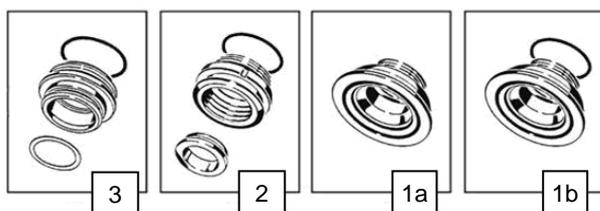


Addendum for Operating Manuals positive pressure Full Face Masks

Replacing the Plug Connector

Maintenance

The plug connector can be loosened or tightened with the tool for push to connect adapters (material number 10035756). Prior to re-assembly, the O-ring at the thread run out is replaced.



- 1a AutoMaXX connector 3S
- 1b AutoMaXX connector Ultra Elite
- 2 ESA connector [assembly with O-Ring]
- 3 PS connector [assembly with O-Ring]

Adapter	For masks	Torque
AutoMaXX	3S-PF and Ultra Elite PF MaXX	10 -1 Nm
ESA	3S-PF and Ultra Elite PF ESA	7,0 +/- 0,5 Nm
PS	3S-PS and Ultra Elite PS	2,5 +/- 0,25 Nm

With every maintenance, check the O-ring in the plug connector.

A damaged O-ring must be replaced immediately.

If it is not damaged, lubricate it (PS connector only) extremely lightly with Parker-O-Lube (material number D0010239).

Regardless of damage O-rings have to be replaced at certain intervals (see table in the operating or maintenance manual).

MSA recommends to check the fit of the plug connector regularly.



Attention!

Using torques higher as those listed above could damage the full face mask and destroy its protective properties.

Ordering information

Description	Part No.
(1a) Quick-connect coupling AutoMaXX / 3S	10032072
(1b) O-Ring for quick connect adapter, 10 pcs	10145638
(1b) Quick-connect coupling AutoMaXX / Ultra Elite	10145637
(2) Quick-connect coupling ESA [including gaskets]	10037519
(2) Gaskets for coupling [kit of 2]	10037709
(3) Plug connector [complete with O-rings]	D2056727
(3) O-rings for plug connector [set of 2]	D2056736
(3) Parker O-lube	D0010239
Tool for push to connect adapter [all]	10035756