



SAFETY DATA SHEET

1. Identification

Product identifier	Liquid Hardener	
Other means of identification		
Product Code	765-1287	
Recommended use	Liquid Hardener, Polymer Reaction Catalyst	
Manufacturer/Importer/Supplier/Distributor information		
Manufacturer		
Company name	Balkamp, Inc.	
Address	2601 South Holt Road Indianapolis, Indiana 46241 United States	
Telephone	Information	1-800-468-6832
E-mail	msds@balkamp.com	
Contact person	Stephanie Pruitt	
Emergency phone number	Emergency	1-317-244-7241

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 3
	Organic peroxides	Type D
Health hazards	Acute toxicity, oral	Category 4
	Acute toxicity, inhalation	Category 2
	Skin corrosion/irritation	Category 1
	Serious eye damage/eye irritation	Category 1
	Specific target organ toxicity, repeated exposure	Category 2
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Danger
Hazard statement	Flammable liquid and vapor. Heating may cause a fire. Harmful if swallowed. Causes severe skin burns and eye damage. Causes serious eye damage. Fatal if inhaled. May cause damage to organs through prolonged or repeated exposure.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep/Store away from clothing and other combustible materials. Keep container tightly closed. Keep only in original container. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection. Wear respiratory protection.
Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Specific treatment is urgent (see this label). Wash contaminated clothing before reuse. In case of fire: Use appropriate media to extinguish.

Storage	Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up. Protect from sunlight. Store at temperatures not exceeding 25°C / 77°F. Keep cool. Store away from other materials.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	63% of the mixture consists of component(s) of unknown acute oral toxicity. 64.5% of the mixture consists of component(s) of unknown acute inhalation toxicity.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
2-Butanone peroxide		1338-23-4	30 to <40
2-butanone		78-93-3	1 to <5
Hydrogen peroxide		7722-84-1	1 to <5
Other components below reportable levels			60 to <70

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a physician or poison control center immediately.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Nausea, vomiting. Abdominal pain. Diarrhea. Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Dry sand. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Withdraw immediately in case of rising sound from venting safety device or any discoloration of tanks due to fire.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Flammable liquid and vapor. Heating may cause a fire.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe vapors or spray mist. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Use water spray to reduce vapors or divert vapor cloud drift. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

Environmental precautions

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Keep away from clothing and other combustible materials. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe vapors or spray mist. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Keep only in the original container. Store in a well-ventilated place. Store away from other materials. Keep in an area equipped with sprinklers.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
2-butanone (CAS 78-93-3)	PEL	590 mg/m3 200 ppm
Hydrogen peroxide (CAS 7722-84-1)	PEL	1.4 mg/m3 1 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
2-butanone (CAS 78-93-3)	STEL	300 ppm
	TWA	200 ppm
2-Butanone peroxide (CAS 1338-23-4)	Ceiling	0.2 ppm
Hydrogen peroxide (CAS 7722-84-1)	TWA	1 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
2-butanone (CAS 78-93-3)	STEL	885 mg/m3 300 ppm
	TWA	590 mg/m3 200 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
2-Butanone peroxide (CAS 1338-23-4)	Ceiling	1.5 mg/m ³
Hydrogen peroxide (CAS 7722-84-1)	TWA	0.2 ppm
		1.4 mg/m ³
		1 ppm

Biological limit values**ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
2-butanone (CAS 78-93-3)	2 mg/l	MEK	Urine	*

* - For sampling details, please see the source document.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection**Hand protection**

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Other

Wear appropriate chemical resistant clothing.

Respiratory protection

Wear positive pressure self-contained breathing apparatus (SCBA).

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance****Physical state**

Liquid.

Form

Liquid.

Color

Not available.

Odor

Not available.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

Not available.

Initial boiling point and boiling range

66.2 °F (19 °C) estimated

Flash point

140.0 °F (60.0 °C)

Evaporation rate

Not available.

Flammability (solid, gas)

Not applicable.

Upper/lower flammability or explosive limits**Flammability limit - lower (%)**

Not available.

Flammability limit - upper (%)

Not available.

Explosive limit - lower (%)

Not available.

Explosive limit - upper (%)

Not available.

Vapor pressure

0.04 hPa estimated

Vapor density

Not available.

Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	140 °F (60 °C)
Viscosity	Not available.
Other information	
Density	8.32 lbs/gal
Explosive properties	Not explosive.
Flammability class	Combustible IIIA estimated
Oxidizing properties	Not oxidizing.
Percent volatile	2.5 % estimated
Specific gravity	1
VOC	2.5 % estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Sunlight. Avoid temperatures exceeding the decomposition temperature. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Combustible material.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Fatal if inhaled. May cause damage to organs through prolonged or repeated exposure by inhalation.
Skin contact	Causes severe skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns. Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Nausea, vomiting. Abdominal pain. Diarrhea. Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing.

