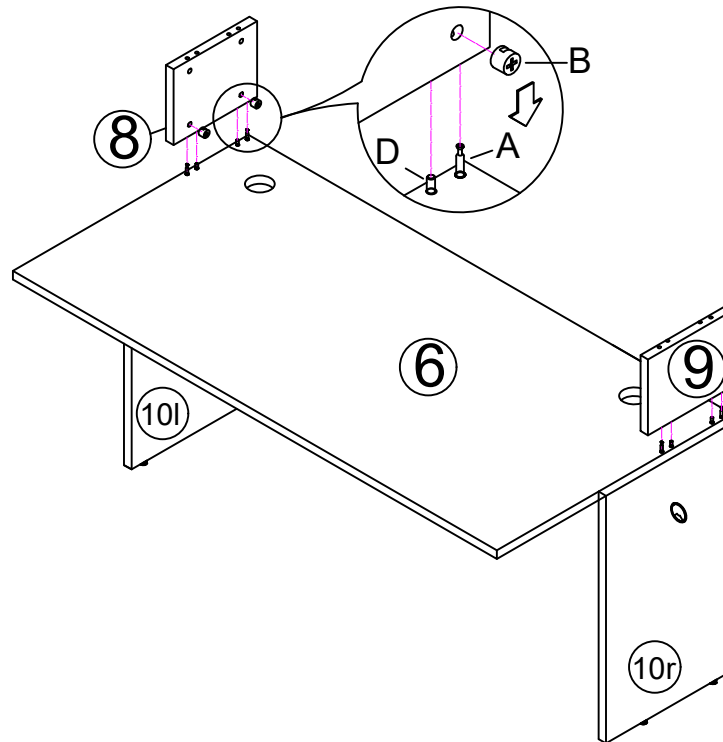


22. INSTALL "A" CAM SCREWS AND "D" DOWELS ON DESK TOP ⑥, INSTALL "B" KLIX CAMS ON SUPPORTS ⑧ & ⑨, THEN CONNECT SUPPORTS ⑧ & ⑨ TO TOP ⑥ USING "B" KLIX CAM. TIGHTEN.

A(4x)

B(4x)

D(4x)

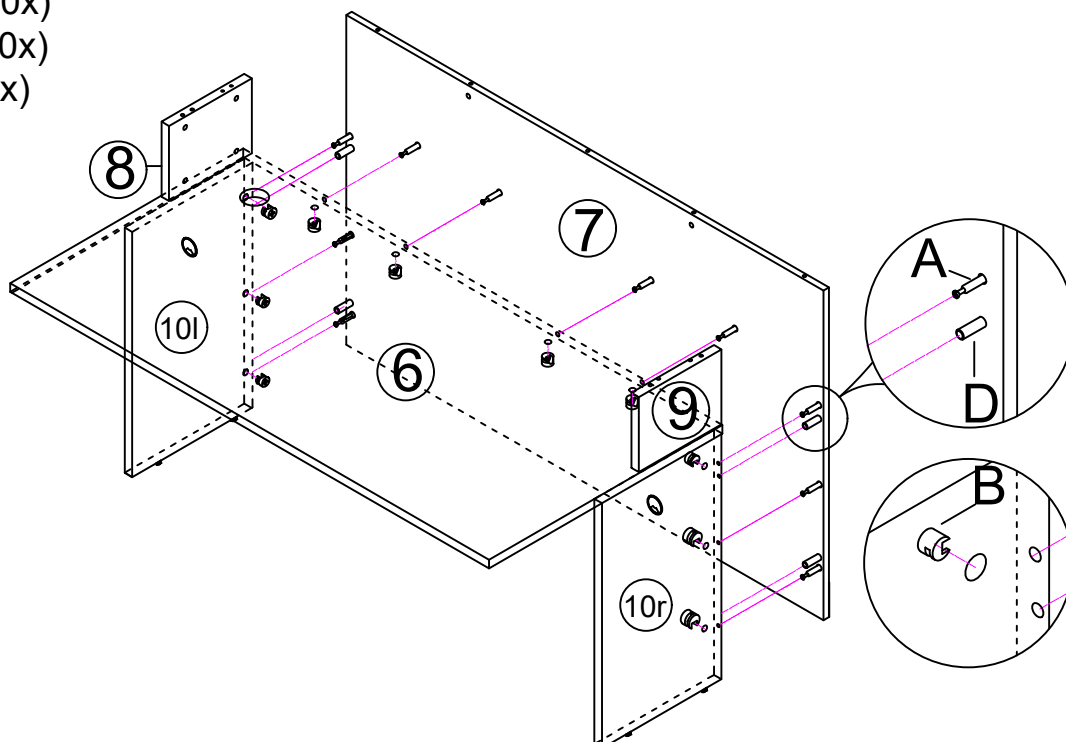


23. INSTALL "A" CAM SCREWS AND "D" DOWELS TO BACK ⑦. INSTALL "B" KLIX CAMS TO PANELS ⑩ & ⑥. CONNECT ⑦ TO ⑩ & ⑥ USING INSTALLED "A" CAM SCREWS, "D" DOWELS & "B" KLIX CAMS. TIGHTEN.

A(10x)

B(10x)

D(4x)



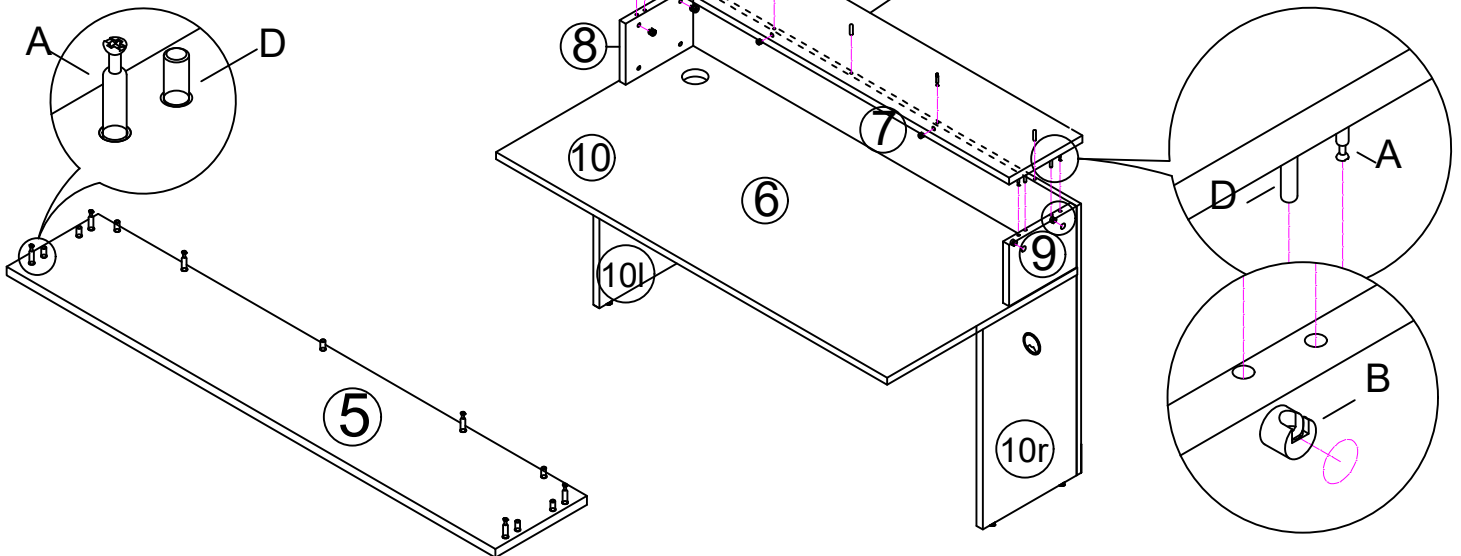


24. INSTALL "A" CAM SCREWS & "D" WOOD DOWELS ON THE UNDERSIDE OF COUNTER TOP (5), THEN INSTALL "B" KLIX CAMS ON PANELS (7) (8) & (9), CONNECT COUNTER (5) ON TOP OF (8) (9) & (7). TIGHTEN.

A(6x)

D(7x)

B(6X)

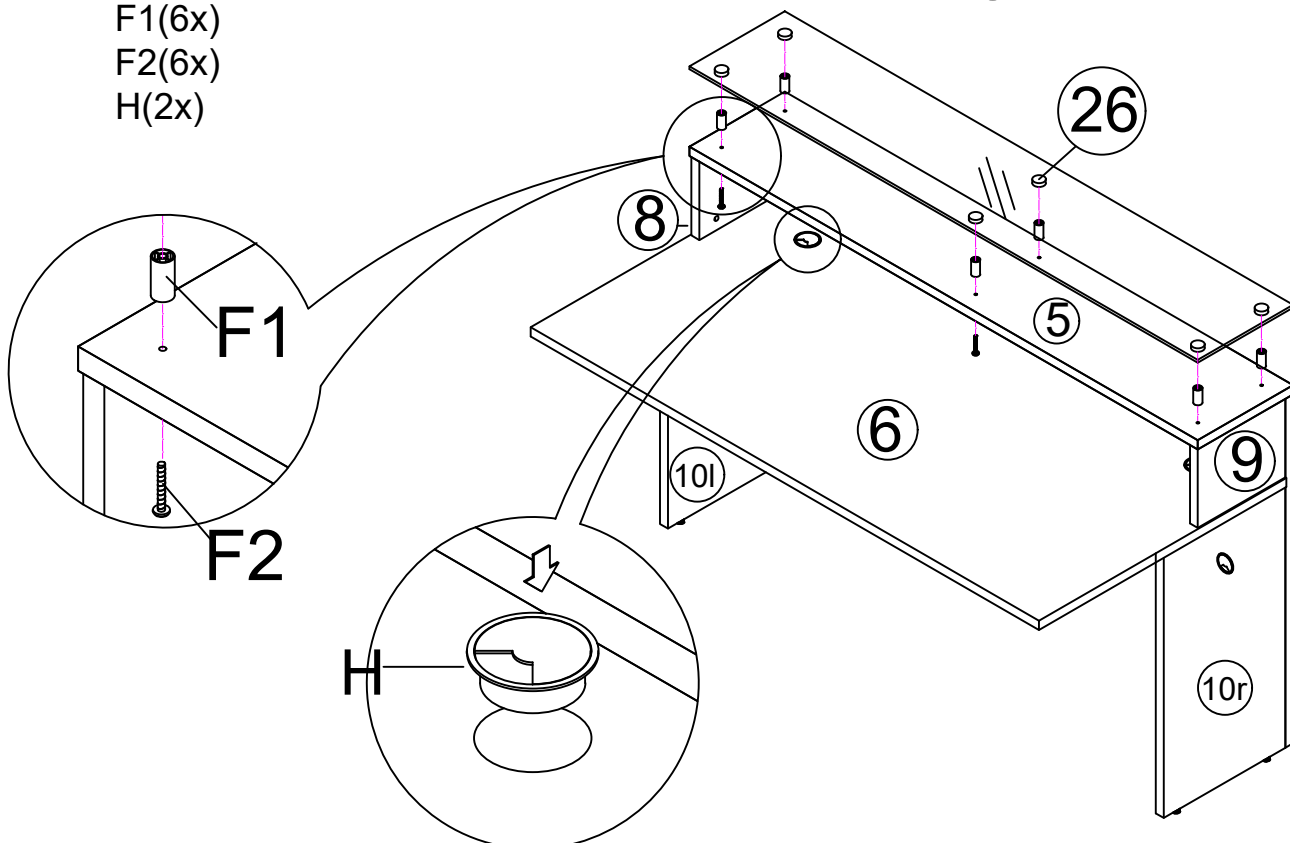


25. INSTALL THE GLASS COUNTER TOP (26) USING "F1" GLASS SPACERS AND "F2" SCREWS. INSTALL "H" GROMMETS ON TOP (6).

F1(6x)

