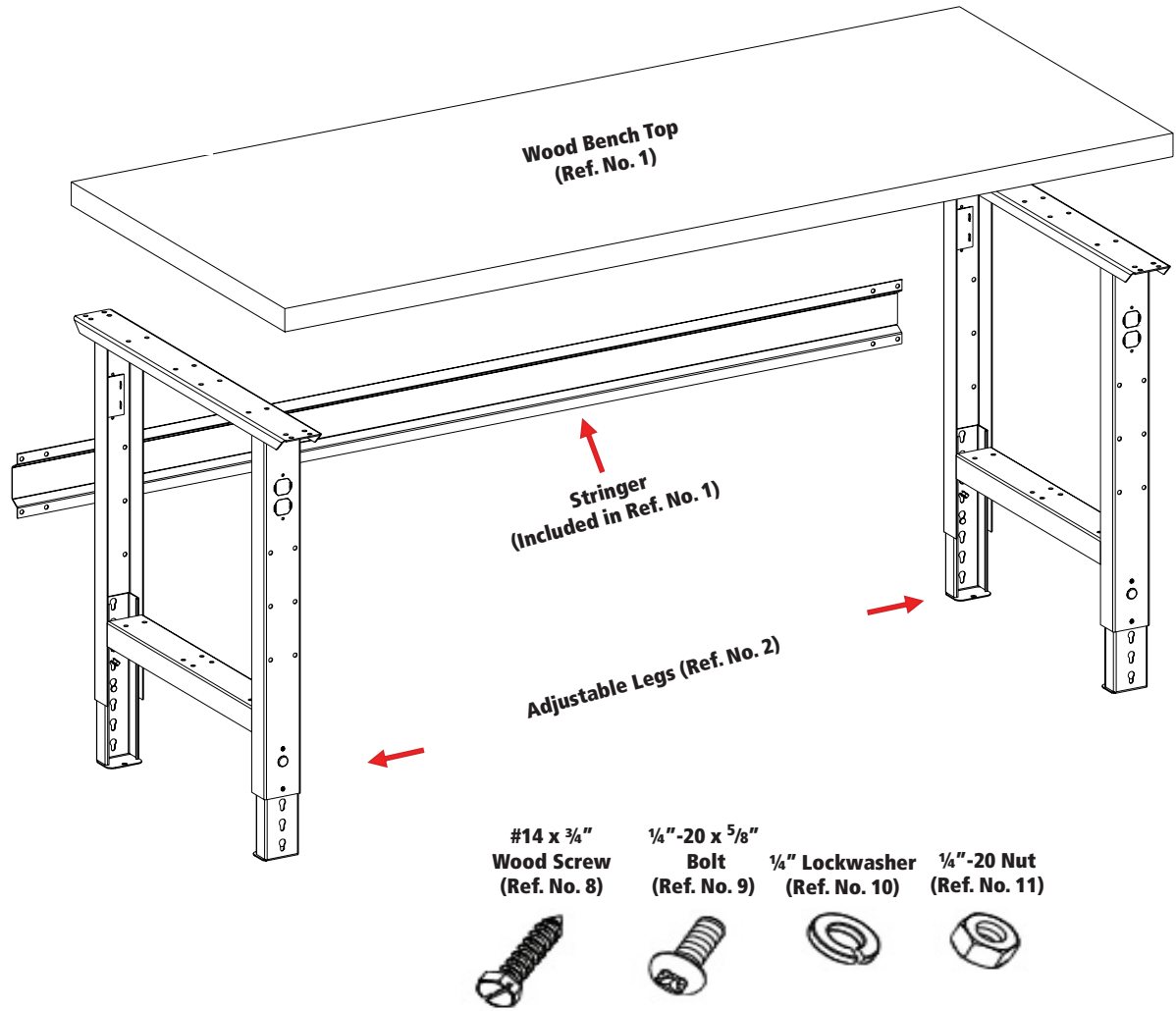


REPLACEMENT PARTS



REF. NO.	DESCRIPTION	QTY.	PART NUMBERS		
			30"w x 48"d	30"w x 60"d	30"w x 72"d
1	Hardwood Bench Top	1	WGPLT-3048	WGPLT-3060	WGPLT-3072
	Stringer (included with bench top)	1	WBS-48	WBS-60	WBS-72
2	Adjustable Workstation Leg (pair)	1	AL-3230	AL-3230	AL-3230
3	Optional Drawer (complete unit)	1	NBF-PD-2	NBF-PD-2	NBF-PD-2
4	Optional "L" Shape Leg Attachment	1	ALS-3224	ALS-3224	ALS-3224
5	Optional "L" Shape Hardwood Bench Top	1	WGPLT-2448	WGPLT-2448	WGPLT-2448
	Stringer (included with bench top)	1	WBS-48	WBS-48	WBS-48
6	Optional "L" Shape Adjustable Leg	1	AL-3224	AL-3224	AL-3224
7	Optional Electrical Riser (with WK-1)	1	-----	NBF-18-1560-WK-1	NBF-18-1572-WK-1
8	#14 x 3/4" Hex Head Slotted Wood Screw	16	AVAILABLE LOCALLY		
9	1/4"-20 x 5/8" Bolt	8	AVAILABLE LOCALLY		
10	1/4" Lockwasher	8	AVAILABLE LOCALLY		
11	1/4"-20 Nut	8	AVAILABLE LOCALLY		

TO OBTAIN PROPER REPLACEMENT PARTS, PLEASE PROVIDE THE FOLLOWING INFORMATION:

- Purchase Date
 - Description of part(s) needed and part number(s) as shown in Parts List (above)
 - Color (i.e. Medium Grey, etc.)
- Contact person's name
 - Your company name
 - Who the product was purchased from
 - Was item missing, or was it damaged?

If requesting parts by telephone, please have as much of the above information ready as possible.
National Business Furniture Customer Service: (800) 558-1010 Website: www.NBF.com

ASSEMBLY INSTRUCTIONS & PARTS MANUAL



Industrial Workstation With Wood Top

RETAIN INSTRUCTIONS FOR FUTURE REFERENCE!



Congratulations on your purchase of an NBF Workstation! These workstations are designed for your everyday needs. Tools required for assembly are a flat head screwdriver or a 3/8" nut driver, a 7/16" wrench or nut driver and a Phillips head screwdriver. A drill with a 5/32" drill bit is needed for the optional riser and optional leg set-up.

