

Listed below are a few basic, but important tips to help ensure a successful installation of a replacement power steering pump.

**DO:** Replace all hoses that have been in service for more than 4 years or show damage.

**DON'T:** Use a hammer, press or impact gun when installing pulley on the replacement pump.

**DO:** Use pulley installation kit supplied with most replacement pumps.

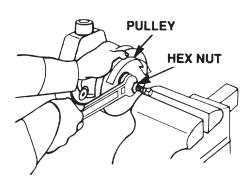
## ALWAYS USE A HAND WRENCH.

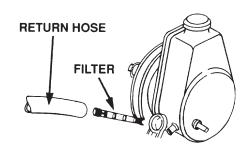
**DON'T:** Assume the system is free of contaminants. Failure to flush will lead to premature pump failure.

DO: Torque mounting bolts and hoses to proper specifications. Use a belt tension gauge when installing belt. Refer to vehicle service manual for proper tightening specifications.

**DON'T:** Let a quality job go to the shop unprotected, use a power steering filter when applicable.

**DO:** Use new fluid recommended for your vehicle.





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