SAFETY DATA SHEET

FH743

Section 1. Identification

Product name : FINISH 1™ 2.1 VOC Clearcoat Hardener (Part B)

Slow

Product code : FH743

Other means of identification

: Not available.

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

Manufacturer : ACME Quality Paints

101 Prospect Avenue N.W. Cleveland, OH 44115

Emergency telephone number of the company

: (216) 566-2917

Product Information Telephone Number

: Not available.

Regulatory Information Telephone Number

: (216) 566-2902

Transportation Emergency

: (800) 424-9300

Telephone Number

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 3

SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A

SKIN SENSITIZATION - Category 1

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation and Narcotic effects) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 7.5%

GHS label elements

Hazard pictograms







Signal word Hazard statements Warning

rd statements : Flammable liquid and vapor.
Causes serious eve irritation.

Causes skin irritation.

May cause an allergic skin reaction. May cause respiratory irritation. May cause drowsiness and dizziness.

May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

Date of issue/Date of revision : 4/6/2015. Date of previous issue : No previous validation. Version : 1 1/12

Section 2. Hazards identification

Prevention

: Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response

: Get medical attention if you feel unwell. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage Disposal

: Store locked up. Store in a well-ventilated place. Keep cool. Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements

DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Contains solvents which can cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal. FOR PROFESSIONAL USE ONLY. This product must be mixed with other components before use. Before opening the packages, READ AND FOLLOW WARNING LABELS ON ALL COMPONENTS.

Please refer to the SDS for additional information. Do not transfer contents to other containers for storage.

Hazards not otherwise classified

: None known.

classified

Section 3. Composition/information on ingredients

Substance/mixture
Other means of

identification

: Mixture

: Not available.

CAS number/other identifiers

Ingredient name	% by weight	CAS number
Hexamethylene Diisocyanate Polymer	47.7	28182-81-2
p-Chlorobenzotrifluoride	32.0	98-56-6
5-Ethyl-2-nonanone	4.2	5440-89-1
2-Butoxyethyl Acetate	3.6	112-07-2
Diamyl Ketone	3.3	927-49-1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Section 4. First aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact

: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation

: Can cause central nervous system (CNS) depression. May cause drowsiness and dizziness. May cause respiratory irritation. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

Skin contact

: Causes skin irritation. May cause an allergic skin reaction.

Ingestion

: Can cause central nervous system (CNS) depression. Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

Eye contact

: Adverse symptoms may include the following: pain or irritation

watering redness

Inhalation

: Adverse symptoms may include the following:

respiratory tract irritation

coughing

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact

: Adverse symptoms may include the following:

irritation redness

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Date of issue/Date of revision: 4/6/2015.Date of previous issue: No previous validation.Version: 13/12

Section 4. First aid measures

Specific treatments

- : No specific treatment.
- **Protection of first-aiders**
- : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media

: Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.

Hazardous thermal decomposition products

: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides

halogenated compounds carbonyl halides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Date of issue/Date of revision : 4/6/2015 Date of previous issue : No previous validation. Version 4/12

Section 6. Accidental release measures

Small spill

Large spill

- : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, : including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
	NIOSH REL (United States, 10/2013). TWA: 5 ppm 10 hours. TWA: 33 mg/m³ 10 hours. ACGIH TLV (United States, 4/2014). TWA: 20 ppm 8 hours.

Date of issue/Date of revision: 4/6/2015.Date of previous issue: No previous validation.Version: 15/12

Section 8. Exposure controls/personal protection

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eve/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Not available.

Odor : Not available.

Odor threshold : Not available.

pH : Not available.

Melting point : Not available.

Boiling point : 138°C (280.4°F)

Flash point : Closed cup: 57°C (134.6°F) [Pensky-Martens Closed Cup]

Evaporation rate : 0.03 (butyl acetate = 1)

Flammability (solid, gas) : Not available.

Date of issue/Date of revision : 4/6/2015. Date of previous issue : No previous validation. Version : 1 6/12

Section 9. Physical and chemical properties

Lower and upper explosive

(flammable) limits

: Lower: 0.5% Upper: 10.5%

Vapor pressure

: 0.094 kPa (0.706 mm Hg) [at 20°C]

Vapor density **Relative density** : 4 [Air = 1] : 1.15

Solubility

: Not available.

Partition coefficient: n-

octanol/water

: Not available.

Auto-ignition temperature Decomposition temperature : Not available.

: Not available.