Duplex holes punched into the workstation legs may be utilized to provide power to your workstation. The holes are designed to receive a Steel City electrical box, Model #CDOW (2.5" x 2" x 3").

Some additional options that are available for your workstation include a hanging two drawer unit, an electric riser, and optional leg to create an "L" shape set-up.

GENERAL SAFETY INFORMATION

Some parts may have sharp edges. CARE must be taken when handling various pieces to avoid injury. For safety, wear a pair of work gloves when assembling or performing any maintenance on shelving.

LIMITED WARRANTY

NBF warrants goods purchased hereunder to be free of defects in materials and workmanship for a period of one (1) year from the date of shipment, hereunder. This warranty shall not apply in the event goods are damaged as a result of misuse, abuse, neglect, accident, improper application, modification or repair by persons not authorized by Seller, where goods are damaged during shipment, or where the date stamps on the goods have been defaced, modified or removed. UNLESS CONSIDERED UNENFORCEABLE OR UNLAWFUL UNDER APPLICABLE LAW:

- a. ALL IMPLIED WARRANTIES, INCLUDING BUT NOT LIMITED TO WARRANTIES OR MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY EXCLUDED:
- b. BUYERS REMEDY, IF ANY, FOR ANY DEFECTIVE GOODS SHALL BE LIMITED TO A REFUND BY SELLER OR REPLACEMENT OF THE GOODS AT SELLER'S OPTION, AND SHALL IN NO EVENT INCLUDE DAMAGES OF ANY KIND, WHETHER INCIDENTAL, CONSEQUENTIAL OR OTHERWISE.

NO GOODS ACCEPTED FOR RETURN WITHOUT PRIOR APPROVAL. Seller shall have the right to inspect any goods claimed to be defective at Buyers place of business or require Buyer to return the goods to Seller for inspection on Seller's premises. Transportation charges covering returned goods will be borne by Seller only if such goods are proven to be defective, are covered by this warranty and are returned within the warranty period stated above.