F2(6x)

H(2x)



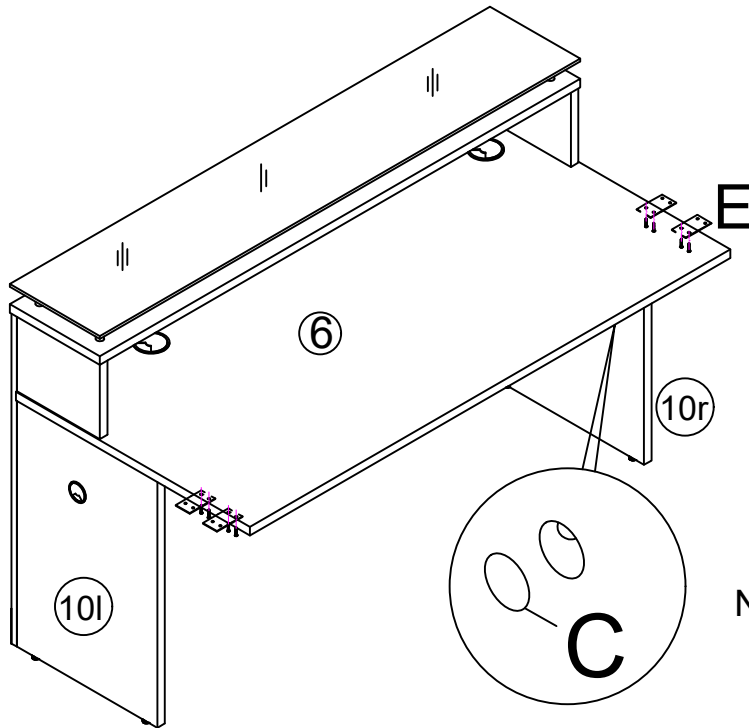


26. INSTALL "C" CAM COVER STICKERS TO COVER ALL EXPOSED KLIX CAMS AND INSTALL "E" BRACKET UNDER DESK TOP ⑥.

C(26X)

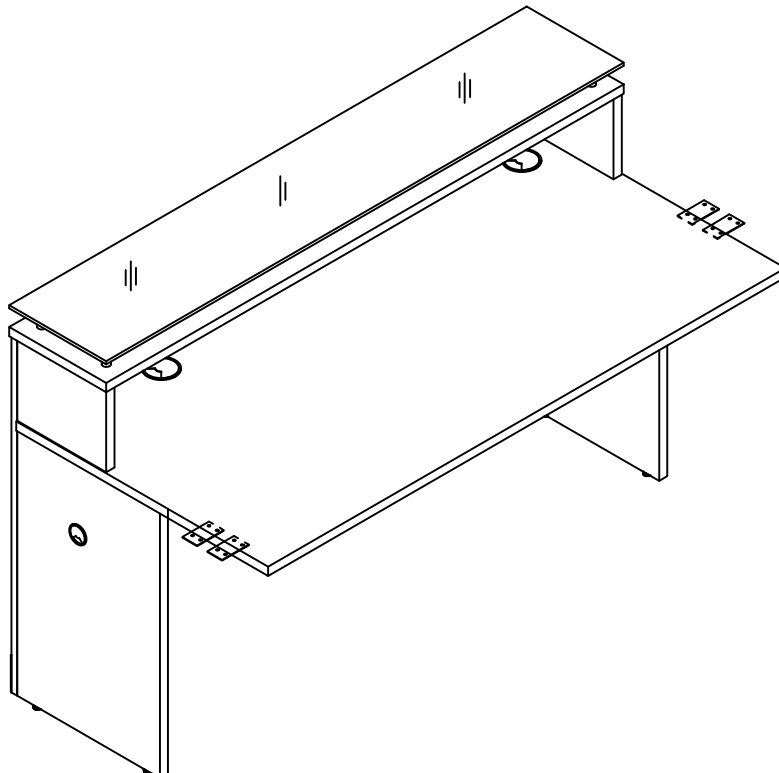
E1(4X)

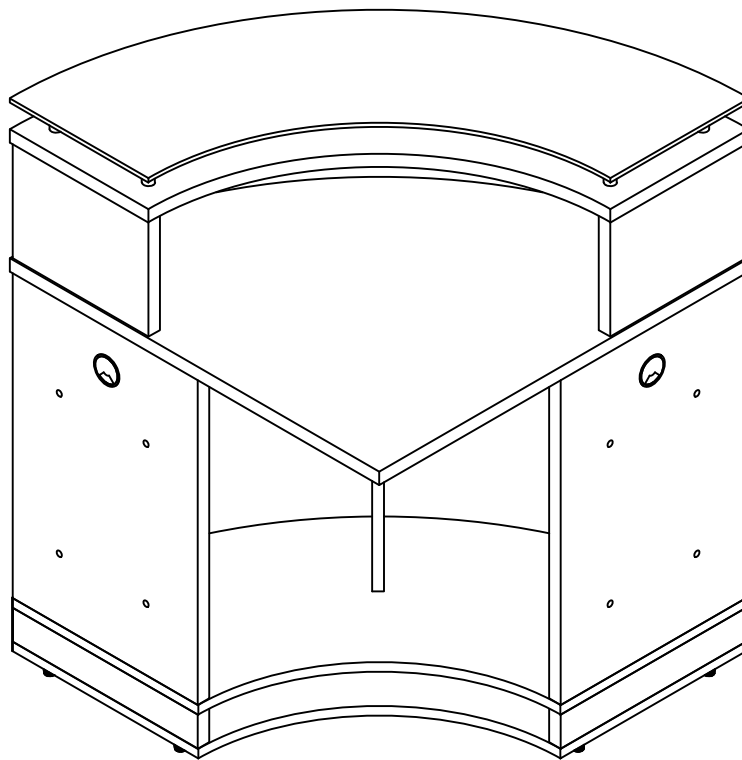
E2(8X)



Note: Press in to fit.

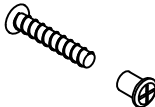
27. COMPLETE(READY TO ATTACH BETWEEN TWO DESKS.)







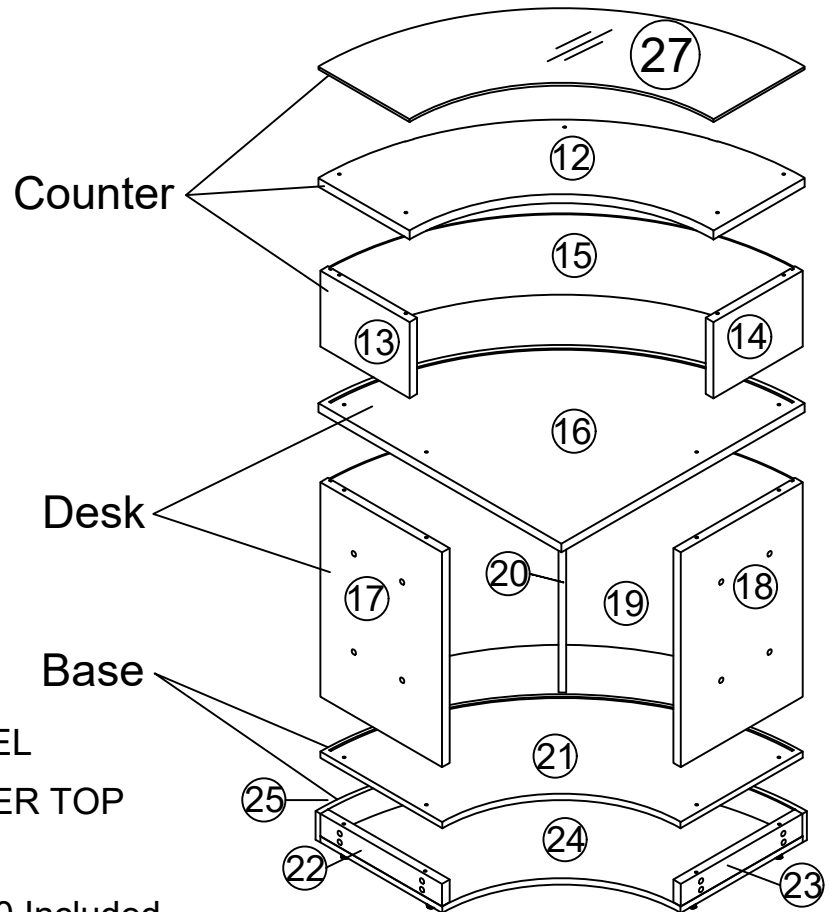
ASSEMBLY INSTRUCTIONS

Assembly HARDWARE					
S/N	PICTURE	NAME	TOTAL QTY		REMARK
A		CAM SCREW	20PCS		
B		KLIX CAM	20PCS		
C		CAM COVER STICKER	28PCS		use cam covers to cover any klix cam
F	 F1  F2	GLASS SPACERS SCREWS	5PCS		
G		CONNECTOR SCREW	4PCS		Use to connect to another desk
H		GROMMET	2PCS		
I		LEVELER	5PCS		



PART LIST

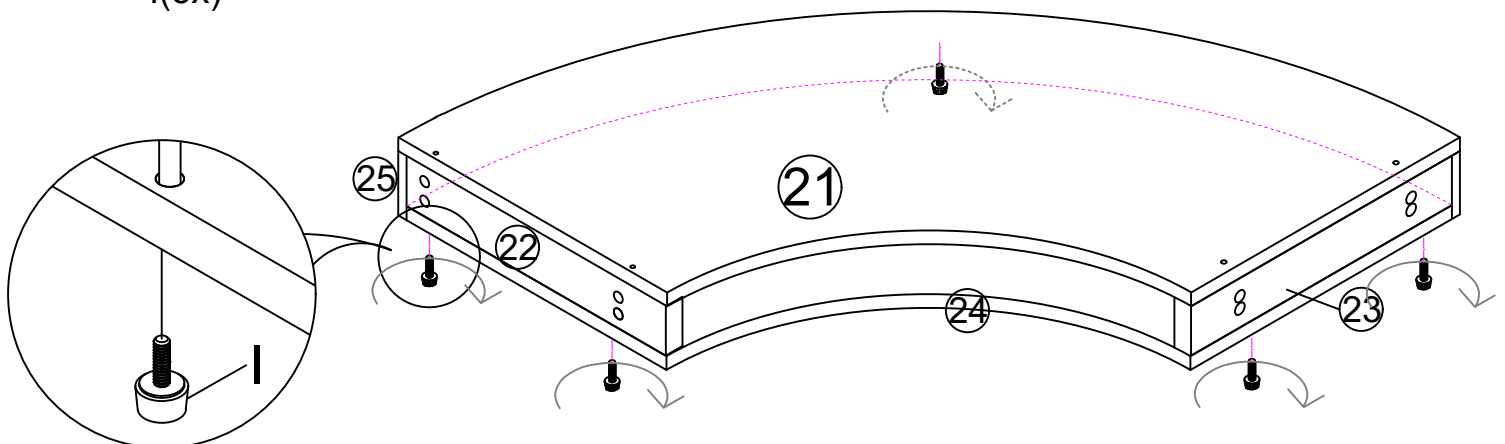
- ⑫ COUNTER TOP
- ⑯ DESK TOP
- ⑬⑭ COUNTER SUPPORTS
- ⑰⑱ DESK SIDES
- ⑳㉑ BASE SUPPORTS
- Double ⑮ COUNTER BACK
- Double ⑲ DESK BACK
- ⑳ BASE BACK
- ⑳ DESK BOTTOM
- ㉔ BASE BOTTOM
- Double ㉒ CENTER SUPPORT PANEL
- ㉗ CURVED GLASS COUNTER TOP



