	Section 1	PRODUCT AND COMPANY IDENTIFICAT	TION
PRODUCT N	UMBER	DATE OF PREPARATION	HMIS CODES Health 3*
СН259		13-AUG-08	Flammability 3 Reactivity 1
PRODUCT N CROSSF		ercoat Hardener (Part B)	
MARTIN 4440 W	RER'S NAME SENOUR PAINT Arrensville C sville Hts.,		
Regula (21 Medica (21 Transp	NUMBERS and tory Informat 6) 566-2902 1 Emergency 6) 566-2917 ortation Emer 0) 424-9300		
% by WT	Section 2 CAS No.	COMPOSITION/INFORMATION ON INGR INGREDIENT UNITS	REDIENTS VAPOR PRESSURE
29	5440-89-1	5-Ethyl-2-nonanone ACGIH TLV Not Available OSHA PEL Not Available	
23	927-49-1	Diamyl Ketone ACGIH TLV Not Available OSHA PEL Not Available	
3	110-12-3	Methyl Isoamyl Ketone ACGIH TLV 50 ppm OSHA PEL 50 ppm	4.5 mm
3	110-43-0	Methyl n-Amyl Ketone ACGIH TLV 50 ppm OSHA PEL 100 ppm	3.855 mm
41	28182-81-2	± 1	mer
	Section 3	HAZARDS IDENTIFICATION	

ROUTES OF EXPOSURE

INHALATION of vapor or spray mist. EYE or SKIN contact with the product, vapor or spray mist.

Continued on page 2

EFFECTS OF OVEREXPOSURE

EYES: Irritation.

SKIN: Prolonged or repeated exposure may cause irritation.

INHALATION: Irritation of the upper respiratory system.

May cause nervous system depression. Extreme overexposure may result in unconsciousness and possibly death.

Prolonged overexposure to solvent ingredients in Section 2 may cause adverse effects to the liver and urinary systems.

SIGNS AND SYMPTOMS OF OVEREXPOSURE

Headache, dizziness, nausea, and loss of coordination are indications of excessive exposure to vapors or spray mists.

Redness and itching or burning sensation may indicate eye or excessive skin exposure.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE

May cause allergic respiratory and/or skin reaction in susceptible persons or sensitization. This effect may be delayed several hours after exposure.

Persons sensitive to isocyanates will experience increased allergic reaction on repeated exposure.

CANCER INFORMATION

For complete discussion of toxicology data refer to Section 11.

Secti	on 4 FIRST AID MEASURES			
EYES:	Flush eyes with large amounts of water for 15 minutes.			
SKIN:	Get medical attention. Wash affected area thoroughly with soap and water.			
SKIN.	Remove contaminated clothing and launder before re-use.			
INHALATION:	If any breathing problems occur during use, LEAVE THE			
	AREA and get fresh air. If problems remain or occur			
	later, IMMEDIATELY get medical attention.			
INGESTION:	Do not induce vomiting. Get medical attention immediately.			
	Get medical attention immediately.			
Secti	on 5 FIRE FIGHTING MEASURES			
FLASH POINT	LEL UEL			
80 F TCC	1.1 8.2			
FLAMMABILITY CI	ASSIFICATION			
RED LABEL	- Flammable, Flash below 100 F (38 C)			

EXTINGUISHING MEDIA

Carbon Dioxide, Dry Chemical, Foam

UNUSUAL FIRE AND EXPLOSION HAZARDS

Closed containers may explode when exposed to extreme heat.

Application to hot surfaces requires special precautions.

During emergency conditions overexposure to decomposition products may cause a health hazard. Symptoms may not be immediately apparent. Obtain medical attention.