Information on toxicological effects

Acute toxicity Fatal if inhaled. Harmful if swallowed.

Components	Species	Test Results
2-butanone (CAS 78-93-3)		
Acute		
Dermal		
LD50	Rabbit	> 8000 mg/kg
Inhalation		
LC50	Mouse	11000 ppm, 45 Minutes
	Rat	11700 ppm, 4 Hours
Oral		
LD50	Mouse	670 mg/kg
	Rat	2300 - 3500 mg/kg

Components	Species	Test Results
2-Butanone peroxide (CAS 1338-23-4)		
Acute		
Inhalation		
LC50	Mouse	170 mg/l, 4 Hours
	Rat	200 mg/l, 4 Hours
Oral		
LD50	Rat	6.86 ml/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Causes severe skin burns and eye damage.
Serious eye damage/eye irritation	Causes serious eye damage.
Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
IARC Monographs. Overall Evaluation of Carcinogenicity	
Hydrogen peroxide (CAS 7722-84-1)	3 Not classifiable as to carcinogenicity to humans.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	
Not regulated.	
US. National Toxicology Program (NTP) Report on Carcinogens	
Not listed.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	May cause damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
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Components	Species	Test Results
2-butanone (CAS 78-93-3)		
Aquatic		
Crustacea	EC50	Water flea (Daphnia magna)
		4025 - 6440 mg/l, 48 hours
Fish	LC50	Sheepshead minnow (Cyprinodon variegatus)
		> 400 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	
Partition coefficient n-octanol / water (log Kow)	
2-butanone	0.29
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN3105
UN proper shipping name	Organic Peroxide Type D, Liquid (Methyl Ethyl Ketone Peroxide <45%)
Transport hazard class(es)	
Class	5.2
Subsidiary risk	-
Packing group	Not applicable.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Packaging exceptions	152

IATA

UN number	UN3105
UN proper shipping name	Organic Peroxide Type D, Liquid (Methyl Ethyl Ketone Peroxide <45%)
Transport hazard class(es)	
Class	5.2
Subsidiary risk	-
Packing group	Not applicable.
Environmental hazards	No.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

IMDG

UN number	UN3105
UN proper shipping name	Organic Peroxide Type D, Liquid (Methyl Ethyl Ketone Peroxide <45%)
Transport hazard class(es)	
Class	5.2
Subsidiary risk	-
Packing group	Not applicable.
Environmental hazards	
Marine pollutant	No.
EmS	F-J, S-R
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.

DOT; IATA



IMDG



15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

2-butanone (CAS 78-93-3) Listed.
2-Butanone peroxide (CAS 1338-23-4) Listed.

SARA 304 Emergency release notification

Hydrogen peroxide (CAS 7722-84-1) 1000 LBS

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - Yes
Pressure Hazard - No
Reactivity Hazard - Yes

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity	Threshold planning quantity	Threshold planning quantity, lower value	Threshold planning quantity, upper value
Hydrogen peroxide	7722-84-1	1000	1000 lbs		

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number

2-butanone (CAS 78-93-3) 6714

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

2-butanone (CAS 78-93-3) 35 %WV

DEA Exempt Chemical Mixtures Code Number

2-butanone (CAS 78-93-3) 6714

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

2-butanone (CAS 78-93-3) Low priority

US state regulations**US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)**

Not listed.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd.**(a))**

2-butanone (CAS 78-93-3)

US. Massachusetts RTK - Substance List

2-butanone (CAS 78-93-3)

2-Butanone peroxide (CAS 1338-23-4)

Hydrogen peroxide (CAS 7722-84-1)

US. New Jersey Worker and Community Right-to-Know Act

2-butanone (CAS 78-93-3)

2-Butanone peroxide (CAS 1338-23-4)

Hydrogen peroxide (CAS 7722-84-1)

US. Pennsylvania Worker and Community Right-to-Know Law

2-butanone (CAS 78-93-3)

2-Butanone peroxide (CAS 1338-23-4)

Hydrogen peroxide (CAS 7722-84-1)

US. Rhode Island RTK

2-butanone (CAS 78-93-3)

2-Butanone peroxide (CAS 1338-23-4)

Hydrogen peroxide (CAS 7722-84-1)

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	12-18-2015
Version #	01
HMIS® ratings	Health: 4* Flammability: 3 Physical hazard: 3
NFPA ratings	Health: 4 Flammability: 3 Instability: 3

Disclaimer

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