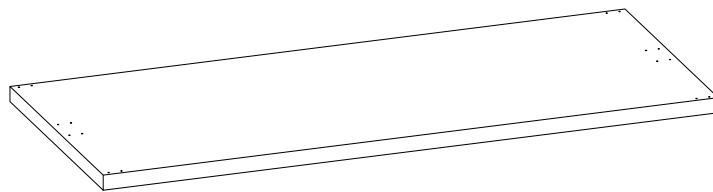
NBF • (800) 558-1010

ASSEMBLY OF WORKSTATION

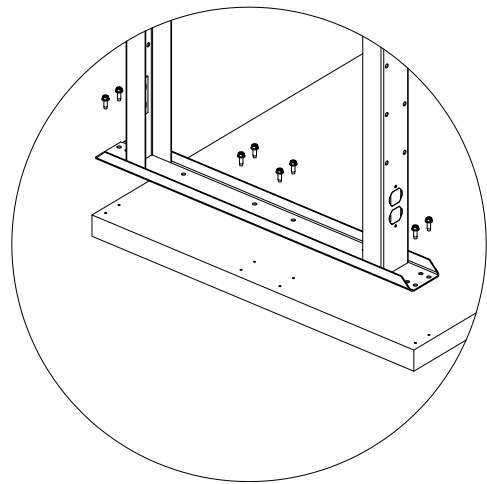
Two people are recommended for assembly. Approximate assembly time: 20-25 minutes.

The reference numbers used throughout this sheet refer to the illustration on the back cover.
This is to help you to identify the various parts as they are mentioned.

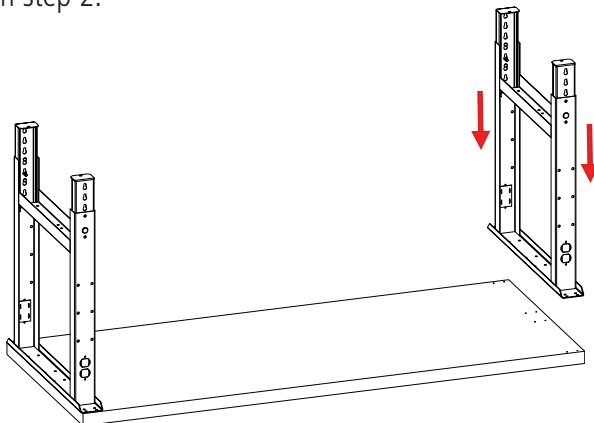
1. Lay the top (Ref. No. 1) face down on two sawhorses or a protected flat surface with the predrilled holes facing up.



2. Place an adjustable leg (Ref. No. 2) on one end of the top, aligning it with the eight pre-drilled pilot holes. Attach with eight #14 x 3/4" hex head slotted wood screws (Ref. No. 8).

