SAFETY DATA SHEET

Section 1. Identification

Product name: CROSSFIRE® Standard Hardener
Product code: CH254
Other means of identification: Not available.
Product type: Liquid.

Relevant identified uses of the substance or mixture and uses advised against
Not applicable.

Manufacturer:
MARTIN SENOUR PAINTS
4440 Warrensville Center Road
Warrensville Hts., OH 44128-2837

Emergency telephone number of the company:
(216) 566-2917

Product Information Telephone Number:
(800) 526-6704

Regulatory Information Telephone Number:
(216) 566-2902

Transportation Emergency Telephone Number:
(800) 424-9300

Section 2. Hazards identification

OSHA/HCS status:
This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture:
FLAMMABLE LIQUIDS - Category 3
ACUTE TOXICITY (inhalation) - Category 3
SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2A
RESPIRATORY SENSITIZATION - Category 1
SKIN SENSITIZATION - Category 1
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3

GHS label elements
Hazard pictograms:

Signal word: Danger
Hazard statements:
Flammable liquid and vapor.
Toxic if inhaled.
Causes serious eye irritation.
Causes skin irritation.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
May cause respiratory irritation.

Precautionary statements

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Section 2. Hazards identification

Prevention: Wear protective gloves. Wear eye or face protection. In case of inadequate ventilation wear respiratory protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Avoid breathing vapor. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician. If experiencing respiratory symptoms: Call a POISON CENTER or physician. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage Disposal: Store locked up. Store in a well-ventilated place. Keep cool. Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements: VAPOR AND SPRAY MIST HARMFUL. Gives off harmful vapor of solvents and isocyanates. DO NOT USE IF YOU HAVE CHRONIC (LONG-TERM) LUNG OR BREATHING PROBLEMS, OR IF YOU HAVE EVER HAD A REACTION TO ISOCYANATES. USE ONLY WITH ADEQUATE VENTILATION. WHERE OVERSPRAY IS PRESENT, A POSITIVE PRESSURE AIR SUPPLIED RESPIRATOR (NIOSH approved) SHOULD BE WORN TO PREVENT EXPOSURE. IF UNAVAILABLE, AN APPROPRIATE PROPERLY FITTED APPROVED NIOSH VAPOR/PARTICULATE RESPIRATOR MAY BE EFFECTIVE. Follow directions for respirator use. Wear the respirator for the whole time of spraying and until all vapors and mists are gone. If you have any breathing problems during use, LEAVE THE AREA and get fresh air. If problems remain or happen later, IMMEDIATELY call a doctor - If not available get emergency medical treatment. Have this label with you. DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Contains solvents which can cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal. FOR PROFESSIONAL USE ONLY. This product must be mixed with other components before use. Before opening the packages, READ AND FOLLOW WARNING LABELS ON ALL COMPONENTS. Please refer to the SDS for additional information. Do not transfer contents to other containers for storage.

Hazards not otherwise classified: None known.

Section 3. Composition/information on ingredients

Substance/mixture: Mixture
Other means of identification: Not available.

CAS number/other identifiers

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>% by weight</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexamethylene Diisocyanate Polymer</td>
<td>74.9</td>
<td>28182-81-2</td>
</tr>
<tr>
<td>n-Butyl Acetate</td>
<td>24.9</td>
<td>123-86-4</td>
</tr>
<tr>
<td>Hexamethylene Diisocyanate (max.)</td>
<td>0.1</td>
<td>822-06-0</td>
</tr>
</tbody>
</table>

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

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Section 4. First aid measures

**Description of necessary first aid measures**

**Eye contact**: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

**Inhalation**: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or symptoms, avoid further exposure.

**Skin contact**: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

**Ingestion**: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

**Most important symptoms/effects, acute and delayed**

**Potential acute health effects**

**Eye contact**: Causes serious eye irritation.

**Inhalation**: Toxic if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

**Skin contact**: Causes skin irritation. May cause an allergic skin reaction.

**Ingestion**: Irritating to mouth, throat and stomach.

**Over-exposure signs/symptoms**

**Eye contact**: Adverse symptoms may include the following:
- pain or irritation
- watering
- redness

**Inhalation**: Adverse symptoms may include the following:
- respiratory tract irritation
- coughing
- wheezing and breathing difficulties
- asthma