SPECIAL FIRE FIGHTING PROCEDURES
Full protective equipment including self-contained breathing apparatus
should be used.
Water spray may be ineffective. If water is used, fog nozzles are
preferable. Water may be used to cool closed containers to prevent
pressure build-up and possible autoignition or explosion when exposed to
extreme heat.
Contion 6 ACCIDENTAL DELEACE MEACUDEC

Section 6 -- ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED Remove all sources of ignition. Ventilate the area. All personnel in the area should be protected as in Section 8. Cover spill with absorbent material. Deactivate spilled material with a 10% ammonium hydroxide solution (household ammonia). After 10 minutes, collect in open containers and add more ammonia. Cover loosely. Wash spill area with soap and water.

Section 7 -- HANDLING AND STORAGE

STORAGE CATEGORY

DOL Storage Class IC

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE

Contents are FLAMMABLE. Keep away from heat, sparks, and open flame. During use and until all vapors are gone: Keep area ventilated - Do not smoke - Extinguish all flames, pilot lights, and heaters - Turn off stoves, electric tools and appliances, and any other sources of ignition.

Consult NFPA Code. Use approved Bonding and Grounding procedures.

Keep container closed when not in use. Transfer only to approved containers with complete and appropriate labeling. Do not take internally. Keep out of the reach of children.

Section 8 -- EXPOSURE CONTROLS/PERSONAL PROTECTION

PRECAUTIONS TO BE TAKEN IN USE

NO PERSON SHOULD USE THIS PRODUCT, OR BE IN THE AREA WHERE IT IS BEING USED, IF THEY HAVE CHRONIC (LONG-TERM) LUNG OR BREATHING PROBLEMS OR IF THEY EVER HAD A REACTION TO ISOCYANATES.

Use only with adequate ventilation.

Avoid contact with skin and eyes. Avoid breathing vapor and spray mist. Wash hands after using.

This coating may contain materials classified as nuisance particulates (listed "as Dust" in Section 2) which may be present at hazardous levels only during sanding or abrading of the dried film. If no specific dusts are listed in Section 2, the applicable limits for nuisance dusts are ACGIH TLV 10 mg/m3 (total dust), 3 mg/m3 (respirable fraction), OSHA PEL 15 mg/m3 (total dust), 5 mg/m3 (respirable fraction). VENTILATION

Local exhaust preferable. General exhaust acceptable if the exposure to materials in Section 2 is maintained below applicable exposure limits. Refer to OSHA Standards 1910.94, 1910.107, 1910.108.

RESPIRATORY PROTECTION

Where overspray is present, a positive pressure air supplied respirator (TC19C NIOSH/MSHA approved) should be worn. If unavailable, a properly fitted organic vapor/particulate respirator approved by NIOSH/MSHA for protection against materials in Section 2 may be effective. Follow respirator manufacturer's directions for use. Wear the respirator for the whole time of spraying and until all vapors and mists are gone. NO PERSONS SHOULD BE ALLOWED IN THE AREA WHERE THIS PRODUCT IS BEING USED UNLESS EQUIPPED WITH THE SAME RESPIRATOR PROTECTION RECOMMENDED FOR THE PAINTERS.

When sanding or abrading the dried film, wear a dust/mist respirator approved by NIOSH/MSHA for dust which may be generated from this product, underlying paint, or the abrasive. PROTECTIVE GLOVES

To prevent skin contact, wear gloves which are recommended by glove supplier for protection against materials in Section 2. EYE PROTECTION

Wear safety spectacles with unperforated sideshields. OTHER PROTECTIVE EQUIPMENT

Use barrier cream on exposed skin.

OTHER PRECAUTIONS

This product must be mixed with other components before use. Before opening the packages, READ AND FOLLOW WARNING LABELS ON ALL COMPONENTS. Intentional misuse by deliberately concentrating and inhaling the

contents can be harmful or fatal.

