THIS APPLIES TO UNDILUTED MATERIAL ONLY!



Safety Data Sheet TR-404

SDS Revision Date: 10/01/2015

1. Product and Company Name

1.1. Product identifier

Product Identity TR-404

Alternate Names NA ID NO: PWH504.15

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use See Product Label. **Application Method** See Technical Data Sheet

1.3. Details of the supplier of the safety data sheet

Company Name Alkota Detergents

601 North Van Gordon (PO Box 536)

Graettinger, IA. 51342

1.4 Medical and Emergency Spill Information FOR MEDICAL EMERGENCY CALL 24/7

ROCKY MOUNTAIN POISON CONTROL CENTER

PH: (303) 739-1146

FOR EMERGENCY SPILL, LEAK, FIRE, EXPOSURE

CALL 24/7

CHEMTREC (800) 424-9300 Outside U.S. (703) 638-3887

Customer Service: Alkota Detergents PHONE: (712) 859.3980

FAX: (712) 859.3998

2. Hazard identification of the product

2.1. Classification of the substance or mixture

Acute Tox. 5:H303 May be harmful if swallowed. (Not adopted by US OSHA)

Acute Tox. 4;H332 Harmful if inhaled.

Skin Corr. 1B;H314 May cause severe skin burns and eye damage.

Eye Dam. 1;H318 May cause serious eye damage. Skin Sens. 1;H317 May cause an allergic skin reaction.

2.2. Label elements

Using the Toxicity Data listed in section 11 and 12 the product is labeled as follows.



H303 May be harmful if swallowed.

H314 May cause severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H318 May cause serious eye damage.

[Prevention]:

P202 Do not handle until all safety precautions have been read and understood.

P261 Avoid breathing dust / fume / gas / mist / vapors / spray.

P264 Wash thoroughly after handling.

P271 Use in a well-ventilated area.

P280 Wear protective gloves / eye protection / face protection.

[Response]:

P301+330+331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

TR-404 Page 1 of 6 P302+352 IF ON SKIN: Wash with plenty of soap and water.

P303+361+353 IF ON SKIN (or hair): Remove / Take off immediately all contaminated clothing. Rinse skin with water / shower.

P305+351+338 IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing.

P333+313 If skin irritation or a rash occurs: Get medical advice / attention.

P363 Wash contaminated clothing before reuse.

P391 Collect spillage.

[Storage]:

P405 Store locked up.

[Disposal]:

P501 Dispose of contents / container in accordance with local / national regulations.

3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

Ingredient/Chemical Designations	Weight %
Ethylene glycol monobutyl ether CAS Number: 0000111-76-2	1.0 - 10
Sodium xylene sulfonate CAS Number: 0001300-72-7	1.0 - 10
D-Limonene CAS Number: 0005989-27-5	1.0 - 05
Disodium metasilicate CAS Number: 0006834-92-0	1.0 - 10
pentasodium triphosphate CAS Number: 0007758-29-4	1.0 - 10
Sodium dodecylbenzenesulfonate. CAS Number: 0025155-30-0	1.0 - 10
C9-C11 Synthetic Alcohol, Ethoxylated CAS Number: 0068439-46-3	1.0 - 10

4. First aid measures

4.1. Description of first aid measures

General In all cases of doubt, or when symptoms persist, seek medical attention.

Never give anything by mouth to an unconscious person.

NOTES TO PHYSICIAN: All treatments should be based on observed signs and symptoms of distress in the patient. Consideration should be given to the possibility that overexposure to materials other than this product may

have occurred.

Inhalation If breathing is difficult move to fresh air.

Eyes Allow streaming water to flow over the face while blinking both eyes for 15 minutes for optimum irrigation. Get

medical attention.

Skin Wash off immediately. Seek medical attention if irritation persists.

Ingestion Do NOT induce vomiting. Give water or milk of Magnesia. Seek immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Overview IMMEDIATE CONCERNS: CAUTION: May cause eye burns or skin irritation.

POTENTIAL SIDE AFFECTS

EYES: Could cause eye damage if not treated immediately.

SKIN: May be irritant if not rinsed off.
INGESTION: May be an irritant.
INHALATION: Avoid mist, may be an irritant.
SIGNS AND SYMPTOMS OF OVEREXPOSURE

EYES: Irritation or burns.

SKIN: Mist can cause skin irritation.

INGESTION: Can cause irritation to the stomach. INHALATION: Avoid mist, can be an irritant.

ACUTE TOXICITY: Irritation may be caused with exposure to mist.

See section 2 for further details.

Inhalation NA

Eyes May cause serious eye damage.

Skin May cause an allergic skin reaction. Causes severe skin burns and eye damage.

TR-404 Page 2 of 6

5. Fire-fighting measures

5.1. Extinguishing media: Water, carbon dioxide, foam, dry chemical.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition: Oxides of Carbon

Avoid breathing dust / fume / gas / mist / vapors / spray.

