

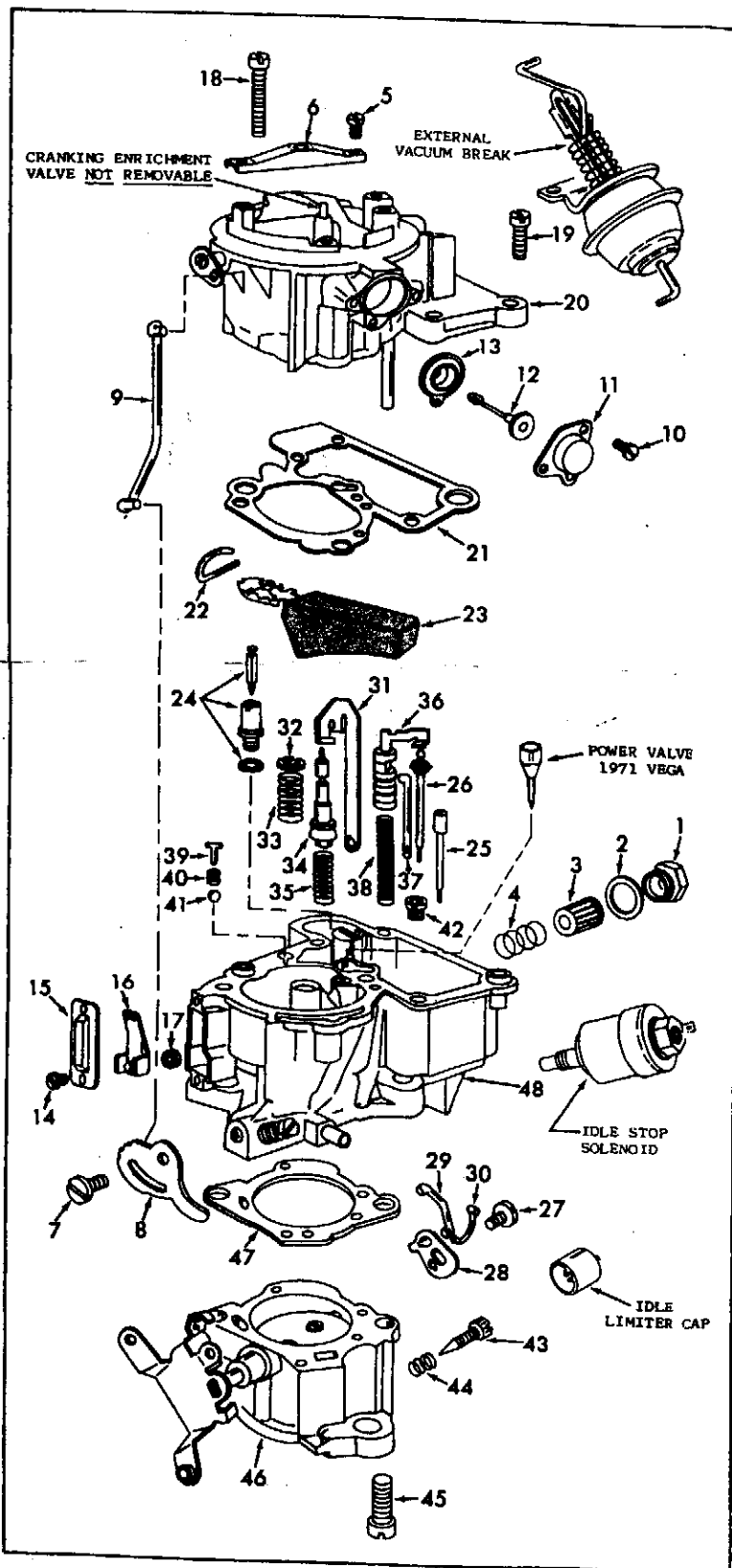
INSTRUCTION SHEET

ROCHESTER CARBURETOR — MODELS M-MV

08050-358-7

GENERAL EXPLODED VIEW

THE GENERAL DESIGN AND PARTS SHOWN WILL VARY TO
INDIVIDUAL UNITS COVERED ON THIS INSTRUCTION SHEET



DISASSEMBLY

USE EXPLODED VIEW AS A GUIDE. THE NUMERICAL SEQUENCE MAY GENERALLY BE FOLLOWED TO DISASSEMBLE UNIT FAR ENOUGH TO PERMIT CLEANING AND INSPECTION. NOTE: CRANKING ENRICHMENT VALVE IS NOT REMOVABLE. IDLE VENT VALVE NEED NOT BE REMOVED. TWO STYLES ARE USED: ONE WITH SPRING, ONE WITHOUT SPRING. REMOVE VACUUM BREAK DIAPHRAGM (13) FROM LINK ASSEMBLY (12) BEFORE CLEANING. TO REMOVE METERING ROD (26) PRESS DOWN ON ROD AND SLIDE NARROW NECK OF ROD OUT OF SLOT IN ROD HOLDER (36). CAUTION: 1968 AND LATER MODELS HAVE A CALIBRATION SCREW IN CHANNEL AT BOTTOM OF FLOAT BOWL WHICH IS FACTORY ADJUSTED AND SEALED. DO NOT TAMPER WITH.

