MERIT Program

Mechanical Equipment Repair Instruction & Testing
Fall Protection Authorized
Service Center Training





www.MSAsafety.com

PRE-REQUISITES FOR APPOINTMENT

- Have a written Sales Agreement in place with MSA covering the sale and distribution of MSA Safety Products under the current MSA Distributor Sales Program including MSA Fall Protection Product Group 23.
- Have the commitment to provide quality service on MSA Fall Protection products.
- Have qualified trained personnel, appropriate service facilities, tools, test equipment and spare parts to provide quality repair service on MSA Fall Protection products.
- Each Service Center must have at least one Service Technician complete the MSA FP Certified Repair Training session on MSA Fall Protection Devices.
- Receive the approval of MSA's Regional and National Sales Management for appointment to become an MSA Authorized FP Service Center.
- Complete the MSA FP Repair Training class registration form.
- Agree to comply with the terms and conditions of the MSA Authorized Service Center for Fall Protection Devices Agreement.
- Agree to employ qualified Service Technicians with a mechanical aptitude and experience, and maintain at least one MSA trained Certified Service Technician at each MSA Authorized FP Service Center, whose primary function is service.
- Agree to allow MSA or MSA's agent to perform a re-certification audit on the MSA Authorized FP Service Center every three (3) years.
- Agree to have each MSA trained Certified FP Service Technician attend an MSA FP Certified Repair-Service refresher training session every three (3) years.

MSA PROVISIONS

- Detailed Repair and Service Training on MSA Fall Protection Products
- MSA Fall Protection Repair and Service Documentation
- List of MSA Part Numbers for Replacement Parts
- Test Procedures for Fall Protection Products
- Technical Support from MSA Factory Personnel
- List of Recommended Tools, Test Equipment and Parts
- Authorization to Purchase Service Parts that are Unavailable to Non-Authorized Service Centers

QUALITY REQUIREMENTS

Quality Control

The MSA Authorized Service Center will use only parts obtained from MSA and will not allow service to be performed by any person not having a current certification from MSA. The Authorized Service Center will at all times maintain its service and test equipment in current calibration per MIL-C 45662 traceable to the National Bureau of Standards and will use same only in accordance with MSA procedures. This includes all torque wrenches used in the servicing of units.

Inspection

MSA will have the option to periodically inspect the MSA Authorized Service Center's facility to inspect the facility and test equipment to verify compliance.

Unit Markings

Any unit serviced by the MSA Authorized Service Center must bear a distinctive marking or label, to indicate it was serviced by the MSA Authorized Service Center.

Record Keeping

The MSA Authorized Service Center will maintain and provide to MSA upon request a list by serial number of all units serviced. The MSA Authorized Service Center will show the date of service, and the technician performing the work.

Parts

Only genuine MSA replacement parts acquired from MSA will be used for service and repair of MSA FP Products. A parts list of proposed inventory can be provided.

Service Protocol

The MSA Authorized Service Center Technician(s) must adhere to MSA techniques for inspection, service, testing and packaging. Deviating from these techniques can result in termination of the agreement.

