

# AUTOPRO™

120V  
INPUT

WELDS  
UP TO  
5/16"

# 140

## 120 Volt AC Input Compact Wire Feed Welder

Requiring common 120 volt input power, the AUTOPRO™ 140 can be used almost anywhere. With simple two knob control, the machine is easy to set up for gasless flux-cored welding for deep penetration on thicker steel or gas-shielded MIG welding on thin gauge steel, stainless or aluminum.

Compare the precise drive, rugged construction and full list of standard accessories. . . the AUTOPRO™ 140 is an excellent choice!

Processes  
MIG, Flux-Cored



**K3292-2**

### FEATURES

#### Heavy Duty Wire Drive

- Fully adjustable drive system reduces the chance of wire tangling and crushing.
- Brass-to-brass gun connection enhances conductivity.
- Durable cast aluminum gear box delivers added drive torque and quiet operation.
- Easy-turn numeric drive tension indicator identifies optimized ranges for different wire diameters.

#### Capable Performance

- Forgiving arc makes dialing in your application easy.
- Add the AUTOPRO 100SG spool gun for aluminum wire welding.
- Wide 30-140 amp welding output range.
- MIG weld 24 gauge up to 3/16 in. (4.8 mm) sheet metal in a single pass. Weld up to 5/16 in. (7.9 mm) steel using self-shielded Lincoln Electric Innershield® (FCAW-S) wires.
- Three Year Lincoln Warranty/90 Days on gun and cable assembly.

### BASE UNIT INCLUDES

- Magnum® PRO 100L gun and 10 ft. (3.0 m) cable assembly.
- .025" (0.6 mm) Magnum® PRO Contact Tips (Qty. 3).
- .035" (0.9 mm) Magnum® PRO Contact Tips (Qty. 3).
- .025" (0.6 mm) - .035" (0.9 mm) dual track drive roll.
- Magnum® PRO Gasless flux-cored nozzle for Innershield® welding.
- Magnum® PRO Gas nozzle for MIG welding.
- Spindle Adapter for 8" (203 mm) Diameter Spools.
- Sample spool of .035" (0.9 mm) NR®-211-MP flux-cored wire.
- Sample spool of .025 in. (0.6 mm) diameter SuperArc® L-56® premium MIG wire.
- Shielding gas regulator and hose.
- Work Clamp and 10 ft. (3.0 m) Cable.
- Instruction Manual and instructional DVD.
- Magnum 100SG Spool Gun with carrying case (K3295-1)

Product Name	Product Number	Input Power	Rated Output Current/Voltage/Duty Cycle	Input Current @ Rated Output	Output Range	Dimensions H x W x D in. (mm)	Product Weight lbs. (kg)	Shipping Weight lbs. (kg)
AUTOPRO™ 140	K3292-2	120/1/60	90A/19.5V/20%	20A	30-140 Amps DC 50-500 ipm WFS (1.3-12.7 m/min) Max. OCV: 33V	13.7 x 10.15 x 17.9 (357 x 258 x 472)	50 (22.7)	61 (27.6)

\*Dimensions and weight are for the welder only

**MARQUETTE**  
BY **LINCOLN**  
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