NOMENCLATURE

REF. NO.	REF. NO.
1. NUT - FUEL INLET FILTER	24. NEEDLE, SEAT & GASKET ASSY.
2. GASKET - FILTER NUT	25. IDLE TUBE ASSEMBLY
3. FILTER - FUEL	26. METERING ROD & SPRING
4. SPRING - FUEL FILTER	27. SCREW - PUMP & POWER LINK LEVER
5. SCREW(2) - AIR CLEANER STUD BRACKET	28. LEVER - PUMP & POWER LINK
6. BRACKET - AIR CLEANER STUD	29. LINK - PUMP LEVER
7. SCREW - FAST IDLE CAM	30. LINK - POWER PISTON ROD
8. CAM - FAST IDLE	31. LEVER - PUMP OPERATING
9. ROD - CHOKE	32. RETAINER - PUMP SPRING
10. SCREW(2) - DIAPH. COVER	33. SPRING - PUMP
11. COVER - DIAPHRAGM	34. PUMP CUP & STEM ASSEMBLY
12. LINK ASSY. - VACUUM BREAK DIAPHRAGM	35. SPRING - PUMP RETURN
13. DIAPHRAGM - VACUUM BREAK	36. POWER PISTON ASSEMBLY
14. SCREW(2) - IDLE COMPENSATOR COVER	37. ROD - POWER PISTON
15. COVER - IDLE COMPENSATOR	38. SPRING - POWER PISTON
16. IDLE COMPENSATOR ASSY.	39. GUIDE - PUMP DISCH. SPRING
17. GASKET - IDLE COMPENSATOR	40. SPRING - PUMP DISCHARGE
18. SCREW LONG(3) - BOWL COVER	41. BALL - PUMP DISCHARGE
19. SCREW SHORT(3) - BOWL COVER	42. JET - MAIN METERING
20. BOWL COVER	43. NEEDLE - IDLE ADJUSTING
21. GASKET - BOWL COVER	44. SPRING - IDLE NEEDLE
22. HINGE PIN - FLOAT	45. SCREW(2) - THROTTLE BODY
23. FLOAT ASSEMBLY	46. THROTTLE BODY ASSEMBLY
	47. GASKET - THROTTLE BODY
	48. FLOAT BOWL ASSEMBLY

CLEANING

CAUTION: BE SURE ALL SOLENOID AND VACUUM BREAK UNITS AND PARTS (3-13-23-34) ARE NOT PLACED IN ANY TYPE OF CLEANING SOLVENT. OTHER PLASTIC PARTS WILL WITHSTAND NORMAL CLEANING IN CARBURETOR CLEANER. CLEANING MUST BE DONE WITH CARBURETOR DISASSEMBLED. SOAK PARTS LONG ENOUGH TO SOFTEN AND REMOVE ALL FOREIGN MATERIAL. USE (1) A CARBURETOR CLEANER (2) LACQUER THINNER OR (3) DENATURED ALCOHOL. MAKE CERTAIN THE THROTTLE BODY IS FREE OF ALL HARD CARBON DEPOSITS. WASH OFF IN SUITABLE SOLVENT MAKING SURE TO THOROUGHLY FLUSH CHOKE ENRICHMENT VALVE CAVITY. BLOW OUT ALL PASSAGES IN CASTINGS WITH COMPRESSED AIR AND CHECK CAREFULLY TO INSURE THOROUGH CLEANING OF OBSCURE AREAS.

REASSEMBLY

REASSEMBLE IN REVERSE ORDER OF DISASSEMBLY. NOTE: BEFORE PART NOS. (45-43-26-18-19-13) ARE ASSEMBLED, CHECK SPECIAL INSTRUCTIONS AND ADJUSTMENTS. FOLLOW NUMERICAL OUTLINE IN MAKING ADJUSTMENTS.

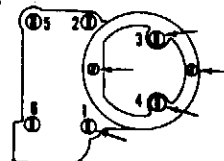
SPECIAL INSTRUCTIONS

IDLE ADJUSTING NEEDLE (43). TURN IN UNTIL LIGHTLY BOTTOMED, THEN BACK OUT 2 TO 5 TURNS. (1971) MODELS ARE EQUIPPED WITH A LOCKED MIXTURE SCREW CAP. DO NOT REMOVE UNLESS MANUFACTURERS PROCEDURE IS FOLLOWED TO READJUST IDLE MIXTURE, AND NEW CAP INSTALLED.

