

Permatex® OPTIMUM BLACK Gasket Maker

27037 OPTIMUM BLACK Instructions:

1. For best results, surfaces should be clean and dry.
2. Cut nozzle and apply a continuous 1/16" to 1/4" (2 to 6mm) bead of silicone to one surface, surrounding all bolt holes. Assemble parts immediately while silicone is still wet. Finger tighten until material begins to squeeze out around flange.
3. Let dry for one hour then tighten to torque specifications.
4. Allow 24 hours to fully cure before filling with fluids or returning to service.
5. Replace cap after use.

NOTE: Not recommended for use on head gaskets or parts in contact with gasoline.

OPTIMUM BLACK Suggested Applications:

- High Flex: assemblies where dissimilar metals meet.
- For newer lightweight & premium components where maximum oil resistance is required.
Valve covers, oil pans, oil pumps, intake manifold end seals, and timing gear covers.