**Skin contact**: Adverse symptoms may include the following:
- irritation
- redness

**Ingestion**: No specific data.

**Indication of immediate medical attention and special treatment needed, if necessary**

**Section 4. First aid measures**

**Protection of first-aiders**: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

**Notes to physician**: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

**Specific treatments**: No specific treatment.

**See toxicological information (Section 11)**

**Section 5. Fire-fighting measures**

**Extinguishing media**

**Suitable extinguishing media**: Use dry chemical, CO₂, water spray (fog) or foam.

**Unsuitable extinguishing media**: Do not use water jet.

**Specific hazards arising from the chemical**: Flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.

**Hazardous thermal decomposition products**: Decomposition products may include the following materials: carbon dioxide, carbon monoxide, nitrogen oxides.

**Special protective actions for fire-fighters**: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective equipment for fire-fighters**: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

**Section 6. Accidental release measures**

**Personal precautions, protective equipment and emergency procedures**

**For non-emergency personnel**: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders**: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions**: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

**Methods and materials for containment and cleaning up**

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Section 6. Accidental release measures

**Small spill**
- Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill**
- Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

**Precautions for safe handling**

**Protective measures**
- Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Advice on general occupational hygiene**
- Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

**Conditions for safe storage, including any incompatibilities**
- Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

**Control parameters**

**Occupational exposure limits**

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Exposure limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>n-Butyl Acetate</td>
<td><strong>ACGIH TLV (United States, 4/2014).</strong></td>
</tr>
<tr>
<td></td>
<td>TWA: 150 ppm 8 hours.</td>
</tr>
<tr>
<td></td>
<td>STEL: 200 ppm 15 minutes.</td>
</tr>
<tr>
<td></td>
<td><strong>NIOSH REL (United States, 10/2013).</strong></td>
</tr>
<tr>
<td></td>
<td>TWA: 150 ppm 10 hours.</td>
</tr>
<tr>
<td></td>
<td>TWA: 710 mg/m³ 10 hours.</td>
</tr>
<tr>
<td></td>
<td>STEL: 200 ppm 15 minutes.</td>
</tr>
<tr>
<td></td>
<td>STEL: 950 mg/m³ 15 minutes.</td>
</tr>
<tr>
<td></td>
<td><strong>OSHA PEL (United States, 2/2013).</strong></td>
</tr>
</tbody>
</table>

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### Section 8. Exposure controls/personal protection

| Hexamethylene Diisocyanate (max.) | TWA: 150 ppm 8 hours.  
| | TWA: 710 mg/m³ 8 hours.  
| | **ACGIH TLV (United States, 4/2014).**  
| | TWA: 0.005 ppm 8 hours.  
| | TWA: 0.03 mg/m³ 8 hours.  
| | **NIOSH REL (United States, 10/2013).**  
| | TWA: 0.005 ppm 10 hours.  
| | TWA: 0.035 mg/m³ 10 hours.  
| | CEIL: 0.02 ppm 10 minutes.  
| | CEIL: 0.14 mg/m³ 10 minutes.  
| | **OSHA PEL (United States, 2/2013).** Absorbed through skin.  
| | TWA: 5 mg/m³, (as CN) 8 hours.  

| Appropriate engineering controls | Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.  
| Environmental exposure controls | Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.  

### Individual protection measures

#### Hygiene measures

Use properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary to avoid exposure to airborne contaminants. If a risk assessment indicates this is necessary to avoid exposure, the hazards of the product and the safe working limits of the selected respirator.

#### Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling this product.

#### Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

#### Skin protection

**Hand protection**: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Consider the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

**Body protection**: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

**Other skin protection**: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection**: Use properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

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**Version**: 1
Section 9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Appearance</strong></td>
<td></td>
</tr>
<tr>
<td>Physical state</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Color</td>
<td>Not available.</td>
</tr>
<tr>
<td>Odor</td>
<td>Not available.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>pH</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Boiling point</td>
<td>123°C (253.4°F)</td>
</tr>
<tr>
<td>Flash point</td>
<td>Closed cup: 27°C (80.6°F) [Pensky-Martens Closed Cup]</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>1 (butyl acetate = 1)</td>
</tr>
<tr>
<td><strong>Vapor pressure</strong></td>
<td>0.18 kPa (1.333 mm Hg) [at 20°C]</td>
</tr>
<tr>
<td><strong>Vapor density</strong></td>
<td>4 [Air = 1]</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.08</td>
</tr>
<tr>
<td>Solubility</td>
<td>Not available.</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>Not available.</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Decomposition temperature</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Viscosity</strong></td>
<td>Kinematic (room temperature): &gt;0.07 cm²/s (&gt;7 cSt)</td>
</tr>
<tr>
<td></td>
<td>Kinematic (40°C (104°F)): &gt;0.07 cm²/s (&gt;7 cSt)</td>
</tr>
<tr>
<td><strong>Aerosol product</strong></td>
<td></td>
</tr>
<tr>
<td>Heat of combustion</td>
<td>0.000006934 kJ/g</td>
</tr>
</tbody>
</table>