Note: Additional Parts 15, 19, and 20 Included

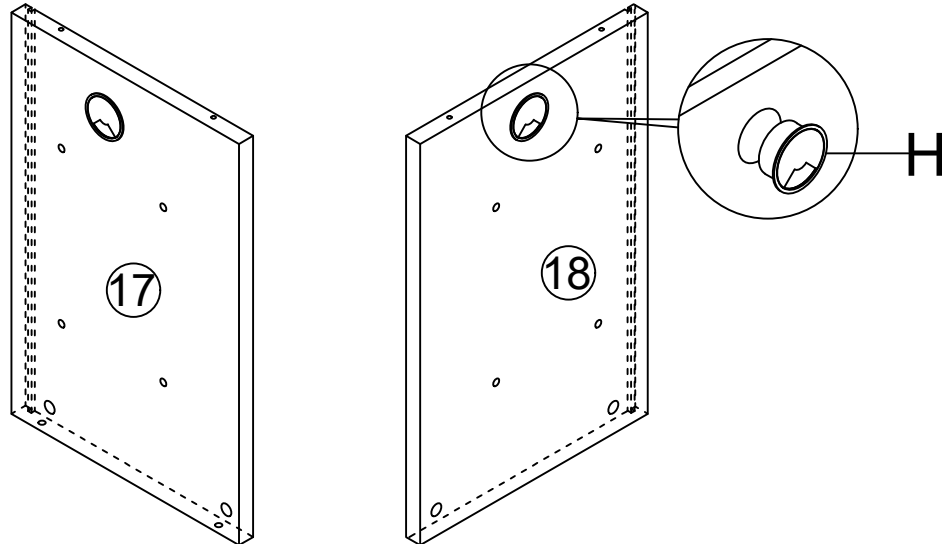
Bottom Parts 21, 22, 23, 24, and 25 come Pre-Assembled.

1. INSTALL "I" LEVELERS ON THE BOTTOM OF ㉔
1(5x)





2. INSTALL "H" GROMMETS ON SIDE PANELS ①⑦ & ①⑧.
H(2X)

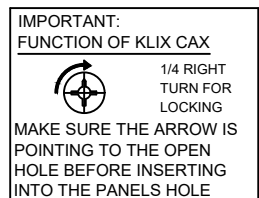
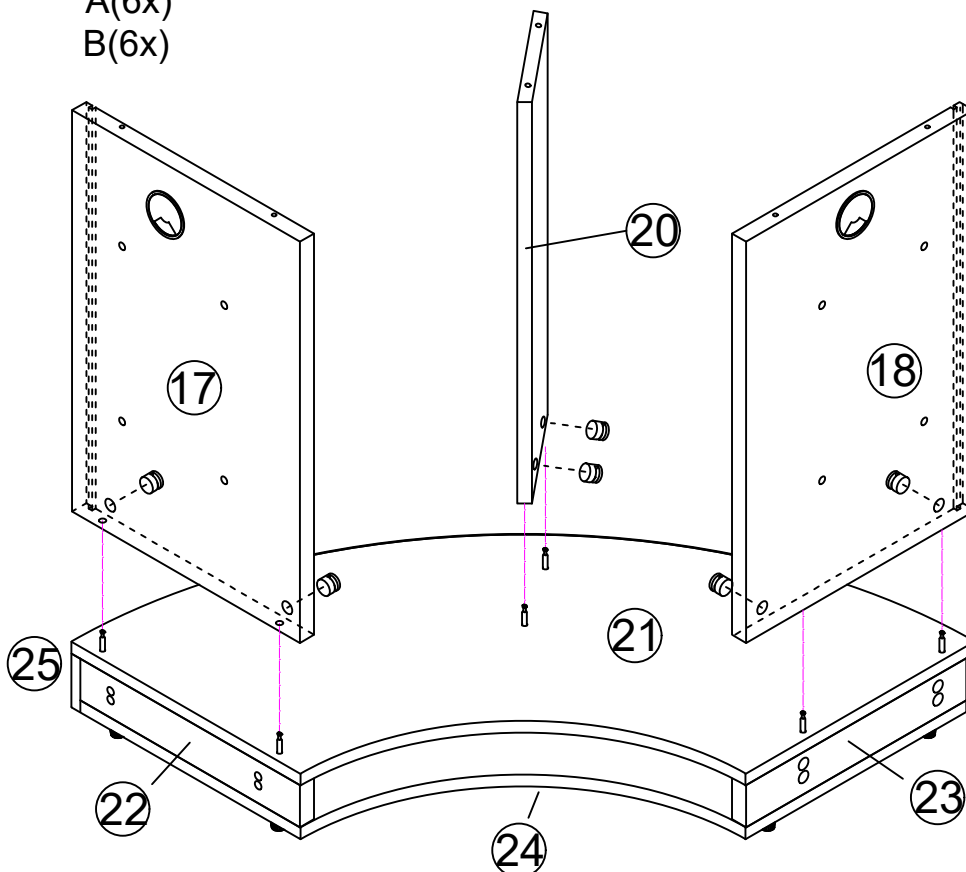


3. CONNECT ②① DESK BOTTOM TO ①⑦ & ①⑧ DESK SIDES & ①⑨ BACK PANEL & ②② CENTER SUPPORT. INSTALL ①⑨ LAST. SEE TWO STEPS BELOW.

- <1> INSTALL "A" CAM SCREWS IN ②① AND "B" KLIX CAMS IN ①⑦ ①⑧ AND ②②
.CONNECT ①⑦ ①⑧ AND ②② TO ②① ,TIGHTEN.

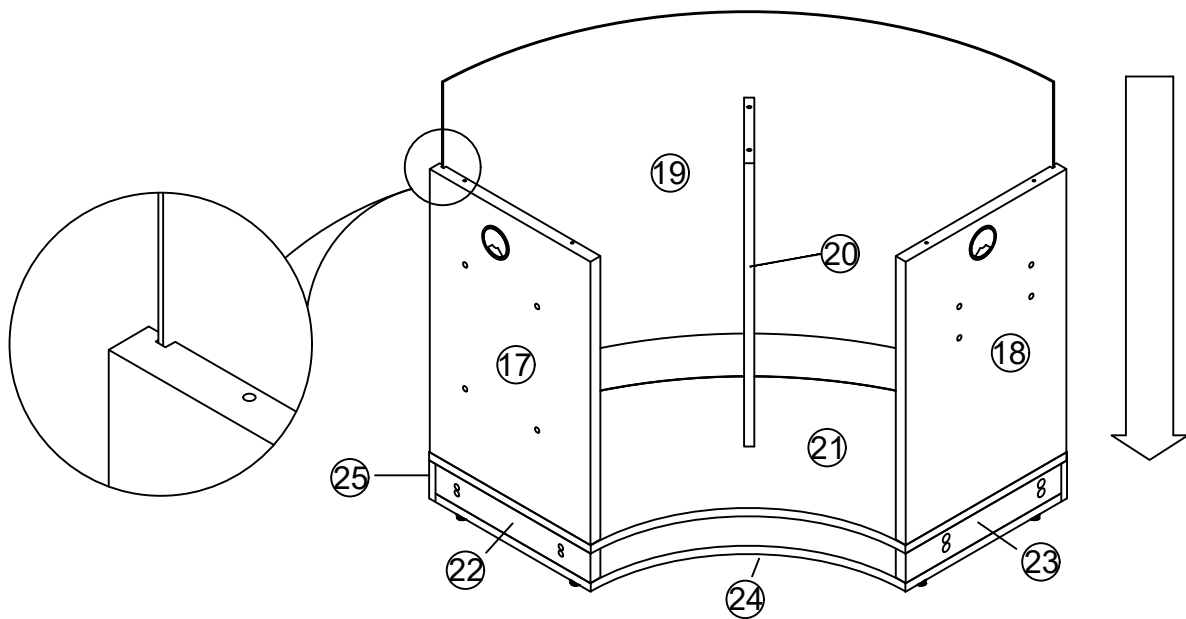
A(6x)

B(6x)

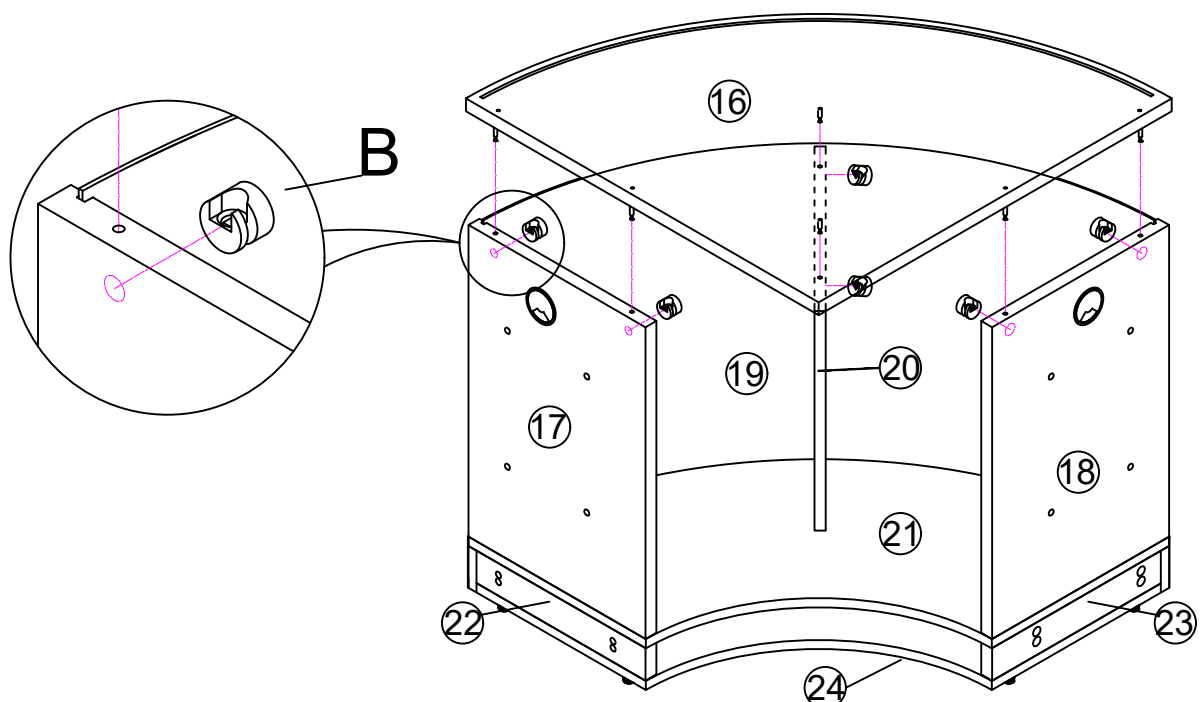


ASSEMBLY INSTRUCTIONS

<2> BEND AND SLIDE CURVED BOARD (19)
INTO GROOVES ON (17) AND (18) .