THROTTLE BODY TO BOWL ATTACHING SCREWS (45). TIGHTEN EVENLY AND TORQUE TO 12-15 FT. LBS.

METERING ROD (26). CHECK METERING ROD ADJUSTMENT BEFORE INSTALLING ROD.

BOWL COVER ATTACHING SCREWS (18-19). TIGHTEN SECURELY USING TIGHTENING SEQUENCE.



LOCKING COMPOUND SHOULD BE USED ON 5 SCREWS MARKED BY ARROWS.

VACUUM BREAK DIAPHRAGM (13). INSTALL WITH RECESS OF DIAPHRAGM AROUND HEAD OF PLUNGER (12).

ADJUSTMENTS

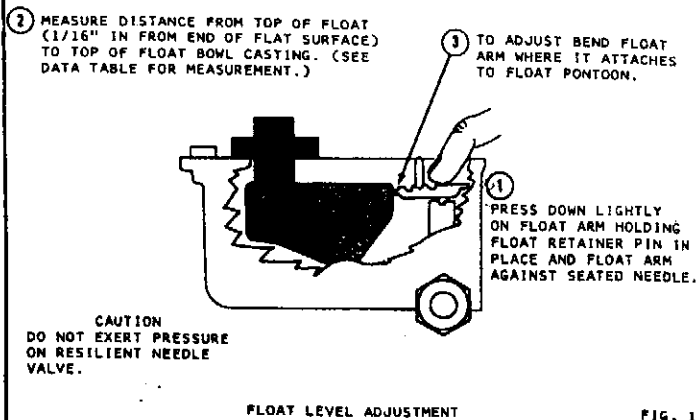


FIG. 1

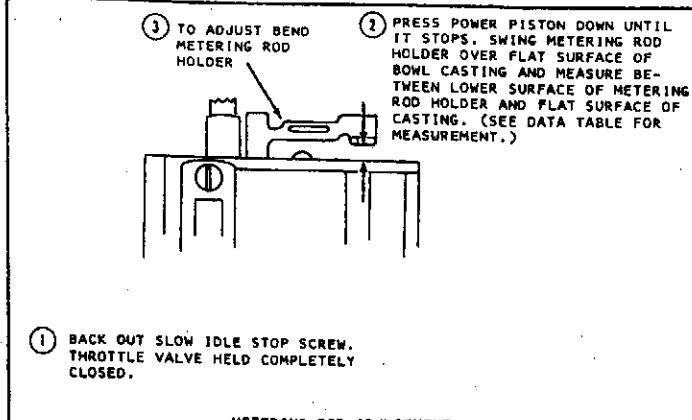


FIG. 2

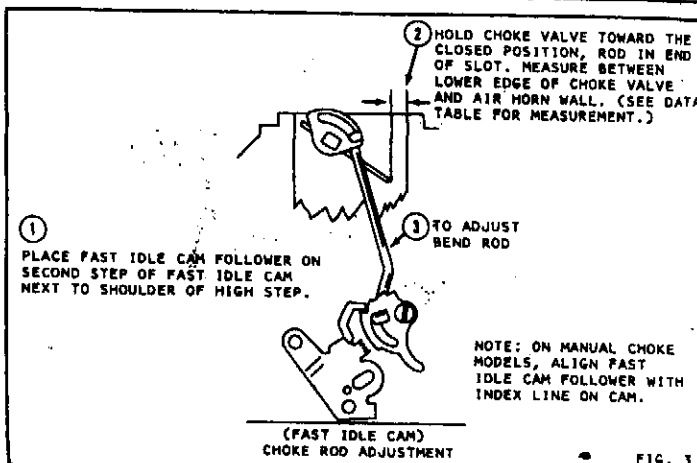


FIG. 3

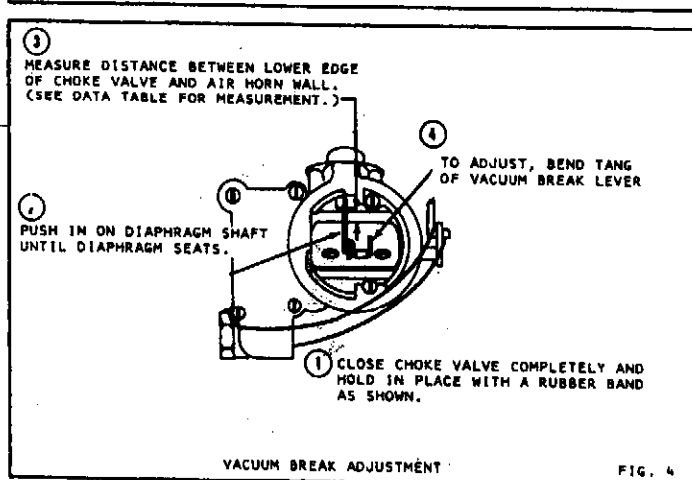


FIG. 4

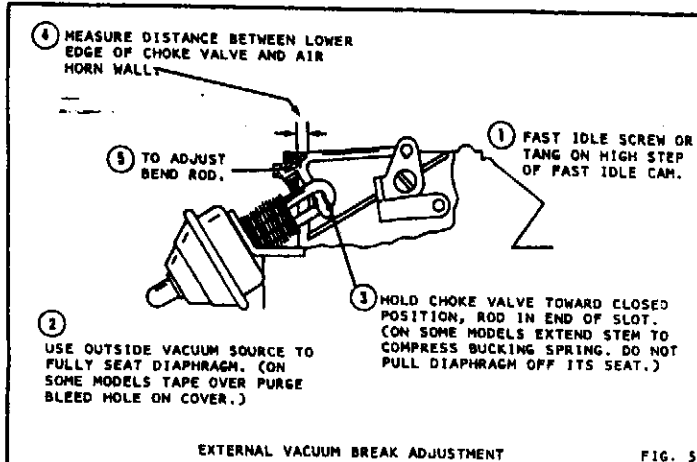


FIG. 5

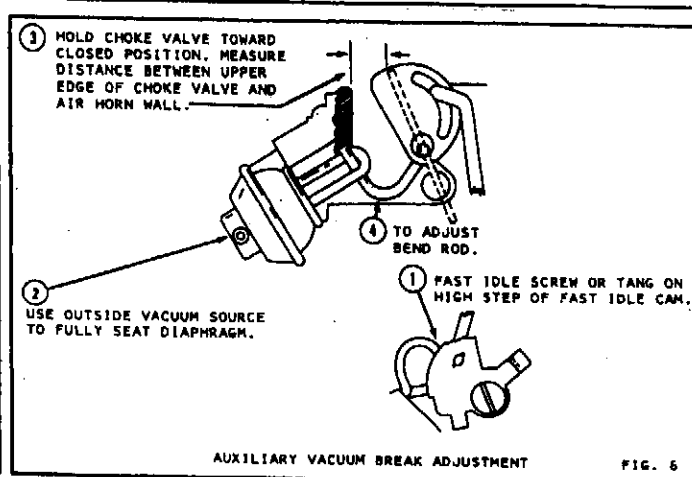


FIG. 6

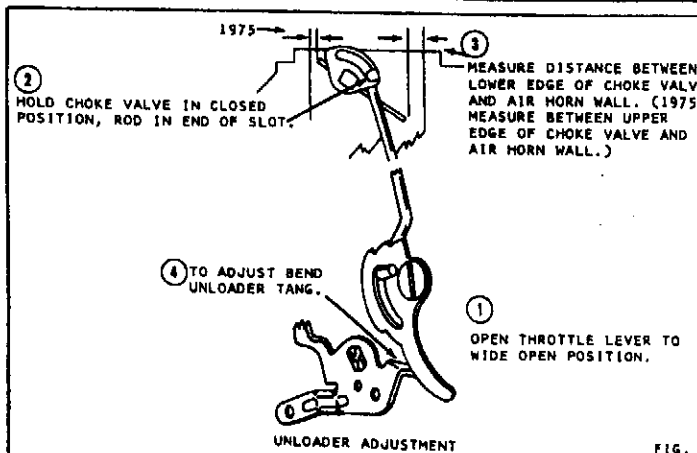


FIG. 7

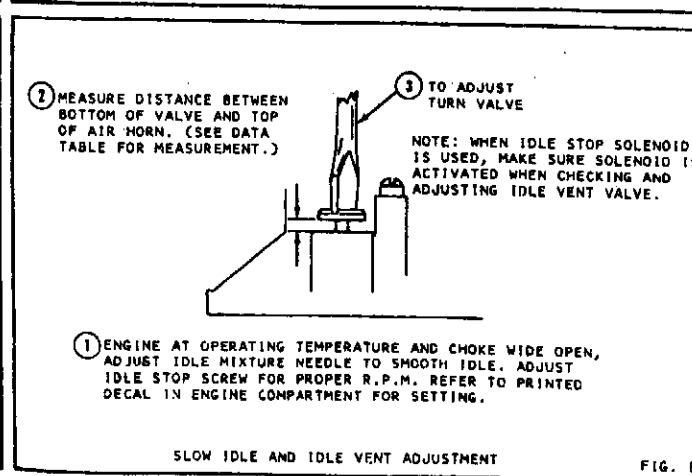
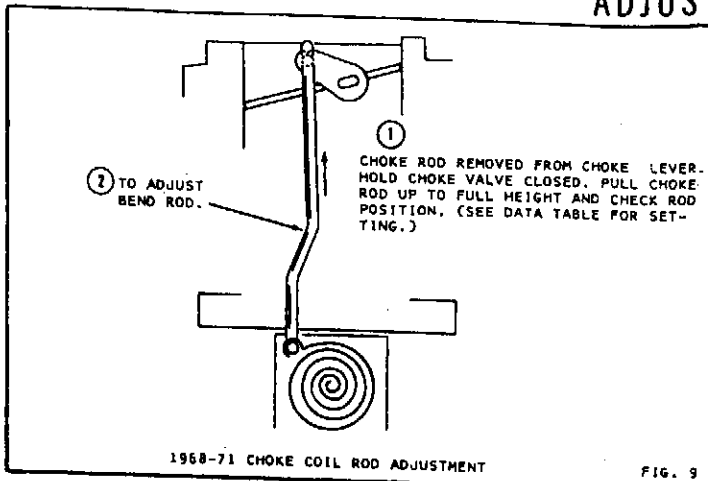


