

SM720 /SM720R

SETUP INSTRUCTIONS

OPTIONAL RETURN

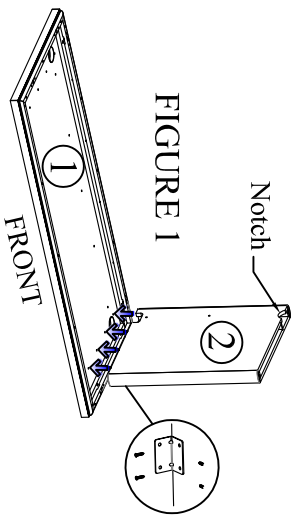


FIGURE 1

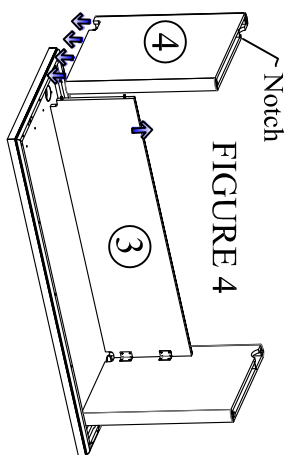


FIGURE 4

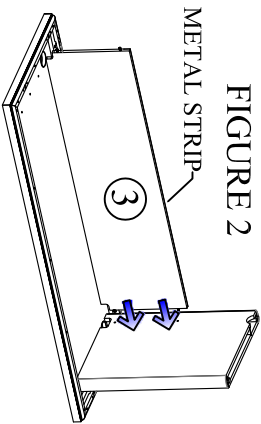


FIGURE 2

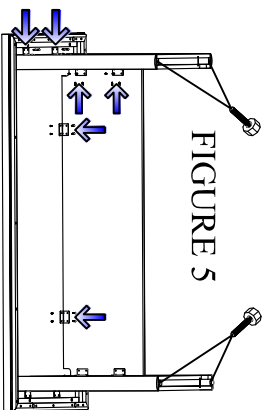


FIGURE 5

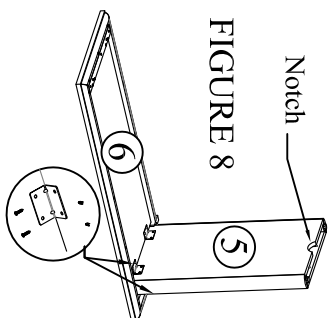


FIGURE 8

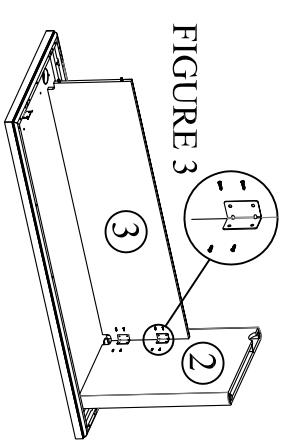


FIGURE 3

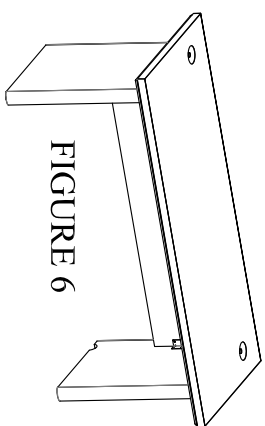


FIGURE 6

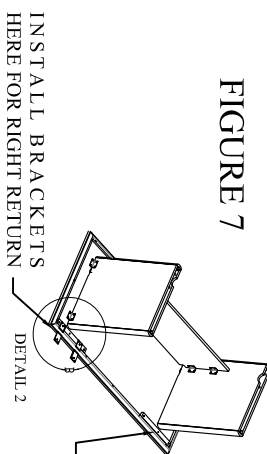


FIGURE 7

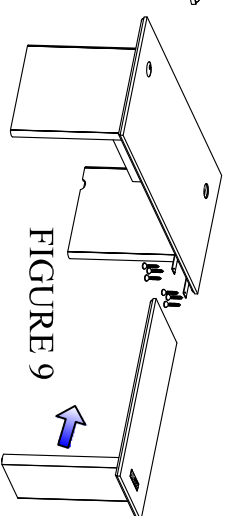
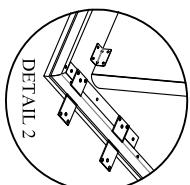


FIGURE 9



INSTALL BRACKETS
HERE FOR RIGHT RETURN

INSTALL BRACKETS
HERE FOR LEFT RETURN

INSTRUCTIONS:

1. Unpack all from box.
2. Place the top (1) face down on a soft surface (can use the protective foam) (Fig.1)
3. Locate the LEFT leg (2) into dowel holes;referencing the circular notch, as shown (Fig.1). secure with two(2) L-Brackets ("A") with eight (8) 5/8" screws ("B").
4. Locate Modesty Panel (3) into the dowel holes on the inside of the leg (Fig. 2) **INSURE** the metal strip positioned to the outside of the kneehole.
5. Mount two (2) L-Brackets ("A") to connect the leg (2) to the Modesty Panel (3) using eight (8) 5/8" screws ("B") (Fig.3).
6. Locate RIGHT Leg (4) into position while slightly lifting the Modesty Panel (3) to align the holes (Fig.4).
7. Install six (6) L-Brackets ("A") to join all the parts, as shown using (24) 5/8" screws ("B") (Fig. 5.)
8. Install four (4) Levelers (C) (Fig.5)
9. **FOR RETURN INSTALLATION OPTION** Mount two (2) L-Brackets ("E") to the Top using six (6) 1-1/4" Phil screws ("D") (Fig. 7. Detail 2)
10. With assistance flip the unit into its final position (Fig.6.)
11. Install leg (5) onto the return top (6),referencing the circular notch, using four L-Brackets ("A") and (16) 5/8" screws ("B"). Install (2) Levelers(C) (Fig. 8.)
12. Position the Return onto the brackets mounted in the step (9) and secure using six 1-1/4" Phil screw ("D") (Fig.9.)
13. Add Grommets ("D") to desk.

No:	Hardware List ME720	Qty
A	L-BRACKET	10
B	6X5/8" PHIL FLAT PBS BLACK	40
C	HEX HEAD LEVELER	4
D	GROMMET	2

No:	Hardware List ME720R	Qty
A	L-BRACKET	4
B	6X5/8" PHIL FLAT PBS BLACK	16
C	HEX HEAD LEVELER	2
D	#8 X 1 1/4 PHIL RND WASHER SCREW	12
E	RETURN BRACKET	2

REV. A.