Section 9 -- PHYSICAL AND CHEMICAL PROPERTIES

PRODUCT WEIGHT SPECIFIC GRAVITY	7.92 lb/gal 948 g/l 0.95
BOILING POINT	286 - 464 F 141 - 240 C
MELTING POINT	Not Available
VOLATILE VOLUME	65 %
EVAPORATION RATE	Slower than ether
VAPOR DENSITY	Heavier than air
SOLUBILITY IN WATER	N.A.
VOLATILE ORGANIC COMPOUNDS	(VOC Theoretical - As Packaged)
4.63 lb/gal 554 g/l	Less Water and Federally Exempt Solvents
4.63 lb/gal 554 g/l	Emitted VOC

Section 10 -- STABILITY AND REACTIVITY

STABILITY -- Stable

CONDITIONS TO AVOID

None known.

INCOMPATIBILITY

Contamination with Water, Alcohols, Amines and other compounds which react with isocyanates, may result in dangerous pressure in, and possible bursting of, closed containers.

HAZARDOUS DECOMPOSITION PRODUCTS

By fire: Carbon Dioxide, Carbon Monoxide, Oxides of Nitrogen, possibility of Hydrogen Cyanide HAZARDOUS POLYMERIZATION

Will not occur

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## Section 11 -- TOXICOLOGICAL INFORMATION

## CHRONIC HEALTH HAZARDS

No ingredient in this product is an IARC, NTP or OSHA listed carcinogen. Reports have associated repeated and prolonged overexposure to solvents with permanent brain and nervous system damage.

FOXICOLOGY DATA				
CAS No.	Ingredient Name			
5440-89-1	5-Ethyl-2-nonanone			
	LC50	RAT	4HR	Not Available
	LD50	RAT		Not Available
927-49-1	Diamyl Ketone			
	LC50	RAT	4HR	Not Available
	LD50	RAT		Not Available
110-12-3	Methyl Isoamyl Ket	one		
	LC50	RAT	4HR	Not Available
	LD50	RAT		3200 mg/kg
110-43-0	Methyl n-Amyl Keto	ne		
	LC50	RAT	4HR	Not Available
	LD50	RAT		1670 mg/kg
28182-81-2	Hexamethylene Diis	ocyanate	Polymer	
	LC50	RAT	4HR	Not Available
	LD50	RAT		Not Available

## ECOTOXICOLOGICAL INFORMATION

No data available.

Section 13 -- DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD

Waste from this product may be hazardous as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR 261.

Waste must be tested for ignitability to determine the applicable EPA hazardous waste numbers.

Incinerate in approved facility. Do not incinerate closed container. Dispose of in accordance with Federal, State/Provincial, and Local regulations regarding pollution.

Continued on page 6

Section 14 -- TRANSPORT INFORMATION

US Ground (DOT) 1 Gallon and Less may be Classed as CONSUMER COMMODITY, ORM-D Larger Containers are Regulated as: UN1263, PAINT RELATED MATERIAL, 3, PG III, (ERG#128)

Bulk Containers may be Shipped as: UN1263, PAINT RELATED MATERIAL, 3, PG III, (ERG#128)

Canada (TDG)

UN1263, PAINT RELATED MATERIAL, CLASS 3, PG III, LIMITED QUANTITY, (ERG#128)

IMO

UN1263, PAINT RELATED MATERIAL, CLASS 3, PG III, (27 C c.c.), EmS F-E, S-E

Section 15 -- REGULATORY INFORMATION

SARA 313 (40 CFR 372.65C) SUPPLIER NOTIFICATION

CAS No. CHEMICAL/COMPOUND

% by WT % Element

No ingredients in this product are subject to SARA 313 (40 CFR 372.65C) Supplier Notification.

TSCA CERTIFICATION

All chemicals in this product are listed, or are exempt from listing, on the TSCA Inventory.

Section 16 -- OTHER INFORMATION

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulations (CPR) and the MSDS contains all of the information required by the CPR.

The above information pertains to this product as currently formulated, and is based on the information available at this time. Addition of reducers or other additives to this product may substantially alter the composition and hazards of the product. Since conditions of use are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information.