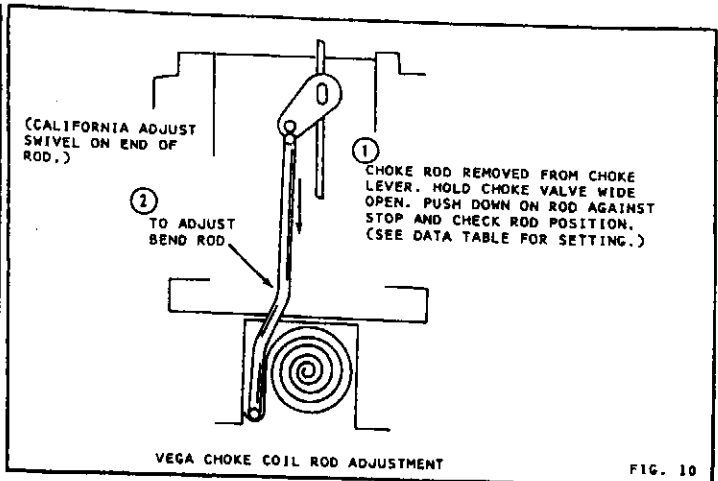
FIG. 8

ADJUSTMENTS



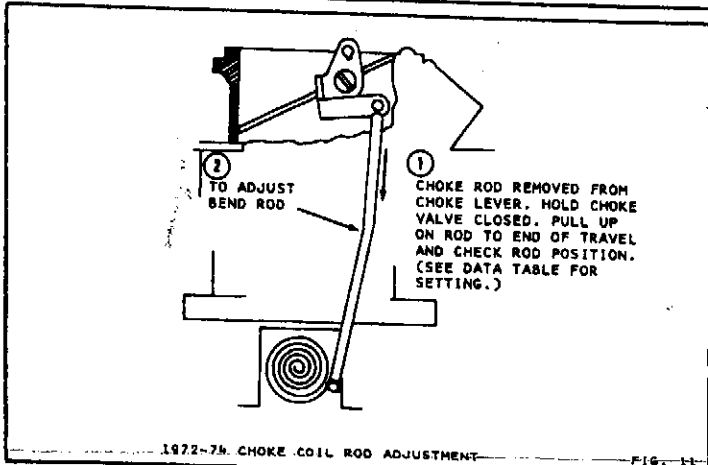
1968-71 CHOKEROD COIL ROD ADJUSTMENT

FIG. 9



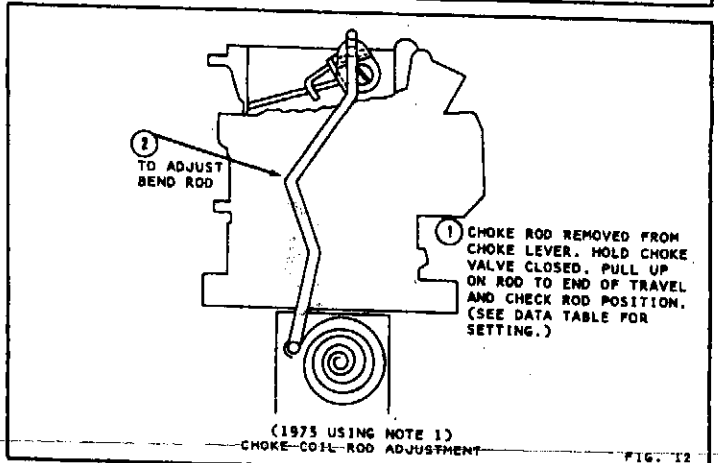
VEGA CHOKEROD COIL ROD ADJUSTMENT

FIG. 10



1972-75 CHOKEROD COIL ROD ADJUSTMENT

FIG. 11



(1975 USING NOTE 1) CHOKEROD COIL ROD ADJUSTMENT

FIG. 12

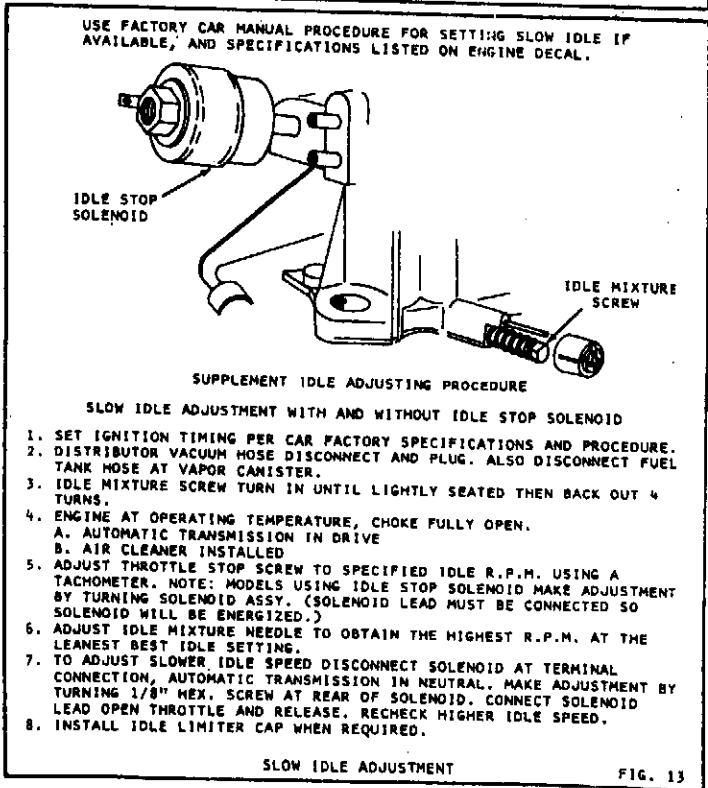


FIG. 13

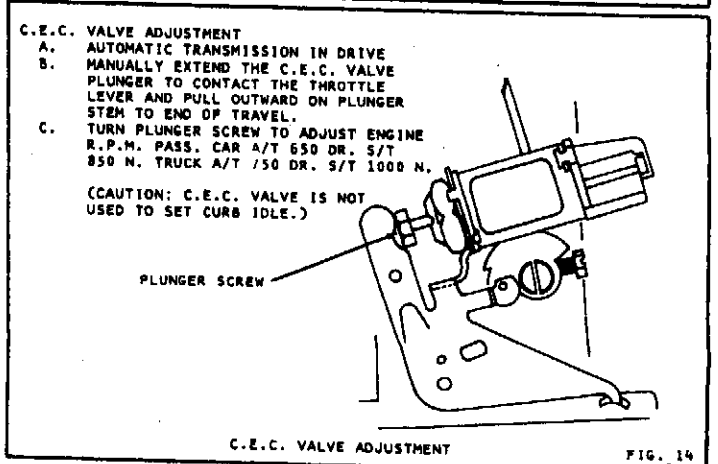


FIG. 14

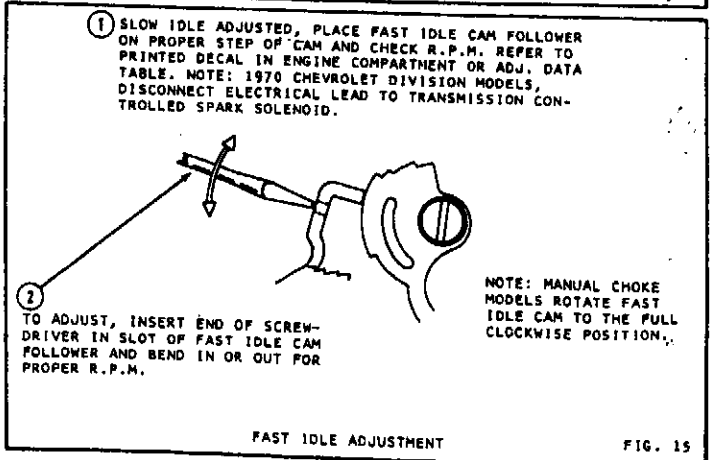


FIG. 15

ADJUSTMENT DATA TABLE

Form 50-358-4

YEAR	MAKE	FLOAT LEVEL	METERING ROD ADJ.	CHOKE ROD ADJ.	VACUUM BREAK ADJ.	UNLOADER ADJ.	SOLE VENT ADJ.*	SLOW IDLE R.P.M.	FAST IDLE R.P.M.	AUTOMATIC CHOKE ROD ADJ.**
1968	ACADIAN 6 Cyl. 230"-250" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	550 S/E	2400 H/S	1-Rod Diameter **
1969	ACADIAN 6 Cyl. 230"-250" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	550 S/E	2400 H/S	1-Rod Diameter **
1970	ACADIAN 6 Cyl. 230"-250" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	550 S/E	2400 H/S	1-Rod Diameter **
1968	BUICK 6 Cyl. 250" Eng. Special	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	500	2400 H/S	1-Rod Diameter **
1969	BUICK 6 Cyl. 250" Eng. Special	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	500	2400 H/S	1-Rod Diameter **
1970-71	BUICK 6 Cyl. 250" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	500	2400 H/S	1-Rod Diameter **
1968	CAMARO 6 Cyl. 230"-250" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	550 S/E	2400 H/S	1-Rod Diameter **
1969	CAMARO 6 Cyl. 230"-250" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	550 S/E	2400 H/S	1-Rod Diameter **
1970-71	CAMARO 6 Cyl. 230"-250" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	550 S/E	2400 H/S	1-Rod Diameter **
