



# SAFETY DATA SHEET

## 1. Identification

**Product identifier** Liquid Hardener

**Other means of identification**

**Product Code** 765-3032

**Recommended use** Liquid Hardener, Polymer Reaction Catalyst

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer**

**Company name** Balkamp, Inc.

**Address** 2601 South Holt Road  
Indianapolis, Indiana 46241  
United States

**Telephone** Information 1-800-468-6832

**E-mail** msds@balkamp.com

**Contact person** Stephanie Pruitt

**Emergency phone number** Emergency 1-317-244-7241

## 2. Hazard(s) identification

**Physical hazards** Flammable liquids Category 3  
Organic peroxides Type D

**Health hazards** Acute toxicity, oral Category 4  
Acute toxicity, inhalation Category 2  
Skin corrosion/irritation Category 1  
Serious eye damage/eye irritation Category 1  
Specific target organ toxicity, repeated exposure Category 2

**Environmental hazards** Not classified.

**OSHA defined hazards** Not classified.

**Label elements**



**Signal word** Danger

**Hazard statement** Flammable liquid and vapor. Heating may cause a fire. Harmful if swallowed. Causes severe skin burns and eye damage. Causes serious eye damage. Fatal if inhaled. May cause damage to organs through prolonged or repeated exposure.

### Precautionary statement

#### Prevention

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep/Store away from clothing and other combustible materials. Keep container tightly closed. Keep only in original container. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection. Wear respiratory protection.

#### Response

If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Specific treatment is urgent (see this label). Wash contaminated clothing before reuse. In case of fire: Use appropriate media to extinguish.

<b>Storage</b>	Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up. Protect from sunlight. Store at temperatures not exceeding 25°C / 77°F. Keep cool. Store away from other materials.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	63% of the mixture consists of component(s) of unknown acute oral toxicity. 64.5% of the mixture consists of component(s) of unknown acute inhalation toxicity.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
2-Butanone peroxide		1338-23-4	30 to <40
2-butanone		78-93-3	1 to <5
Hydrogen peroxide		7722-84-1	1 to <5
Other components below reportable levels			60 to <70

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a physician or poison control center immediately.
<b>Skin contact</b>	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
<b>Ingestion</b>	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
<b>Most important symptoms/effects, acute and delayed</b>	Nausea, vomiting. Abdominal pain. Diarrhea. Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing. Prolonged exposure may cause chronic effects.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Dry sand. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Withdraw immediately in case of rising sound from venting safety device or any discoloration of tanks due to fire.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	Flammable liquid and vapor. Heating may cause a fire.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe vapors or spray mist. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

### Methods and materials for containment and cleaning up

Use water spray to reduce vapors or divert vapor cloud drift. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

### Environmental precautions

## 7. Handling and storage

### Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Keep away from clothing and other combustible materials. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe vapors or spray mist. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Keep only in the original container. Store in a well-ventilated place. Store away from other materials. Keep in an area equipped with sprinklers.

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
2-butanone (CAS 78-93-3)	PEL	590 mg/m3 200 ppm
Hydrogen peroxide (CAS 7722-84-1)	PEL	1.4 mg/m3 1 ppm

#### US. ACGIH Threshold Limit Values

Components	Type	Value
2-butanone (CAS 78-93-3)	STEL	300 ppm
	TWA	200 ppm
2-Butanone peroxide (CAS 1338-23-4)	Ceiling	0.2 ppm
Hydrogen peroxide (CAS 7722-84-1)	TWA	1 ppm

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
2-butanone (CAS 78-93-3)	STEL	885 mg/m3 300 ppm
	TWA	590 mg/m3 200 ppm

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value
2-Butanone peroxide (CAS 1338-23-4)	Ceiling	1.5 mg/m3
Hydrogen peroxide (CAS 7722-84-1)	TWA	0.2 ppm 1.4 mg/m3 1 ppm

**Biological limit values****ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
2-butanone (CAS 78-93-3)	2 mg/l	MEK	Urine	*

\* - For sampling details, please see the source document.

