



January 23, 2017

NO: WES2.007 Rev. 3

ACCURIDE WHEEL END SOLUTIONS (AWES) LIMITED WARRANTY

Accuride Wheel End Solutions (AWES) warrants to the original purchaser or the original end user that its products are free from defects in material and workmanship. The limited warranty time-frame (reference table below) is based on the date of product manufacture and shall be void if the product is altered, modified, misapplied, misused, neglected, repaired or not maintained in accordance with the instructions printed in the product-specific Accuride Wheel End Solutions' Safety & Service Manuals⁽²⁾.

GENERAL PRODUCT OVERVIEW

Product Type	8 years/ 96 months	5 years/ 60 months	2 years/ 200,000 miles ⁽¹⁾	1 year/ 12 months
Accuride Aluminum Wheels ⁽²⁾		Industry Standard Aluminum Wheels Duplex® Aluminum Wheels ACCU-SHIELD® Wheels ACCU-ARMOR™ Wheels	Flange Wear on ACCU-FLANGE™ Wheels	
Accuride Steel Wheels ⁽²⁾	EverSteel® Corrosion Only ⁽⁶⁾	Extra Service Wheels™ (ESW) Styled Steel Wheels Tubeless Wheels and Demountable Rims Steel Armor™ ⁽⁶⁾		Duplex® Steel Disc Wheels, Duplex® Demountable Rims Tube-Type Wheels & Demountable Rims Light Truck Wheels Steel Bolt-Together Specialty Wheels

Product Type	6 years/ 1,000,000 miles ⁽¹⁾	5 years/ 500,000 miles ⁽¹⁾	4 years/ 400,000 miles ⁽¹⁾	3 years/ 350,000 miles ⁽¹⁾	3 years/ 300,000 miles ⁽¹⁾	2 years/ 200,000 miles ⁽¹⁾	Limited Warranty ⁽²⁾
Gunite Slack Adjusters ⁽²⁾	Over-The Road/Line Operated Trucks and Trailers ⁽⁴⁾	Over-The Road/Line Operated Trucks and Trailers ⁽³⁾	School Bus/City Delivery Vehicles ⁽⁴⁾		School Bus/City Delivery Vehicles ⁽³⁾ Severe Service: Garbage/ Refuse Trucks, Fire Trucks, Logging, etc. ⁽⁴⁾	Severe Service: Garbage/ Refuse Trucks, Fire Trucks, Logging, etc. ⁽³⁾	
Gunite Hubs ⁽²⁾		TRU-SET® Trailer		TRU-SET® Front/Steer TRU-SET® Rear/Drive			Industry Standard Hubs
Gunite Brake Drums ⁽²⁾⁽⁵⁾							Industry Standard Brake Drums
Gunite Disc Brake Rotors ⁽²⁾⁽⁵⁾							Industry Standard Disc Brake Rotors
Gunite Spoke Wheels ⁽²⁾							Industry Standard Spoke Wheels

(1) Time or miles, whichever occurs first. Time is measured from date of manufacture.

(2) See Remedies and Limitations of Remedies and refer to appropriate Accuride Wheel End Solutions guide for additional limited warranty condition details: Accuride Rim/Wheel Safety & Service Manual, Gunite Heavy-Duty Brake Drums, Gunite Automatic Slack Adjuster Service Manual, Gunite Disc Brake Rotors Maintenance Manual, and Gunite Disc Wheel Hubs, High-Performance Hubs, Spoke Wheels Maintenance & Installation Manual, and Steel Wheel Refinishing Criteria.

(3) Manufactured prior to April 6, 2015.

(4) Manufactured on or after April 6, 2015.

(5) Limited warranty for life of product.*

* "Life of product" means such period until the product has reached its maximum/minimum brake surface limitation. Product remains subject to the terms and conditions in this limited warranty, including the provisions on additional product warranty criteria and remedies and limitation of remedies.

(6) Designated steel wheels are covered by a limited warranty to be free of "rust damage", Steel Armor™ for sixty (60) months and EverSteel® for ninety-six (96) months, from the date of manufacture indicated on the wheel. Rust damage is defined as rust sufficient to require refinishing as determined by Accuride in accordance with the most current version of Accuride's technical bulletin W2.043 Steel Wheel Refinishing Criteria. The Steel Armor™ and EverSteel® Warranties do not cover, and expressly exclude, rust in the crevice between the disc and the rim. The Steel Armor™ and EverSteel® coating limited warranties herein apply to wheels manufactured by Accuride on or after January 1, 2017. EverSteel® wheels manufactured before January 1, 2017 may be covered by a prior sixty (60) month warranty which is not changed by this update.

Your only single source for industry-leading wheel end solutions.

STEEL & ALUMINUM WHEELS | DRUMS | HUBS | ROTORS | SLACK ADJUSTERS

For more information: (800) 626-7096 | accuridewheelendsolutions.com

Accuride | 7140 Office Circle | Evansville, IN 47715





ADDITIONAL PRODUCT SPECIFIC LIMITED WARRANTY CRITERIA

Wheels and Rims: The warranty shall be void if the product is used with improper tire sizes, inflation pressures, or exceeded load ratings. The warranty shall be void if the product is not properly maintained in accordance with the Accuride Rim/Wheel Safety & Service Manual. The warranty does not cover defects resulting from corrosion except as stated elsewhere in this document, other non-Accuride components, accident, excessive speed or other abnormal or severe operating conditions.