1972	CAMARO 6 Cyl. 250" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	550 S/E	2400 H/S	1-Rod Diameter **
1968	CHECKER MTRS. 6 Cyl. 230" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	500/450	2400 H/S	1-Rod Diameter **
1969	CHECKER MTRS. 6 Cyl. 230"-250" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	500 S/E	2400 H/S	1-Rod Diameter **
1970-71	CHECKER MTRS. 6 Cyl. 250" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	500 S/E	2400 H/S	1-Rod Diameter **
1972	CHECKER MTRS. 6 Cyl. 250" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	500 S/E	2400 H/S	1-Rod Diameter **
1968	CHEVELLE 6 Cyl. 230" and 250" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	550 S/E	2400 H/S	1-Rod Diameter **
1969	CHEVELLE 6 Cyl. 230"-250" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	550 S/E	2400 H/S	1-Rod Diameter **
1970-71	CHEVELLE 6 Cyl. 250" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	550 S/E	2400 H/S	1-Rod Diameter **
1972	CHEVELLE 6 Cyl. 250" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	550 S/E	2400 H/S	1-Rod Diameter **
1968	CHEVROLET 6 Cyl. 230" and 250" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	550 S/E	2400 H/S	1-Rod Diameter **
1969	CHEVROLET 6 Cyl. 230"-250" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	550 S/E	2400 H/S	1-Rod Diameter **
1970-71	CHEVROLET 6 Cyl. 250" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	550 S/E	2400 H/S	1-Rod Diameter **
1972	CHEVROLET 6 Cyl. 250" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	550 S/E	2400 H/S	1-Rod Diameter **
1968	CHEVY II 4 Cyl. 153" Eng.	A/T	11/32"	5/64"	5/32"	1/4"	23/64"	750	2400 H/S	1-Rod Diameter **
1969	CHEVY II 6 Cyl. 230" and 250" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	750	2400 H/S	1-Rod Diameter **
