## **MCH**

Moore's Cylinder Heads, LLC

## Installation Information

## Ford 4.6L & 5.4L V-8 SOHC Cylinder Heads

The Ford 4.6L and 5.4L V-8 SOHC cylinder heads have an oil hole at the timing tensioning device. Be sure to check your cylinder head to see if installation requires the timing tensioning device. Also, be sure to make sure the hole is open. If you are installing the cylinder head so that the tensioner hole is not required, make sure the oil hole is plug with a 1/8 NPT plug.

**CAUTION:** If you install the cylinder head without installing the oil plug, oil will flow out of the hole from the cylinder head. Make sure to install the 1/8 NPT plug before installing the cylinder head on the engine block. It is very difficult to install the 1/8 NPT plug after the cylinder head has been installed on the engine block.

If you need assistance or have questions, please call 1-800-331-7220, Ext. 1

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