Section 10. Stability and reactivity

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Reactivity</strong></td>
<td>No specific test data related to reactivity available for this product or its ingredients.</td>
</tr>
<tr>
<td><strong>Chemical stability</strong></td>
<td>The product is stable.</td>
</tr>
<tr>
<td><strong>Possibility of hazardous reactions</strong></td>
<td>Under normal conditions of storage and use, hazardous reactions will not occur.</td>
</tr>
<tr>
<td><strong>Conditions to avoid</strong></td>
<td>Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.</td>
</tr>
<tr>
<td><strong>Incompatible materials</strong></td>
<td>Reactive or incompatible with the following materials: oxidizing materials</td>
</tr>
<tr>
<td><strong>Hazardous decomposition products</strong></td>
<td>Under normal conditions of storage and use, hazardous decomposition products should not be produced.</td>
</tr>
</tbody>
</table>
Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexamethylene Diisocyanate Polymer</td>
<td>LC50 Inhalation Vapor</td>
<td>Rat</td>
<td>18500 mg/m³</td>
<td>1 hours</td>
</tr>
<tr>
<td>n-Butyl Acetate</td>
<td>LC50 Inhalation Gas.</td>
<td>Rat</td>
<td>390 ppm</td>
<td>4 hours</td>
</tr>
<tr>
<td></td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>&gt;17600 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rabbit</td>
<td>10768 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td>Hexamethylene Diisocyanate (max.)</td>
<td>LC50 Inhalation Dusts and mists</td>
<td>Rat</td>
<td>124 mg/m³</td>
<td>4 hours</td>
</tr>
</tbody>
</table>

Irritation/Corrosion

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Score</th>
<th>Exposure</th>
<th>Observation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexamethylene Diisocyanate Polymer</td>
<td>Eyes - Moderate irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>100 milligrams</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Skin - Moderate irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>500 milligrams</td>
<td>-</td>
</tr>
<tr>
<td>n-Butyl Acetate</td>
<td>Eyes - Moderate irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>100 milligrams</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Skin - Moderate irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>24 hours 500 milligrams</td>
<td>-</td>
</tr>
</tbody>
</table>

Sensitization
Not available.

Mutagenicity
Not available.

Carcinogenicity
Not available.

Reproductive toxicity
Not available.

Teratogenicity
Not available.

Specific target organ toxicity (single exposure)

<table>
<thead>
<tr>
<th>Name</th>
<th>Category</th>
<th>Route of exposure</th>
<th>Target organs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexamethylene Diisocyanate Polymer</td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Respiratory tract irritation</td>
</tr>
<tr>
<td>Hexamethylene Diisocyanate (max.)</td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Respiratory tract irritation</td>
</tr>
</tbody>
</table>

Specific target organ toxicity (repeated exposure)
Not available.

Aspiration hazard
Not available.
Information on the likely routes of exposure

Potential acute health effects

Eye contact
Causes serious eye irritation.

Inhalation
Toxic if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

Skin contact
Causes skin irritation. May cause an allergic skin reaction.

Ingestion
Irritating to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact
Adverse symptoms may include the following:
- pain or irritation
- watering
- redness

Inhalation
Adverse symptoms may include the following:
- respiratory tract irritation
- coughing
- wheezing and breathing difficulties
- asthma

Skin contact
Adverse symptoms may include the following:
- irritation
- redness

Ingestion
No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects
Not available.

Potential delayed effects
Not available.

Long term exposure

Potential immediate effects
Not available.

Potential delayed effects
Not available.

Potential chronic health effects
Not available.

General
Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity
No known significant effects or critical hazards.

Mutagenicity
No known significant effects or critical hazards.

Teratogenicity
No known significant effects or critical hazards.

Developmental effects
No known significant effects or critical hazards.