- 4. INSTALL "A" CAM SCREWS ON UNDERSIDE OF TOP ⑩. INSTALL "B" KLIX CAMS ON PANELS ⑪, ⑫ AND ⑭ . CONNECT ⑩ TO ⑪, ⑫ AND ⑭ USING INSTALLED CAM SCREWS AND KLIX CAMS. TIGHTEN.**

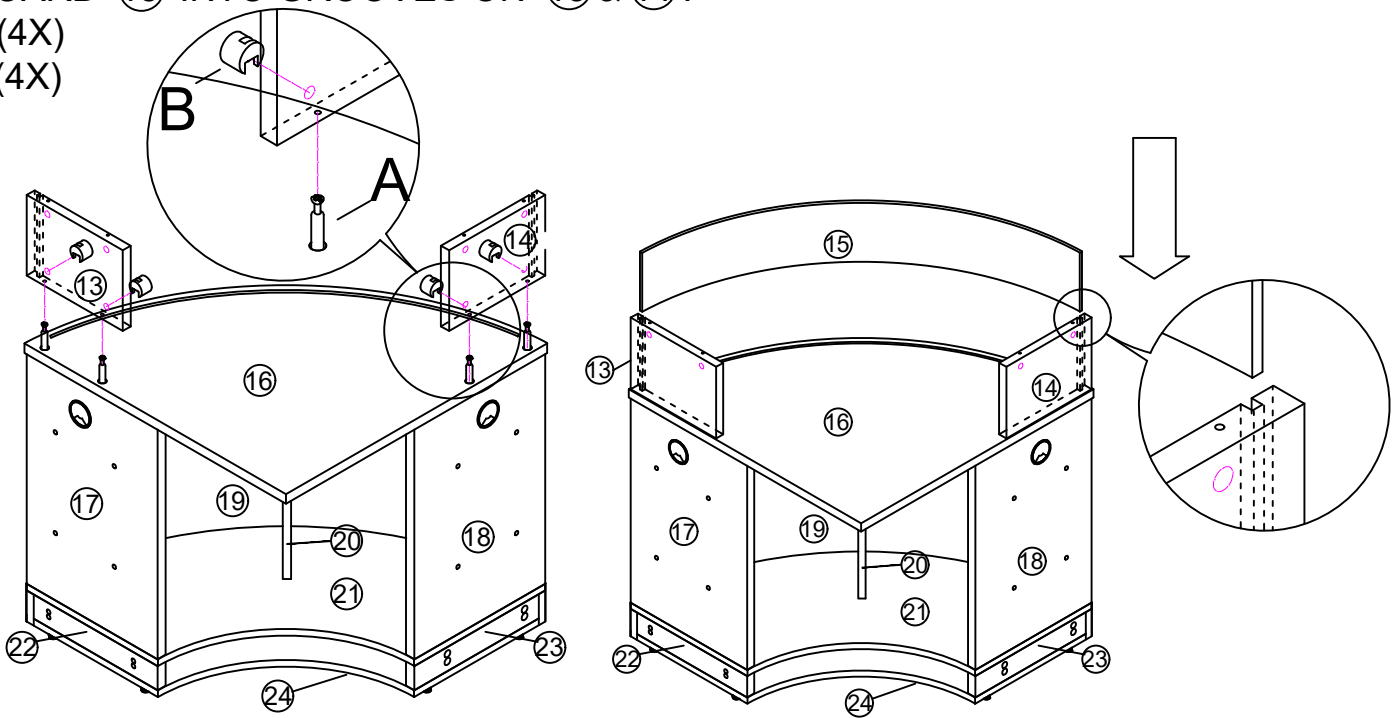
$$A(6x)$$
$$B(6x)$$




5. INSTALL "A" CAM SCREWS ON PANEL ①⑥, INSTALL "B" KLIX CAMS ON SIDE PANELS ①③ & ①④. THEN CONNECT PANELS ①③ & ①④ TO ①⑥ USING ALREADY INSTALLED "A" CAM SCREWS. TIGHTEN. THEN BEND AND SLIDE CURVED BOARD ①⑤ INTO GROOVES ON ①③ & ①④.

A(4X)

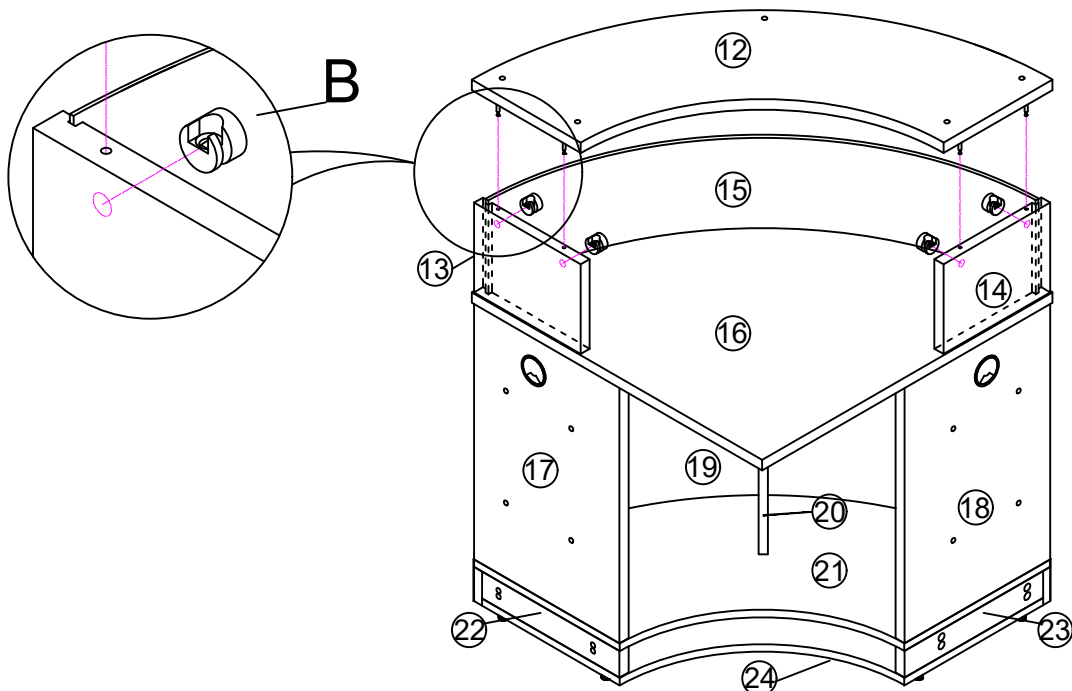
B(4X)



6. INSTALL "A" CAM SCREWS ON THE UNDERSIDE OF COUNTER TOP ①②. INSTALL "B" KLIX CAMS ON SUPPORTS ①③ AND ①④. CONNECT ①② TO ①③ AND ①④ USING INSTALLED CAM SCREWS AND KLIX CAMS. TIGHTEN.

A(4X)

B(4X)

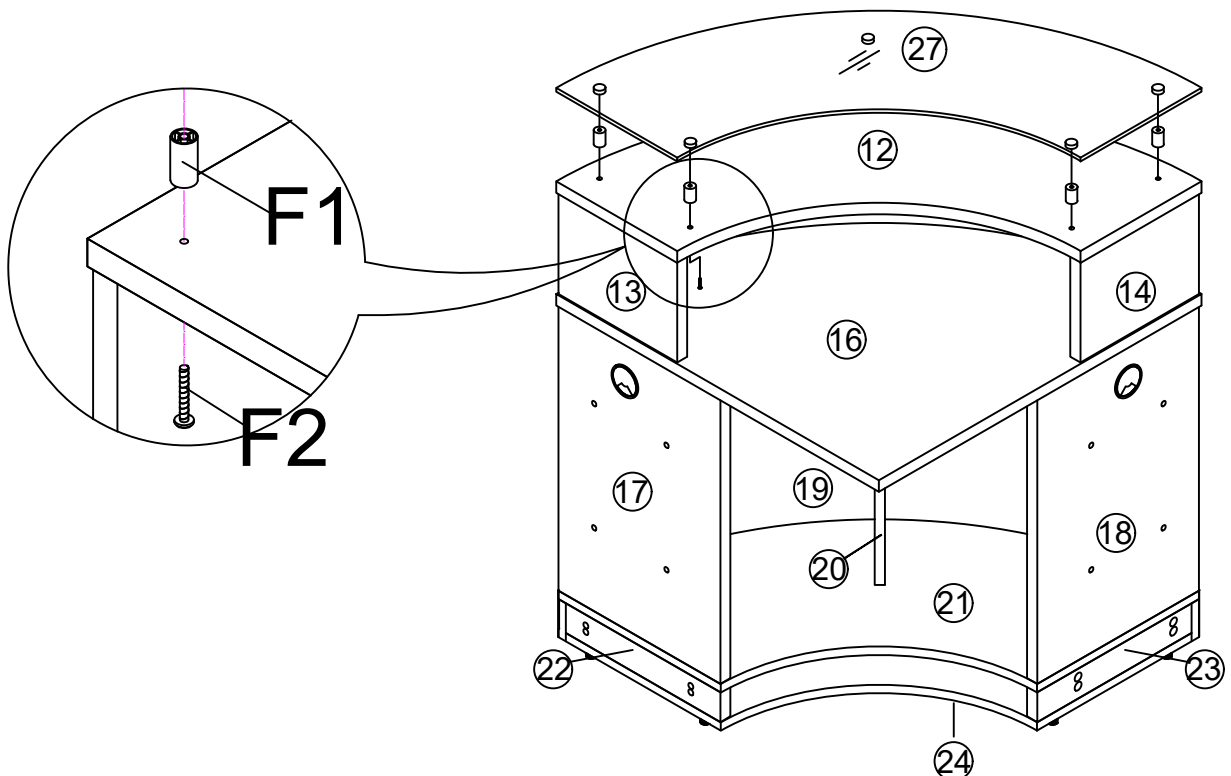




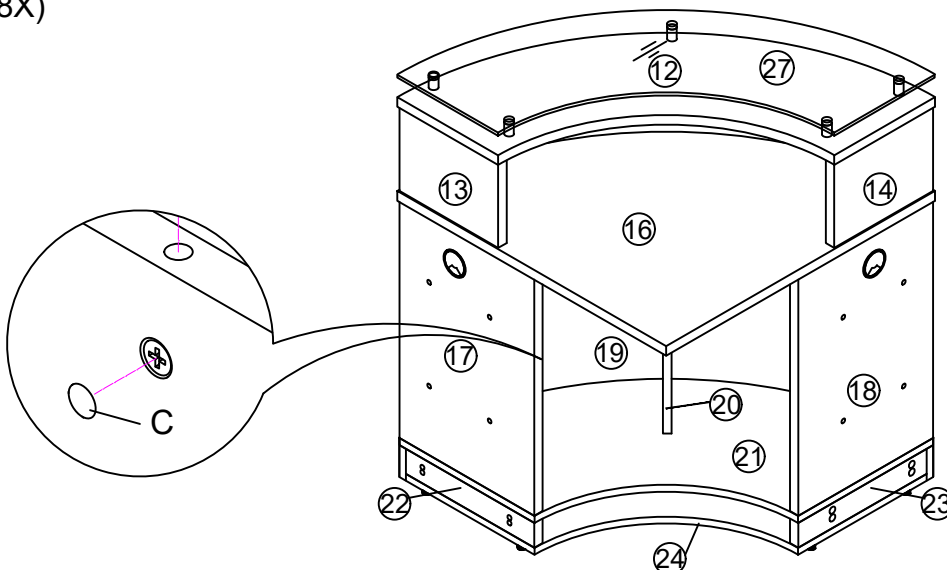
7. ATTACH THE CURVED GLASS COUNTER TOP (27) TO CENTER (12) USING "F1" GLASS SPACERS AND "F2" SCREWS WITH CARE.