ACCU-ARMOR™, ACCU-SHIELD®, ACCU-FLANGE™, STEEL ARMOR™, and EVERSTEEL®: AWES does not cover the following conditions: (i) Any damage in the areas of the mounting surfaces, such as the area under the mounting nuts, the area in contact with hubs or drums and the area in contact with other wheels in dual position, (ii) Any damage due to cleaning, including damage from the use of abrasives, abrasive brushes, steel wool, scouring pads, strong chemicals or corrosion except as stated elsewhere in this document, and/or (iii) Any damage to the wheel finish due to wheel/tire assembly, removal, balancing weight, misuse, or chipping, whether by contact with road obstacles such as stones, gravel, curbs, barriers, signs, tire changing equipment or otherwise. **ACCU-SHIELD®** products are not covered for corrosion. **ACCU-FLANGE®** products, after washing, can have wheel polish or carnauba wax applied with a 100% cotton cloth. The **STEEL ARMOR™** and **EVERSTEEL®** limited warranties are void with respect to, and expressly exclude, all wheels that have been refinished or refurbished and, for wheels used without an Accuride Wheel-Guard®, the disc face and any other areas impacted by this failure. The **EVERSTEEL®** limited warranty is void with respect to, and expressly excludes wheels that have had the serial number sticker removed or defaced. The **STEEL ARMOR™** and **EVERSTEEL®** warranties expressly exclude and do not cover (a) paint appearance, paint integrity, or paint adhesion to the wheels due to chipping effect and (b) corrosion in the crevice between the wheel disc and rim. AWES recommends cleaning wheels with mild soap and water.

Standard Brake Drums, Spoke Wheels, Disc Wheel Hubs, Automatic Slack Adjusters, and Hardware: The above warranty shall be void if (i) any goods have exceeded AWES' acceptable wear limits or have been subjected to accidents or abnormal conditions of use, temperature, moisture, dirt or corrosive matter, or (ii) the product fails as the result of another manufacturer's product. The **TRU-SET®** disc wheel hub requires the use of a seller-approved hubcap and lubricant.

REMEDIES AND LIMITATIONS OF REMEDIES

In the event of any material breach of the above limited warranties, AWES agrees to repair or replace,* at its sole option, without charge any and all of its warrantable product that fail during normal use and service due to defects in material and/or workmanship, all subject to the original purchaser providing written notice of the alleged breach within 30 days of failure. Time is of the essence herein, and original purchaser's failure to provide written notice to AWES within the required time of any alleged breach of the foregoing warranty will release and discharge AWES from any obligation or liability for that breach of warranty. In no event will AWES be liable for any other costs associated with the replacement or repair of product covered under this warranty, including labor, installation or other costs incurred by customer.

* - NOTWITHSTANDING THE ABOVE, THE SOLE REMEDY UNDER THE STEEL ARMOR™ AND EVERSTEEL® WARRANTIES SHALL BE THE PAYMENT OF US \$35 FOR STEEL ARMOR™ AND US \$45 FOR EVERSTEEL® OR THE REPAIR OR REPLACEMENT OF THE WHEEL (AT ACCURIDE'S SOLE OPTION) IF A WARRANTABLE PRODUCT FAILS DURING NORMAL USE AND SERVICE DUE TO DEFECTS IN MATERIAL AND/OR WORKMANSHIP. Only one claim per wheel may be paid under the Steel Armor™ and EverSteel® warranties. The remedy described in this paragraph is Accuride's sole and exclusive obligation under these warranties and in no event will Accuride be liable for special, incidental or consequential damages.

Customer must timely report the breach of warranty and demonstrate warrantability under the then applicable procedures during the warranty period. The remedies set forth herein shall be the sole and exclusive remedies available to the original purchaser so that AWES repair, replacement, or payment as described above is a fulfillment of all AWES obligations. AWES SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGES OF ANY KIND. FURTHER, UNDER NO CIRCUMSTANCE SHALL AWES BE LIABLE FOR DAMAGES BEYOND THE PRICE OF THE GOODS PURCHASED BY THE ORIGINAL PURCHASER, WHETHER IN CONTRACT, IN TORT OR UNDER ANY WARRANTY OR OTHER USE.

AWES reserves the right to require product return and/or washing (as previously noted) prior to warranty assessment as a condition of eligibility for warranty remedies. Product return expense must be paid by the product owner and if the product is found warrantable, reasonable freight expenses may be reimbursed by AWES. No goods are to be returned to AWES without a Returned Goods Authorization (RGA). If AWES determines that any of the returned goods are non-warrantable, AWES reserves the right to charge the original purchaser for the recovery of all transportation costs and expenses incurred in examining, processing and handling such goods. Any controversy or claim that customer may wish to bring that is arising out of or related to this limited warranty or breach hereof must be commenced in writing within 30 days of notification of warrantable status or shall be deemed to be waived.

Any product deemed non-warrantable is the property of the original purchaser and can be returned to the original purchaser upon its request and at its sole cost and expense. Should the non-warrantable item(s) not be reclaimed, AWES will disposition the product no sooner than 30 days after original purchaser notification has been made.

For all warranty related questions, please contact your AWES warranty administrator at **(800) 869-2275 Option 1** or submit questions or claims to warrantyadmin@accuridecorp.com.

THE ABOVE WARRANTY IS THE SOLE AND EXCLUSIVE WARRANTY GIVEN BY AWES AND IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED, STATUTORY OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ALL OF WHICH ARE EXPRESSLY DISCLAIMED BY AWES. IN NO EVENT SHALL THIS WARRANTY BE DEEMED TO COVER INCIDENTAL, SPECIAL, INDIRECT OR CONSEQUENTIAL DAMAGES OF ANY KIND.

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