5.3. Advice for fire-fighters

Respiratory and eye protection are required for fire- fighting personnel. Full protective equipment (Bunker Gear) and self- contained breathing apparatus (SCBA) should be used for all indoor fires and any significant outdoor fires.

ERG Guide No.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Put on appropriate personal protective equipment (see section 8).

6.2. Environmental precautions

WATER SPILL: Use appropriate containment to avoid runoff.

LAND SPILL: Use appropriate containment to avoid runoff.

RELEASE NOTES: If spill could potentially enter any waterway, including intermittent dry creeks, contact the local authorities. If in the US, contact the US Coast Guard National Response Center toll free at 800-424-8802.

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

6.3. Methods and material for containment and cleaning up

SMALL SPILL: Shut off leak if it can be done without injury. Pump to recovery container. Flush area with large amounts of water. LARGE SPILL: Shut off leak if it can be done without injury. Pump to recovery container. Flush area with large amounts of water.

7. Handling and storage

7.1. Precautions for safe handling

HANDLING: Handle in a well ventilated area. Handle and use in a manner consistent with good industrial and/or manufacturing techniques and practices.

See section 2 for further details. – [Prevention]:

7.2. Conditions for safe storage, including any incompatibilities

Handle containers carefully to prevent damage and spillage.

Incompatible materials: Oxidizing agents, strong acids.

STORAGE: Store in a cool dry area. Keep container closed when not in use. Freeze/thaw stable; however container may crack if frozen.

See section 2 for further details. - [Storage]:

7.3. Specific end use(s): Industrial detergent.

8. Exposure controls and personal protection

8.1. Control parameters

EXPOSURE

CAS No.	Ingredient	Source	Value			
0000111-76-2	Ethylene glycol monobutyl	OSHA	TWA 50 ppm (240 mg/m3) [skin]			
	ether		TWA: 20 ppm Revised 2003,			
			TWA 5 ppm (24 mg/m3) [skin]			
		Supplier	No Established Limit			
0006834-92-0	Disodium metasilicate	OSHA	No Established Limit			
		ACGIH	No Established Limit			
	NIOSH	No Established Limit				
		Supplier	ACHAN TLV/OSHA 2mg/m³PEL 2mg/m³			

Carcinogen Data: No suspected or known carcinogens.

8.2. Exposure controls

Respiratory Mist Mask

Eyes Safety glasses or goggles.

Skin Chemical resistant clothing such as coveralls/apron boots should be worn. Chemical resistant

gloves.

Engineering Controls Provide adequate ventilation.

TR-404 Page 3 of 6

Other Work Practices

Facilities storing or using this material should be equipped with an eyewash facility and a safety shower. Good personal hygiene practices should always be followed.

REMARKS: This product contains hazardous ingredients per OSHA 29 CFR 1910.1200. No PEL's TLV's or OEL's for this product or its ingredients are listed in the current issue of ACGIH's Guide to Occupational Exposure values nor have they been determined by the manufacturer. Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

See section 2 for further details. - [Prevention]:

9. Physical and chemical properties

Appearance Green Liquid
Odor Citrus

Odor threshold Not Measured pH 11.1 (5% solution)

Melting point / freezing point 32 F
Initial boiling point and boiling range >212 F

Flash Point >212 F ASTM D-56
Evaporation rate (Ether = 1) Not Measured
Flammability (solid, gas) Not Applicable

Upper/lower flammability or explosive limits Lower Explosive Limit: Not Measured

Upper Explosive Limit: Not Measured

Vapor pressure (Pa)23 @ 70 FVapor Density(Air=1) 1.2Specific Gravity1.03Solubility in WaterSoluble

Partition coefficient n-octanol/water (Log Kow) Not Measured

Auto-ignition temperature NA

Decomposition temperature Not Measured

Viscosity (cSt) NA

9.2. Other information: No other relevant information.

10. Stability and reactivity

- 10.1. Reactivity: Hazardous Polymerization will not occur.
- 10.2. Chemical stability: Stable under normal ambient conditions of temperature and pressure.
- 10.3. Possibility of hazardous reactions: No data available.
- 10.4. Conditions to avoid: NA
- 10.5. Incompatible materials: Oxidizing agents, strong acids.10.6. Hazardous decomposition products: Oxides of carbon

11. Toxicological information

Acute toxicity

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LD50, mg/L/4hr	Inhalation Dust/Mist LD50, mg/L/4hr	Inhalation Gas LD50, ppm
Ethylene glycol monobutyl ether - (111-76-2)	1,414.00, Guinea Pig - Category: 4	1,200.00, Guinea Pig - Category: 4	173.00, Guinea Pig - Category: NA	No data available	No data available
Sodium xylene sulfonate - (1300-72-7)	5,000.00, Rat - Category: 5	No data available	No data available	No data available	No data available
D-Limonene - (5989-27-5)	4,400.00, Rat - Category: 5	5,000.00, Rabbit - Category: 5	No data available	No data available	No data available