F1(5x)

F2(5x)



8. USE "C" CAM COVER STICKERS TO COVER ALL EXPOSED KLIX CAMS ON ALL COMPONENTS.
C(28X)

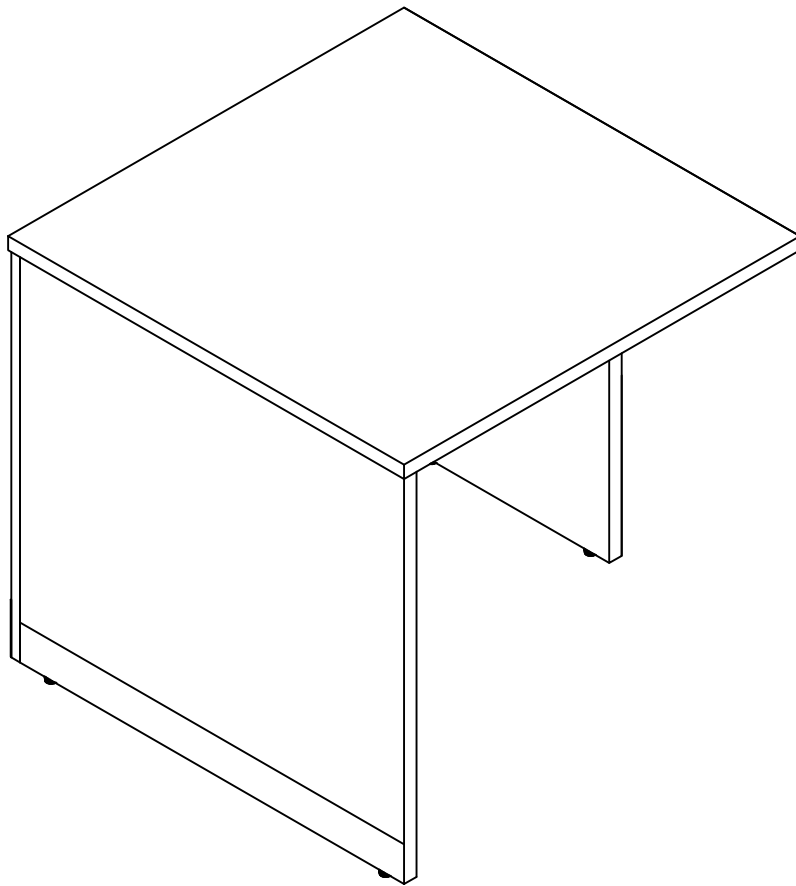


Note: If using on an end, Use "C" cam cover stickers to cover additional holes on 17 and/or 18 .

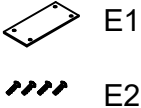


**National Business
Furniture**

Esquire Collection -ADA Height Return ASSEMBLY INSTRUCTIONS



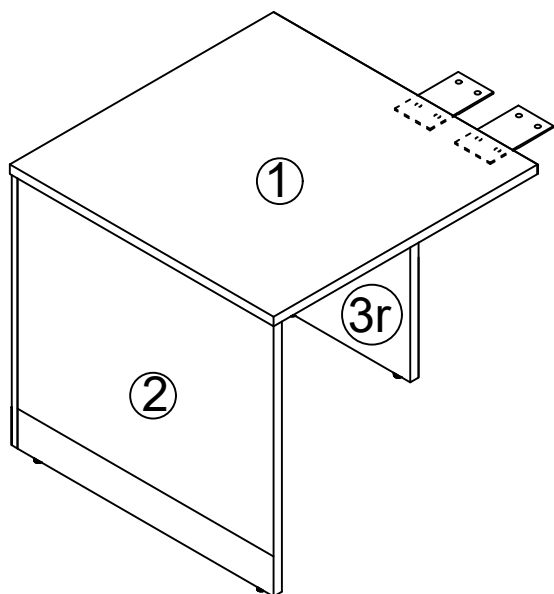


Assembly HARDWARE					
S/N	PICTURE	NAME	TOTAL QTY		REMARK
A		CAM SCREW	14+1(SPARE)		
B		KLIX CAM	14+1(SPARE)		
C		CAM COVER STICKER	14+1(SPARE)		use cam covers to cover any klix cam screws
D		WOOD DOWEL	9PCS		
E		CONNECTOR BRACKET Ø6X12 SCREWS	4PCS		Use to connect to another desk
I		LEVELER	4PCS		

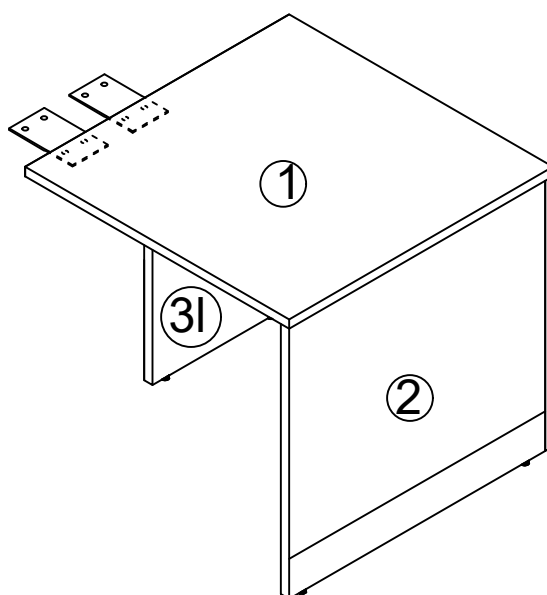


IMPORTANT: THERE ARE TWO OPTIONS FOR THIS ADA RETURN AS SHOWN BELOW.
PLEASE DECIDE WHICH ONE YOU NEED BEFORE BEGINNING ASSEMBLY.

OPTION 1 WHEN ATTACHING TO A CURVED DESK OR STRAIGHT
DESK TO CREATE AN END.
SEE STEPS 1 THROUGH 7.

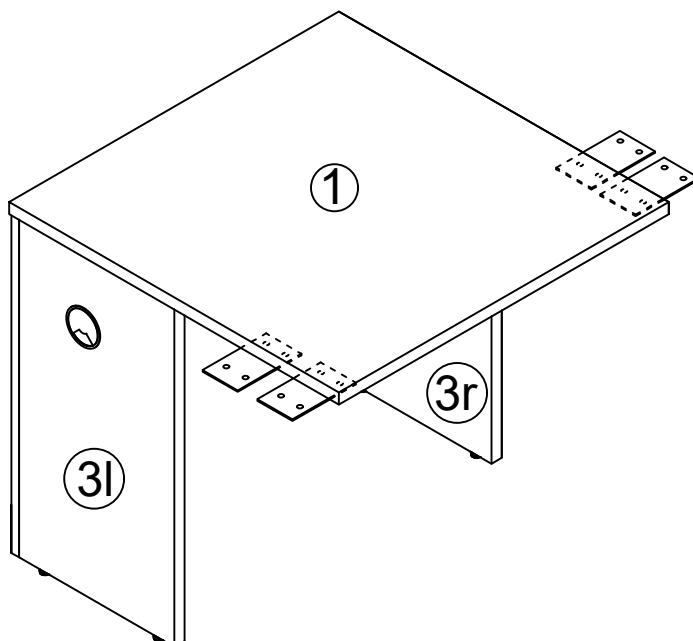


Left Hand Return



Right Hand Return

OPTION 2 WHEN USING IN BETWEEN TWO DESKS
SEE STEPS 8 THROUGH 14





OPTION 1:FOLLOWS STEPS 1-7 IF CREATING AN END.

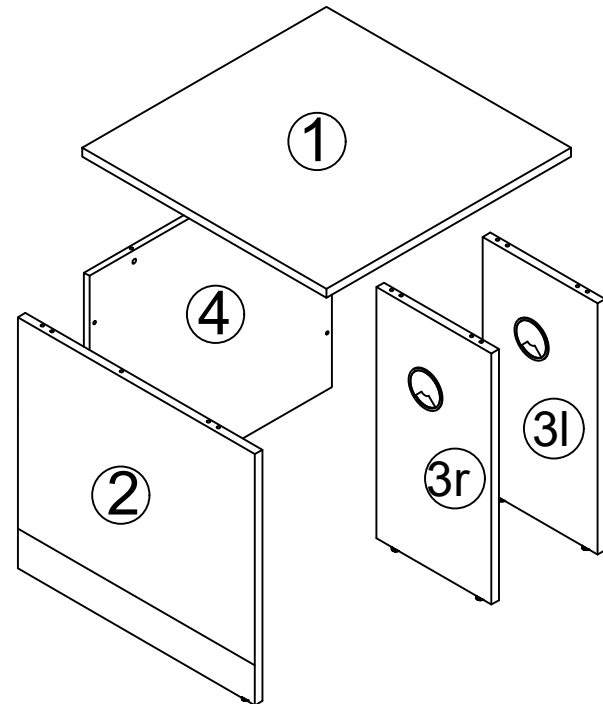
PART LIST

- ① RETURN TOP
- ② LARGE SIDE PANEL
- ③l LEFT NARROW SIDE PANEL
- ③r RIGHT NARROW SIDE PANEL
- ④ BACK PANEL

NOTE: Panels② is reversible.

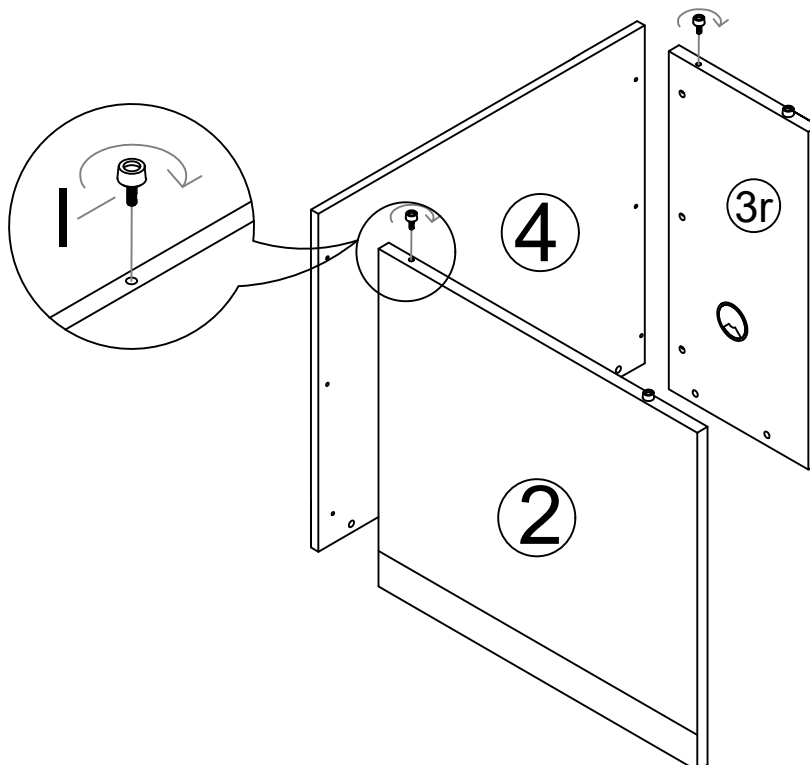
When attaching to a curved desk or straight desk
use 1 panel②and panel③r to attach to the left side
of another desk.

