ITW Permatex
10 Columbus Blvd.
Hartford, CT 06106 USA
Telephone: 1-87-Permatex
(877) 376-2839
Emergency: 800-255-3924 (ChemTel)
International Emergency: 00+ 1+ 813-248-0585

Material Safety Data Sheet

1. PRODUCT IDENTIFICATION

Product Name: **765-2425 NAPA ULTRA BLACK GASKET MAKER (PTX24105) 13 OZ**
Item No: **29857**
Product Type: **Elastomeric rubber**

2. COMPOSITION/INFORMATION ON INGREDIENTS

Component:	Weight%	ACGIH; TLV-TWA	OSHA PEL
POLY (DIMETHYLSILOXANE), HYDROXY TERMINATED 70131-67-8	30-35	Not listed	Not listed
CALCIUM CARBONATE 471-34-1	25-30	10 mg/m^3	Not listed
LIMESTONE 1317-65-3	20-25	Not listed	15 mg/m^3
SYNTHETIC ISOPARAFFINIC HYDROCARON 64742-47-8	5-10	Not listed	Not listed
VINYL OXIMINOSILANE 2224-33-1	1-5	Not listed	Not listed
2-BUTANONE OXIME 96-29-7	0.5-2.0	Not listed	Not listed

3. HAZARDS IDENTIFICATION

Toxicity: May cause eye and skin irritation. When this product if exposed to moisture, butanone oxime may be formed. May be harmful if swallowed. May irritate lips, gums, tongue, mouth, nose and throat.
Primary Routes of Entry: Eye and skin contact, ingestion, inhalation
Signs and Symptoms of Exposure: Butanone oxime produced during curing is toxic and irritates eyes, nose and throat. Overexposure to the silane may cause coma and respiratory failure.
Aggravated Medical Condition: Preexisting eye, skin and respiratory disorders may be aggravated by overexposure to this product.

4. FIRST AID MEASURES

Ingestion: Rinse mouth. If swallowed, do not induce vomiting - seek medical advice.
Inhalation: Move to fresh air in case of accidental inhalation of vapours. If symptoms persist, call a physician.
Skin Contact: Wipe off material with paper towel or cloth. Wash off with soap and water. If skin irritation persists, call a physician. Wash contaminated clothing before re-use.
Eye Contact: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

5. FIRE FIGHTING MEASURES

Flash Point °F(C°): >200°F TCC
Recommended Extinguishing Media: Carbon Dioxide, Dry Chemicals, Foam.
Special Fire-Fighting Procedures: Water spray may be ineffective on flames but should be used to keep fire-exposed containers cool.
Hazardous Products of Combustion: Oxides of carbon, Oxides of nitrogen, Methyl ethyl ketone, possibly methyl ethyl ketoxime, Silica fume, Formaldehyde
Unusual Fire/Explosion Hazards: None.

Lower Explosive Limit: Not determined
Upper Explosive Limit: Not determined

6. ACCIDENTAL RELEASE MEASURES

Spill Procedures: Wipe or scrape up spill material. Maintain good ventilation for large spills. Place scrap material in a well-ventilated area and allow to cure to rubber. Clean up spills thoroughly as residue is slippery.

7. HANDLING AND STORAGE

Storage: Keep containers tightly closed in a cool, well-ventilated place. Store away from water or moisture.

Handling: Use in a well ventilated area. Avoid contact with skin and eyes. Do not wear contact lenses. Wash thoroughly after handling. Product may cause surfaces to become slippery.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Eyes: Safety glasses.

Skin: Neoprene or nitrile gloves recommended.

Ventilation: Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction.

Respiratory Protection: An approved organic vapor respirator should be worn when exposures are expected to exceed the applicable limits.

Comments: When heated to temperatures above 300 degrees F. in the presence of air, this product can form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Safe handling conditions may be maintained by keeping vapor concentrations below the OSHA permissible limit for formaldehyde

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Black paste
Odor: Mild
Boiling Point: Not applicable, polymeric material
pH: Does not apply
Solubility in Water: Polymerized
Specific Gravity: 1.44
VOC(Wt.%): 3.1%, 44.75 g/l
Vapor Pressure: <5 mm Hg @ 80°F
Vapor Density (Air=1): 3.0
Evaporation Rate: Not Determined

10. STABILITY AND REACTIVITY

Chemical Stability: Stable at normal conditions
Hazardous Polymerization: Will not occur
Incompatabilities: Polymerized by contact with moisture, Strong oxidizers, Acids, Iron
Conditions to Avoid: Exposure to moisture
Hazardous Products of Combustion: Oxides of carbon, Oxides of nitrogen, Methyl ethyl ketone, possibly methyl ethyl ketoxime, Silica fume, Formaldehyde

11. TOXICOLOGICAL INFORMATION

See Section 3

12. ECOLOGICAL INFORMATION

No data available

13. DISPOSAL CONSIDERATIONS

Recommended Method of Disposal: Disposal should be made in accordance with federal, state and local regulations.
US EPA Waste Number: NH - Not a RCRA Hazardous Waste Material

14. TRANSPORTATION INFORMATION

DOT (49CFR 172)

U.S. Department of Transportation - DOT - 49 CFR (Ground)

DOT Shipping Name: Not regulated
Hazard Class: None
UN/ID Number: None

IATA (Air)

Proper Shipping Name: Not regulated
Class or Division: None

14. TRANSPORTATION INFORMATION

UN/ID Number: None

IMDG (Vessel)

Proper Shipping Name: Not regulated
Hazard Class: None
UN Number: None

Marine Pollutant: None

15. REGULATORY INFORMATION

SARA 313 Chemicals: The following component(s) is listed as a SARA Section 313 Toxic Chemical.

NONE

California Proposition 65: No California Prop 65 chemicals are known to be present at or above the No Significant Risk Level

TSCA Inventory Status: All components of this product are listed (or exempt) on the EPA TSCA inventory.

16. OTHER INFORMATION

Estimated NFPA Rating: HEALTH 1, FLAMMABILITY 1 , REACTIVITY 0.
Estimated HMIS Classification: HEALTH 1, FLAMMABILITY 1, PHYSICAL HAZARD 0
(NFPA is a registered trademark of the National Fire Protection Association)
(HMIS is a registered trademark of the National Paint and Coatings Association)

Prepared By: Denise Boyd, Manager-Environmental, Health & Safety
Company: ITW Permatex 10 Columbus Blvd. Hartford, CT USA 06106
Telephone No.: 1-87-Permatex (877) 376-2839

Revision Date: February 14, 2014
Revision Number: 1