REQUIRED SPECIAL TOOLS & TEST EQUIPMENT

10149039 S 10149040 F 10149071 F 10149072 H 10149073 H	WINDER, SPRING WORKMAN SRL SUPPORT, CABLE KEY, LYNX HOIST PUNCH, RESCUERS, ROLL PIN, MODIFIED RETRIEVAL SHAFT ASSEMBLER, RESCUERS HOLDER, POWER SPRING, DYNALOCK, 20 FT. HOLDER, DYNALOCK, 20 FT., BRAKE ASSY. PIN SETTER, LYNX HOIST, DRIVE HEAD SPRING GAGE FIXTURE, APTURA SPRING GAGE FIXTURE, DYNALOCK/RESCUERS	MSA MSA MSA MSA MSA MSA	\$ \$ \$ \$ \$	382.50 164.00 34.17 102.50 34.17
10149040 F 10149071 F 10149072 H 10149073 H	PUNCH, RESCUERS, ROLL PIN, MODIFIED RETRIEVAL SHAFT ASSEMBLER, RESCUERS HOLDER, POWER SPRING, DYNALOCK, 20 FT. HOLDER, DYNALOCK, 20 FT., BRAKE ASSY. PIN SETTER, LYNX HOIST, DRIVE HEAD SPRING GAGE FIXTURE, APTURA	MSA MSA MSA MSA MSA	\$ \$ \$ \$	34.17 102.50 34.17
10149071 F 10149072 H 10149073 H	RETRIEVAL SHAFT ASSEMBLER, RESCUERS HOLDER, POWER SPRING, DYNALOCK, 20 FT. HOLDER, DYNALOCK, 20 FT., BRAKE ASSY. PIN SETTER, LYNX HOIST, DRIVE HEAD SPRING GAGE FIXTURE, APTURA	MSA MSA MSA MSA	\$ \$ \$	102.50 34.17
10149072 H 10149073 H	HOLDER, POWER SPRING, DYNALOCK, 20 FT. HOLDER, DYNALOCK, 20 FT., BRAKE ASSY. PIN SETTER, LYNX HOIST, DRIVE HEAD SPRING GAGE FIXTURE, APTURA	MSA MSA MSA	\$ \$	34.17
10149073 H	HOLDER, DYNALOCK, 20 FT., BRAKE ASSY. PIN SETTER, LYNX HOIST, DRIVE HEAD SPRING GAGE FIXTURE, APTURA	MSA MSA	\$	
	PIN SETTER, LYNX HOIST, DRIVE HEAD SPRING GAGE FIXTURE, APTURA	MSA		102.50
10140074	SPRING GAGE FIXTURE, APTURA		۲.	102.50
10149074 F	· · · · · · · · · · · · · · · · · · ·		Įγ	82.00
10149076	EDDING CACE FIVEIDE DVNALOCK/DESCUEDS	MSA	\$	47.83
10149077	SPRING GAGE FIXTURE, DINALOCK/RESCUERS	MSA	\$	47.83
10149219 <i>A</i>	ADAPTER, SPANNER NUT, LYNX HOIST	MSA	\$	82.00
10149220 A	ADAPTER, LYNX HOIST, TORQUE NUT	MSA	\$	82.00
10149242	SUPPORT ASSY., PLATE, PART NUMBER	MSA	\$	82.00
10149243 H	HOLDER ASSEMBLY, DYNALOCK, 20 FT., BRAKE ASSY.	MSA	\$	164.00
10149244 <i>A</i>	ADAPTER ASSY., DYNALOCK/RESCUER,TORQUE NUT	MSA	\$	82.00
10149843 V	WINDER ASSY.,22 & 30 METER UNITS, POWER SPRING	MSA	\$	478.33
10149844	SANDER TOOL, LYNX HOIST, LEVEL WIND	MSA	\$	273.33
10149845 I	INSERT, TOOL, LYNX HOIST, BEARING	MSA	\$	54.67
10149846	CLAMP, DYNALOCK, 20 FT.	MSA	\$	34.17
10149847 F	PRESS TOOL, SHAFT, HOIST RETRIEVAL	MSA	\$	68.33
10149848	SLIP TORQUE TESTER, DYNALOCK,CABLE, 20 FT.	MSA	\$	205.00
10149863 H	HOLDER, POWER SPRING, 10 & 16 METER SRL	MSA	\$	34.17
10149864 F	PIN, PULLEY BLOCK,CABLE TENSION TESTER,LYNX HOIST	MSA	\$	9,840.00
10150246 [DROP TESTER, TRIPOD	MSA	\$	6,560.00
10161062	VISE ASSEMBLY MODIFIED FOR SRL SERVICE	MSA	\$	607.00
- - - - -	DROP TEST SYSTEM INCLUDES: -MAIN BOX -CONDITIONING UNIT -DATA ACQUISITION UNIT -POWER SUPPLY -DASY LAB RUN TIME SOFTWARE -30' LOADCELL CABLE -COMPUTER SET-UP ON CUSTOMER SUPPLIED PC			
INS-MSA-DROPT	-COMPOTER SET-UP ON CUSTOMER SUPPLIED PC -LOADCELL ADAPTATION (NEW OR EXISTING)	INSYS	\$	4,420.00
Ĺ	LOADCELL WITH IBOLTS	INSYS	\$	1,200.00
	COMPUTER, BASIC DESKTOP OR LAPTOP	VARIOUS	\$	1,000.00
[DESKTOP PRINTER FOR TEST RESULTS	VARIOUS	\$	100.00
S	SRL LABEL PRINTER, ZEBRA 110Xi4 PRINTER & LABEL STOCK	VARIOUS	\$	2,500.00
Т	TEKLYNX LABELVIEW SOFTWARE OR EQUIVALENT	VARIOUS	\$	350.00
	APPR	ROX TOTAL	\$	29,214.50
	OPTIONAL SUPPORT FOR DATA ACQUISTION SYSTEM			
8	B HOUR REMOTE SUPPORT FOR 1 YEAR	INSYS	\$	1,240.00
	2 DAYS ONSITE SUPPORT & BASIC TRAINING (CONTINENTAL US ONLY)	INSYS	\$	4,110.00