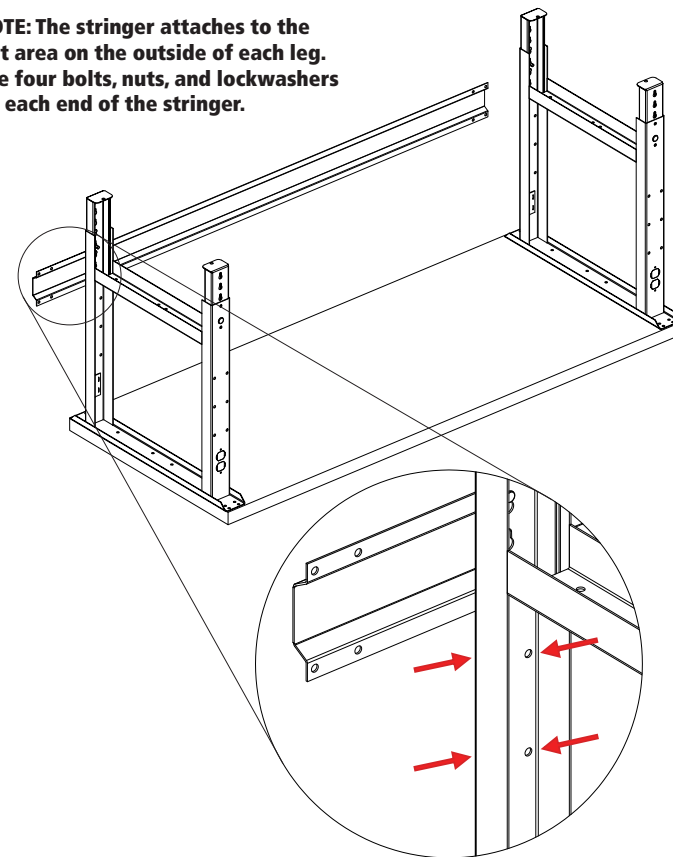


3. Place the other adjustable leg on the opposite end of the bench top, using the same procedure shown in step 2.

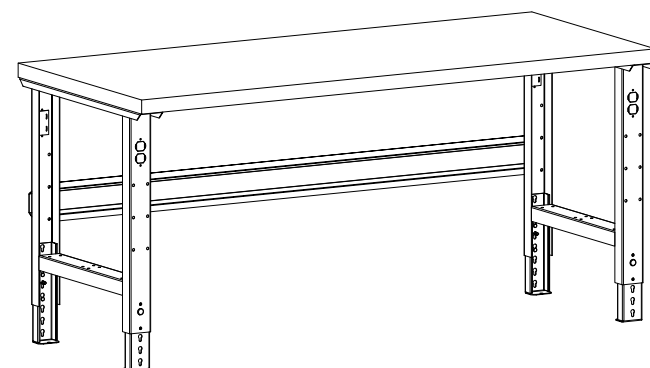


4. Attach the stringer (Ref. No. 1) to the rear legs, skipping the top two holes and using the next four holes from the top of each leg. (The legs are symmetrical, so front and rear of the bench will be determined by where you place the stringer.) Attach the stringer with four 1/4" -20 x 5/8" bolts, lockwashers, and nuts (Ref. No's. 8, 9, 10) on each side.

NOTE: The stringer attaches to the flat area on the outside of each leg. Use four bolts, nuts, and lockwashers on each end of the stringer.



5. If you purchased only the basic workstation, your work is now complete. The remaining instructions show assembly of the optional accessories.



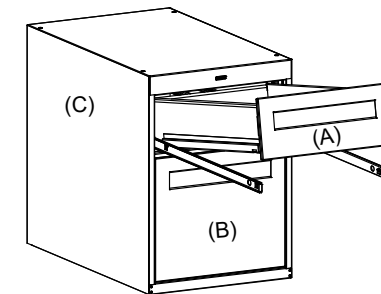
NOTE: If attaching an optional drawer unit, you may want to leave the bench in the upside-down position.

OPTIONAL ACCESSORIES

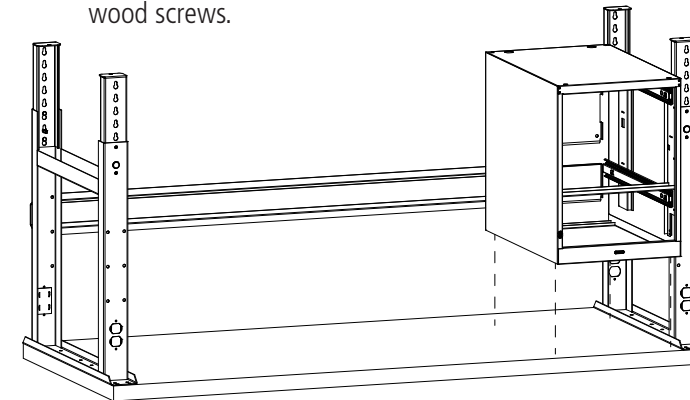
For assembly and installation of an Electronic Riser, please refer to the instructions which came with the Riser Kit.

Drawer Unit Assembly

1. Remove the top drawer (A) from the housing (C) by first pulling it to the full extent that the suspensions allow. Once the drawer is fully open, lift the drawer off the suspension member to release the suspension sections. Follow the same procedure with the bottom drawer (B).

