



## Material Safety Data Sheet

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### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 3M™ Green Corps™ Cut-Off Wheels, All Sizes  
**MANUFACTURER:** 3M  
**DIVISION:** Abrasives Systems Division

**ADDRESS:** 3M Center  
 St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 01/13/11  
**Supersedes Date:** 10/15/10

**Document Group:** 11-5827-8

**Product Use:**

Intended Use: Abrasive Product

### SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
Ceramic Materials	66402-68-4	50 - 70
Fiber Glass Cloth Screen	None	10 - 30
Cured Adhesive	Mixture	10 - 20
Inorganic Fluoride	15096-52-3	10 - 20

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Odor, Color, Grade:** Solid Abrasive Product

**General Physical Form:** Solid

**Immediate health, physical, and environmental hazards:** This document covers only the 3M product. For complete assessment, when determining the degree of hazard, the material being abraded must also be considered.

#### 3.2 POTENTIAL HEALTH EFFECTS

**Eye Contact:**

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

Dust created by grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

**Skin Contact:**

Mechanical Skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

**Inhalation:**

Dust from grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Prolonged or repeated exposure may cause:

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

May be absorbed following inhalation and cause target organ effects.

**Ingestion:**

No health effects are expected.

**Target Organ Effects:**

Prolonged or repeated exposure may cause:

Hard Tissue Effects: Signs/symptoms may include color changes in the teeth and nails; changes in development of bone, teeth or nails; weakening of the bones; and/or hair loss.

**SECTION 4: FIRST AID MEASURES**

**4.1 FIRST AID PROCEDURES**

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

**Skin Contact:** Wash affected area with soap and water. If signs/symptoms develop, get medical attention.

**Inhalation:** Remove person to fresh air. If signs/symptoms develop, get medical attention.

**If Swallowed:** Do not induce vomiting. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical attention. No need for first aid is anticipated.

**SECTION 5: FIRE FIGHTING MEASURES**

**5.1 FLAMMABLE PROPERTIES**

Autoignition temperature	<i>Not Applicable</i>
Flash Point	<i>Not Applicable</i>
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>

**5.2 EXTINGUISHING MEDIA**

Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

### 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** Not applicable. None inherent in this product.

**Note:** See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal precautions, protective equipment and emergency procedures

Not applicable.

### 6.2. Environmental precautions

Not applicable.

### Clean-up methods

Not applicable.

**In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.**

## SECTION 7: HANDLING AND STORAGE

### 7.1 HANDLING

Avoid breathing of dust created by cutting, sanding, grinding or machining. For industrial or professional use only. Damaged product can break apart during use and cause serious injury to face or eyes. Check product for damage such as cracks or nicks prior to use. Replace if damaged. Always wear eye and face protection when working at sanding or grinding operations or when near such operations. Sparks and particles flying from the product during sanding or grinding can cause injury and fire.

### 7.2 STORAGE

Store in a cool, dry place.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 ENGINEERING CONTROLS

Provide appropriate local exhaust for cutting, grinding, sanding or machining. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control dust, fume, or airborne particles. If ventilation is not adequate, use respiratory protection equipment.

### 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

#### 8.2.1 Eye/Face Protection

Avoid eye contact. To minimize the risk of injury to face and eyes, always wear eye and face protection when working at sanding or grinding operations or when near such operations. The following eye protection(s) are recommended: Safety Glasses with side shields.

#### 8.2.2 Skin Protection

Avoid skin contact. Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials. Wear appropriate gloves to minimize risk of injury to skin from contact with dust or physical abrasion from grinding or sanding.

**8.2.3 Respiratory Protection**

Avoid breathing of dust created by cutting, sanding, grinding or machining. Assess exposure concentrations of all materials involved in the work process. Consider material being abraded when determining the appropriate respiratory protection. Select and use appropriate respirators to prevent inhalation overexposure. Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with N95 particulate filters. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

**8.2.4 Prevention of Swallowing**

Not an expected route of exposure. Wash hands after handling and before eating.

**8.3 EXPOSURE GUIDELINES**

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
FLUORIDES	ACGIH	TWA, as F	2.5 mg/m3	
FLUORIDES	OSHA	TWA, as dust	2.5 mg/m3	
FLUORIDES	OSHA	TWA, as F	2.5 mg/m3	

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

<b>Odor, Color, Grade:</b>	Solid Abrasive Product
<b>General Physical Form:</b>	Solid
<b>Autoignition temperature</b>	<i>Not Applicable</i>
<b>Flash Point</b>	<i>Not Applicable</i>
<b>Flammable Limits(LEL)</b>	<i>Not Applicable</i>
<b>Flammable Limits(UEL)</b>	<i>Not Applicable</i>
<b>Boiling Point</b>	<i>Not Applicable</i>
<b>Vapor Density</b>	<i>Not Applicable</i>
<b>Vapor Pressure</b>	<i>Not Applicable</i>
<b>Specific Gravity</b>	<i>Not Applicable</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Solubility In Water</b>	<i>Not Applicable</i>
<b>Evaporation rate</b>	<i>Not Applicable</i>
<b>Kow - Oct/Water partition coef</b>	<i>Not Applicable</i>
<b>Viscosity</b>	<i>Not Applicable</i>

**SECTION 10: STABILITY AND REACTIVITY**

**Stability:** Stable.

**Materials and Conditions to Avoid:**

**10.1 Conditions to avoid**

None known

## 10.2 Materials to avoid

None known

**Hazardous Polymerization:** Hazardous polymerization will not occur.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Fluoride	During Combustion

**Hazardous Decomposition:** Under recommended usage conditions, hazardous decomposition products are not expected. Hazardous decomposition products may occur as a result of oxidation, heating, or reaction with another material.

## SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

## SECTION 12: ECOLOGICAL INFORMATION

### ECOTOXICOLOGICAL INFORMATION

Not determined.

### CHEMICAL FATE INFORMATION

Not determined.

## SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** The substrate that was abraded must be considered as a factor in the disposal method for this product. Dispose of waste product in a sanitary landfill. As a disposal alternative, incinerate in an industrial or commercial facility in the presence of a combustible material. Combustion products will include HF. Facility must be capable of handling halogenated materials.

**EPA Hazardous Waste Number (RCRA):** Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

## SECTION 14: TRANSPORT INFORMATION

Not regulated per U.S. DOT, IATA or IMO.

*These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and **not the packaging, labeling, or marking requirements**. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.*

## SECTION 15: REGULATORY INFORMATION

### US FEDERAL REGULATIONS

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

### STATE REGULATIONS

Contact 3M for more information.

### CHEMICAL INVENTORIES

This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements.

Contact 3M for more information.

### INTERNATIONAL REGULATIONS

Contact 3M for more information.

**This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: OTHER INFORMATION

### NFPA Hazard Classification

Health: 1 Flammability: 1 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

#### Revision Changes:

Copyright was modified.

Section 8: Respiratory protection information was modified.

Section 9: Boiling point information was modified.

Section 5: Flammable limits (UE) information was modified.

Section 5: Flammable limits (LEL) information was modified.

Section 9: Property description for optional properties was modified.

Section 9: Flammable limits (LEL) information was modified.

Section 9: Flammable limits (UEL) information was modified.

Section 2: Ingredient table was modified.

Section 6: 6.2. Environmental precautions heading was modified.

Section 6: 6.1. Personal precautions, protective equipment and emergency procedures heading was modified.

Section 15: WHMIS regulations heading was deleted.

Section 15: WHMIS regulations information was deleted.

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