TR-404 Page 4 of 6

Disodium metasilicate - (6834-92-0)	1,153.00, Rat - Category: 4	No data available	No data available	No data available	No data available
pentasodium triphosphate - (7758-29-4)	3,120.00, Rat - Category: 5	No data available	No data available	No data available	No data available
C9-C11 Synthetic Alcohol, Ethoxylated - (68439-46-3)	5,100.00, Rat - Category: NA	No data available	No data available	No data available	No data available

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Classification	Category	Hazard Description			
Acute toxicity (oral)	5	May be harmful if swallowed. (Not adopted by US OSHA)			
Acute toxicity (dermal)		Not Applicable			
Acute toxicity (inhalation)		Not Applicable			
Skin corrosion/irritation	1B	May cause severe skin burns and eye damage.			
Serious eye damage/irritation	1	May cause serious eye damage.			
Respiratory sensitization		Not Applicable			
Skin sensitization	1	May cause an allergic skin reaction.			
Germ cell mutagenicity		Not Applicable			
Carcinogenicity		Not Applicable			
Reproductive toxicity		Not Applicable			
STOT-single exposure		Not Applicable			
STOT-repeated exposure		Not Applicable			
Aspiration hazard		Not Applicable			
	12. Eco	logical information			

12.1. Toxicity

No additional information provided for this product.

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
Ethylene glycol monobutyl ether - (111-76-2)	220.00, Fish (Piscis)	1,000.00, Daphnia magna	Not Available
D-Limonene - (5989-27-5)	0.702, Pimephales promelas	0.577, Daphnia magna	Not Available
Disodium metasilicate - (6834-92-0)	210.00, Danio rerio	33.53, Ceriodaphnia dubia	400.00 (72 hr), Pseudokirchneriell a subcapitata
C9-C11 Synthetic Alcohol, Ethoxylated - (68439-46-3)	8.50, Pimephales promelas	2.686, Daphnia magna	Not Available

- 12.2. Persistence and degradability: There is no data available on the preparation itself.
- 12.3. Bioaccumulative potential: Not Measured.
- 12.4. Mobility in soil: No data available
- **12.5. Results of PBT and vPvB assessment:** This product contains no PBT/vPvB chemicals.
- 12.6. Other adverse effects: No data available.

13. Disposal considerations

13.1. Waste treatment methods: Observe all federal, state and local regulations when disposing of this substance.

TR-404 Page 5 of 6

14. Transport information

DOT (Domestic Surface IMO / IMDG (Ocean ICAO/IATA Transportation) Transportation)

Not Applicable

Not Applicable

14.1. UN number Not Applicable Not Regulated Not Regulat

14.2. UN proper shipping Not Regulated Not Regulated Not Regulated name

14.3. Transport hazardDOT Hazard Class: Not ApplicableIMDG: Not ApplicableAir Class: Not Applicableclass(es)DOT Label: ---Sub Class: Not Applicable

14.5. Environmental hazards

14.4. Packing group

IMDG Marine Pollutant: No 14.6. Special precautions for user: No further information.

15. Regulatory information

Regulatory Overview The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are

represented.

Toxic Substance Control Act (TSCA) All components of this material are either listed or exempt from listing on the TSCA Inventory.

WHMIS Classification D2A E

US EPA Tier II Hazards Fire: No

Not Applicable

Sudden Release of Pressure: No

Reactive: No Immediate (Acute): Yes Delayed (Chronic): Yes

EPCRA 311/312 Chemicals and RQs (lbs.): pentasodium triphosphate (5,000.00) Sodium dodecylbenzenesulfonate (1,000.00)

EPCRA 302 Extremely Hazardous : (No Product Ingredients Listed)

EPCRA 313 Toxic Chemicals: Ethylene glycol monobutyl ether

Proposition 65 - Carcinogens (>0.0%): (No Product Ingredients Listed)

Proposition 65 - Developmental Toxins (>0.0%): (No Product Ingredients Listed)
Proposition 65 - Female Repro Toxins (>0.0%): (No Product Ingredients Listed)

Proposition 65 - Male Repro Toxins (>0.0%): (No Product Ingredients Listed)

N.J. RTK Substances (>1%): Ethylene glycol monobutyl ether, Sodium dodecylbenzenesulfonate

Penn RTK Substances (>1%): Ethylene glycol monobutyl ether, pentasodium triphosphate, Sodium dodecylbenzenesulfonate

16. Other information

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

This is the first version in the GHS SDS format. Listings of changes from previous versions in other formats are not applicable.

We believe this Safety Data Sheet conforms to the requirements of US OSHA 29 CFR 1910.1200, 91/155/EEC and Canadian Hazardous Products Act. We believe the information contained on this Safety Data Sheet is current and offered in good faith. The information is provided for your guidance only. Alkota Detergents makes no warranty of any kind, express or implied, concerning the accuracy or completeness of the information and data herein. It is the user's obligation to determine the suitability of this product for a specific purpose and the conditions for safe use of the product. We reserve the right to revise this Safety Data Sheet as newer information becomes available. Alkota Detergents makes no warranty of any kind.

End of Document

TR-404 Page 6 of 6