MSA MERIT PROGRAM

AUTHORIZED SERVICE CENTER FOR FALL PROTECTION

COMMON TOOLS AND SUPPLIES

	Description	Approxima	ate Price
1	½" Grease Brush	\$	5.00
2	3/32" Allen Head Insert Bit, for old style screws on web units.	\$	5.00
3	5/32" Allen Head Insert Bit, for old style screws on web units.	\$	5.00
4	Adjustable Wrench, 15", Adjustable Wrench, 8"	\$	20.00
5	All Purpose Grease	\$	20.00
6	Ball Peen Hammer	\$	15.00
7	Bench Vise, 10" McMaster-Carr Model 5277A3, or equivalent	\$	200.00
8	Blade Type Screw Drivers (3)	\$	10.00
9	Cable Cutter, Felco Model C12, or equivalent	\$	200.00
10	Cable Swaging Tool (optional)	\$	5,000.00
11	Channel Lock Pliers, 10"	\$	10.00
12	Diagonal Cutters	\$	5.00
	Drill Bit and Screw Driver Bit Set for Variable Speed Drill	\$	90.00
	Flat File	\$	5.00
15	Flexible Putty Knife	\$	5.00
	Magnalube	\$	15.00
	Metric Allen Wrench Set, 1.5mm to 10mm	\$	20.00
	Metric Socket Set, 3/8" drive, 10mm to 19mm	\$	75.00
	Metric Wrench set, 7mm to 19mm	\$	75.00
	Needle Nose Pliers, 6"	\$	5.00
	Parts Cleaner, recycling type, MSC Model DM-32, or equivalent	\$	800.00
	Phillips Head Screw Drivers (3)	\$	10.00
	Punch Set, 1/16" to 5/16"	\$	40.00
	Round File	\$	5.00
	Rubber Mallet	\$	5.00
	Shop Gloves (Leather Palm)	\$	10.00
	Steel Stamp Set, 3/16" letters & numbers	\$	30.00
	T-27 Torx Head Insert Bit, for new style tamper proof screws on web units	\$	5.00
	Tape Measure, 100'	\$	15.00
	Tape Measure, 6'	\$	10.00
	Tist Torx Head Insert Bit, for new style tamper proof screws on web units	\$	5.00
	Torque Set Box Wrench	\$	40.00
	Torque Wrench ¼" Drive with ¼" Drive Bit Socket in/lbs.	\$	40.00
	Torque Wrench ½" Drive with ½" to 3/8" reducer ft/lbs.	\$	40.00
35	Variable Speed Drill, 3/8' chuck, Black & Decker Model 1179, or equivalent.	\$	80.00
	Vise Grip Wrench, 10", Vice Grip Wrench 6" Needle Nose	\$	30.00
	White Oil	\$	10.00
	Wrench, Torque Setting, 36mm, Proto Model 1236M, or equivalent	\$	65.00
	Steel Rolling Ladder, McMaster-Carr 8106T23 or similar	\$	560.05
	Stock Homing Educati, Mornactor Oan Groot 20 or orinina	, v	500.00
	Approximate Total:	\$	7,585.05