1970	CHEVY II 4 Cyl. 153" Eng.	A/T	11/32"	5/64"	5/32"	1/4"	23/64"	750	2400 H/S	1-Rod Diameter **
1972	CHEVY II 6 Cyl. 230"-250" Eng.	A/T	9/32"	1/8"	3/16"	1/4"	23/64"	750	2400 H/S	1-Rod Diameter **
1968	CHEVROLET TRUCK 6 Cyl. 230" and 250" Eng.	A/T	9/32"	5/32"	5/32"	1/4"	23/64"	700	2400 H/S	1-Rod Diameter **
1969	CHEVROLET TRUCK 6 Cyl. 250" Eng. 1/2 and 3/4 Ton	A/T	9/32"	5/32"	5/32"	1/4"	23/64"	700	2400 H/S	1-Rod Diameter **
1970-71	CHEVROLET TRUCK 250"-292" Eng. HAND/CHOKE	A/T	9/32"	5/32"	5/32"	1/4"	23/64"	700	2400 H/S	1-Rod Diameter **
1972	CHEVROLET TRUCK 250"-292" Eng. HAND/CHOKE	A/T	9/32"	5/32"	5/32"	1/4"	23/64"	700	2400 H/S	1-Rod Diameter **
1968	FIRE BIRD 6 Cyl. 250" Eng.	A/T	9/32"	5/64"	5/32"	1/4"	23/64"	550 S/E	2400 H/S	1-Rod Diameter **
1969	FIRE BIRD 6 Cyl. 250" Eng.	A/T	9/32"	5/64"	5/32"	1/4"	23/64"	550 S/E	2400 H/S	1-Rod Diameter **
1970-71	FIRE BIRD 6 Cyl. 250" Eng.	A/T	9/32"	5/64"	5/32"	1/4"	23/64"	550 S/E	2400 H/S	1-Rod Diameter **
1972	FIREBIRD 6 Cyl. 250" Eng.	A/T	9/32"	5/64"	5/32"	1/4"	23/64"	550 S/E	2400 H/S	1-Rod Diameter **
1968	GMC TRUCK 6 Cyl. 230"-250" Eng.	A/T	9/32"	5/32"	5/32"	1/4"	23/64"	700/450	2400 H/S	1-Rod Diameter **
1969	GMC TRUCK 250"-292" Eng. 1/2 and 3/4 Ton	A/T	9/32"	5/32"	5/32"	1/4"	23/64"	700/450	2400 H/S	1-Rod Diameter **
1970	GMC TRUCK 250"-292" Eng. HAND/CHOKE	A/T	9/32"	5/32"	5/32"	1/4"	23/64"	700/450	2400 H/S	1-Rod Diameter **
1972	GMC TRUCK 6 Cyl. 250" and 292" Eng. HAND/CHOKE	A/T	9/32"	5/32"	5/32"	1/4"	23/64"	700/450	2400 H/S	1-Rod Diameter **
1970-71	NOVA 4 Cyl. 153" Eng.	A/T	11/32"	5/64"	5/32"	1/4"	23/64"	750	2400 H/S	1-Rod Diameter **
1972	NOVA 6 Cyl. 250" Eng.	A/T	9/32"	5/64"	5/32"	1/4"	23/64"	750	2400 H/S	1-Rod Diameter **
1968	OLDSMOBILE 6 Cyl. 250" Eng. F&S	A/T	9/32"	5/64"	5/32"	1/4"	23/64"	725	2400 H/S	1-Rod Diameter **