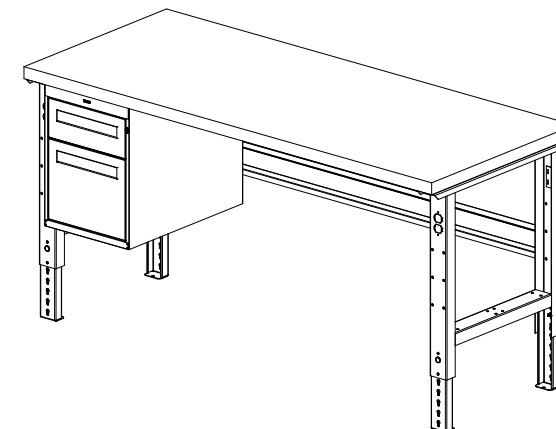


2. Using the housing as a template, mark locations of the holes for the wood screws onto the underside of the wood top. (Recommendation is 1/2" offset from front of wood top.) Next, drill four holes 1/2" to 3/4" deep into the wood top using a 5/32" drill bit. Once you're finished, secure the housing to the top using four #14-3/4" hex head slotted wood screws.



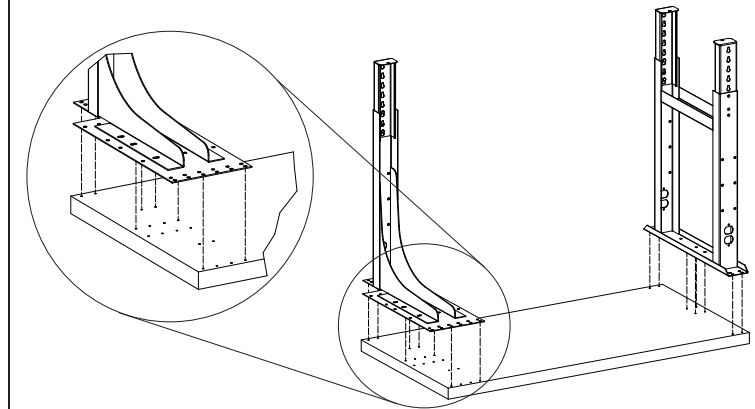
NOTE: After marking where the holes need to be, move the drawer housing to the side before drilling.

3. Now turn the table upright and place the drawers (which were taken out in step 1) into the suspensions in the housing. Your workstation with drawer is complete.

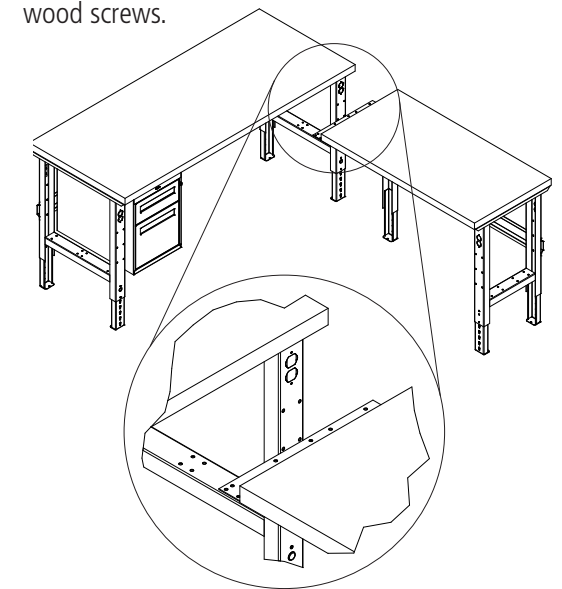


"L" Shape Leg Assembly

1. Turn the wood top face down. Using the holes in the Leg Plates as a template, mark the locations on the underside of the wood top for the wood screws. Then using a 5/32" drill bit, drill eight holes into the top, about 1/2" to 3/4" deep on each side. Next, secure each leg to the top using eight #14-3/4" hex head slotted wood screws per leg.



2. Turn the table over and line up with the already assembled workstation to create an "L" shape. Once the tables are together, drill four holes through the plate under the assembled workstation and secure with four #14-3/4" wood screws.



3. Now your extended "L" shape workstation is finished!