Use 1 panel②and panel③l to attach to right side
of another desk.



1. INSTALL "I" LEVELERS ON PANELS ②③r BOTTOMS.

I (4x)

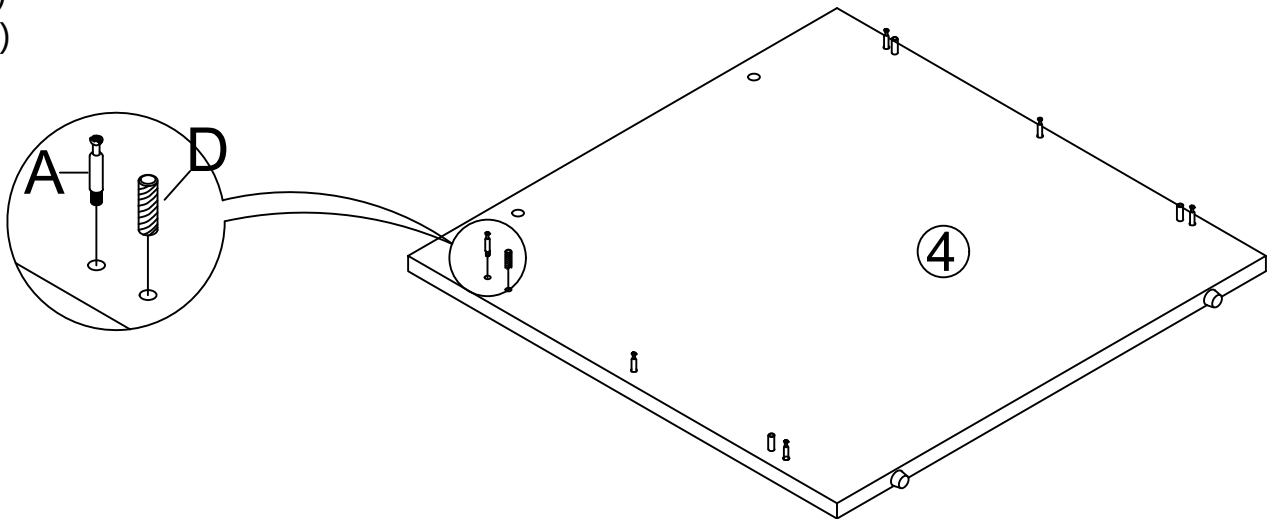




2. INSTALL "A" CAM SCREWS AND "D" DOWELS ON BACK ④.

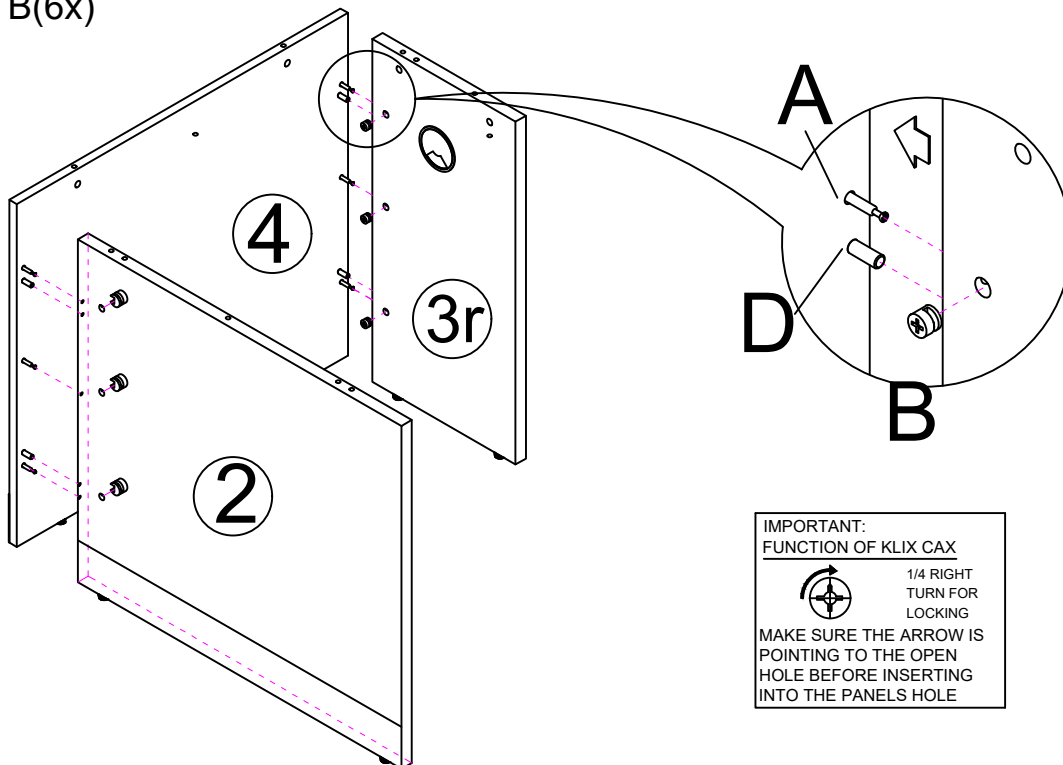
A(6x)

D(4X)



3. INSERT "B" KLIX CAM INTO SIDE PANELS ② & ③r, THEN CONNECT ② & ③r TO BACK ④ USING "A" CAMS SCREWS, "D" DOWELS, AND "B" KLIX CAMS. TIGHTEN.

B(6x)



IMPORTANT:
FUNCTION OF KLIX CAX



1/4 RIGHT
TURN FOR
LOCKING

MAKE SURE THE ARROW IS
POINTING TO THE OPEN
HOLE BEFORE INSERTING
INTO THE PANELS HOLE

Note:

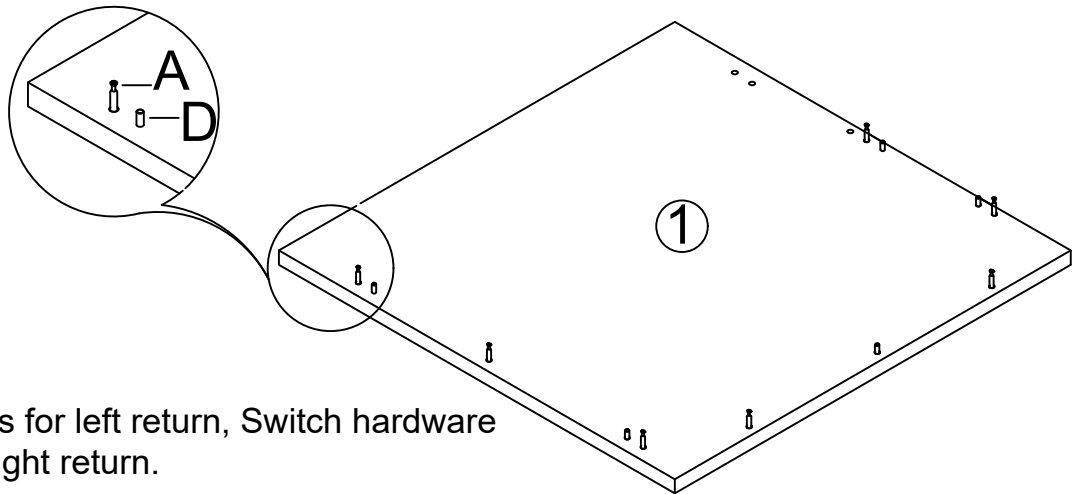
Set up shown is for a left return end. There will be extra holes as panel ② can connect on either side.



4. INSTALL "A" CAM SCREWS & "D" DOWELS TO THE UNDERSIDE OF RETURN TOP ①.

A(7x)

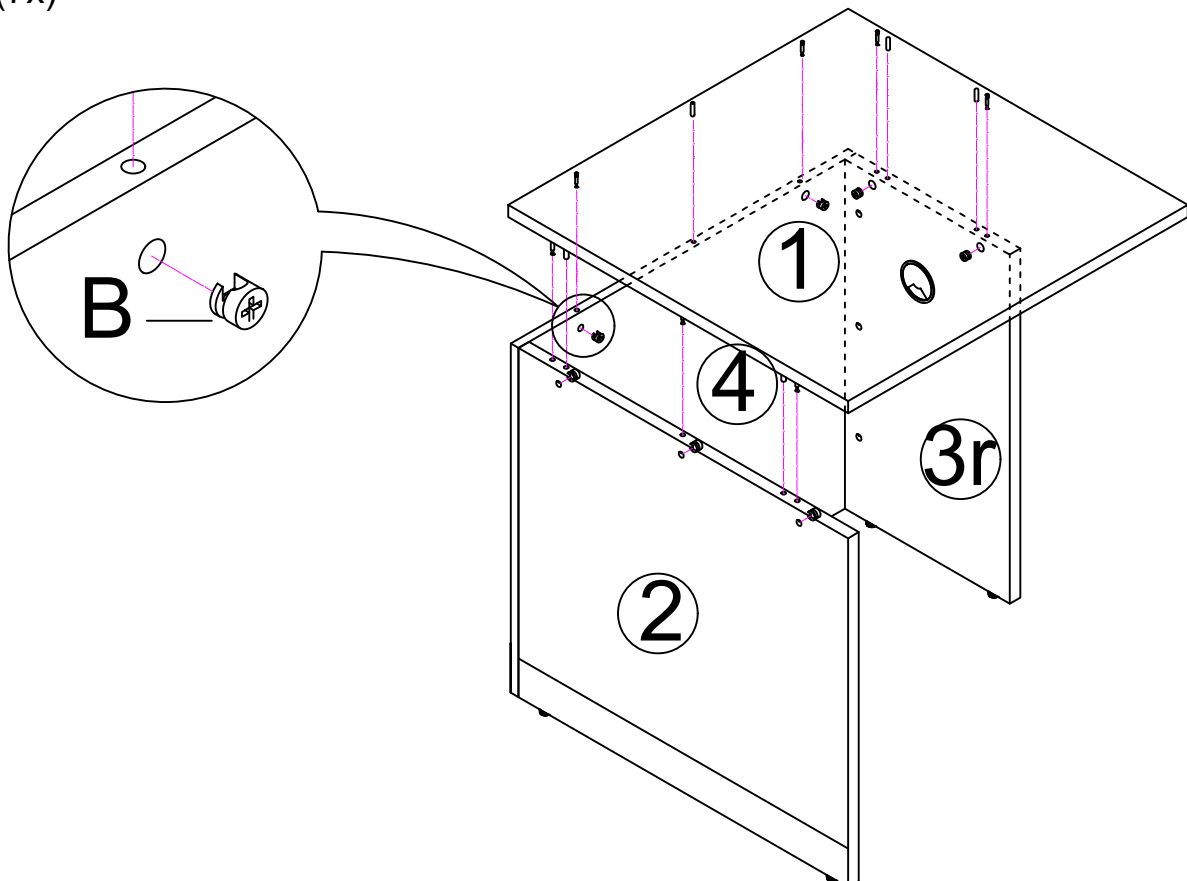
D(5x)



Note:

Hardware placement is for left return, Switch hardware to opposite sides for right return.