1969	OLDSMOBILE 6 Cyl. 250" Eng.	A/T	9/32"	5/64"	5/32"	1/4"	23/64"	725	2400 H/S	1-Rod Diameter **
1970-71	OLDSMOBILE 6 Cyl. 250" Eng.	A/T	9/32"	5/64"	5/32"	1/4"	23/64"	725	2400 H/S	1-Rod Diameter **
1968	PONTIAC CANADA 250" Eng.	A/T	9/32"	5/64"	5/32"	1/4"	23/64"	700	2400 H/S	1-Rod Diameter **
1969	PONTIAC CANADA 250" Eng.	A/T	9/32"	5/64"	5/32"	1/4"	23/64"	700	2400 H/S	1-Rod Diameter **
1970	PONTIAC CANADA 230"-250" Eng.	A/T	9/32"	5/64"	5/32"	1/4"	23/64"	700	2400 H/S	1-Rod Diameter **
1972	PONTIAC CANADA 230"-250" Eng.	A/T	9/32"	5/64"	5/32"	1/4"	23/64"	700	2400 H/S	1-Rod Diameter **
1968	TEMPEST 6 Cyl. 250" Eng.	A/T	9/32"	5/64"	5/32"	1/4"	23/64"	700	2400 H/S	1-Rod Diameter **
1969	TEMPEST 6 Cyl. 250" Eng.	A/T	9/32"	5/64"	5/32"	1/4"	23/64"	700	2400 H/S	1-Rod Diameter **
1970-71	TEMPEST 6 Cyl. 250" Eng.	A/T	9/32"	5/64"	5/32"	1/4"	23/64"	700	2400 H/S	1-Rod Diameter **
1972	TEMPEST 6 Cyl. 250" Eng.	A/T	9/32"	5/64"	5/32"	1/4"	23/64"	700	2400 H/S	1-Rod Diameter **
1971	VEGA 2300 140" Eng.	A/T	1/16"	5/64"	5/32"	1/4"	23/64"	850/700	2400 H/S	1-Rod Diameter **
1972	VEGA 6 Cyl. 140" Eng.	A/T	1/16"	5/64"	5/32"	1/4"	23/64"	850/700	2400 H/S	1-Rod Diameter **
	CALIF.	A/T	1/16"	5/64"	5/32"	1/4"	23/64"	850/700	2400 H/S	1-Rod Diameter **
	CALIF.	A/T	1/16"	5/64"	5/32"	1/4"	23/64"	850/700	2400 H/S	1-Rod Diameter **
1972	VEHICULA II 6 Cyl. 250" Eng.	A/T	9/32"	5/64"	5/32"	1/4"	23/64"	700/450	2400 H/S	1-Rod Diameter **

A/T = Automatic Transmission S/T = Standard Transmission S/E = Mile Stop Solenoid Energized L/S = Low Step Fast Idle Cam H/S = High Step Fast Idle Cam 3/S = Third Step Fast Idle Cam
 * Refer to printed decal in engine compartment for specific slow and fast idle settings
 ** 1-Rod Diameter = 1-Rod diameter above hole in rod lever *** 1-Rod Diameter = 1-Rod Diameter below hole in lever