**Appropriate engineering controls**

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Wear safety glasses with side shields (or goggles) and a face shield.

**Skin protection****Hand protection**

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

**Other**

Wear appropriate chemical resistant clothing.

**Respiratory protection**

Wear positive pressure self-contained breathing apparatus (SCBA).

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

When using do not smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**9. Physical and chemical properties****Appearance****Physical state**

Liquid.

**Form**

Liquid.

**Color**

Not available.

**Odor**

Not available.

**Odor threshold**

Not available.

**pH**

Not available.

**Melting point/freezing point**

Not available.

**Initial boiling point and boiling range**

66.2 °F (19 °C) estimated

**Flash point**

140.0 °F (60.0 °C)

**Evaporation rate**

Not available.

**Flammability (solid, gas)**

Not applicable.

**Upper/lower flammability or explosive limits****Flammability limit - lower (%)**

Not available.

**Flammability limit - upper (%)**

Not available.

**Explosive limit - lower (%)**

Not available.

**Explosive limit - upper (%)**

Not available.

**Vapor pressure**

0.04 hPa estimated

**Vapor density**

Not available.

<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	140 °F (60 °C)
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	8.32 lbs/gal
<b>Explosive properties</b>	Not explosive.
<b>Flammability class</b>	Combustible IIIA estimated
<b>Oxidizing properties</b>	Not oxidizing.
<b>Percent volatile</b>	2.5 % estimated
<b>Specific gravity</b>	1
<b>VOC</b>	2.5 % estimated

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Avoid heat, sparks, open flames and other ignition sources. Sunlight. Avoid temperatures exceeding the decomposition temperature. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidizing agents. Combustible material.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Fatal if inhaled. May cause damage to organs through prolonged or repeated exposure by inhalation.
<b>Skin contact</b>	Causes severe skin burns.
<b>Eye contact</b>	Causes serious eye damage.
<b>Ingestion</b>	Causes digestive tract burns. Harmful if swallowed.

<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	Nausea, vomiting. Abdominal pain. Diarrhea. Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing.
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### Information on toxicological effects

<b>Acute toxicity</b>	Fatal if inhaled. Harmful if swallowed.
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Components	Species	Test Results
2-butanone (CAS 78-93-3)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	> 8000 mg/kg
<b>Inhalation</b>		
LC50	Mouse	11000 ppm, 45 Minutes
	Rat	11700 ppm, 4 Hours
<b>Oral</b>		
LD50	Mouse	670 mg/kg
	Rat	2300 - 3500 mg/kg

Components	Species	Test Results
2-Butanone peroxide (CAS 1338-23-4)		
<b>Acute</b>		
<b>Inhalation</b>		
LC50	Mouse	170 mg/l, 4 Hours
	Rat	200 mg/l, 4 Hours
<b>Oral</b>		
LD50	Rat	6.86 ml/kg

\* Estimates for product may be based on additional component data not shown.

**Skin corrosion/irritation** Causes severe skin burns and eye damage.

**Serious eye damage/eye irritation** Causes serious eye damage.

#### Respiratory or skin sensitization

**Respiratory sensitization** Not a respiratory sensitizer.

**Skin sensitization** This product is not expected to cause skin sensitization.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

#### IARC Monographs. Overall Evaluation of Carcinogenicity

Hydrogen peroxide (CAS 7722-84-1) 3 Not classifiable as to carcinogenicity to humans.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

#### US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** May cause damage to organs through prolonged or repeated exposure.