5. INSTALL "B" KLIX CAMS INTO SIDE AND BACK PANELS ② ③r AND ④. CONNECT RETURN TOP ① TO PANELS ② & ③r & ④ USING ALREADY INSTALLED "B" KLIX CAMS, "A" CAMS SCREWS AND "D" DOWELS. TIGHTEN. B(7x)



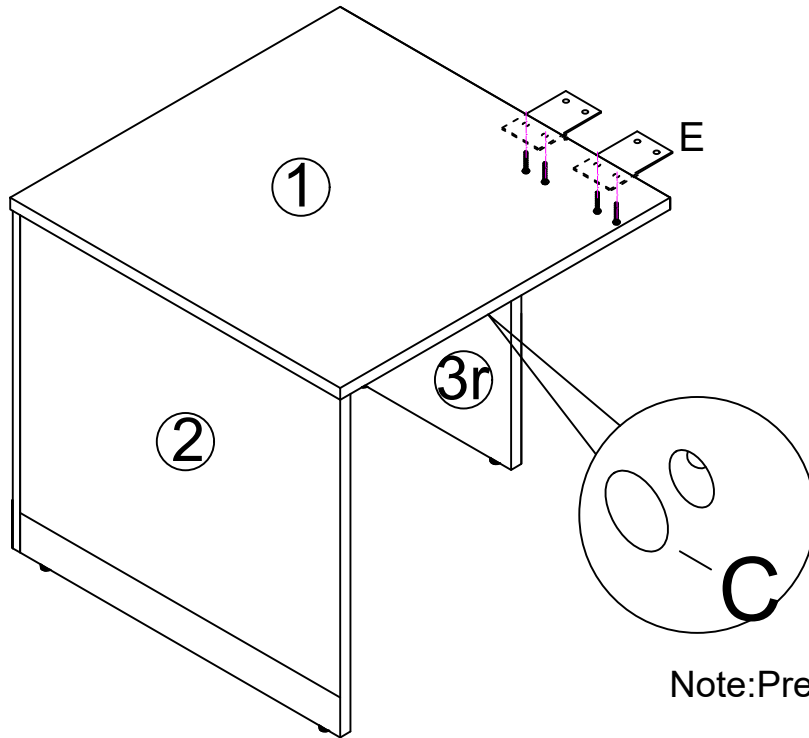


6. INSTALL "C" CAM COVER STICKERS TO COVER ALL EXPOSED KLIX CAMS AND INSTALL "E" BRACKETS UNDER DESK TOP ① .

C(13X)

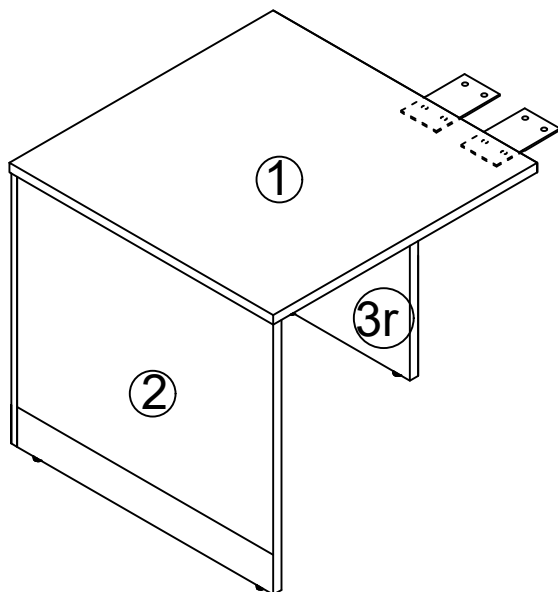
E1(2X)

E2(4X)

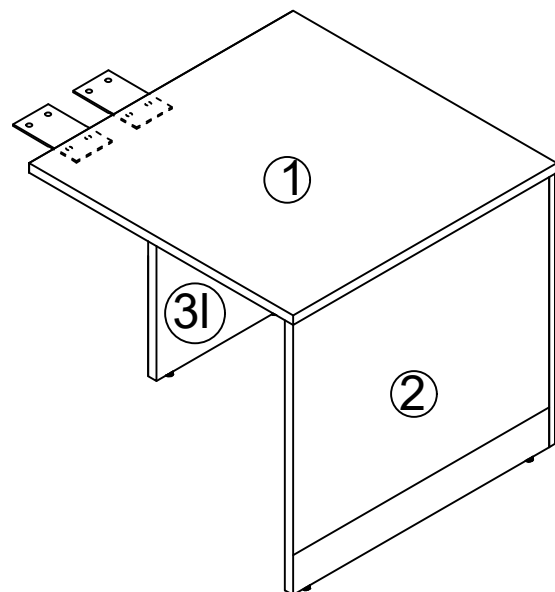


Note: Press in to fit.

7. COMPLETE, READY TO ATTACH TO ANOTHER DESK.



Left Hand Return



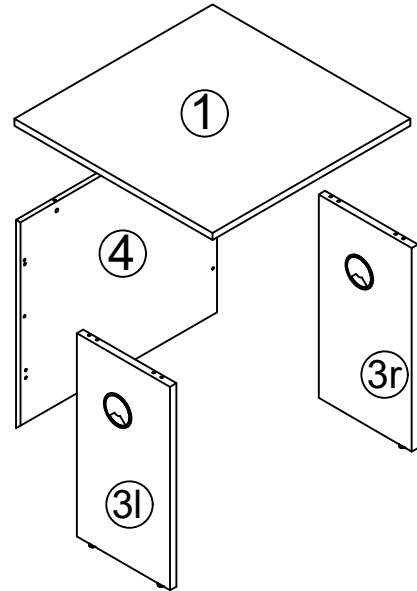
Right Hand Return



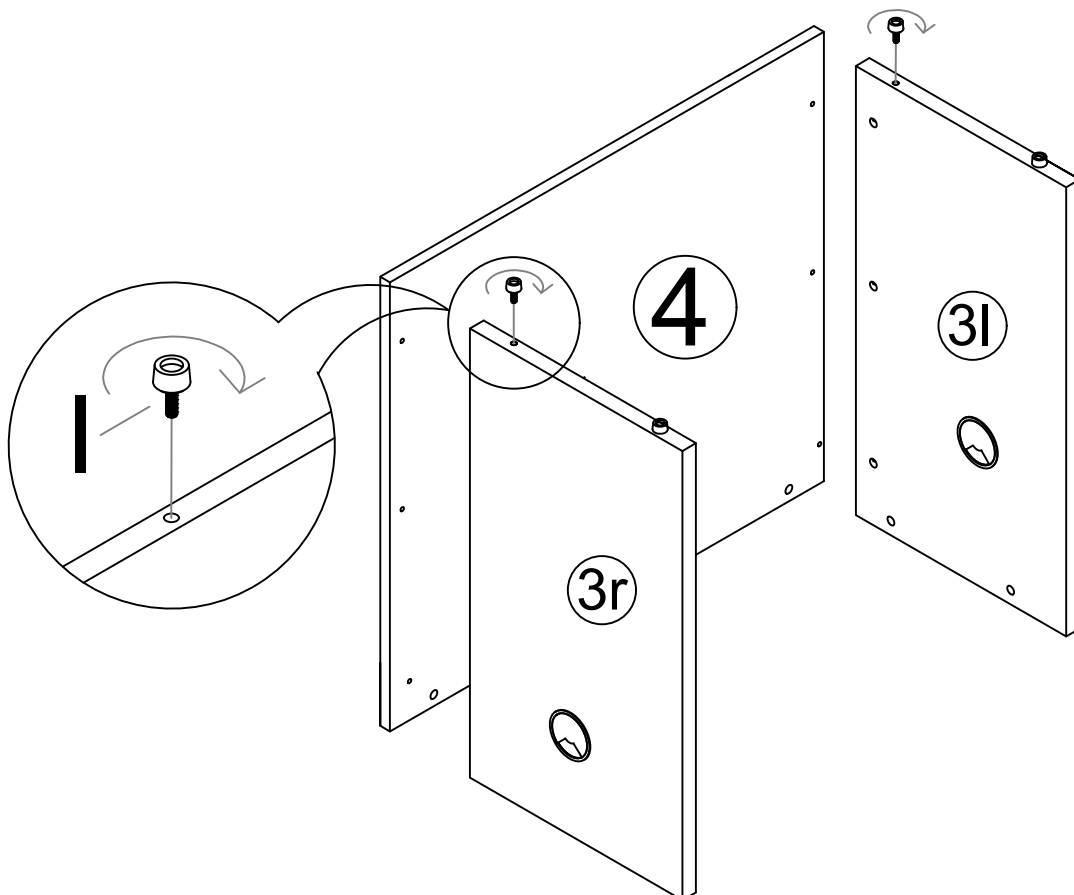
OPTION 2: FOLLOW STEPS 8 TO 14 TO CREATE CENTER PIECE
BETWEEN TWO DESKS.