Fertility effects
No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

<table>
<thead>
<tr>
<th>Route</th>
<th>ATE value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation (gases)</td>
<td>1563.4 ppm</td>
</tr>
<tr>
<td>Inhalation (vapors)</td>
<td>14.68 mg/l</td>
</tr>
</tbody>
</table>

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Section 12. Ecological information

Toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>n-Butyl Acetate</td>
<td>Acute LC50 32000 µg/l Marine water</td>
<td>Crustaceans - Artemia salina - Nauplii</td>
<td>48 hours</td>
</tr>
<tr>
<td></td>
<td>Acute LC50 18000 µg/l Fresh water</td>
<td>Fish - Pimephales promelas</td>
<td>96 hours</td>
</tr>
</tbody>
</table>

Persistence and degradability

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Aquatic half-life</th>
<th>Photolysis</th>
<th>Biodegradability</th>
</tr>
</thead>
<tbody>
<tr>
<td>n-Butyl Acetate</td>
<td></td>
<td></td>
<td>Readily</td>
</tr>
</tbody>
</table>

Bioaccumulative potential

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>LogP&lt;sub&gt;ow&lt;/sub&gt;</th>
<th>BCF</th>
<th>Potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexamethylene Diisocyanate Polymer</td>
<td>-</td>
<td>367.7</td>
<td>low</td>
</tr>
<tr>
<td>Hexamethylene Diisocyanate (max.)</td>
<td>-</td>
<td>57.63</td>
<td>low</td>
</tr>
</tbody>
</table>

Mobility in soil

- Soil/water partition coefficient (K<sub>oc</sub>) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

<table>
<thead>
<tr>
<th>DOT Classification</th>
<th>TDG Classification</th>
<th>Mexico Classification</th>
<th>IATA</th>
<th>IMDG</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number</td>
<td>UN1263</td>
<td>UN1263</td>
<td>UN1263</td>
<td>UN1263</td>
</tr>
<tr>
<td>UN proper shipping name</td>
<td>PAINT RELATED MATERIAL</td>
<td>PAINT RELATED MATERIAL</td>
<td>PAINT RELATED MATERIAL</td>
<td>PAINT RELATED MATERIAL</td>
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</table>

Date of issue/Date of revision : 3/24/2015. Date of previous issue : No previous validation. Version : 1
Section 14. Transport information

<table>
<thead>
<tr>
<th>Transport hazard class(es)</th>
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<th>3</th>
<th>3</th>
<th>3</th>
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</thead>
<tbody>
<tr>
<td>Packing group</td>
<td>III</td>
<td>III</td>
<td>III</td>
<td>III</td>
<td>III</td>
</tr>
<tr>
<td>Additional information</td>
<td>Special provisions Not Applicable</td>
<td>Special provisions Not Applicable</td>
<td>Special provisions (ERG#128)</td>
<td>Special provisions Not Applicable</td>
<td>Emergency schedules (EmS) F-E, S-E</td>
</tr>
</tbody>
</table>

Special precautions for user: Multi-modal shipping descriptions are provided for informational purposes and do not consider container sizes. The presence of a shipping description for a particular mode of transport (sea, air, etc.), does not indicate that the product is packaged suitably for that mode of transport. All packaging must be reviewed for suitability prior to shipment, and compliance with the applicable regulations is the sole responsibility of the person offering the product for transport. People loading and unloading dangerous goods must be trained on all of the risks deriving from the substances and on all actions in case of emergency situations.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not available.

Section 15. Regulatory information

U.S. Federal regulations: 
State regulations:

Section 16. Other information

Hazardous Material Information System (U.S.A.)

<table>
<thead>
<tr>
<th>Health</th>
<th>Flammability</th>
<th>Physical hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>*2</td>
<td>3</td>
<td>1</td>
</tr>
</tbody>
</table>

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868. The customer is responsible for determining the PPE code for this material.

Date of issue/Date of revision: 3/24/2015. Date of previous issue: No previous validation. Version: 1.
Section 16. Other information

Notice to reader

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. This information is provided in good faith and believed to be accurate as of the effective date herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can change the composition, hazards and risks of the product. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buyer/user is responsible to ensure that his activities comply with all country, federal, state, provincial or local laws. The conditions for use of the product are not under the control of the manufacturer; the customer/buyer/user is responsible to determine the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS, the manufacturer cannot be responsible for SDSs obtained from any other source.