**Aspiration hazard** Not an aspiration hazard.

**Chronic effects** May cause damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
2-butanone (CAS 78-93-3)		
<b>Aquatic</b>		
Crustacea	EC50	Water flea (Daphnia magna) 4025 - 6440 mg/l, 48 hours
Fish	LC50	Sheepshead minnow (Cyprinodon variegatus) > 400 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

**Persistence and degradability** No data is available on the degradability of this product.

#### Bioaccumulative potential

##### Partition coefficient n-octanol / water (log Kow)

2-butanone 0.29

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

#### DOT

<b>UN number</b>	UN3105
<b>UN proper shipping name</b>	Organic Peroxide Type D, Liquid (Methyl Ethyl Ketone Peroxide <45%)
<b>Transport hazard class(es)</b>	
<b>Class</b>	5.2
<b>Subsidiary risk</b>	-
<b>Packing group</b>	Not applicable.
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Packaging exceptions</b>	152

#### IATA

<b>UN number</b>	UN3105
<b>UN proper shipping name</b>	Organic Peroxide Type D, Liquid (Methyl Ethyl Ketone Peroxide <45%)
<b>Transport hazard class(es)</b>	
<b>Class</b>	5.2
<b>Subsidiary risk</b>	-
<b>Packing group</b>	Not applicable.
<b>Environmental hazards</b>	No.
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Other information</b>	
<b>Passenger and cargo aircraft</b>	Allowed with restrictions.
<b>Cargo aircraft only</b>	Allowed with restrictions.

#### IMDG

<b>UN number</b>	UN3105
<b>UN proper shipping name</b>	Organic Peroxide Type D, Liquid (Methyl Ethyl Ketone Peroxide <45%)
<b>Transport hazard class(es)</b>	
<b>Class</b>	5.2
<b>Subsidiary risk</b>	-
<b>Packing group</b>	Not applicable.
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	No.
<b>EmS</b>	F-J, S-R
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

DOT; IATA



IMDG



## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

### CERCLA Hazardous Substance List (40 CFR 302.4)

2-butanone (CAS 78-93-3)

Listed.

2-Butanone peroxide (CAS 1338-23-4)

Listed.

### SARA 304 Emergency release notification

Hydrogen peroxide (CAS 7722-84-1)

1000 LBS

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### Hazard categories

Immediate Hazard - Yes

Delayed Hazard - Yes

Fire Hazard - Yes

Pressure Hazard - No

Reactivity Hazard - Yes

#### SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity	Threshold planning quantity	Threshold planning quantity, lower value	Threshold planning quantity, upper value
Hydrogen peroxide	7722-84-1	1000	1000 lbs		

**SARA 311/312 Hazardous chemical** No

#### SARA 313 (TRI reporting)

Not regulated.

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

**Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number**

2-butanone (CAS 78-93-3)

6714



**Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))**

2-butanone (CAS 78-93-3) 35 %WV

**DEA Exempt Chemical Mixtures Code Number**

2-butanone (CAS 78-93-3) 6714

**FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace**

2-butanone (CAS 78-93-3) Low priority

**US state regulations****US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)**

Not listed.

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

2-butanone (CAS 78-93-3)

**US. Massachusetts RTK - Substance List**

2-butanone (CAS 78-93-3)

2-Butanone peroxide (CAS 1338-23-4)

Hydrogen peroxide (CAS 7722-84-1)

**US. New Jersey Worker and Community Right-to-Know Act**

2-butanone (CAS 78-93-3)

2-Butanone peroxide (CAS 1338-23-4)

Hydrogen peroxide (CAS 7722-84-1)

**US. Pennsylvania Worker and Community Right-to-Know Law**

2-butanone (CAS 78-93-3)

2-Butanone peroxide (CAS 1338-23-4)

Hydrogen peroxide (CAS 7722-84-1)

**US. Rhode Island RTK**

2-butanone (CAS 78-93-3)

2-Butanone peroxide (CAS 1338-23-4)

Hydrogen peroxide (CAS 7722-84-1)

**US. California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

<b>Issue date</b>	12-18-2015
<b>Version #</b>	01
<b>HMIS® ratings</b>	Health: 4* Flammability: 3 Physical hazard: 3
<b>NFPA ratings</b>	Health: 4 Flammability: 3 Instability: 3

## Disclaimer

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