PART LIST

- ① RETURN TOP
- ③ LEFT NARROW SIDE PANEL
- ③r RIGHT NARROW SIDE PANEL
- ④ BACK PANEL



8. INSTALL "I" LEVELERS ON PANELS ③l AND ③r BOTTOMS.
I (4x)

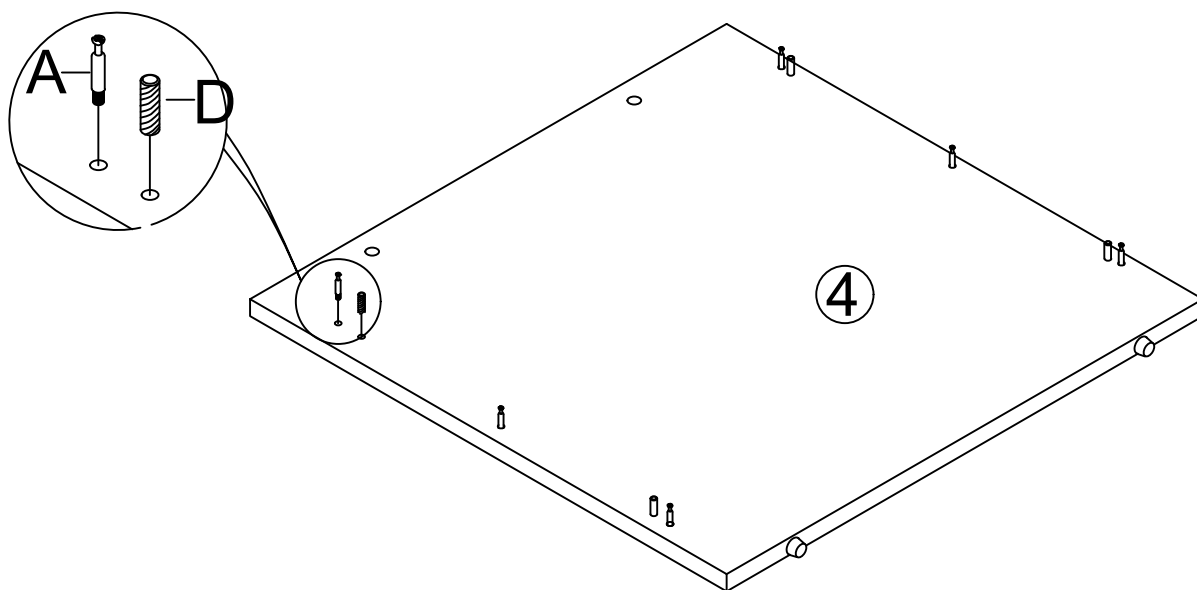




9. INSTALL "A" CAM SCREWS AND "D" DOWELS ON BACK ④.

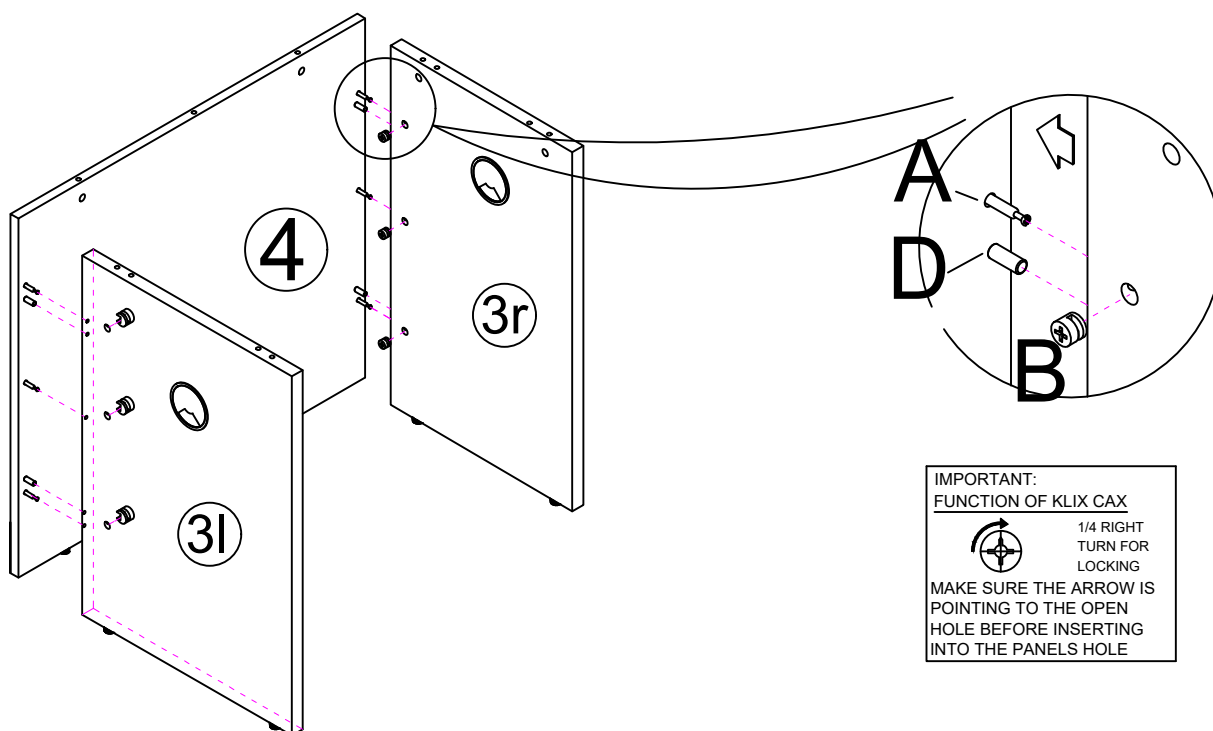
A(6x)

D(4X)



10. INSERT "B" KLIX CAM INTO SIDE PANEL ③l AND ③r, THEN CONNECT ③l AND ③r TO BACK ④ USING THE "A" CAMS SCREWS, "D" DOWELS, AND "B" KLIX CAMS. TIGHTEN.

B(6x)



IMPORTANT:
FUNCTION OF KLIX CAM



1/4 RIGHT
TURN FOR
LOCKING

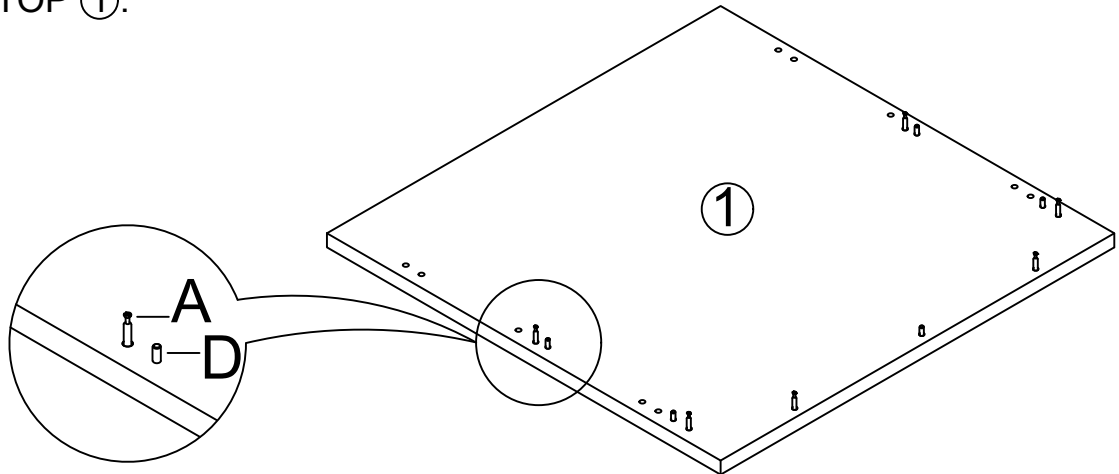
MAKE SURE THE ARROW IS
POINTING TO THE OPEN
HOLE BEFORE INSERTING
INTO THE PANELS HOLE



11. INSTALL "A" CAM SCREWS & "D" DOWELS TO THE UNDERSIDE OF RETURN TOP ①.

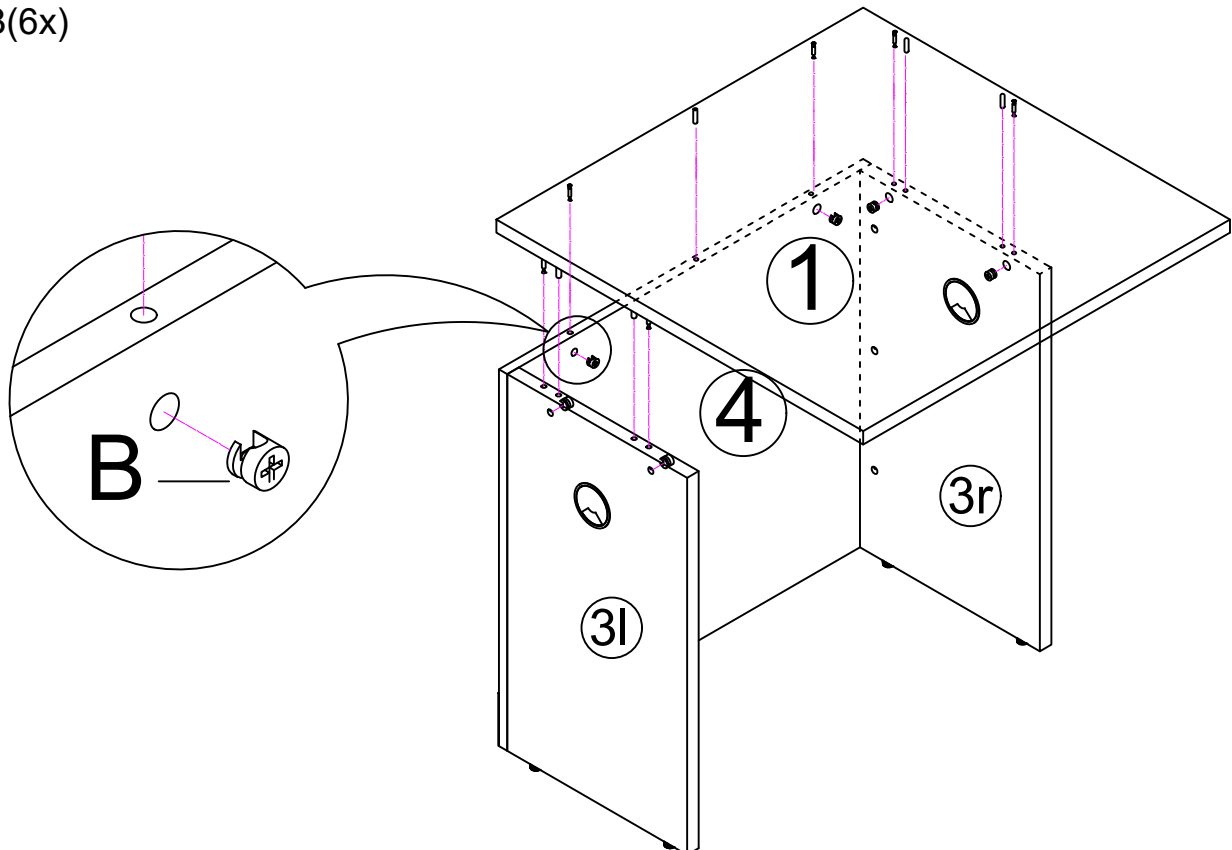
A(6x)

D(5x)



Note: As the desktop needs to be able to attach to side panels ② and ③, there will be some empty holes.

12. INSTALL "B" KLIX CAMS INTO SIDE AND BACK PANELS ③l ③r & ④. CONNECT RETURN TOP ① TO PANELS ③l ③r & ④ USING ALREADY INSTALLED "B" KLIX CAMS, "A" CAMS SCREWS AND "D" DOWELS. TIGHTEN. B(6x)



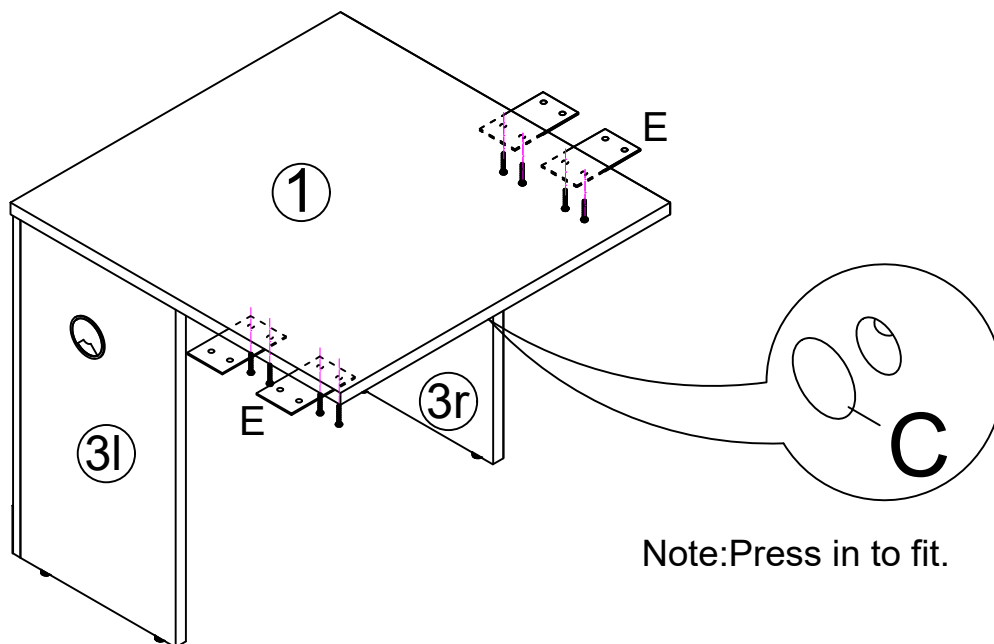


13. INSTALL "C" CAM COVER STICKERS TO COVER ALL EXPOSED KLIX CAMS AND INSTALL "E" BRACKETS UNDER DESK TOP ①.

C(13X)

E1(4X)

E2(8X)



14. COMPLETE (READY TO ATTACH BETWEEN TWO DESKS.)