Viscosity

: Kinematic (room temperature): <0.07 cm²/s (<7 cSt) Kinematic (40°C (104°F)): <0.07 cm²/s (<7 cSt)

Aerosol product

Heat of combustion

: 0.00002085 kJ/g

Section 10. Stability and reactivity

Reactivity

: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability

: The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.

Incompatible materials

: Reactive or incompatible with the following materials:

oxidizing materials

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Hexamethylene Diisocyanate Polymer	LC50 Inhalation Vapor	Rat	18500 mg/m³	1 hours
p-Chlorobenzotrifluoride 2-Butoxyethyl Acetate	LD50 Oral LD50 Dermal LD50 Oral		13 g/kg 1500 mg/kg 2400 mg/kg	- - -

Irritation/Corrosion

Section 11. Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
Hexamethylene Diisocyanate Polymer	Eyes - Moderate irritant	Rabbit	-	100 milligrams	-
,	Skin - Moderate irritant	Rabbit	-	500 milligrams	-
2-Butoxyethyl Acetate	Eyes - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Hexamethylene Diisocyanate Polymer	Category 3	Not applicable.	Respiratory tract irritation
p-Chlorobenzotrifluoride	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects
5-Ethyl-2-nonanone	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects
Diamyl Ketone	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
p-Chlorobenzotrifluoride 5-Ethyl-2-nonanone Diamyl Ketone	Category 2	Not determined	Not determined Not determined Not determined

Aspiration hazard

Not available.

Information on the likely

: Not available.

routes of exposure

Potential acute health effects

Eye contact : Causes serious eye irritation.

Date of issue/Date of revision : 4/6/2015. Date of previous issue : No previous validation. Version : 1 8/12

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness and

dizziness. May cause respiratory irritation. Exposure to decomposition products may

cause a health hazard. Serious effects may be delayed following exposure.

Skin contact: Causes skin irritation. May cause an allergic skin reaction.

Ingestion : Can cause central nervous system (CNS) depression. Irritating to mouth, throat and

stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

effects

: Not available.

Potential delayed effects

: Not available.

Long term exposure

Potential immediate

Potential i

: Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : May cause damage to organs through prolonged or repeated exposure. Once

sensitized, a severe allergic reaction may occur when subsequently exposed to very low

levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	66784.8 mg/kg
Dermal	41740.5 mg/kg
Inhalation (vapors)	23.07 mg/l

Section 12. Ecological information

Toxicity

Not available.

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
2-Butoxyethyl Acetate	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Hexamethylene Diisocyanate Polymer	-	367.7	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IATA	IMDG
UN number	Not regulated.	Not regulated.	UN1263	UN1263	UN1263
UN proper shipping name	-	-	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
Transport hazard class(es)	-	-	3	3	3
Packing group	-	-	III	III	III
Environmental hazards	No.	No.	No.	No.	No.

Date of issue/Date of revision : 4/6/2015. Date of previous issue : No previous validation. Version :1 10/12

Section 14. Transport information

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Additional information	Special provisions	Special provisions	I ————	Special provisions	Emergency schedules (EmS)
	Not Applicable	Not Applicable	•	Not Applicable	F-E, S-E

Special precautions for user :

Multi-modal shipping descriptions are provided for informational purposes and do not consider container sizes. The presence of a shipping description for a particular mode of transport (sea, air, etc.), does not indicate that the product is packaged suitably for that mode of transport. All packaging must be reviewed for suitability prior to shipment, and compliance with the applicable regulations is the sole responsibility of the person offering the product for transport. People loading and unloading dangerous goods must be trained on all of the risks deriving from the substances and on all actions in case of emergency situations.

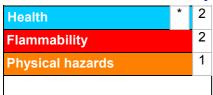
Transport in bulk according : Not available. to Annex II of MARPOL 73/78 and the IBC Code

Section 15. Regulatory information

U.S. Federal regulations **State regulations**

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

Notice to reader

Section 16. Other information

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. This information is provided in good faith and believed to be accurate as of the effective date herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can change the composition, hazards and risks of the product. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buyer/user is responsible to ensure that his activities comply with all country, federal, state, provincial or local laws. The conditions for use of the product are not under the control of the manufacturer; the customer/buyer/user is responsible to determine the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS, the manufacturer cannot be responsible for SDSs obtained from any other source.

Date of issue/Date of revision : 4/6/2015. Date of previous issue : No previous validation. Version : 1 12/12